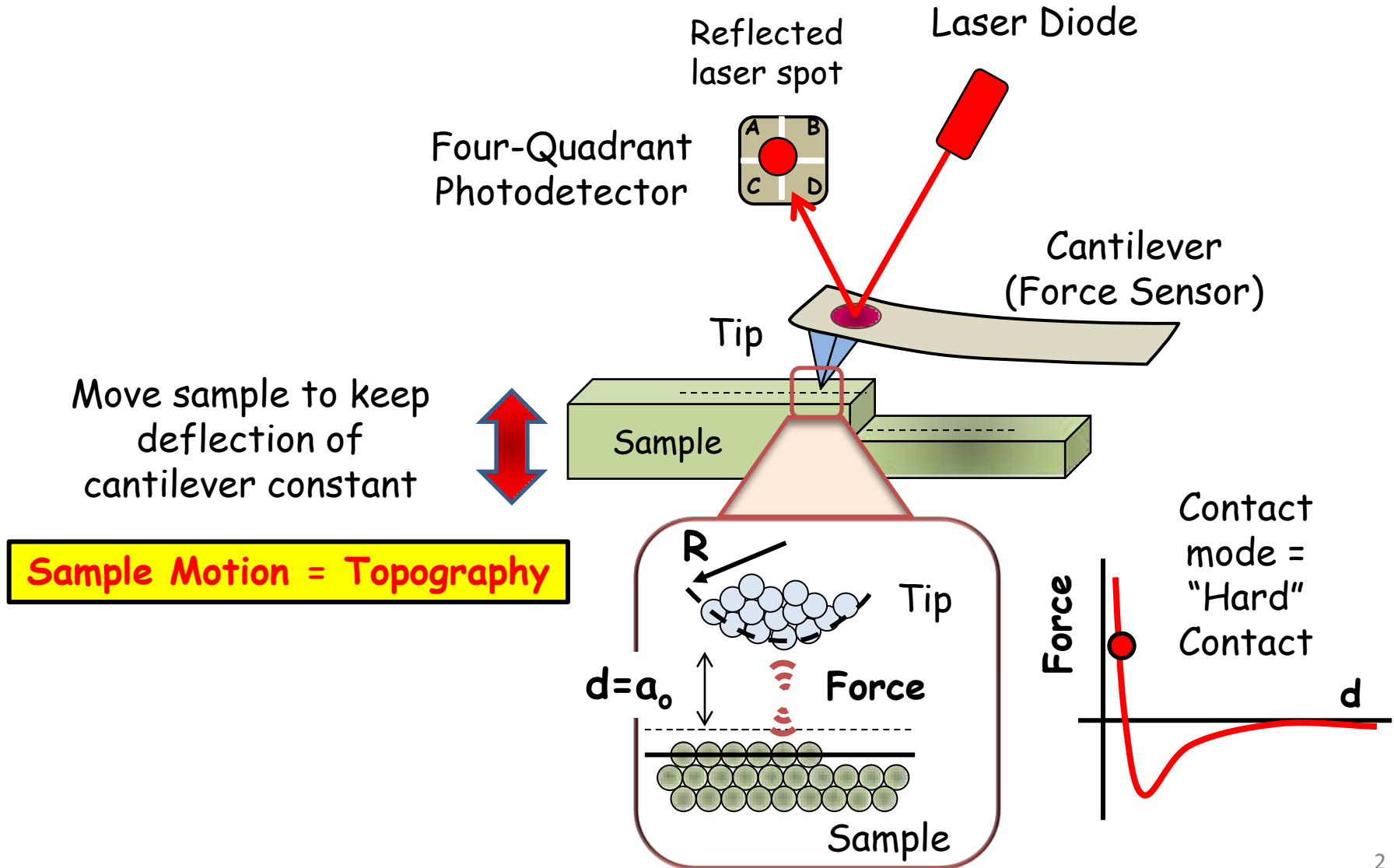


# Lecture: P1\_Wk3\_L5

## Contact Mode Scans

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# The Purpose of a Microscope is to Obtain an Image



# Contact Mode AFM

## Advantages:

- Easier than dynamic AFM
- Somewhat higher scan speeds
- "Atomic resolution" is possible on flat samples
- Possible to scan rough samples with large changes in vertical topography

## Disadvantages:

- Lateral forces can displace loosely bound particulates and destroy the sample and/or tip
- Capillary forces from adsorbed liquid layer can cause high adhesion in addition to tip-sample interaction
- Reduced spatial resolution, with damage to softer samples

# Overcoming Inherent Barriers

- AFM experiments are not easy - they often require an expert operator
- Each sample and each cantilever seems to require realignment and readjustment
- AFM experiments just take time . . . .
- The results of an AFM experiment are difficult to interpret

While all true, any effort is worthwhile simply because the information cannot be obtained in other ways.

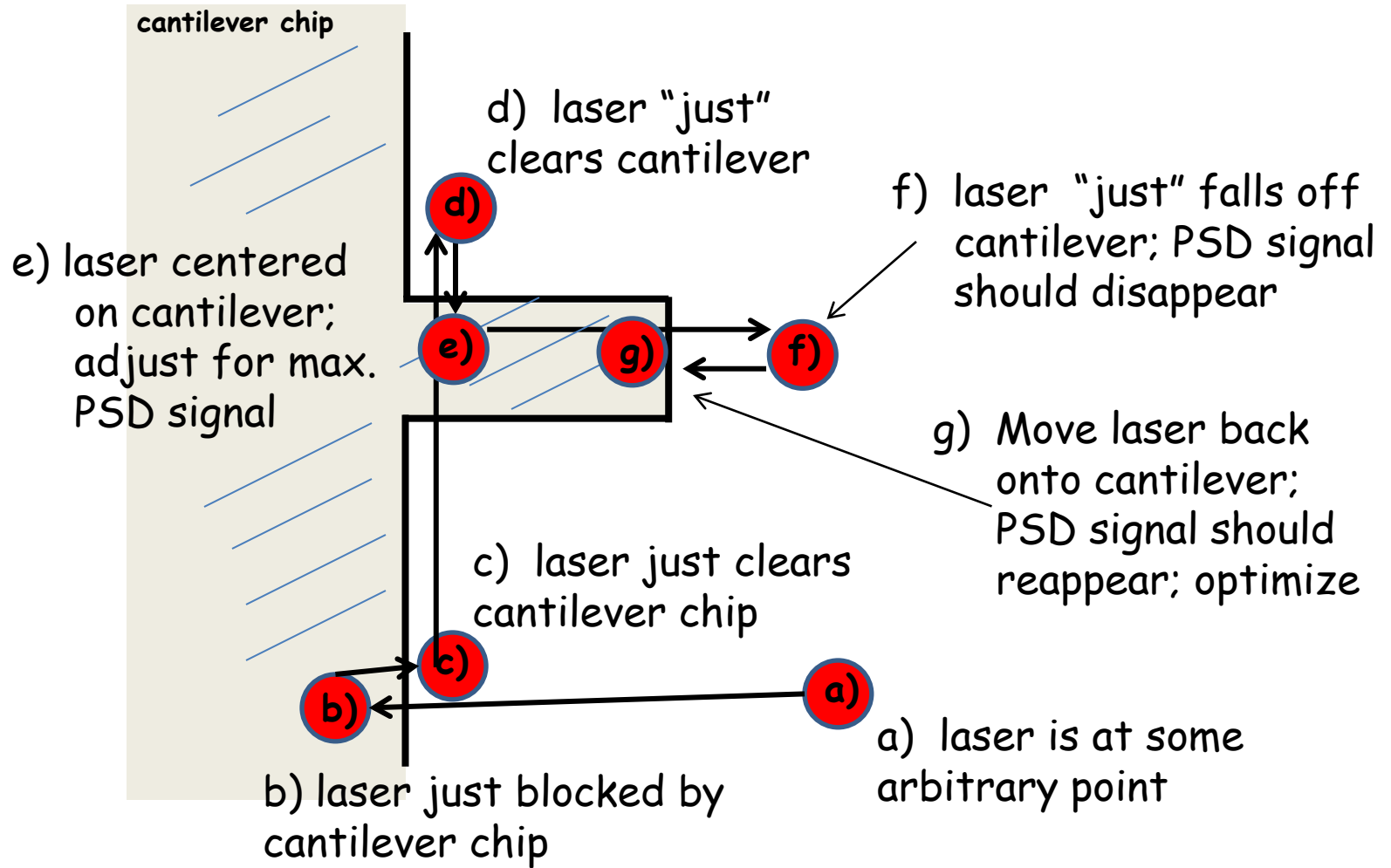
The key point is to match effort with understanding. Try to replace prescription processes with knowledge.

# Steps for Contact Mode Scanning - Overview

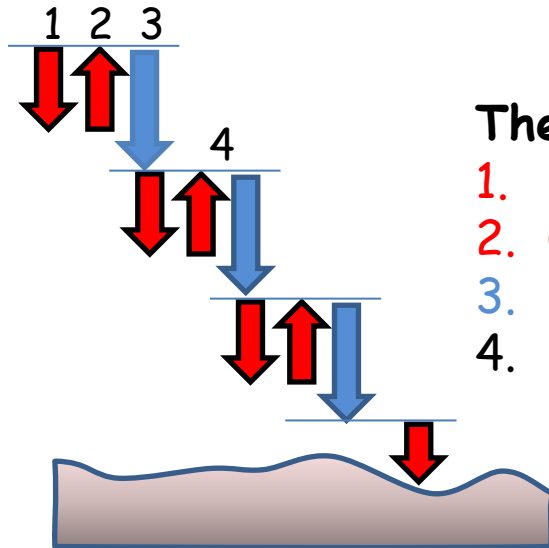
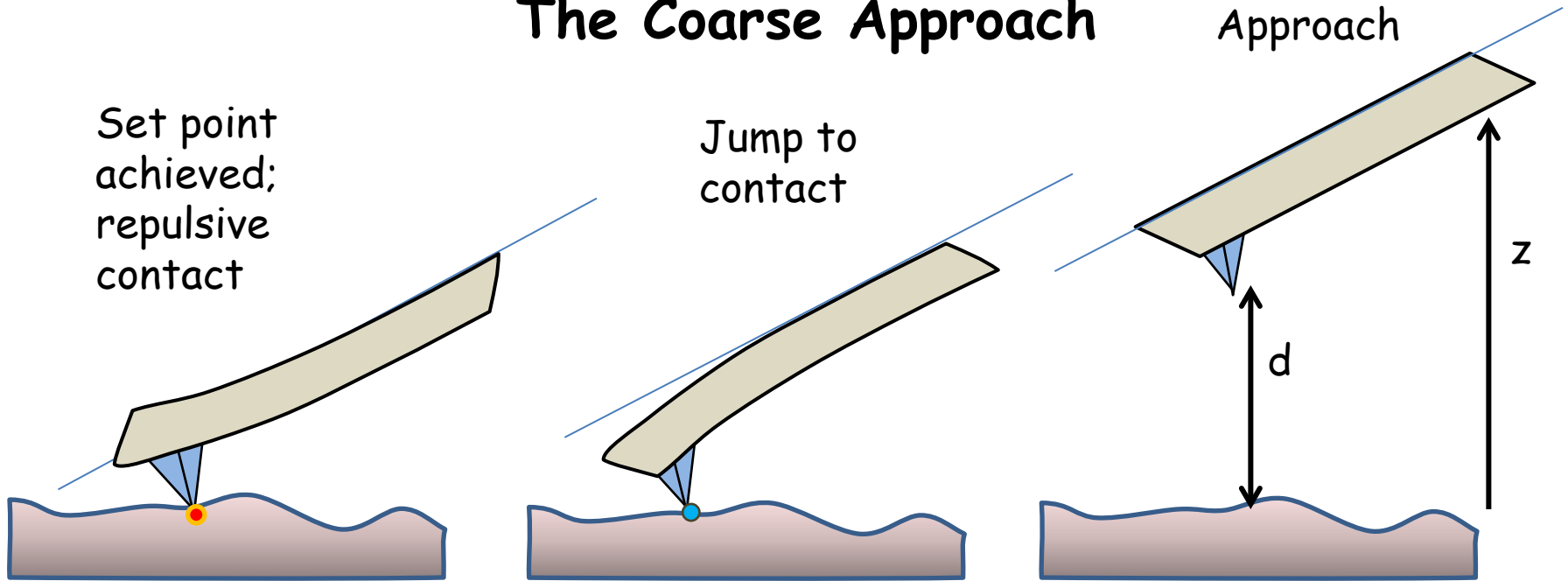
1. Prepare and mount sample
2. Select and mount cantilever; is  $k$  of cantilever known?
3. Align laser onto cantilever
4. Purge system with dry nitrogen
5. Wait for system to stabilize
6. Realign laser
7. Select X scan range and scan lines/s (tip speed). Check to make sure the **tip speed** does not exceed  $\sim 50 \mu\text{m/s}$ .
8. Select Y scan range - usually equals the X scan range
9. Select Z gain of system to match height variations on sample
10. Select force setpoint
11. Coarse Approach - efficiently move tip to sample until setpoint is achieved
12. Scan to optimize feedback.
13. Increase tip speed if required. Repeat step 12.
14. Zoom into interesting features as required, reducing tip speed as necessary.
15. If everything is working well, scan as long as you can!
16. Disengage tip from sample

Experience has proved  
time and again that  
good sample preparation  
is crucial

# Positioning the Laser



# The Coarse Approach



## The coarse approach sequence:

1. **Slowly** expand z-piezo
2. **Quickly** retract z-piezo
3. **Stepper motor advance**
4. Repeat until force setpoint is reached



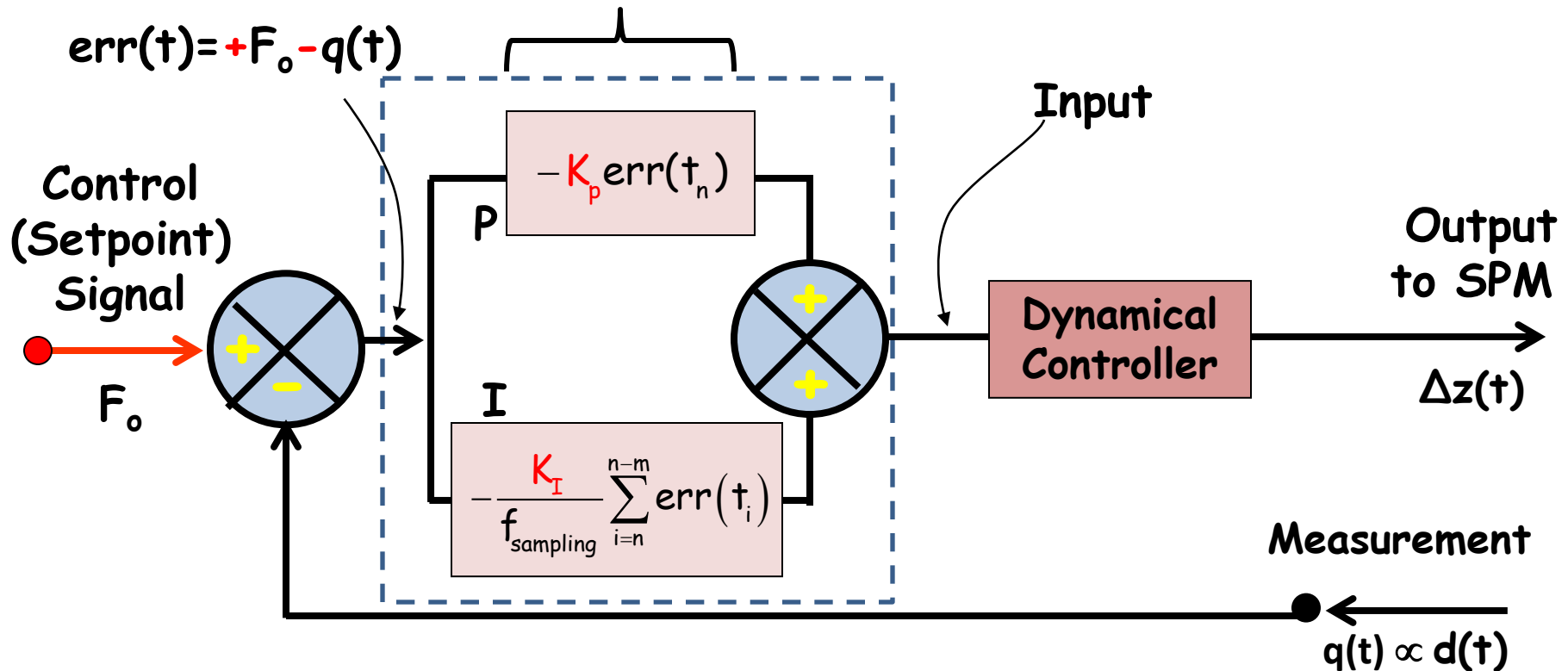
# Optimizing the Feedback Loop

Experience has proved that setting feedback parameters is a method of successive approximations.

Real-time tuning of AFM feedback loops is required because....

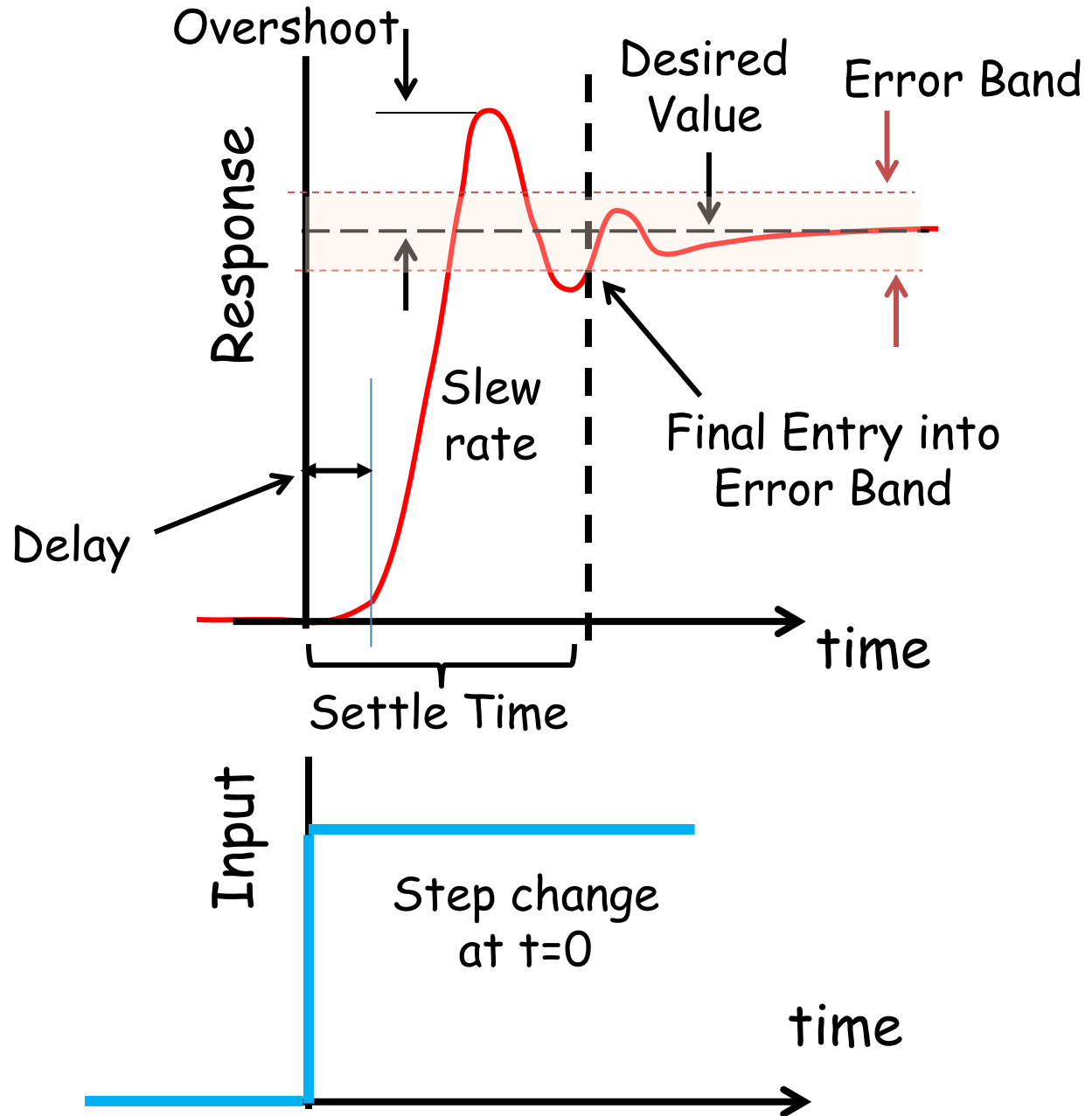
# The AFM Feedback Loop

## Control Law

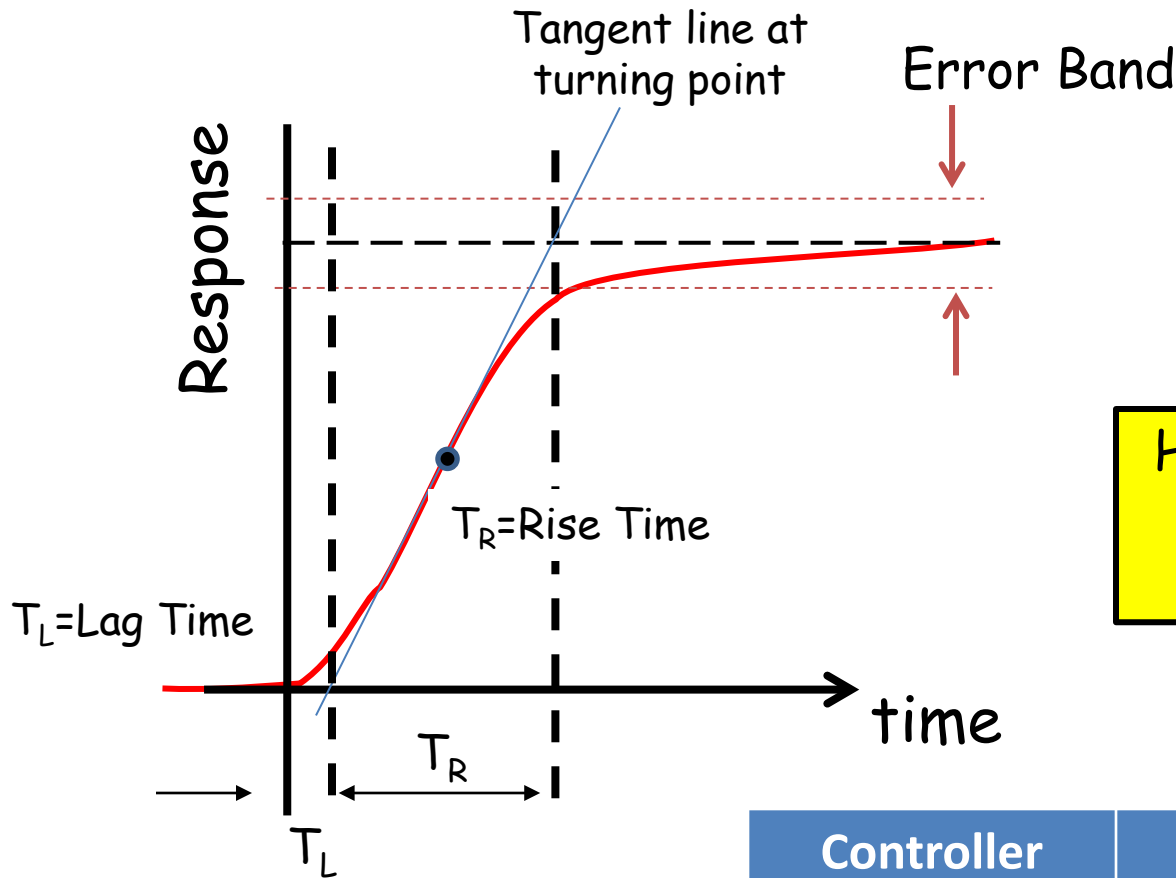


- The proportional (P) controller allows the probe to follow smaller, high frequency features by adjusting  $K_p$
- The backward integrator (I) controller allows the probe to follow larger, low frequency features by adjusting  $K_I$
- $f_{\text{sampling}}$  should be  $\sim 10x$  the frequency of the most relevant feature that is being measured

# Typical Feedback Loop Response to a Step Change



# The classic Ziegler-Nichols Tuning Rule - one example



How to measure  $T_L$  and  $T_R$  in an AFM experiment??

"Typically" gives an overshoot of  $\sim 25\%$  and good settling time.

Controller	$K_p$	$K_i$
P only	$T_R/T_L$	0
PI	$0.9 T_R/T_L$	$0.27 T_R/T_L^2$

# Trends

**Increasing  $K_p$**  tends to decrease the rise time, increase the overshoot, has little effect on the settling time, and decrease the steady state error

**Increasing  $K_I$**  tends to decrease the rise time, increase the overshoot, increase the settling time, and eliminate the steady state error

One strategy:

Use  $K_p$  to optimize the rise time.

Use  $K_I$  to better track large features.

# Why a tuning rule may not work

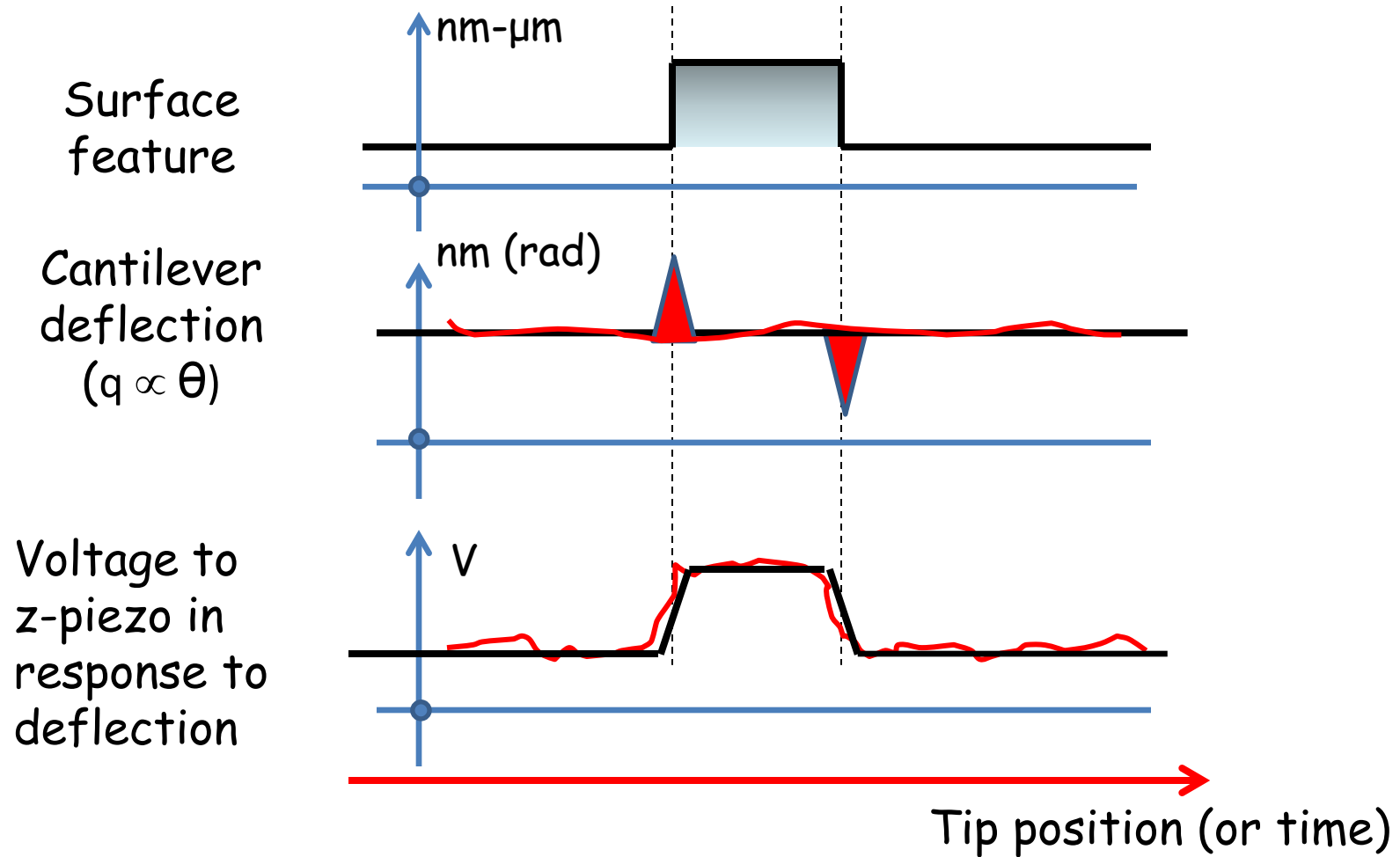
You assume that some tuning procedure is valid, but for some reason, it is not. Confusion results.

For example:

- The dilemma of mutually exclusive desires: The Ziegler-Nichols tuning rule is meant to give your PI loop an acceptable disturbance rejection performance. This operation may not be consistent with good dynamic tracking.
- Overly aggressive gains might make the system respond too quickly, producing erratic behavior.
- A pure time delay assumption may not match reality.

**Moral:** it is easy to have in mind a tuning rule that simply does not work for a particular application, and you might not even realize it.

# What actually occurs

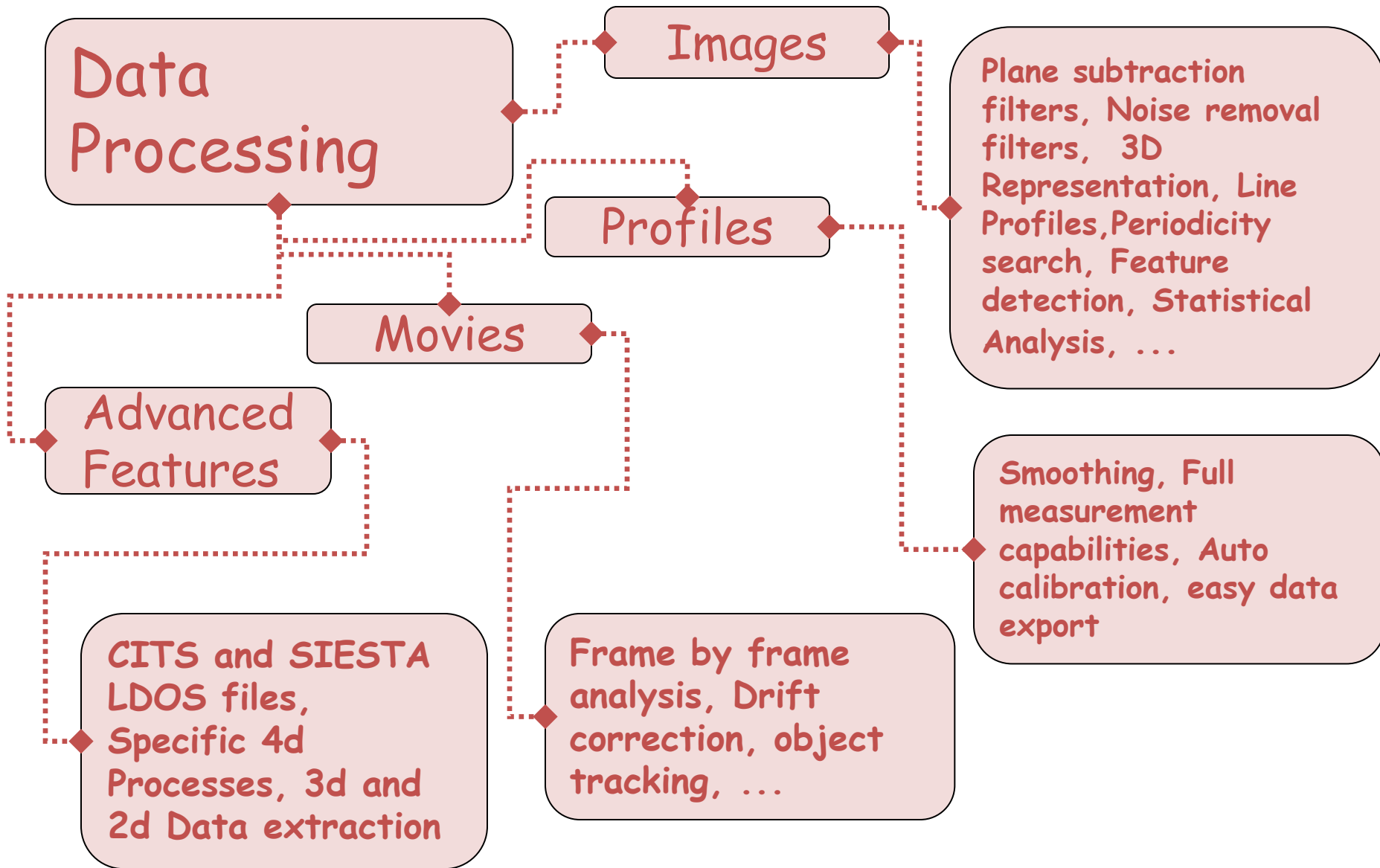


# An Empirical Procedure for Setting $K_p$ and $K_I$

- Select a scan speed and begin to acquire an image
- Systematically increase  $K_p$  and  $K_I$  in steps until "grainy" noise appears across the image
- Systematically decrease  $K_p$  and  $K_I$  until the "grainy" noise disappears
- Readjust the set point. Lower loading forces will minimize probe tip damage!
- The feedback gains may need readjustment, since **set point, scan speed and feedback gain are interrelated**
- If scanning is too slow, increase scan speed and repeat procedure
- Finally, analyze the error map image. When the error map is minimal, then the feedback controls are optimized



# Once you have the image - need versatile data processing software



# Many Applications

Provides nanometer scale images of insulating surfaces with little or no sample preparation. Images reveal the three dimensional topography of surfaces.

- Quantify dimensions of features produced by optical and/or e-beam lithography
- Sample roughness analysis vs. processing conditions
- Step formation in thin-film epitaxial deposition
- Defects (e.g. pin holes) in oxides growth
- Grain size analysis of deposited metals
- Variations in material properties, including elasticity and adhesion
- Polymer composites
- Information about indentation at very small loads
- *In situ* analysis of changes in morphology with temperature
- many, many others....

Up Next: The AFM as a System