

## Section 27

# Heterojunction Bipolar Transistor

### 27.5 Graded Junction HBTs

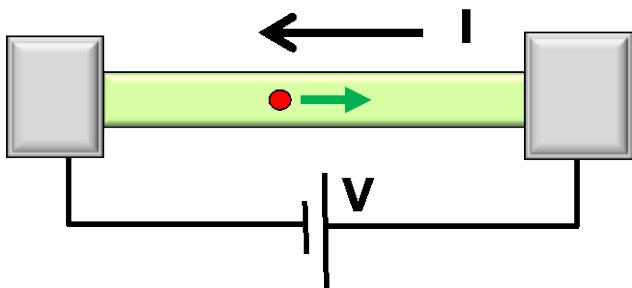
Gerhard Klimeck  
[gekco@purdue.edu](mailto:gekco@purdue.edu)



School of Electrical and  
Computer Engineering

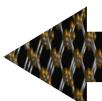
# Section 27

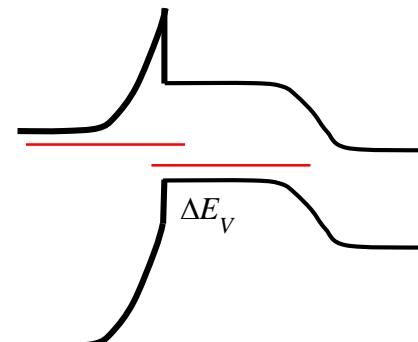
## Heterojunction Bipolar Transistor



$$I = G \times V \\ = q \times n \times v \times A$$

charge density      velocity area

- 1 • 27.1 Applications, Concept, Innovation, Nobel Prize
- 2 • 27.2 Heterojunction Equilibrium Solution
- 3 • 27.3 Types of heterojunctions
- 4 • 27.4 Abrupt junction HBTs
- 5 • 27.5 Graded junction HBTs 
- 6 • 27.6 Graded base HBTs
- 7 • 27.7 Double heterojunction HBTs
- 8 • 27.8 Modern Designs



$$\beta_{poly,ballistic} \rightarrow \frac{n_{i,B}^2}{n_{i,E}^2} \times \frac{N_E}{N_B} \times \frac{v_{th}}{v_s}$$

$$\frac{n_{i,B}^2}{n_{i,E}^2} = \frac{N_{C,B} N_{V,B} e^{-E_{g,B}\beta}}{N_{C,E} N_{V,E} e^{-E_{g,E}\beta}} \approx e^{(E_{g,E} - E_{g,B})\beta}$$

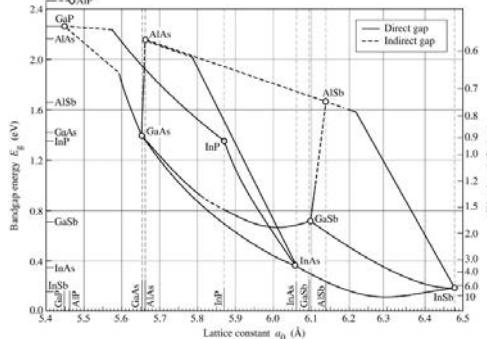
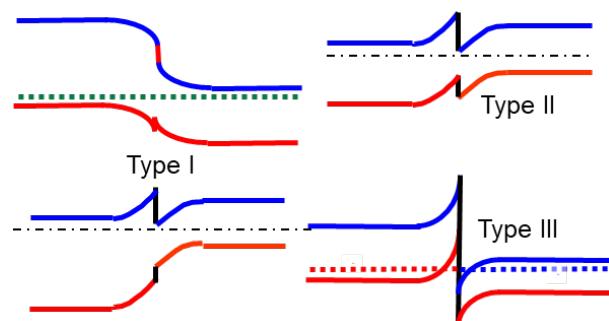


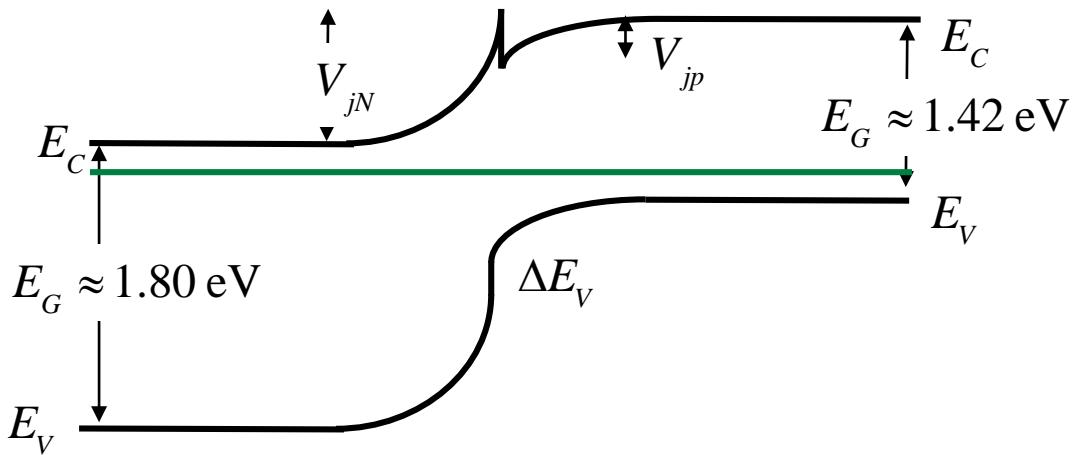
Fig. 7.6. Bandgap energy and lattice constant of various III-V semiconductors at room temperature (adopted from Tien, 1988).



Mark Lundstrom, "Heterostructure Fundamentals," Purdue University, 1995.

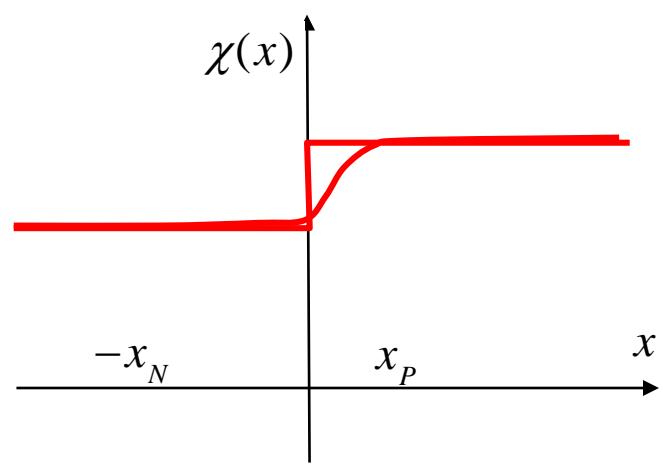
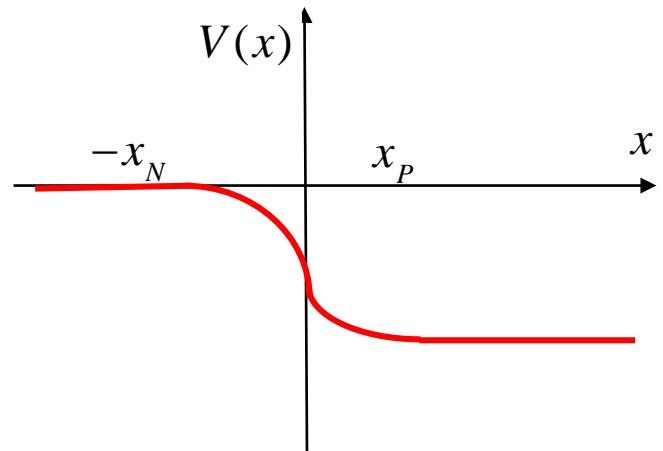
Herbert Kroemer, "Heterostructure bipolar transistors and integrated circuits," Proc. IEEE , 70, pp. 13-25, 1982.

# Abrupt Junction

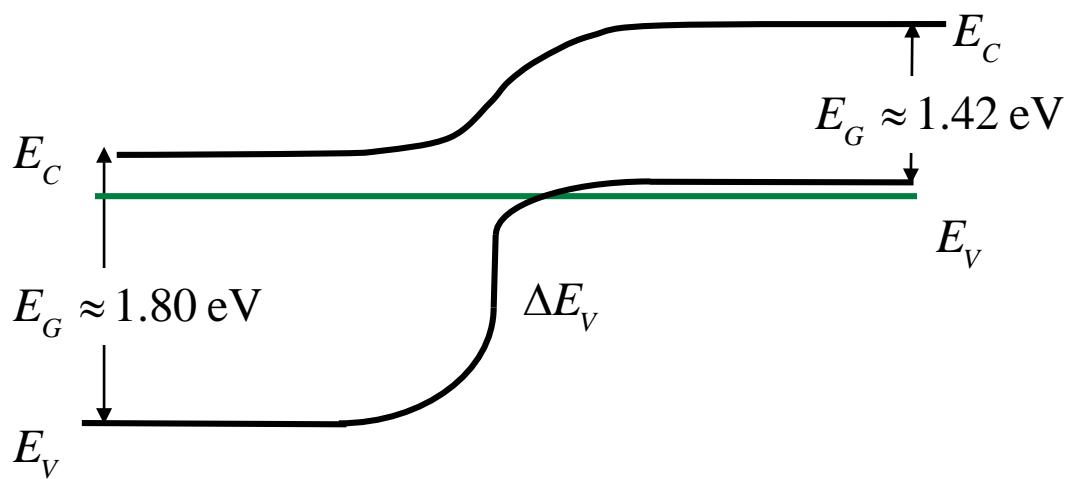


$$E_C(x) = E_0 - \chi(x) - qV(x)$$

$$E_V(x) = E_C(x) - E_G(x)$$

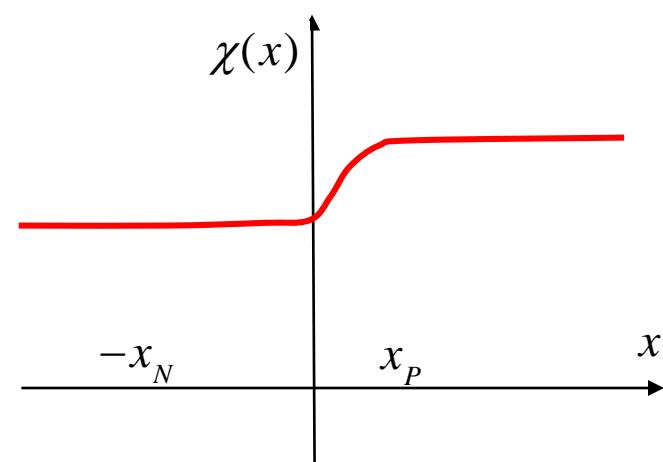
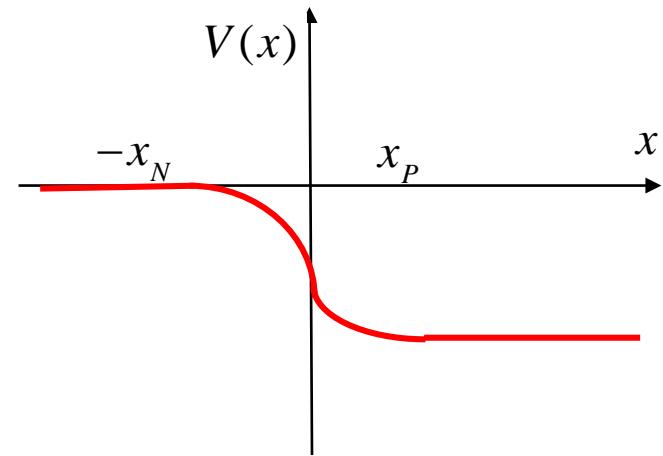


# Graded Base-Emitter Junction

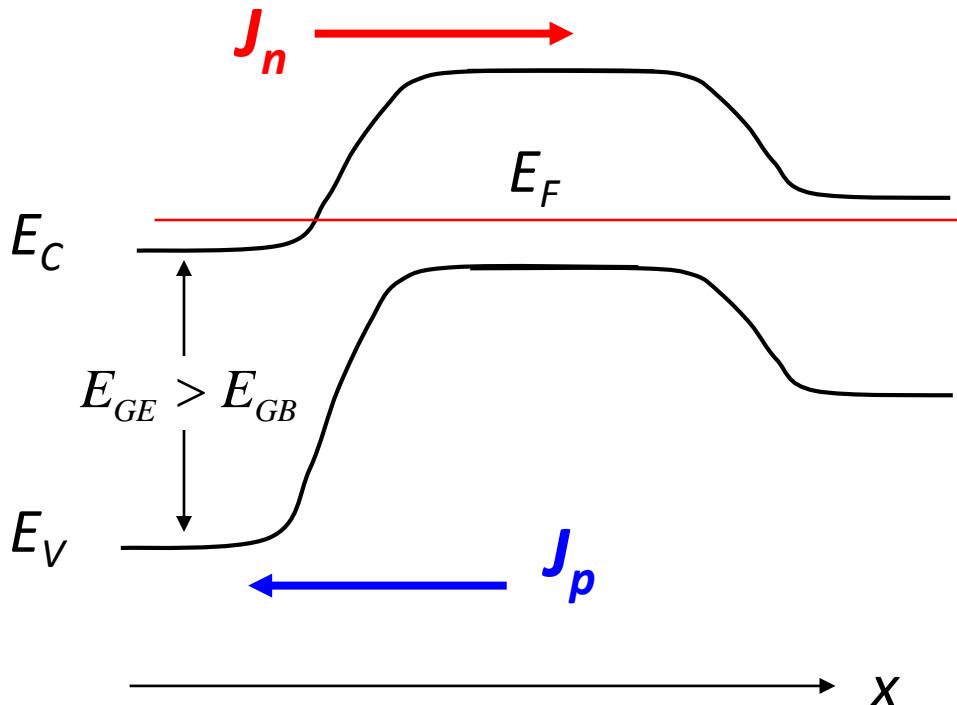


$$E_C(x) = E_0 - \chi(x) - qV(x)$$

$$E_V(x) = E_C(x) - E_G(x)$$



# Current Gain



No exponential Suppression!

$$J_n = q \left( \frac{n_{iB}^2}{N_{AB}} \right) \frac{D_n}{W_B} e^{qV_{BE}/k_B T}$$

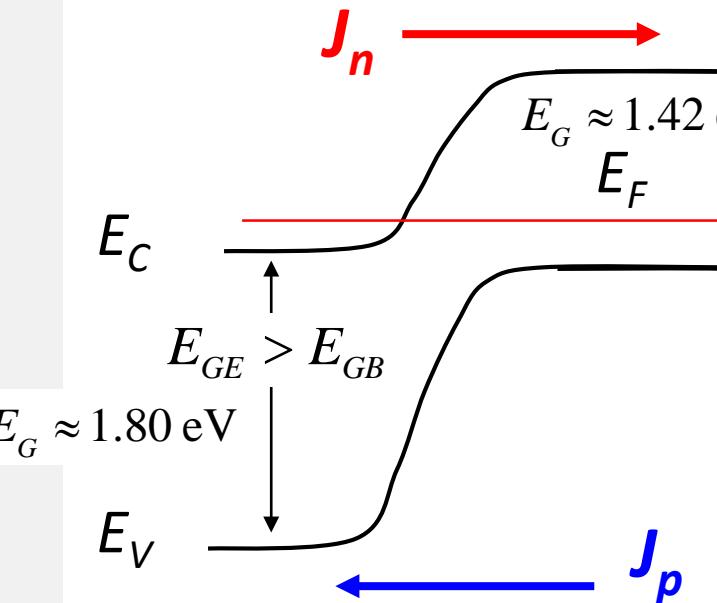
$$J_p = q \left( \frac{n_{iE}^2}{N_{DE}} \right) \frac{D_p}{W_E} e^{qV_{BE}/k_B T}$$

$$\beta = \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} \frac{n_{iB}^2}{n_{iE}^2}$$

$$n_i = \sqrt{N_C N_V} e^{-E_G/k_B T}$$

$$\beta_{DC} \approx \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} e^{\Delta E_G/k_B T}$$

# HBT Opportunities

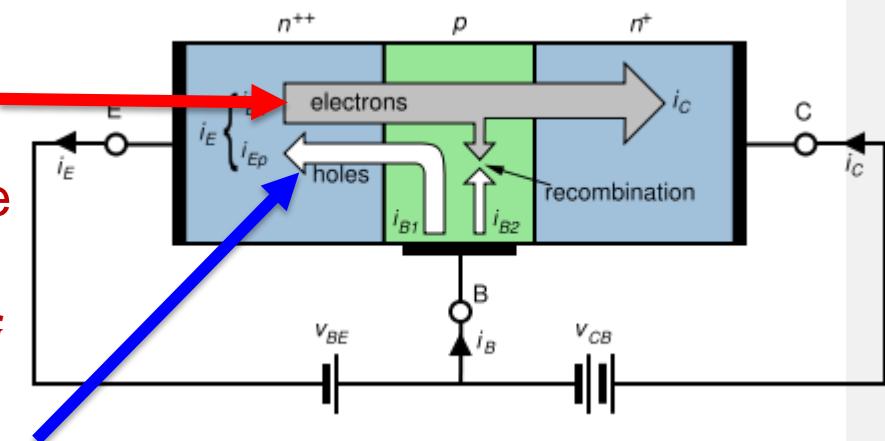


Emitter bandgap > Base Bandgap

$$J_n = q \left( \frac{n_{iB}^2}{N_{AB}} \right) \frac{D_n}{W_B} e^{qV_{BE}/k_B T}$$

Minority electrons in base  
Goal: Increase  $I_C$   
=> Increase  $n_i$  decrease  $E_G$

$$J_p = q \left( \frac{n_{iE}^2}{N_{DE}} \right) \frac{D_p}{W_E} e^{qV_{BE}/k_B T}$$



Minority holes in base  
Goal: Decrease  $I_C$   
=> Decrease  $n_i$  increase  $E_G$

$$\beta_{DC} \approx \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} e^{\Delta E_G / k_B T}$$

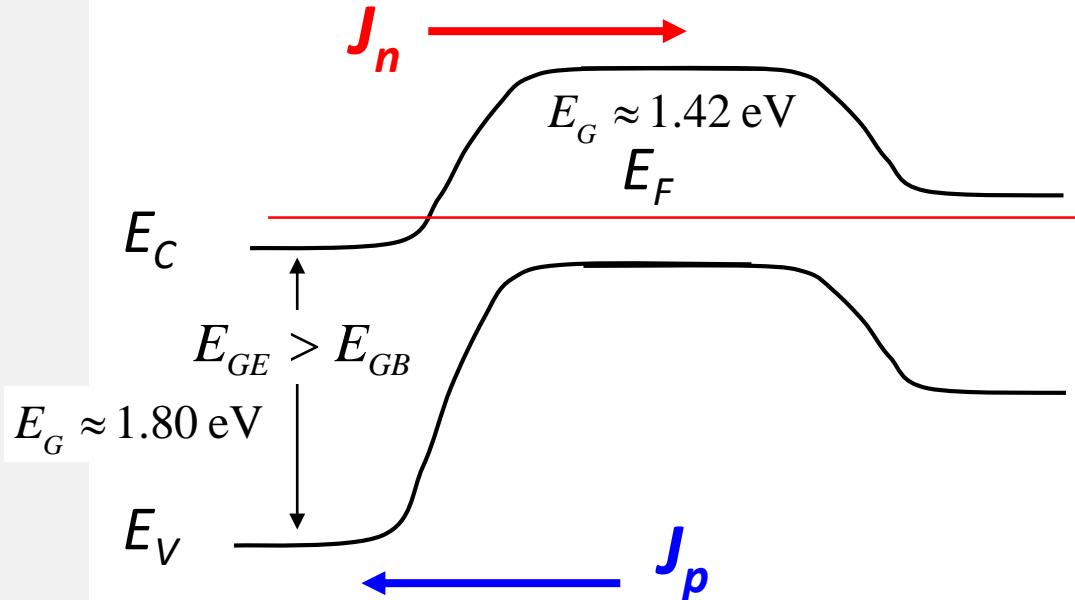
$$\Delta E_G = 1.8\text{eV} - 1.42\text{eV} = 380\text{meV}$$

$$k_B T \approx 25\text{meV}$$

$$e^{380/25} = e^{15.5} \approx 4 \times 10^6$$

=> Opportunity for alternative thinking!

# Advantages of HBT: Inverted Base Doping



$$\beta_{DC} \approx \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} e^{\Delta E_G / k_B T}$$

$$\Delta E_G = 1.8 \text{ eV} - 1.42 \text{ eV} = 380 \text{ meV}$$

$$k_B T \approx 25 \text{ meV}$$

$$e^{380/25} = e^{15.5} \approx 4 \times 10^6$$

=> Opportunity for alternative thinking!

Thin base desired for speed and gain, but thin base was a problem (Early, Punch Through)

Increasing base doping was not an option since it lowered  $\beta_{DC}$

Now this is possible! => Very heavily doped base

=> prevent Punch Through, reduce Early effect, and to lower  $R_{ex}$

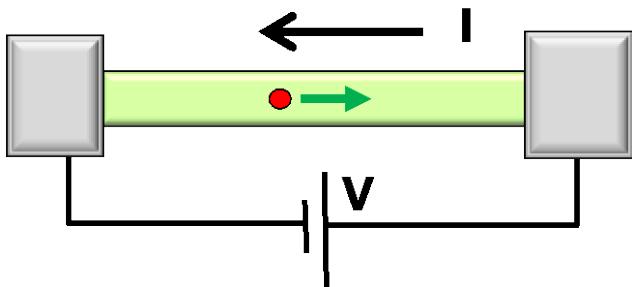
Moderately doped Emitter (lower  $C_{j,BE}$ )

**“inverted base doping”**

$N_{AB} \gg N_{DE}$

# Section 27

## Heterojunction Bipolar Transistor

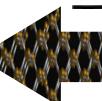


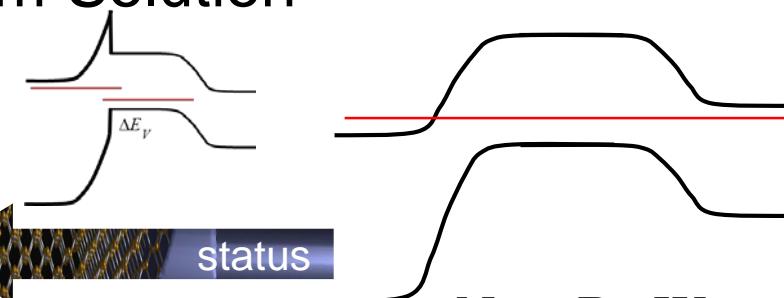
$$I = G \times V \\ = q \times n \times v \times A$$

charge density      velocity area

$$\beta_{poly,ballistic} \rightarrow \frac{n_{i,B}^2}{n_{i,E}^2} \times \frac{N_E}{N_B} \times \frac{v_{th}}{v_s}$$

$$\frac{n_{i,B}^2}{n_{i,E}^2} = \frac{N_{C,B} N_{V,B} e^{-E_{g,B}\beta}}{N_{C,E} N_{V,E} e^{-E_{g,E}\beta}} \approx e^{(E_{g,E} - E_{g,B})\beta}$$

- 1 • 27.1 Applications, Concept, Innovation, Nobel Prize
- 2 • 27.2 Heterojunction Equilibrium Solution
- 3 • 27.3 Types of heterojunctions
- 4 • 27.4 Abrupt junction HBTs
- 5 • 27.5 Graded junction HBTs  status
- 6 • 27.6 Graded base HBTs
- 7 • 27.7 Double heterojunction HBTs
- 8 • 27.8 Modern Designs



$$\beta_{DC} \approx \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} e^{\Delta E_G / k_B T}$$

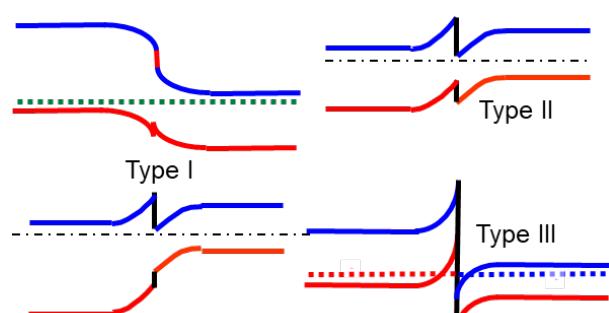


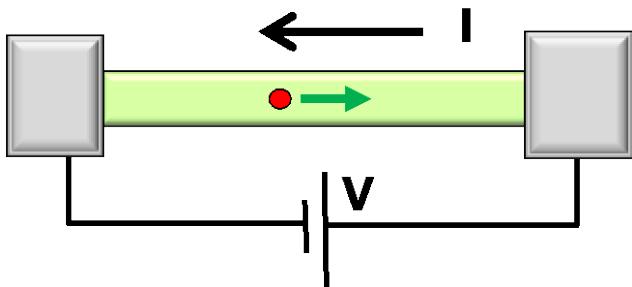
Fig. 7.6. Bandgap energy and lattice constant of various III-V semiconductors at room temperature (adopted from Tien, 1988).

Mark Lundstrom, "Heterostructure Fundamentals," Purdue University, 1995.

Herbert Kroemer, "Heterostructure bipolar transistors and integrated circuits," Proc. IEEE , 70, pp. 13-25, 1982.

## Section 27

# Heterojunction Bipolar Transistor



$$I = G \times V \\ = q \times n \times v \times A$$

charge density      velocity area

- 1 • 27.1 Applications, Concept, Innovation, Nobel Prize
- 2 • 27.2 Heterojunction Equilibrium Solution
- 3 • 27.3 Types of heterojunctions
- 4 • 27.4 Abrupt junction HBTs
- 5 • 27.5 Graded junction HBTs
- 6 • 27.6 Graded base HBTs   $\beta_{DC} \approx \frac{N_{DE}}{N_{AB}} \frac{D_n}{D_p} \frac{W_E}{W_B} e^{\Delta E_G / k_B T}$
- 7 • 27.7 Double heterojunction HBTs
- 8 • 27.8 Modern Designs

$$\beta_{poly,ballistic} \rightarrow \frac{n_{i,B}^2}{n_{i,E}^2} \times \frac{N_E}{N_B} \times \frac{v_{th}}{v_s}$$

$$\frac{n_{i,B}^2}{n_{i,E}^2} = \frac{N_{C,B} N_{V,B} e^{-E_{g,B}\beta}}{N_{C,E} N_{V,E} e^{-E_{g,E}\beta}} \approx e^{(E_{g,E} - E_{g,B})\beta}$$

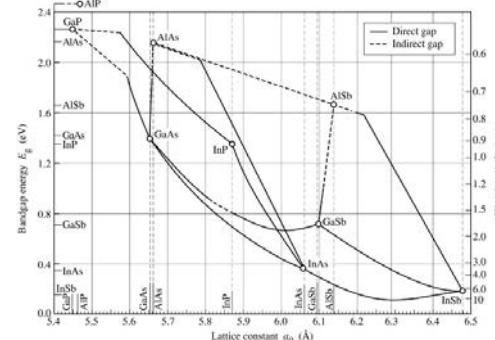
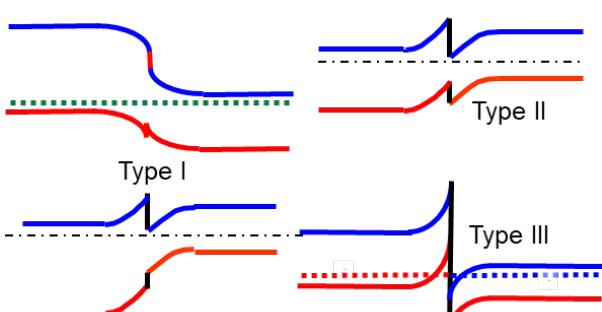


Fig. 7.6. Bandgap energy and lattice constant of various III-V semiconductors at room temperature (adopted from Tien, 1988).



Mark Lundstrom, "Heterostructure Fundamentals," Purdue University, 1995.

Herbert Kroemer, "Heterostructure bipolar transistors and integrated circuits," Proc. IEEE , 70, pp. 13-25, 1982.