

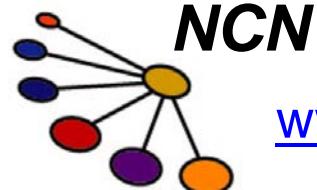
# **EE-612:**

# **Lecture 17:**

# **Gate resistance and**

# **Interconnects**

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Fall 2008



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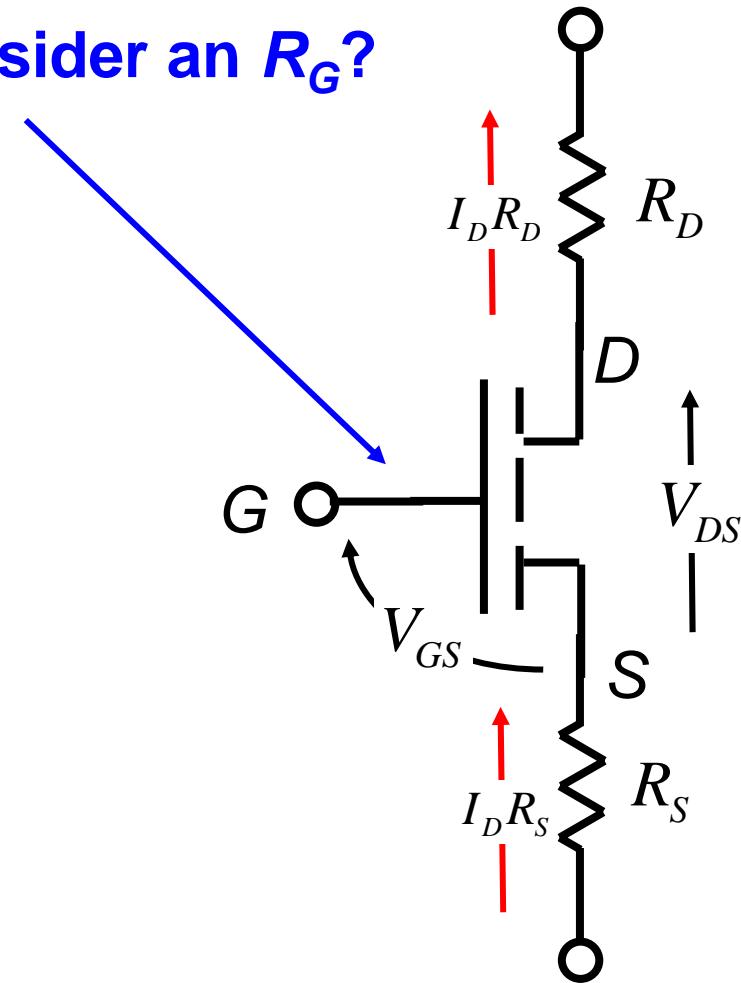
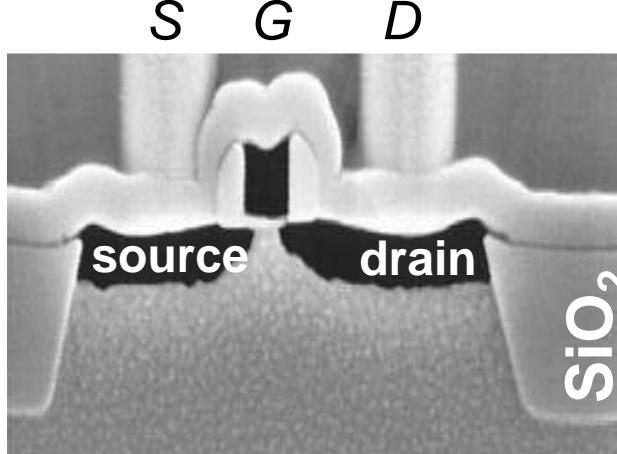
# outline

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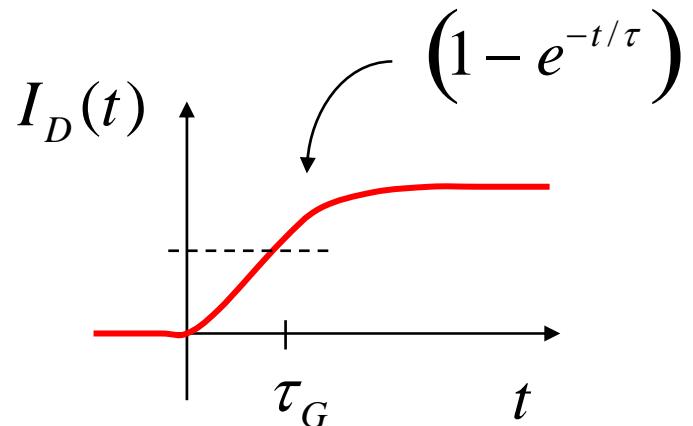
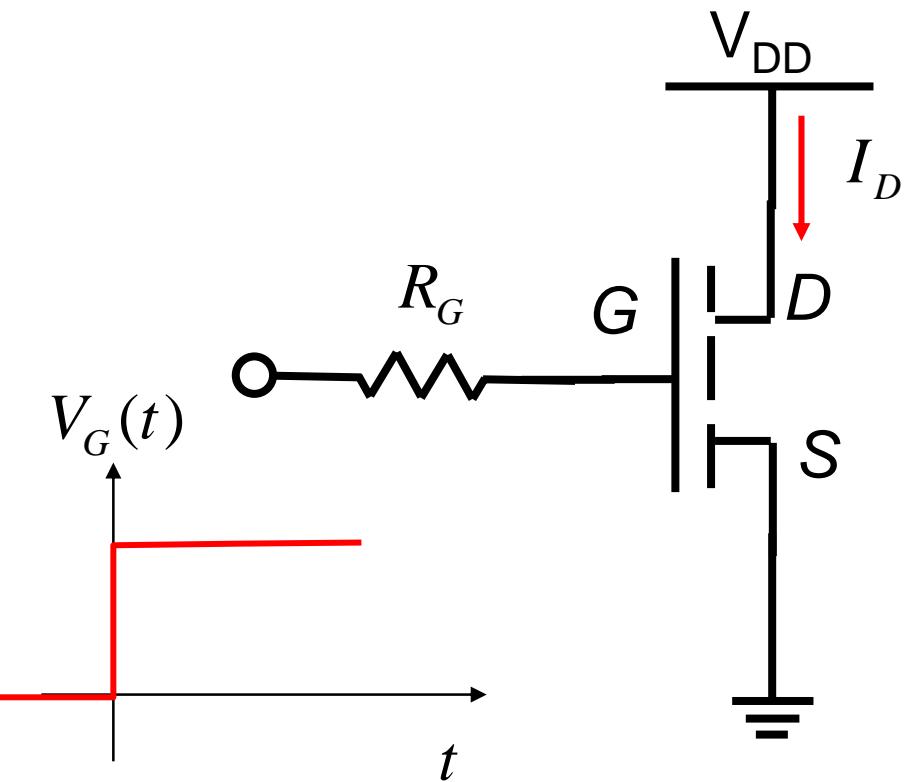
- 1) Gate Resistance
- 2) Interconnects
- 3) ITRS
- 4) Summary

# review: parasitic series R

Why did we not consider an  $R_G$ ?



# effect of a gate resistance (AC)

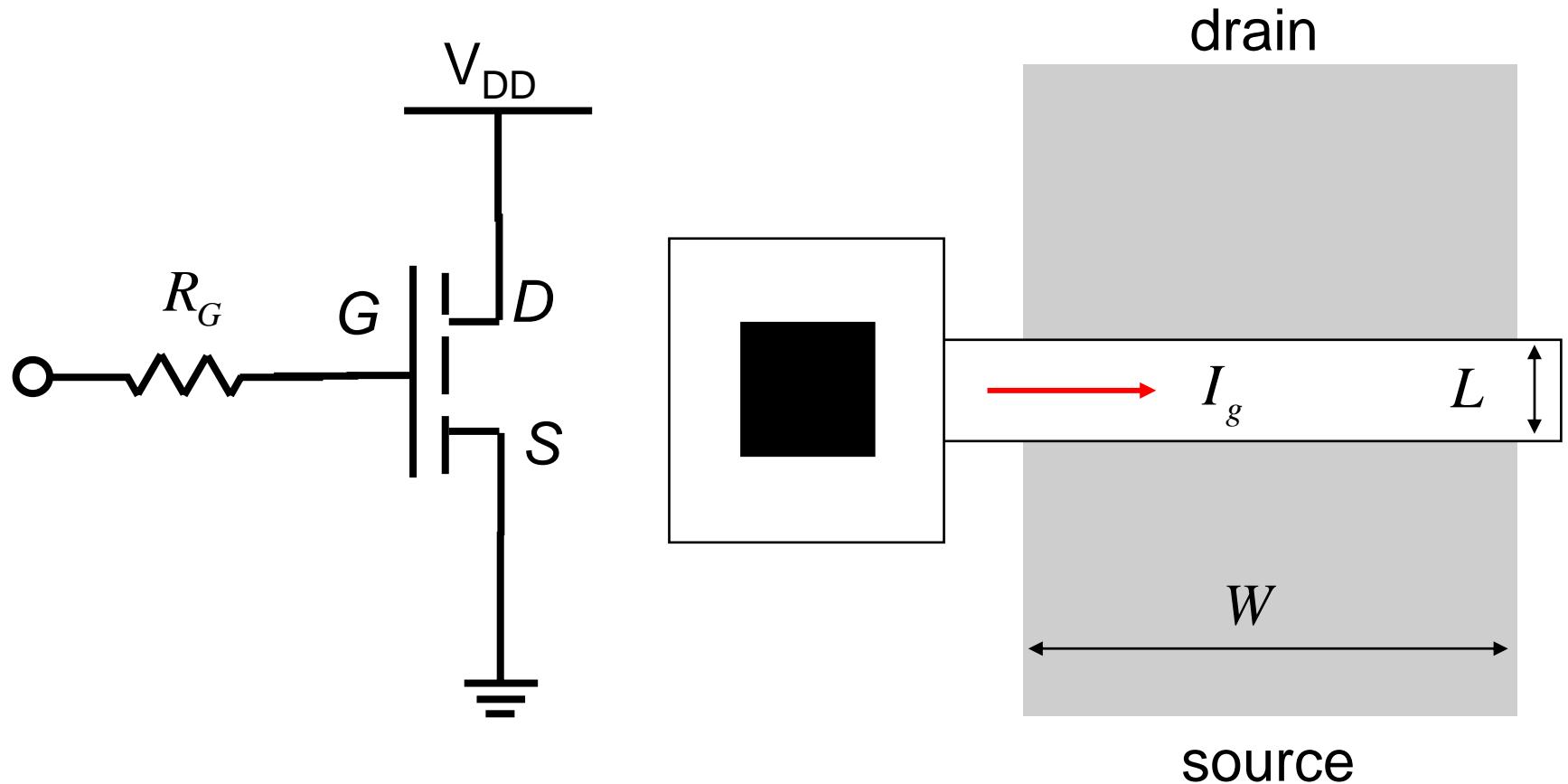


$$\tau = R_G C_G$$

$$0.5 = (1 - e^{-\tau_G / \tau})$$

$$\tau_G = 0.69 R_G C_G$$

# gate resistance



# gate resistance (ii)

$$R_G = \rho_G \frac{W}{L}$$

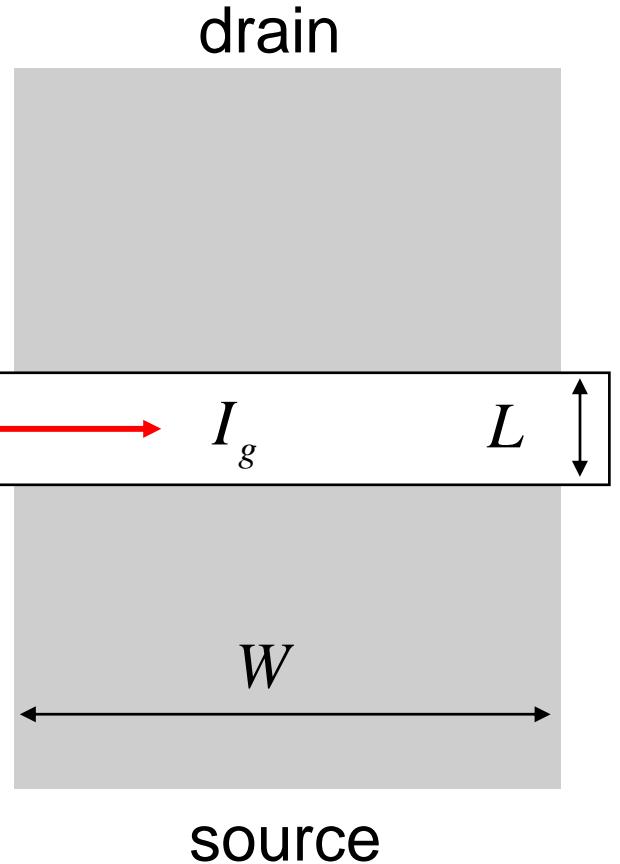
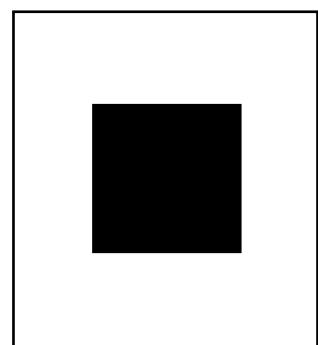
$$R_G = \left( \frac{\rho_G}{L} \right) W = R_L W$$

$\Omega / \text{cm}$

$$C_G = C_{ox} L W$$

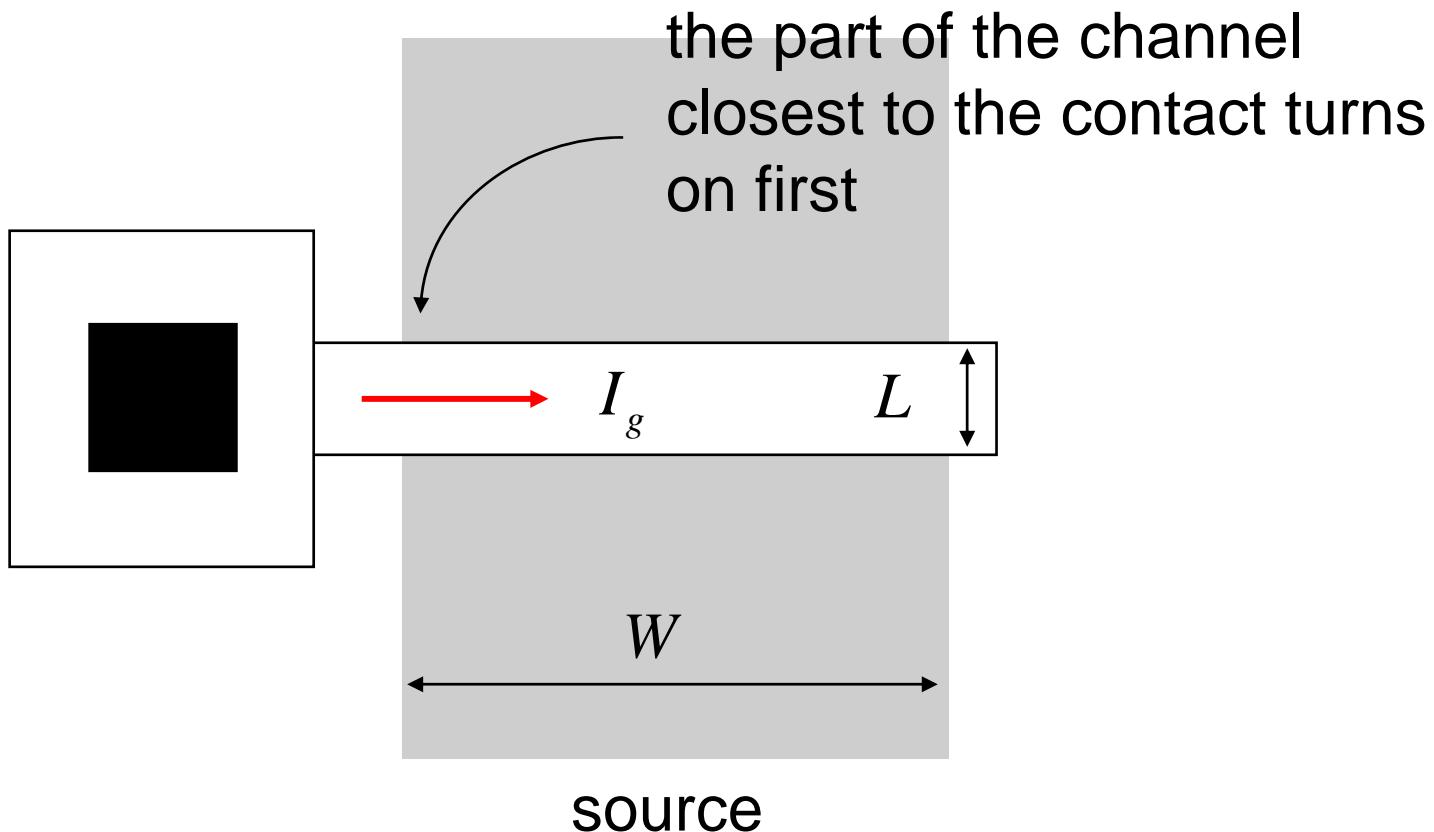
$$C_G = (C_{ox} L) W = C_L W$$

$F / \text{cm}$

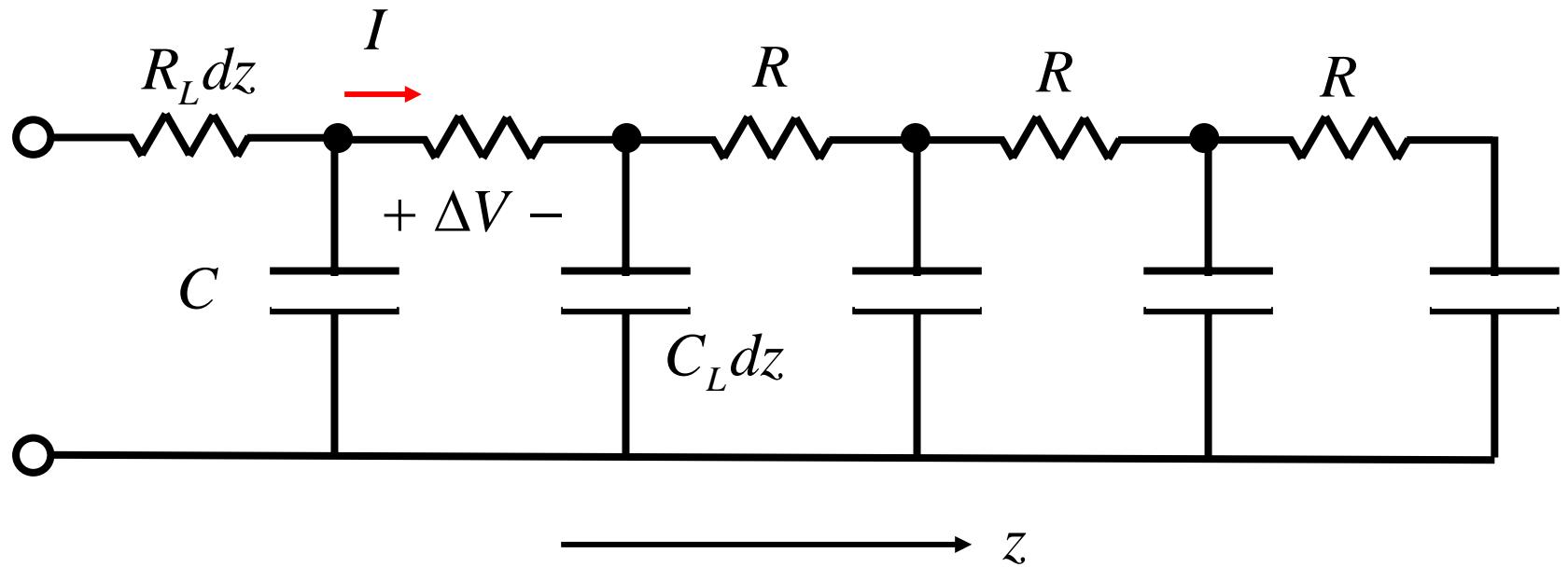


# distributed gate resistance

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## distributed gate resistance (ii)

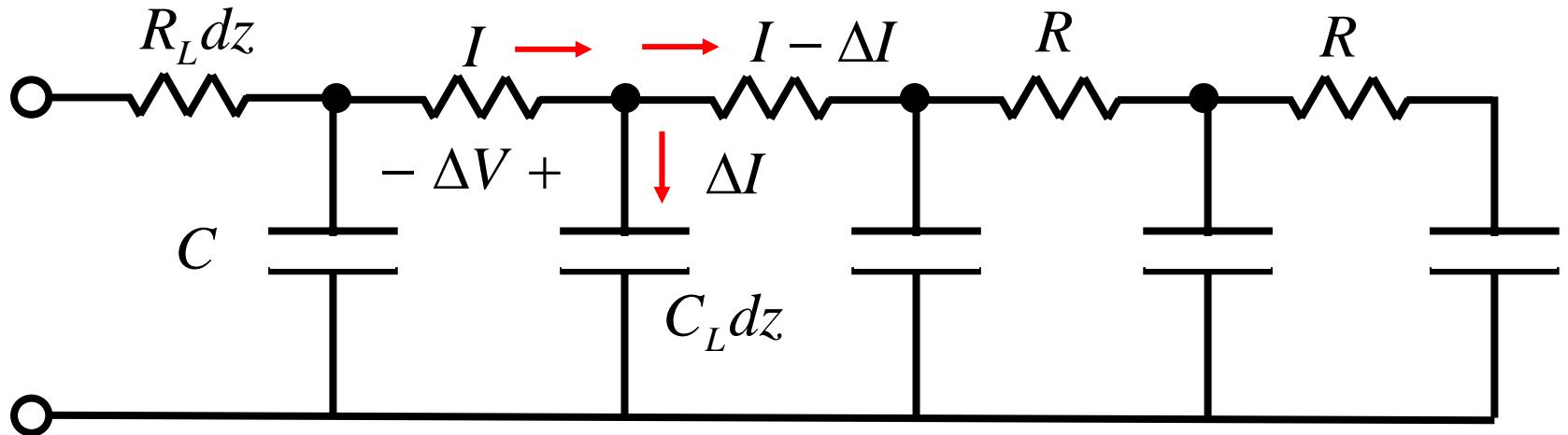


$$\Delta V = I R_L dz$$

$$\frac{\Delta V}{dz} = -\frac{\partial V}{\partial z} = I R_L$$

$$\frac{\partial V}{\partial z} = -I R_L \quad (1)$$

## distributed gate resistance (iii)



$$\Delta I = C_L dz \frac{\partial V}{\partial t}$$

$$\frac{\Delta I}{dz} = -\frac{\partial I}{\partial z} = C_L \frac{\partial V}{\partial t}$$

$$\frac{\partial I}{\partial z} = -C_L \frac{\partial V}{\partial t} \quad (2)$$

# distributed gate resistance (iv)

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$$\frac{\partial V}{\partial z} = -I R_L \quad (1)$$

$$\frac{\partial I}{\partial z} = -C_L \frac{\partial V}{\partial t} \quad (2)$$

$$\frac{\partial^2 V}{\partial z^2} = -R_L \frac{\partial I}{\partial z}$$

$$\frac{\partial^2 V}{\partial z^2} = R_L C_L \frac{\partial V}{\partial t}$$

$$\frac{\partial V(z,t)}{\partial t} = \frac{1}{R_L C_L} \frac{\partial^2 V(z,t)}{\partial z^2}$$

# distributed gate resistance (v)

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recall:  $\frac{\partial n(z,t)}{\partial t} = D_n \frac{\partial^2 n(z,t)}{\partial z^2}$

“minority carrier diffusion equation”

$$\frac{\partial V(z,t)}{\partial t} = \frac{1}{R_L C_L} \frac{\partial^2 V(z,t)}{\partial z^2} = D_{eff} \frac{\partial^2 V(z,t)}{\partial z^2}$$

$$D_{eff} = \frac{1}{R_L C_L}$$

units:  $\frac{1}{\Omega/\text{cm} \times \text{F/cm}} = \frac{\text{cm}^2}{\text{V/A} \times \text{C/V}} = \frac{\text{cm}^2}{\text{C/A}} = \frac{\text{cm}^2}{\text{sec}}$

# distributed gate resistance (iv)

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recall:  $\tau_B = W_B^2 / 2D_n$  “base transit time”

$$\tau_g = 0.5R_L C_L W^2$$

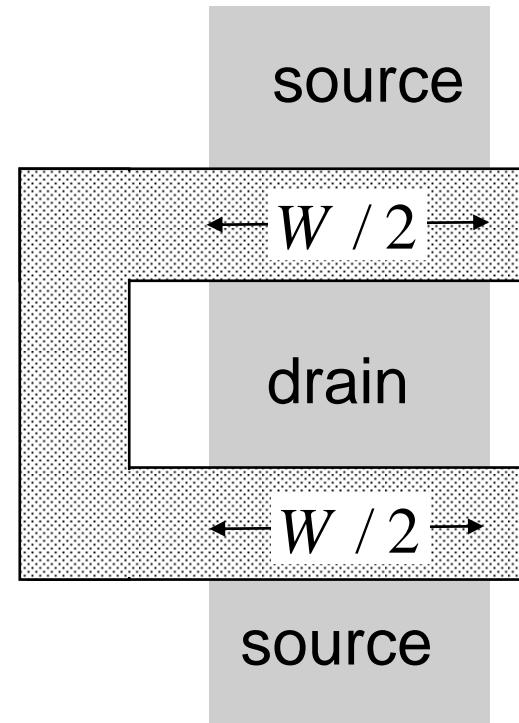
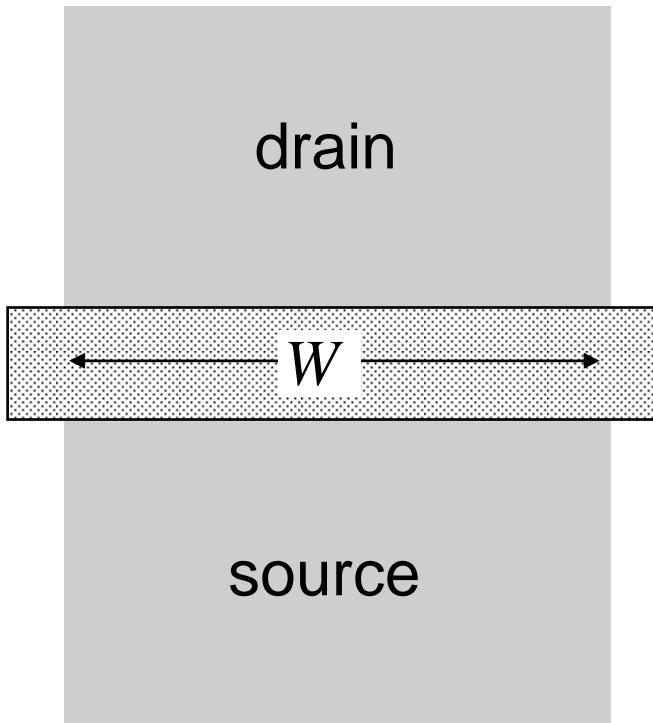
# distributed gate resistance and scaling

$$\tau_g = 0.5 R_L C_L W^2$$
$$\left. \begin{array}{l} R_L = \rho_G / L \\ C_L = C_{ox} L \\ \rho_G \sim 2 - 10 \text{ \AA/sq.} \end{array} \right\} \tau_g = 0.5 \rho_G C_{ox} W^2$$

$$\left\{ \begin{array}{l} \text{device delay:} \\ \tau \rightarrow \tau / \kappa \end{array} \right\}$$

# ‘folded’ layout

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see Taur and Ning, Fig. 5.11

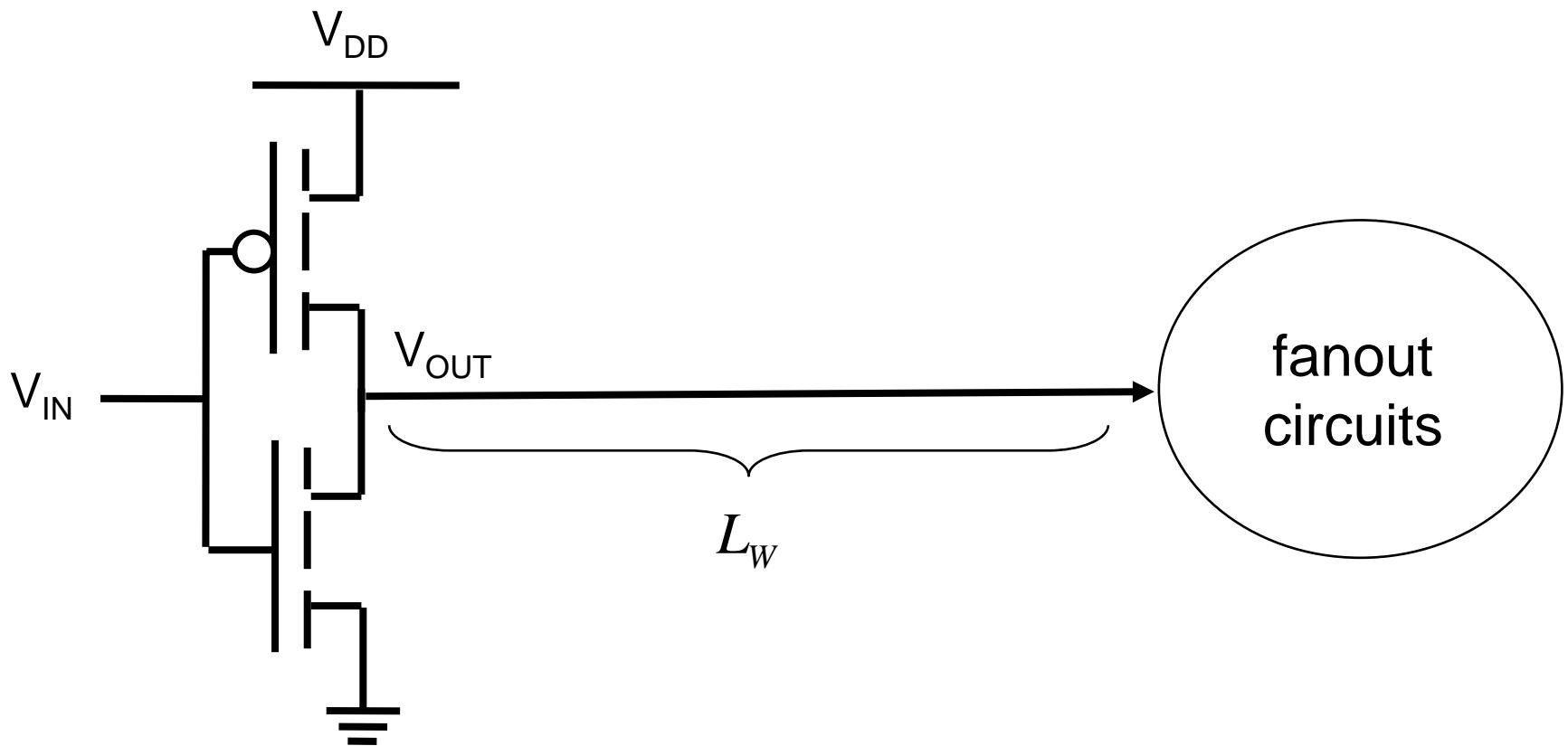
# outline

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- 1) Gate Resistance
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# interconnects

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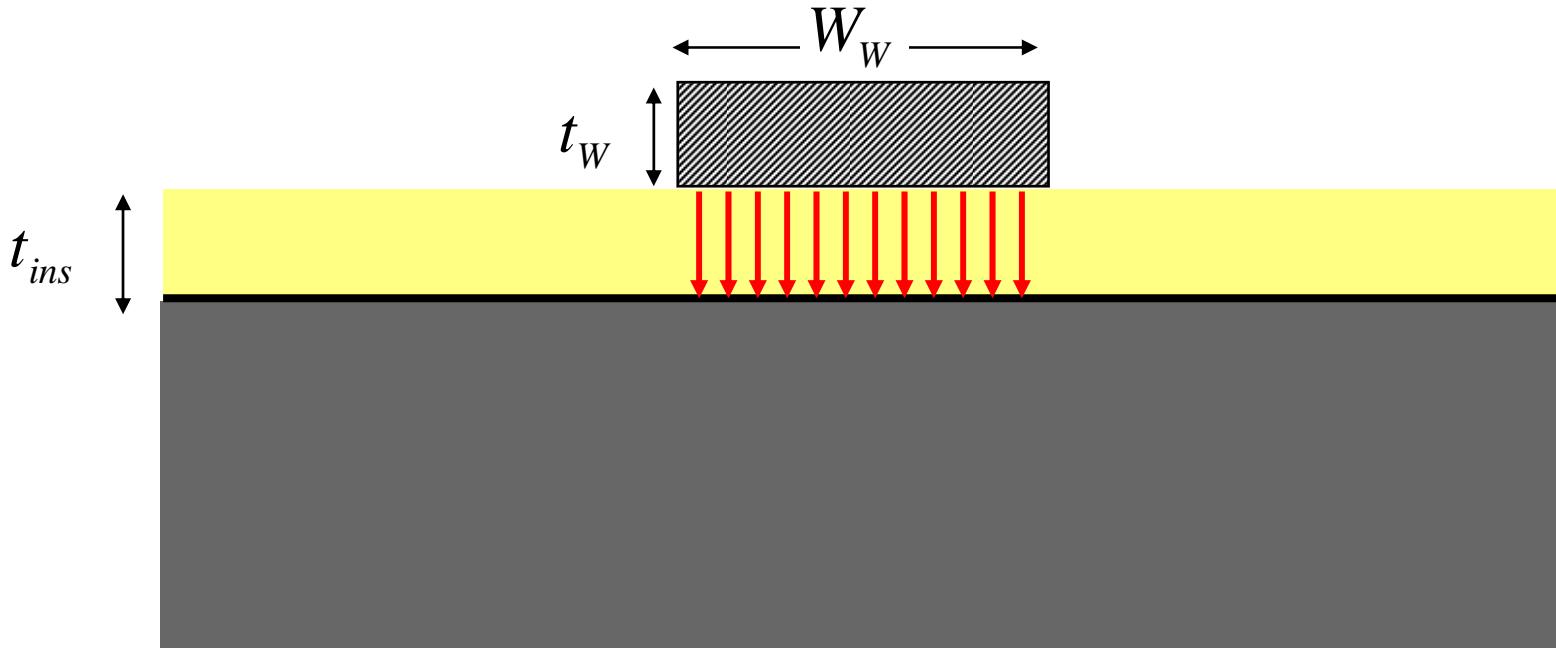


# interconnect capacitance

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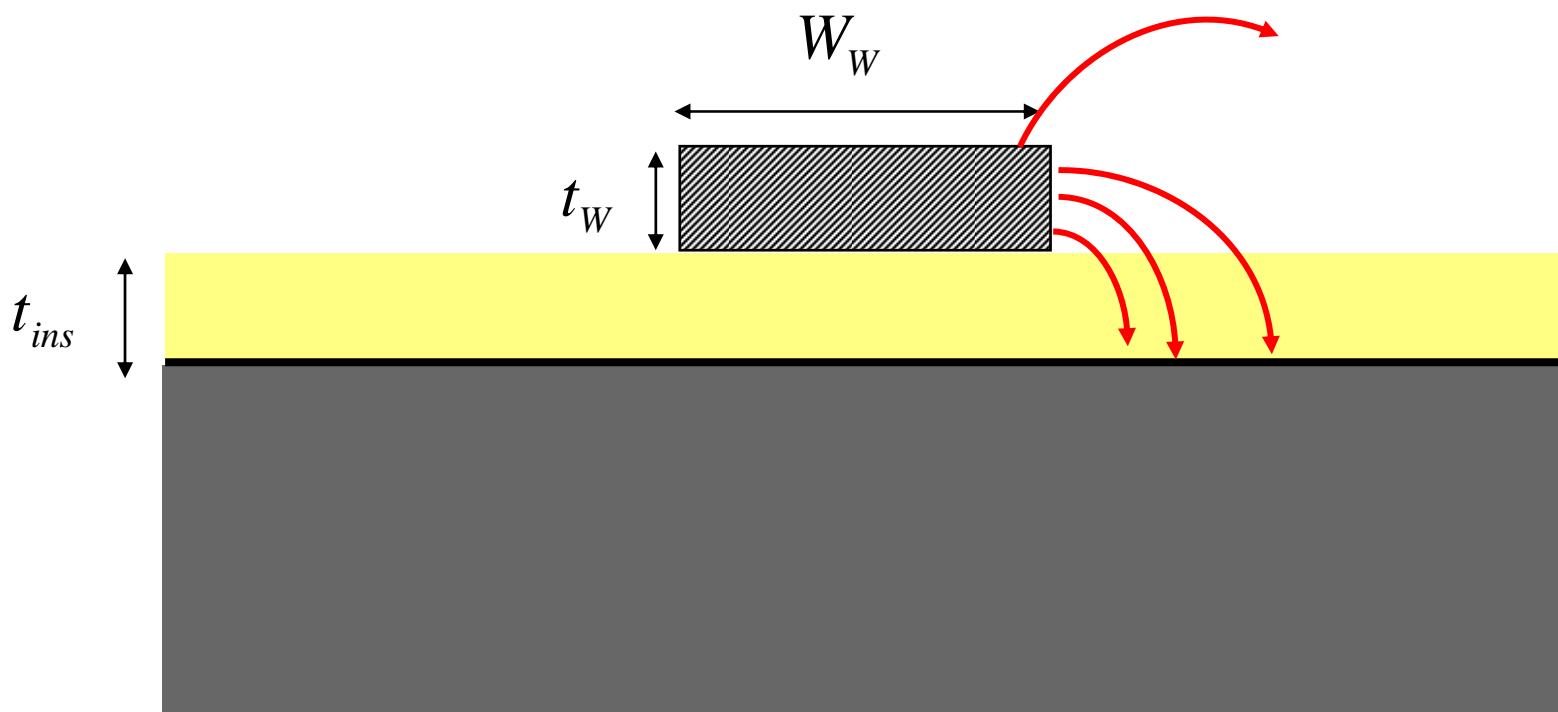
$$C_{Wire} = C_{ins} W_w L_w \quad C_{ins} = \epsilon_{ins} / t_{ins}$$

$$C_{Wire} = (C_{ins} W_w) L_w = C_W (\text{PP}) L_W$$

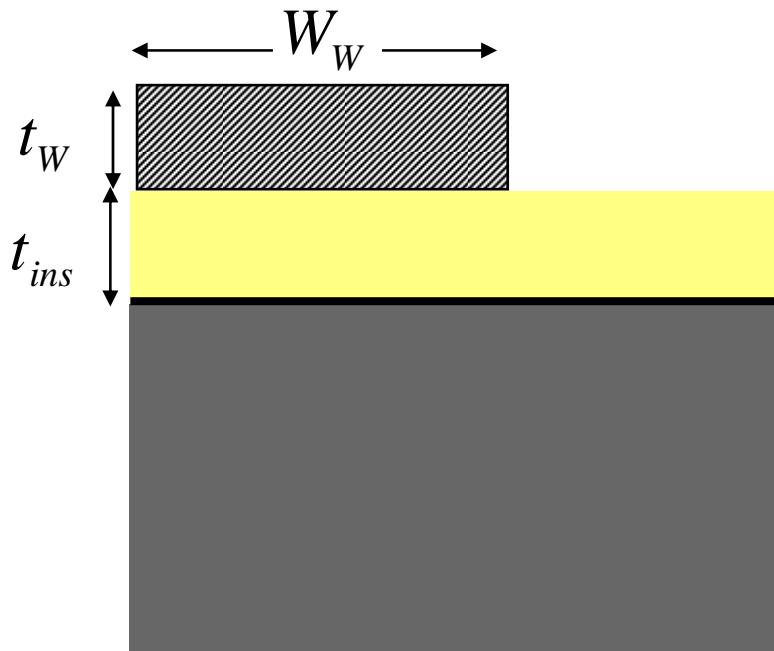


# interconnect capacitance (ii)

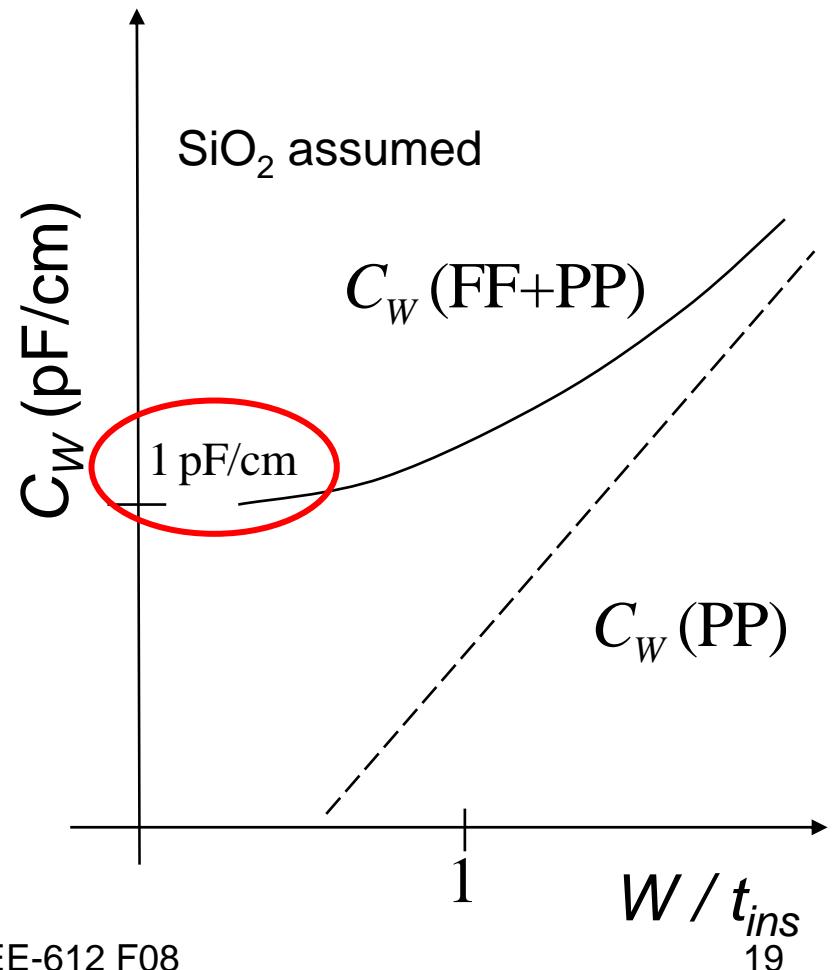
$$C_{Wire} = [C_W(\text{PP}) + C_W(\text{FF})]L_W$$



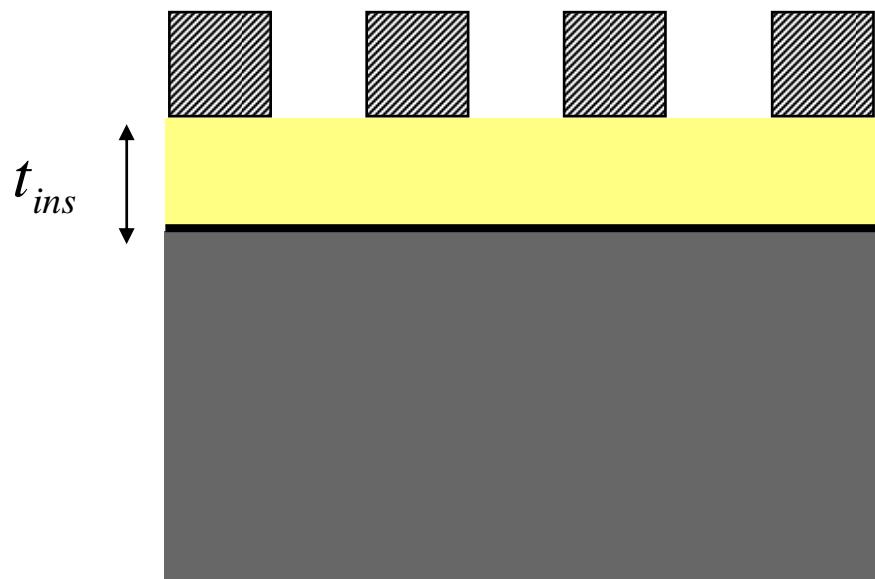
# interconnect capacitance (iii)



(see Fig. 5.21, Taur and Ning)

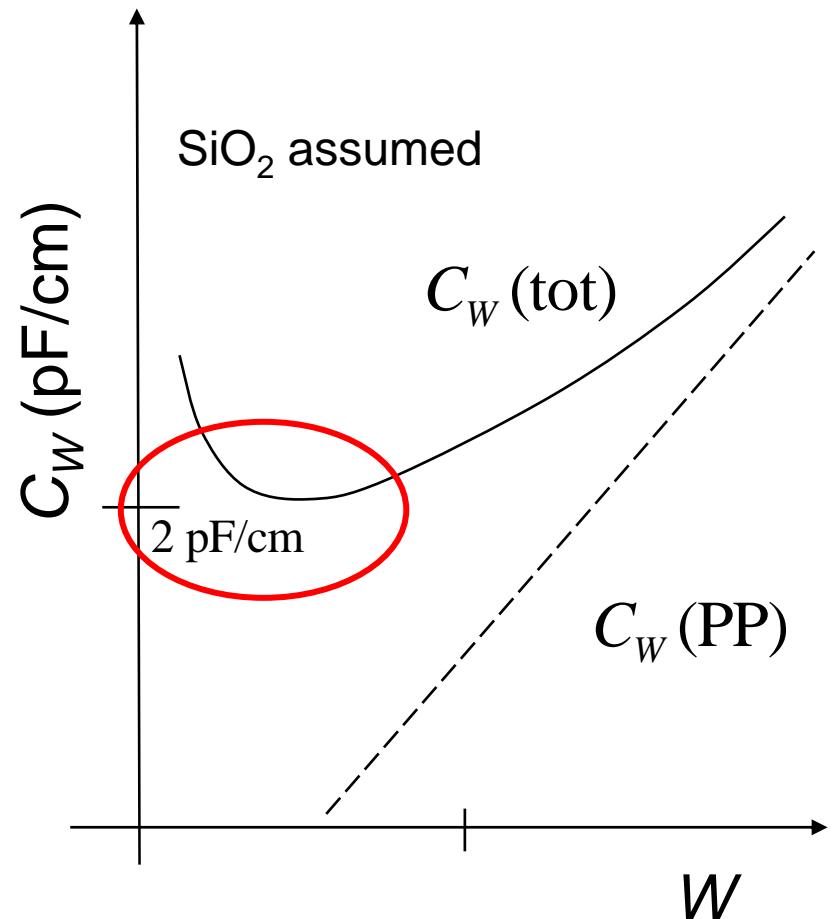


# wire-wire capacitance

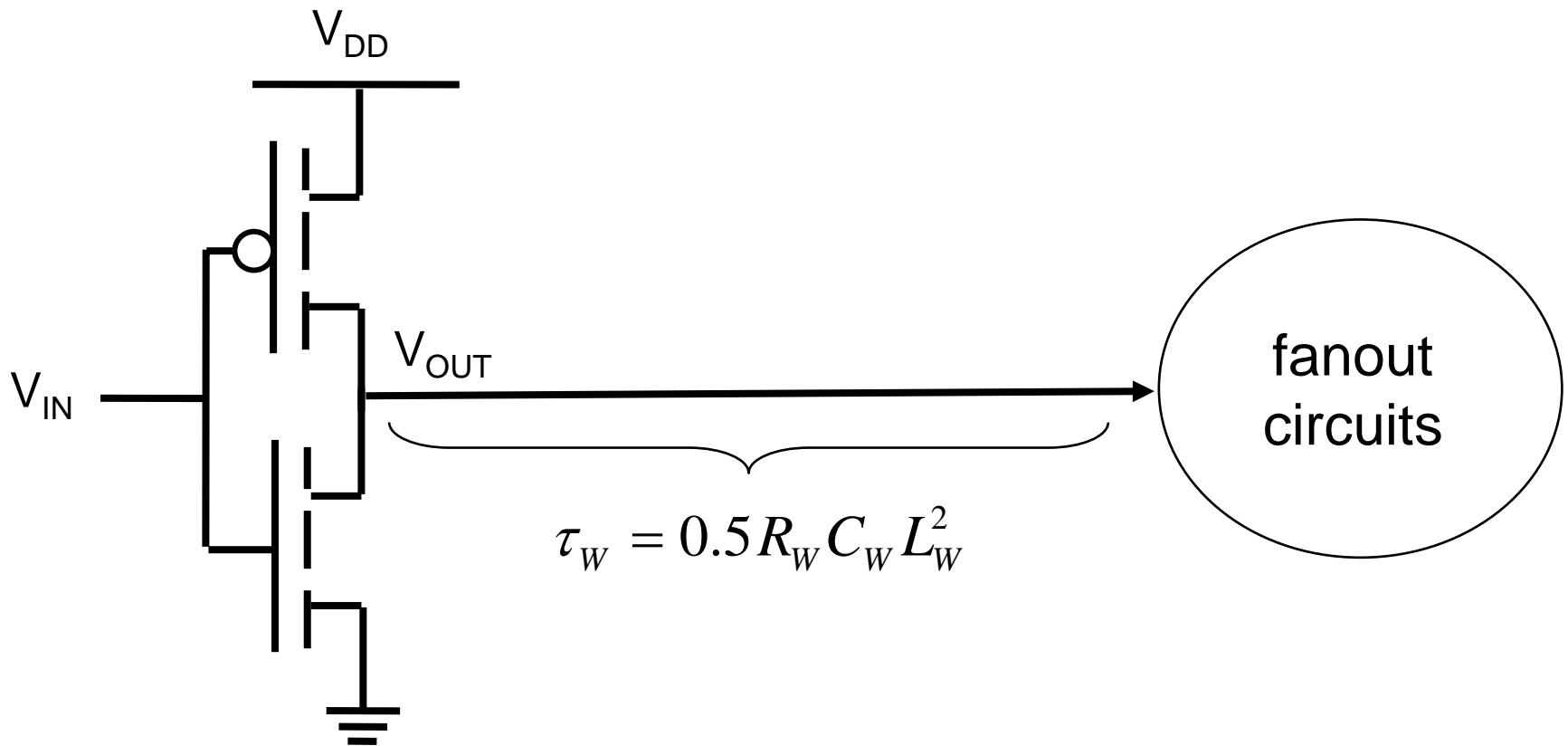


$$C_{Wire} = [C_W(PP) + C_W(FF) + C(WW)]L_W$$

(see Fig. 5.22, Taur and Ning)



# interconnect delay



# interconnect scaling

$$\tau_W = 0.5 R_W C_W L_W^2$$

$$C_W = C_W(\text{PP}) + C_W(\text{FF}) + C_W(\text{WW}) \quad R_W = \frac{\rho_W}{W_w t_w} \quad \rho_{Al} \approx 3 \times 10^{-6} \Omega\text{-cm}$$

**scaling by factor,  $\kappa > 1$**

$$\rho_{Cu} \approx \rho_{Al} / 1.5$$

$$C_W = C_{ins} W_w + C_W(\text{FF}) \rightarrow C_W$$

$$R_W = \rho_W / (W_w t_w) \rightarrow \kappa^2 R_W$$

$$J_W = I / (W_w t_w) \rightarrow \kappa J_W (\text{A/cm}^2) \quad (\text{electromigration})$$

$$\tau_W = 0.5 R_W C_W L_W^2 \rightarrow \tau_W \quad (\text{device } \tau \text{ is decreasing})$$

# local interconnects

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$$L_W \rightarrow L_W / \kappa \quad \tau_W = 0.5 R_W C_W L_W^2 \rightarrow \tau_W$$

Is this an issue? Assume:

$$C_W \approx 2\pi \epsilon_{ins} \text{ F/cm} \quad \text{Eqn. (5.27) Taur and Ning}$$

$$\tau_W \approx \pi \epsilon_{ins} \rho_w \frac{L_W^2}{W_w t_w} \approx (3 \times 10^{-18} \text{ s}) \frac{L_W^2}{W_w t_w} \quad \text{Eqn. (5.29) (5.30)}$$

for  $W_w = t_w = 0.25 \mu\text{m}$  and  $L_W = 100 \mu\text{m}$ ,  $\tau_W = 0.5 \text{ ps}$

for a 0.25 micron technology, an inverter delay is  $\sim 20 \text{ ps}$

***local interconnect delays are not an issue***

# global interconnects

---

$L_W \rightarrow L_W$  (approximately the size of the chip)

$$\tau_W = 0.5 R_W C_W L_W^2 \rightarrow \kappa^2 \tau_W$$

Is this an issue?

for a 0.25 micron technology:

$$\tau_W \approx \pi \epsilon_{ins} \rho_w \frac{L_w^2}{W_w t_w} \approx (3 \times 10^{-18} \text{ s}) \frac{L_w^2}{W_w t_w} \approx 1 \text{ ns}$$

$$\tau_W \gg \tau_{Gate} \gg \tau_{Device}$$

***global interconnect delays are a very big issue***

# global interconnect scaling solutions

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$$\tau_W = 0.5 R_W C_W L_W^2$$

$$C_W = C_W(\text{PP}) + C_W(\text{FF}) + C_W(\text{WW})$$

**(low-k dielectrics)**

$$R_W = \frac{\rho_W}{W_w t_w}$$

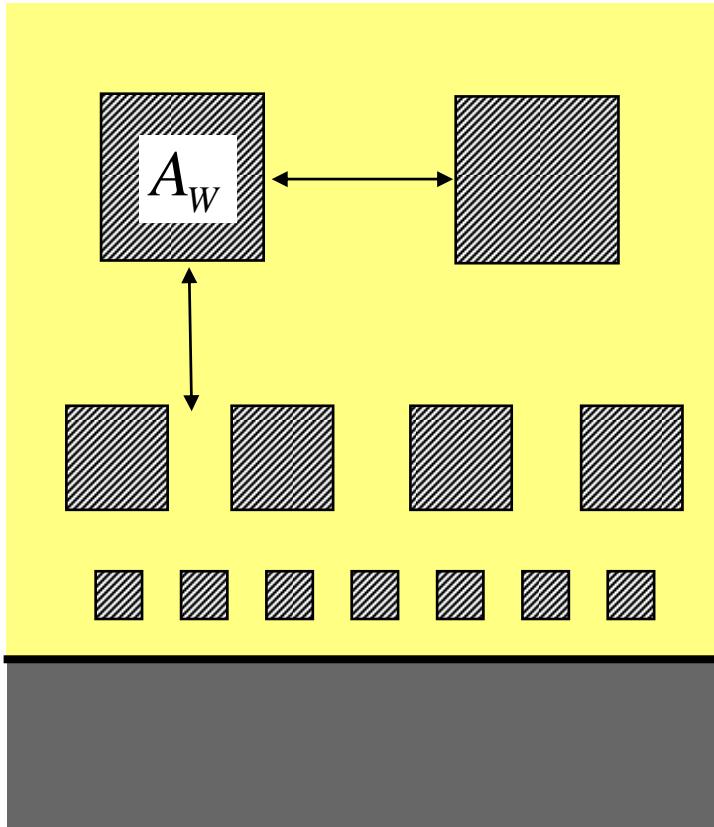
**1) switch from Al metal to Cu**

$$\rho_{Cu} \approx \rho_{Al} / 1.5$$

**2) increase cross-sectional area**

$$A_W = W_w t_w$$

# wiring hierarchy



after Fig. 5.24, Taur and Ning

$$\tau_W = 0.5 R_W C_W L_W^2$$

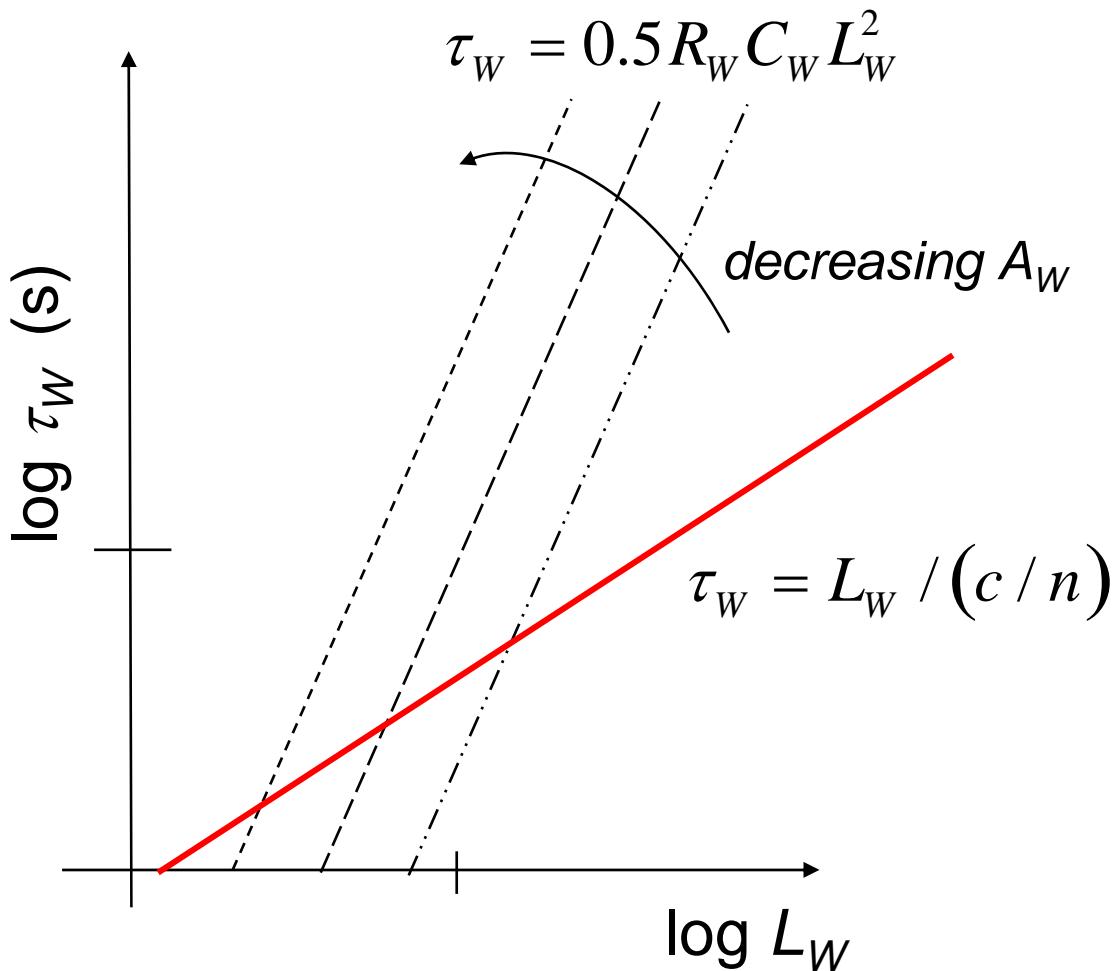
$$\tau_W = \frac{L_W}{2 / R_W C_W L_W}$$

$$\tau_W = \frac{L_W}{v_{Diff}}$$

$$v_{Diff} = 2 D_{eff} / L_W$$

velocity that signal diffuses down the  
RC transmission line

# inductance



$$\tau_W = L_W / v_{Signal}$$

RC line:

$$v_{Signal} = 2D_{eff} / L_W$$

RLC line:

$$v_{Signal} < c / n$$

# outline

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# copper resistivity trends

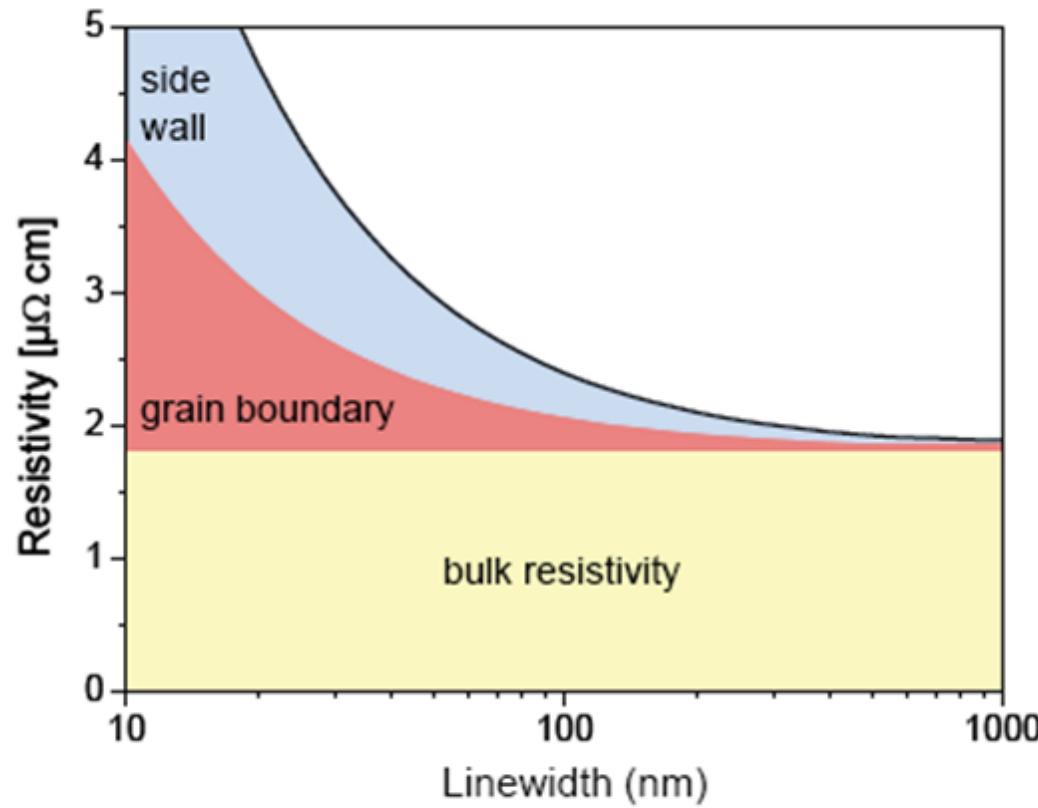
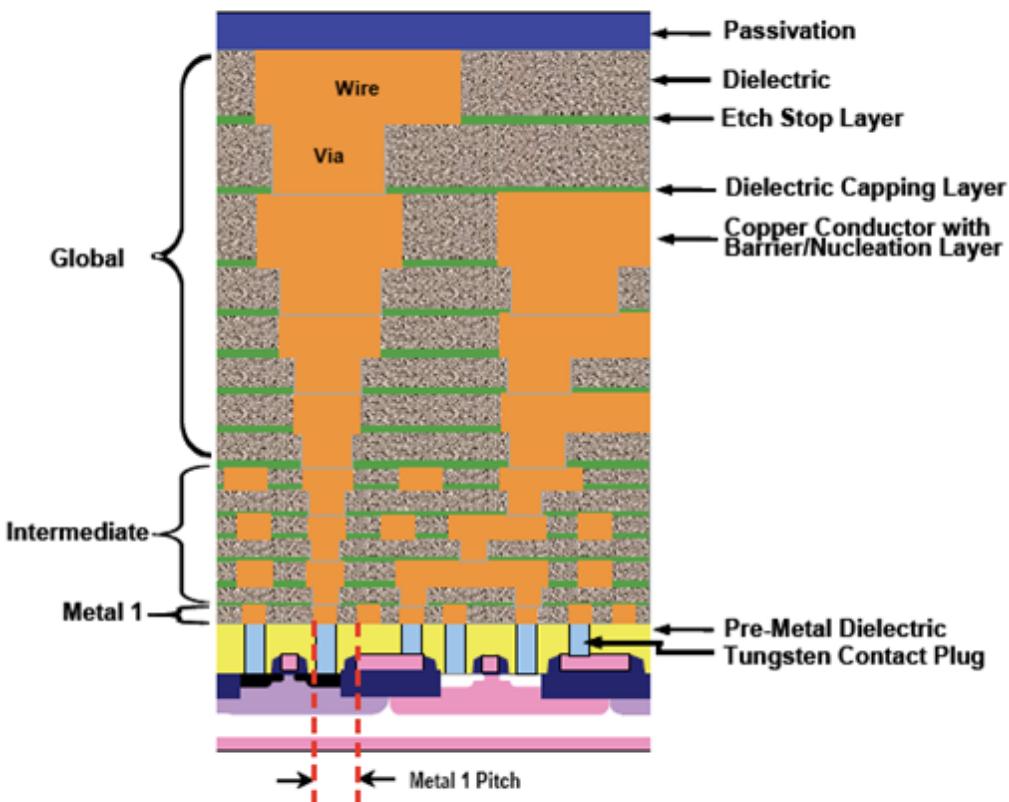


Figure INT1 Cu Resistivity

# hierarchical wiring



2008 node

12 layers

$$2.9 < k < 3.3$$

$$\text{Tot length (1-5)} = 1.7 \text{ km}$$

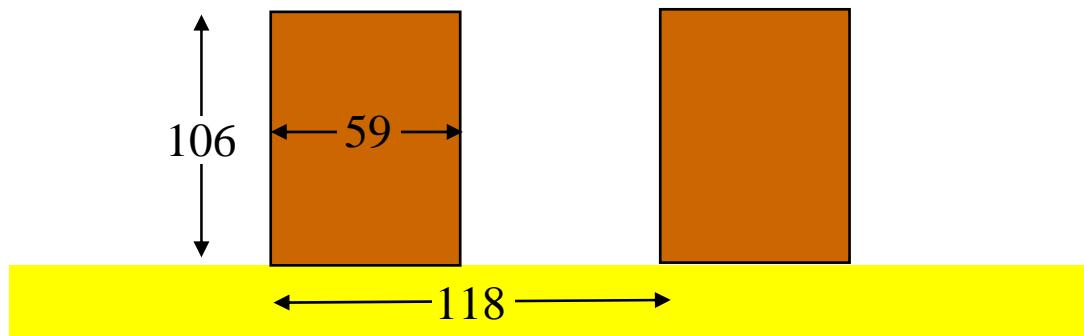
$$\rho = 3.6 \mu\Omega\text{-cm}$$

$$J_{MAX} = 1.2 \times 10^6 \text{ A/cm}^2$$

Figure INTC2 Cross-section of Hierarchical Scaling—MPU Device

# metal 1 (2008 node)

Metal 1 pitch:	118 nm
Metal 1 A/R:	1.8
$C_L$	1.9 - 2.1 pF/cm
$R_L$ variability	29%
$\tau_W$ for $L_W = 1\text{mm}$ metal 1:	1183 ps
$L_W$ for $\tau = \text{RC delay (0.6ps)}$	27 $\mu\text{m}$



# interconnect trends

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The increasing RC delay is one of the most crucial parameters especially for high performance products. While **scaled wires in the local and intermediate wiring levels are less critical** and show only a moderate increase in RC, the fixed length interconnects in the **semiglobal and global wiring levels are much more sensitive** and need the introduction of repeating inverters to keep the RC delay within viable limits. However, the introduction of these repeaters requires additional chip area and increases the power consumption.

## 1 micron Al/SiO<sub>2</sub>:

device delay: 20 ps

1 mm line delay: 1 ps

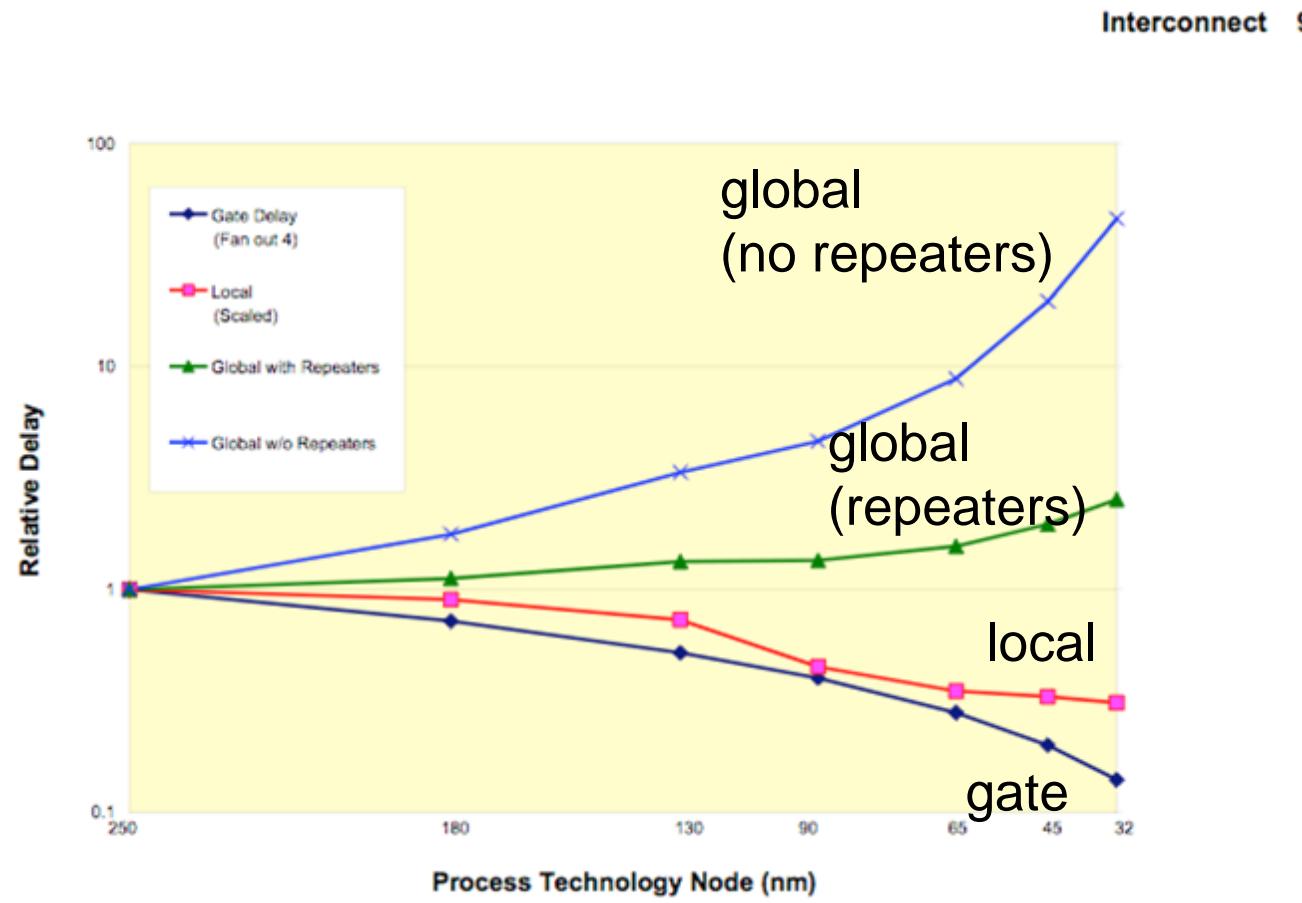
## 35nm Cu/low k:

device delay: 1 ps

1 mm line delay: 250 ps

Al --> Cu / low-k / interconnect centric design

# interconnects trends



# outline

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# summary

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- 1) Interconnect delays (and power) have become major issues because of transistor scaling.
- 2) Copper, low-k, and improved design have helped.
- 3) In the future, we may need new materials (carbon nanotubes? optical interconnects?) and better design techniques.