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# The Development of Novel Nanoporous Membrane for Bioanalytical Chemistry

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# Outline

- Motivation
- Mesoporous alumina membranes
- Chemistry and physics of acrylamide gels
- Characterization techniques
- Conclusions & future work



# Bioanalytical Chemistry

## What is Bioanalytical Chemistry?

The science of identifying specific biological organisms (i.e., bacteria, viruses, and toxins).

## Applications

Medical diagnosis (i.e., point-of-care and laboratory).

Environmental monitoring (i.e., water, air, soil).

Food and pharmaceutical production.

## Current Trends

Lab-on-a-chip



# Nanoporous Membranes

## Motivation

Bioanalytical samples typically are very dirty and there is a need for a technique that can quickly isolates molecules in the 1,000-30,000 Dalton molecular weight range.

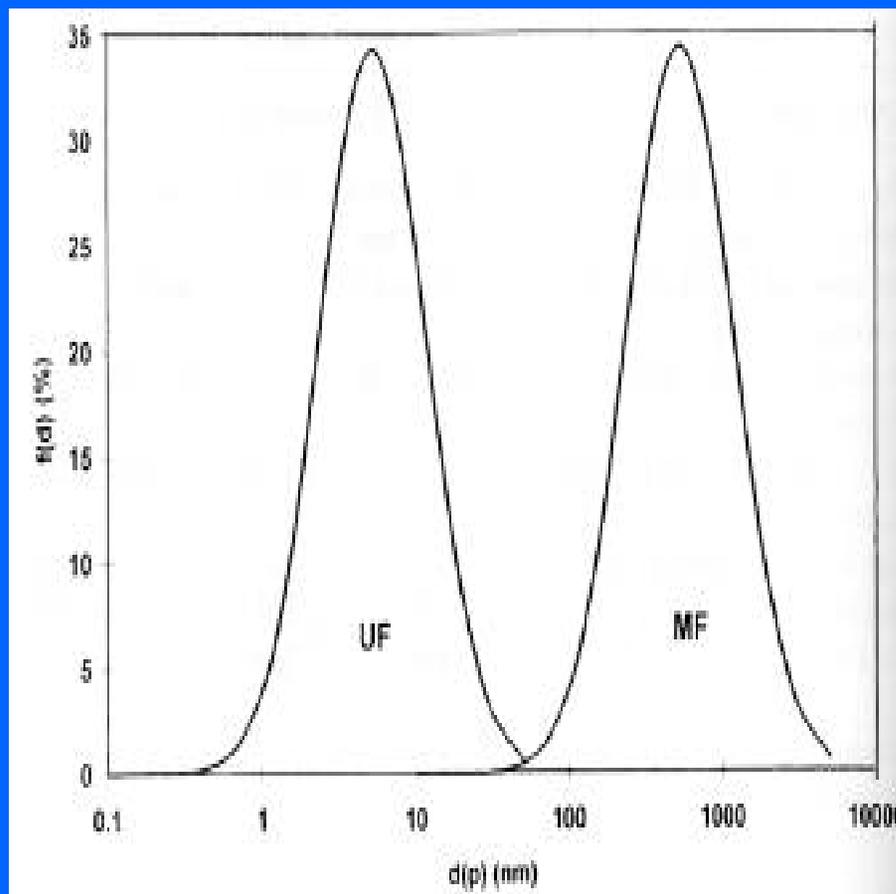
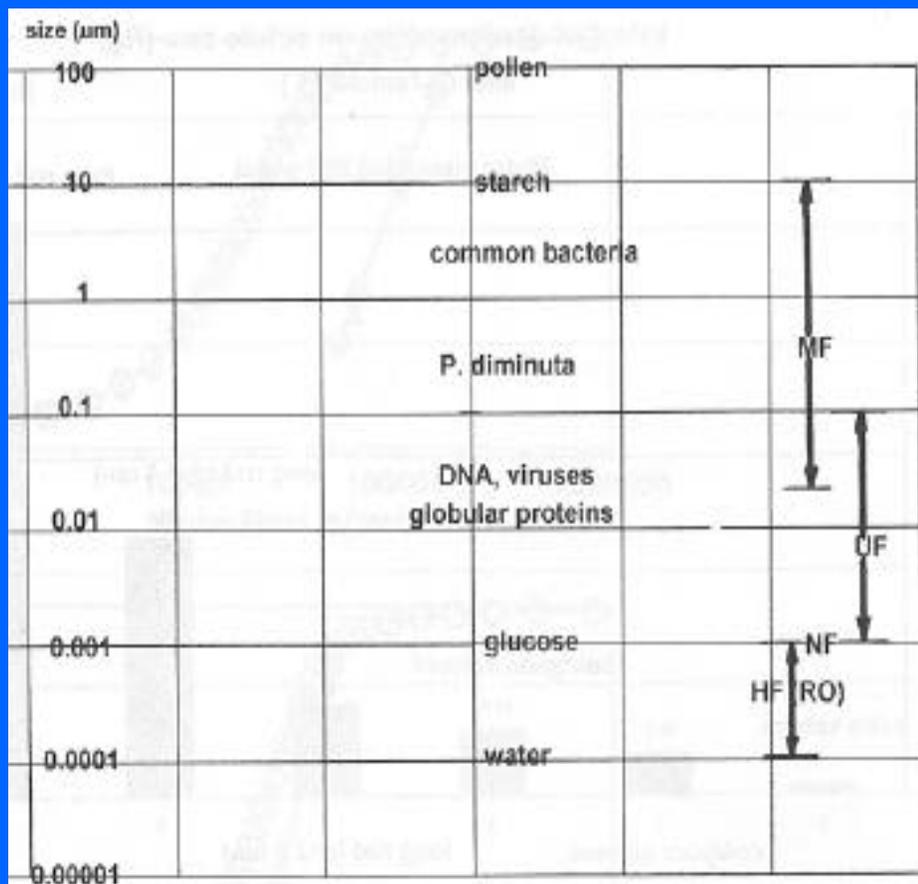
## Approach:

- Synthesizing a novel nanoporous membrane for ultrafiltration.
- High density 1~ 2 nm nanometer sizes pores
- Thin film thickness of ~ 100 nm for high flux.
- High chemical and mechanical stability



# Nanoporous Membranes

## Current filtration technologies



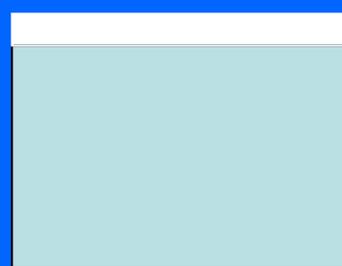
Source: L. J. Zeman, "Microfiltration and Ultrafiltration", pp. 13 & 182.



# Novel Nanoporous Membrane

## Approach:

1. Start with a mesoporous alumina membrane with 20 nm pores.
2. Spin-coating a thin layer of polymeric monomer on an alumina membrane.
3. Cross-link the monomer to form a thin polymer film with 1-2 nm pores.



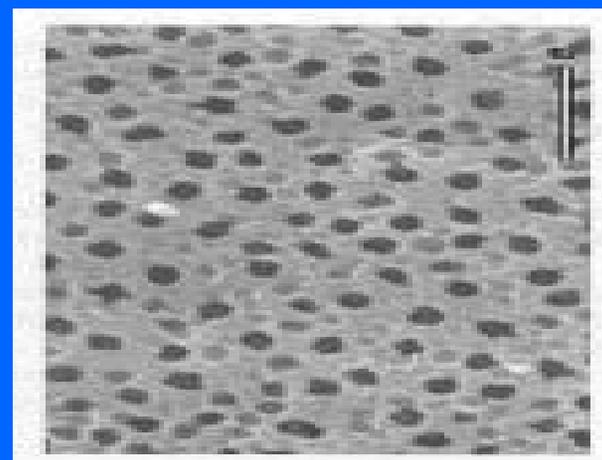
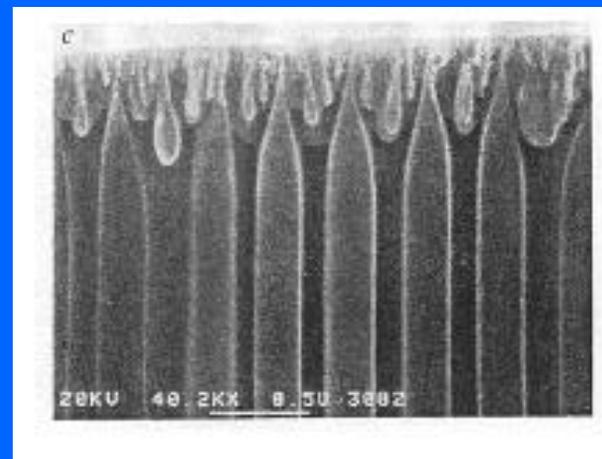
Nanoporous gel

Alumina membrane



# Alumina Membrane

1. Anodisc® alumina membranes have highly uniform pore size between 20-100 nm and high densities of pores.
2. They also have good thermal, chemical, and mechanical properties.
3. These membranes having a molecular weight cut-off of 30 ~ 60 kDa.



Source: N.T. Hovijitra, "Gas and Liquid Phase Permeability of Nanoporous Alumina Membranes", unpublished, pp. 16 & 29



# Polymer Membrane

## Polyacrylamide Gel (PAG)

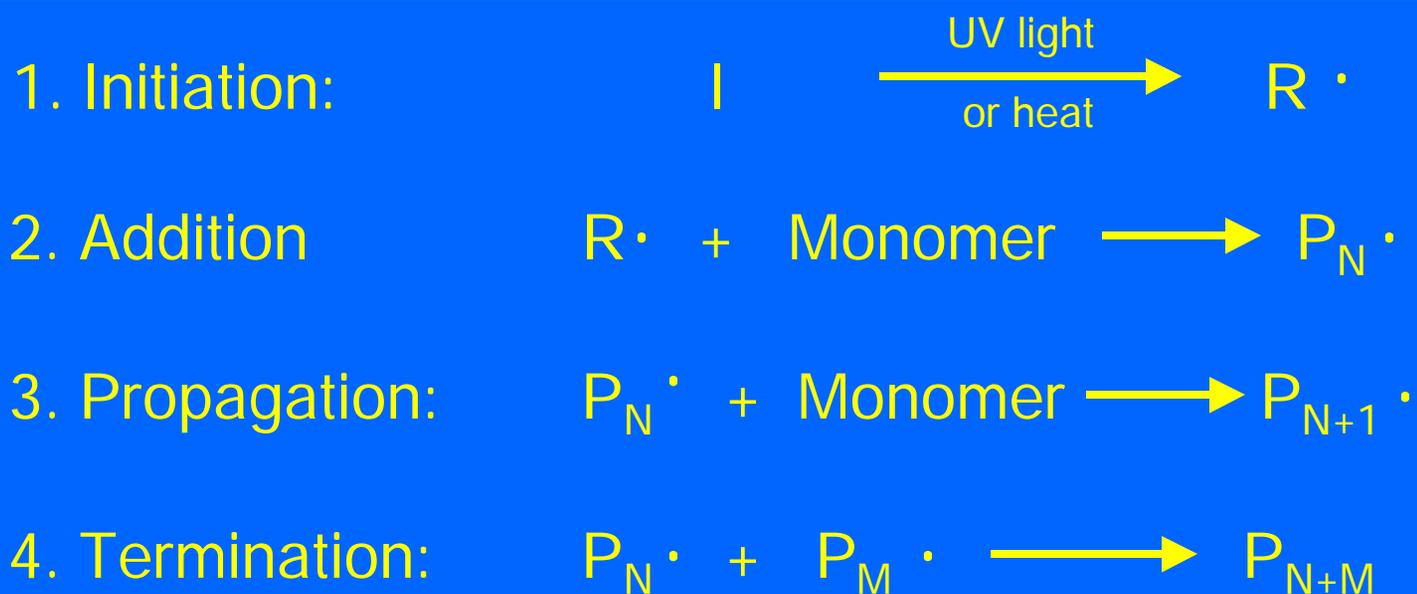
- The polymer has a well defined polymerization chemistry with a UV initiator.
- The monomer and initiator have a low viscosity and can be spin coated onto surfaces.
- The cross-linked polymer has a well defined pore size that can be tuned.
- Relatively chemically inert and mechanical stable for a polymer.



# Novel Nanoporous Membrane

## Free Radical Polymerization

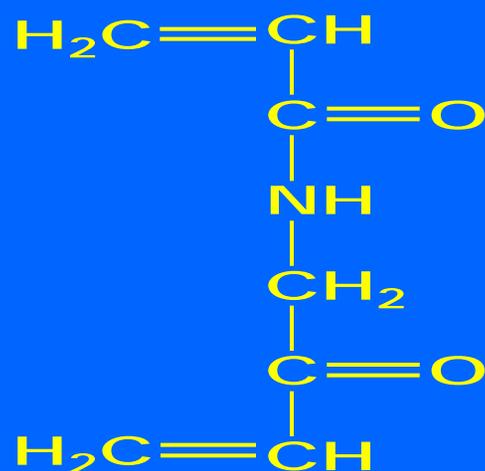
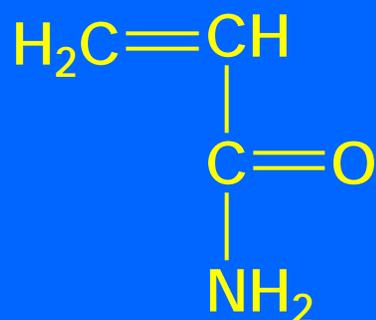
General Reaction Scheme:



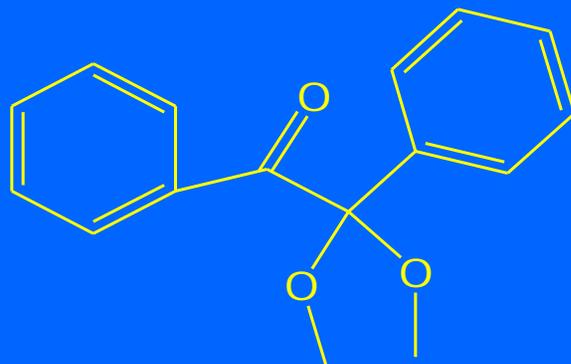


# Polyacrylamide Chemistry

Monomers: Acrylamide and N,N'-Methylenebisacrylamide

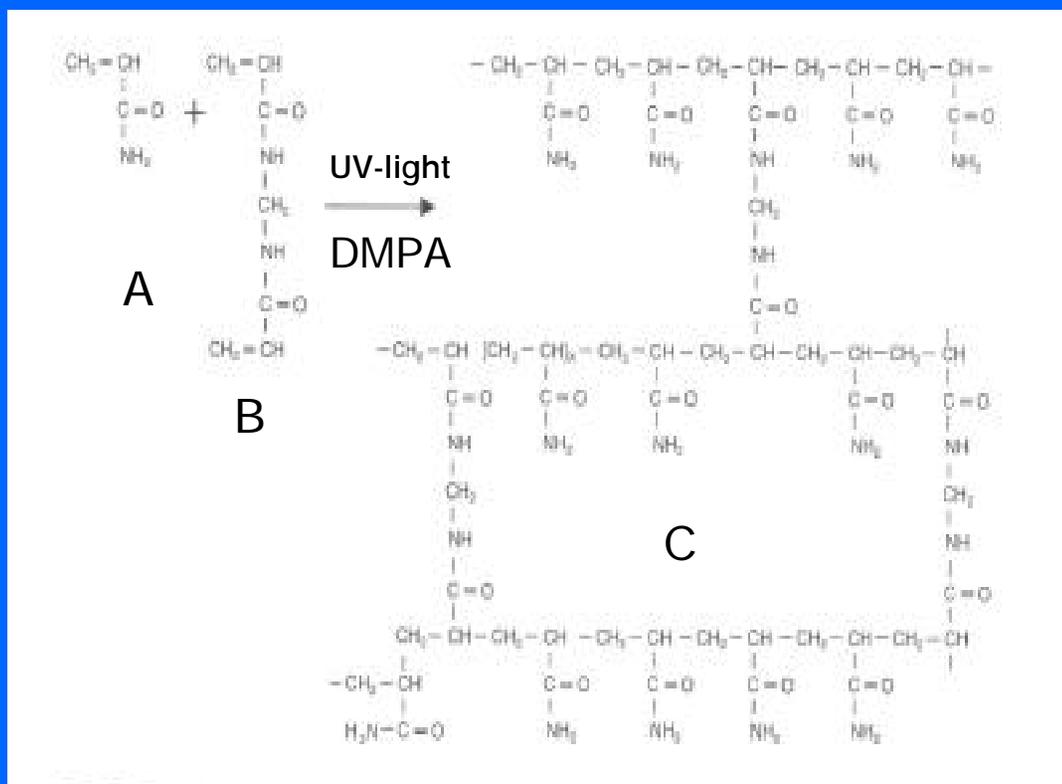


UV-initiator: 2, 2-Dimethoxy-2-phenyl Acetophenone (DMPA).





# Mechanism of UV-Initiator free radical polymerization for PAG



A : Acrylamide

B: N,N'-  
Methylenebisacrylamide

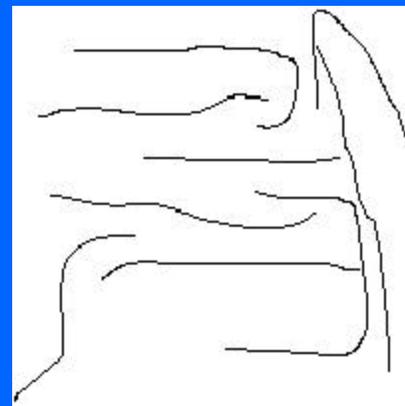
C: PAG



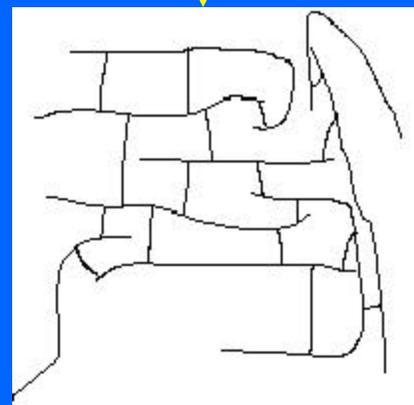
# Development of Nanoporous Membrane

## Cross Linking

1. A polymer's properties can be tailored to the desired need by cross linking.
2. Cross linking creates bonds between different polymer molecules
3. Cross linking will give polymer a higher mechanical sustainability.



Cross linking



Cross linking process of a polymer



# PAG Pore Size

The pore size of PAG is the function of the 2 variables:

I. Concentration of  
PAG, T

$$T = \frac{(a+b)*100}{V} [\%] ;$$

Where,

a: Mass of acrylamide,

b: Mass of N,N'-Methylenebisacrylamide,

V: Volume of gelling solution.

II. Degree of cross-linking, C

$$C = \frac{b*100}{(a+b)} [\%] ,$$



# PAG Pore Size

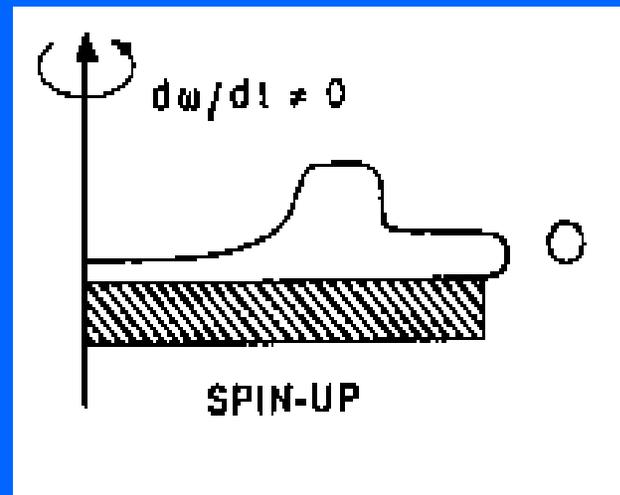
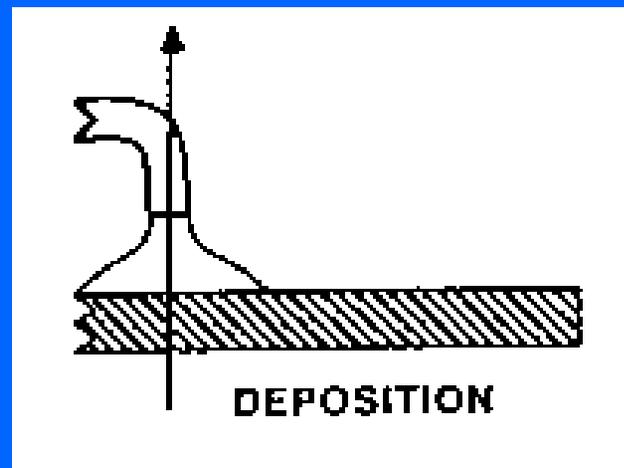
1. The pore size decreases when  $C$  remains constant and  $T$  increases. *So we want to increase the concentration of monomer.*
2. When  $T$  remains constant and  $C$  increases, the pore size follows a parabolic function: the minimum being at  $C = 4 \sim 5 \%$ .

Source: R. Westermeier. "Electrophoresis in Practice", 2nd Edition, pp. 18.



# Spin Coating

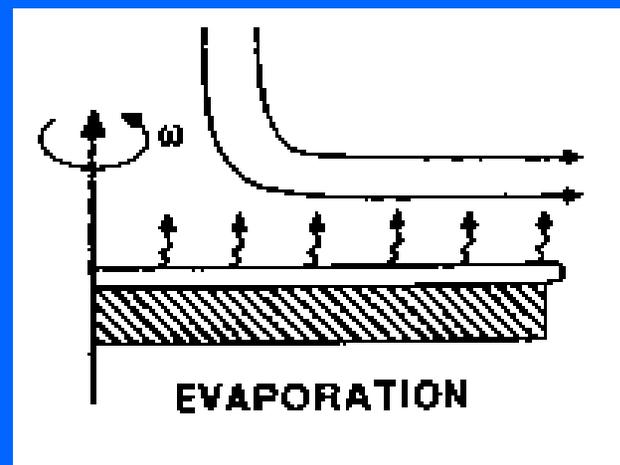
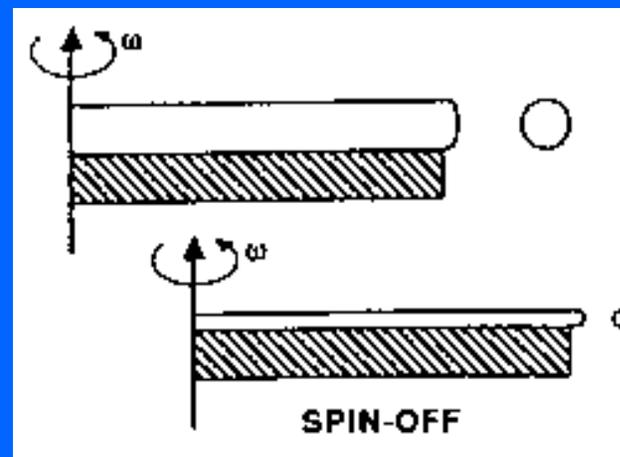
1. The deposition, an excessive amount of fluid is dispensed onto a substrate.
2. In the spin up stage, the substrate is accelerated.
  - As rotational forces are transferred, a wave front is flowed to the substrate edge, leaving a uniform layer behind.





# Spin Coating

3. The spin off stage - the excess fluid is flung off the substrate surface.
  - The fluid is being thinned by centrifugal forces.
4. Evaporation is the complex process where the excess fluid is absorbed into the atmosphere.





# Spin Coating

$$H = \frac{K C}{\omega} \sqrt{\frac{\eta}{\rho}}$$

- The thickness (H) of the film is mainly depending on the concentration (c), the intrinsic viscosity ( $\eta$ ), and the angular speed ( $\omega$ ) of the fluids.

Where, K = the calibration constant of spin coater,

$\eta, \rho$  = various exponential factors.



# Spin-coating of PAG

1. Mixture of 30% PAG solution with 10 wt% DMPA is spin-coated on a substrate.
2. Spin speed of 3000 revolutions per minute (rpm) for 30 seconds.
3. The sample is exposed to UV light for one minute.
4. Soaking in deionized distilled water (dd-H<sub>2</sub>O) for 24 hours.



# Characterization: Ellipsometry

## Ellipsometry

- An optical technique that uses polarized light to probe the dielectric properties of a sample.
- Its common application for the analysis of very thin films.



Beaglehole Instruments:  
Imaging Ellipsometry.



# Ellipsometry

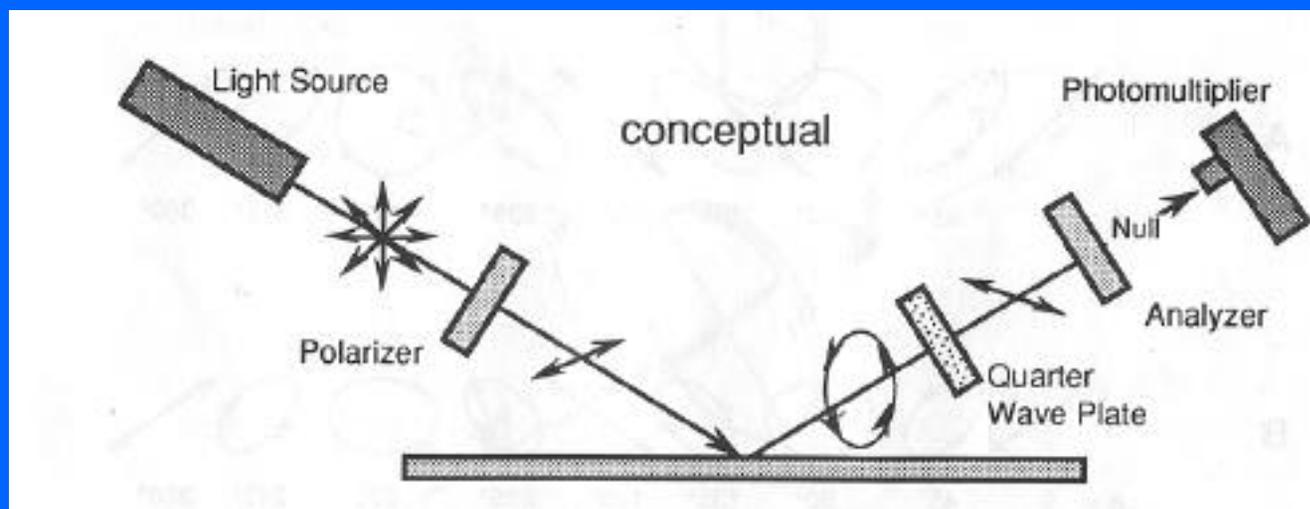


Figure 5. Conceptual mechanism of Ellipsometry.

Source: H. G. Tompkins, "A User's Guide to Ellipsometry", pp.26

- Ellipsometry can yield information about the layers, through the analysis of the polarization state of the light that is reflected,



# Characterization: Permeability

$$\text{Permeability} = \frac{\text{flow rate}}{\text{pressure}}$$

## Characterization:

### I. Physical Properties:

- Measurement on the flow rate in liquid/gas.
- Measurement on the permeability in liquid/gas.



Liquid/Gas flow rate measure equipment.

Courtesy by Norman T. Hovijitra.



# Characterization: Diffusion Cell

- Diffusion Cell - common techniques to measure the molecular weight cut-off of a membrane.
- There is an existence of concentration gradient between two cells (tubes).
- Measuring the changes of the concentration gives information of the molecular weight cut-off.



Diffusion Cell



# Novel Nanoporous Membrane

Future work :

## 1. Characterization:

- Ellipsometry on measuring the thickness.
- Permeability.
- Diffusion Cell on molecular weight cut-off.
- Atomic Force Microscope (AFM) imaging on the nanoporous membrane and characterization of mechanical properties.



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