

Thermoelectricity: From Atoms to Systems

Week 4: Thermoelectric Systems

Lecture 4.4: Graded materials, TE leg geometry impact

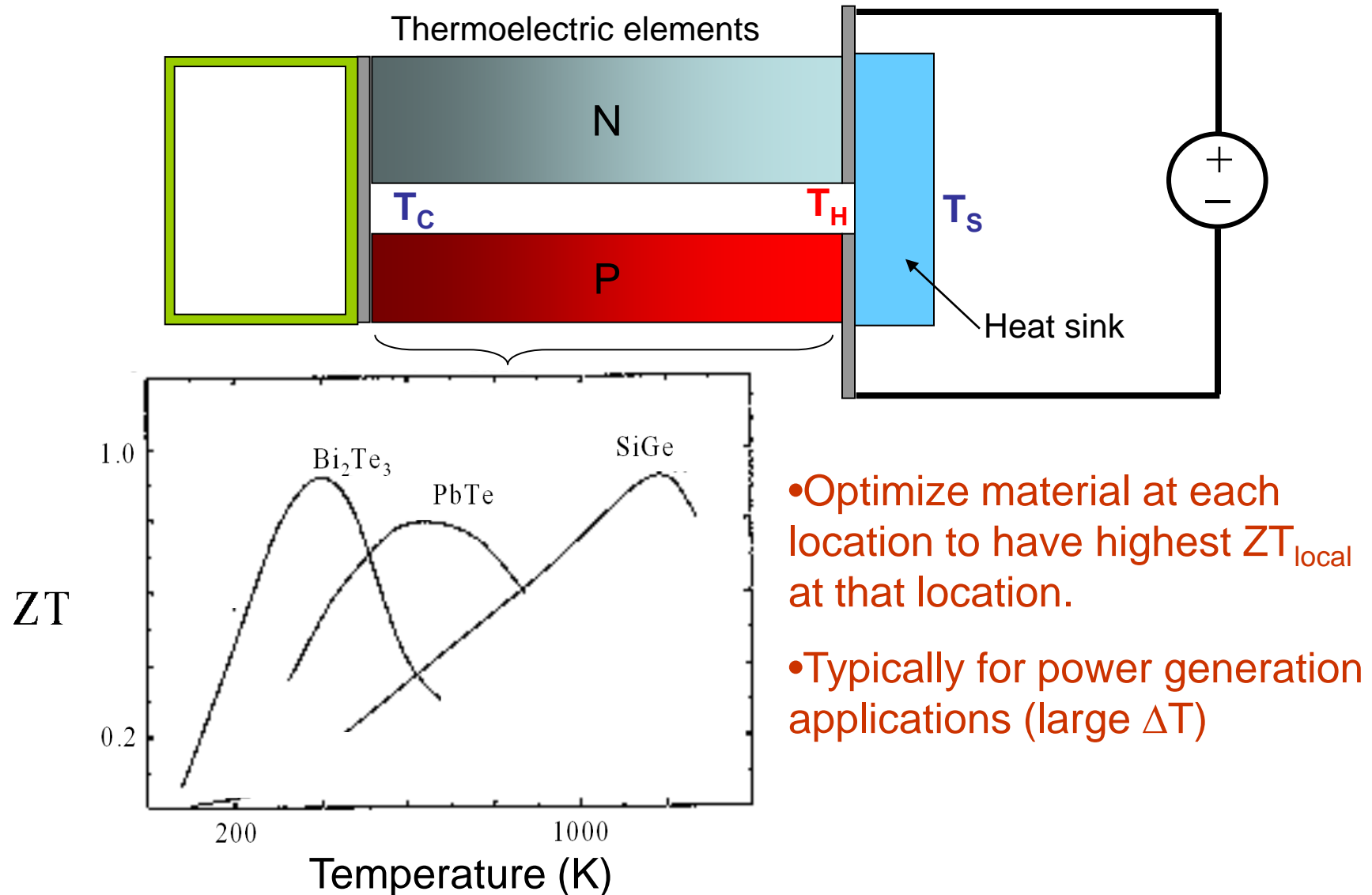
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Conventional Functionally Graded or Segmented Thermoelectric Materials



Thermoelectric properties of a composite medium

David J. Bergman and Ohad Levy

We study the thermoelectric properties of a composite medium. ... We prove that $Z_{\text{effective}}$ of the composite can never exceed the largest value of Z in any component.

(rigorous proof for two-component system)

$$Q_{e11} = \frac{1}{V} \int dV (Q_{11} E_1^{(1)2} + 2Q_{12} \mathbf{E}_1^{(1)} \cdot \mathbf{E}_2^{(1)} + Q_{22} E_2^{(1)2})$$

Journal of Applied Physics -- December 1, 1991 -- V.70 (11), pp. 6821-6833

2003

Thermoelectric Efficiency and Compatibility

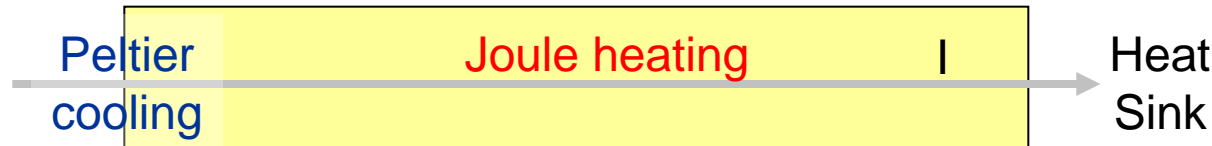
G. Jeffrey Snyder and Tristan S. Ursell

A new materials property $s = (\sqrt{1 + zT} - 1) / (\alpha T)$, which we call the compatibility factor. Materials with dissimilar compatibility factors cannot be combined by segmentation into an efficient thermoelectric generator. Thus, control of the compatibility factor s is, in addition to z , essential for efficient operation of a thermoelectric device

Application of the compatibility factor to the design of segmented and cascaded thermoelectric generators

G. J. Snyder; Appl. Phys. Lett. 84, 2436 (2004)

... Cascaded generators avoid the compatibility problem.

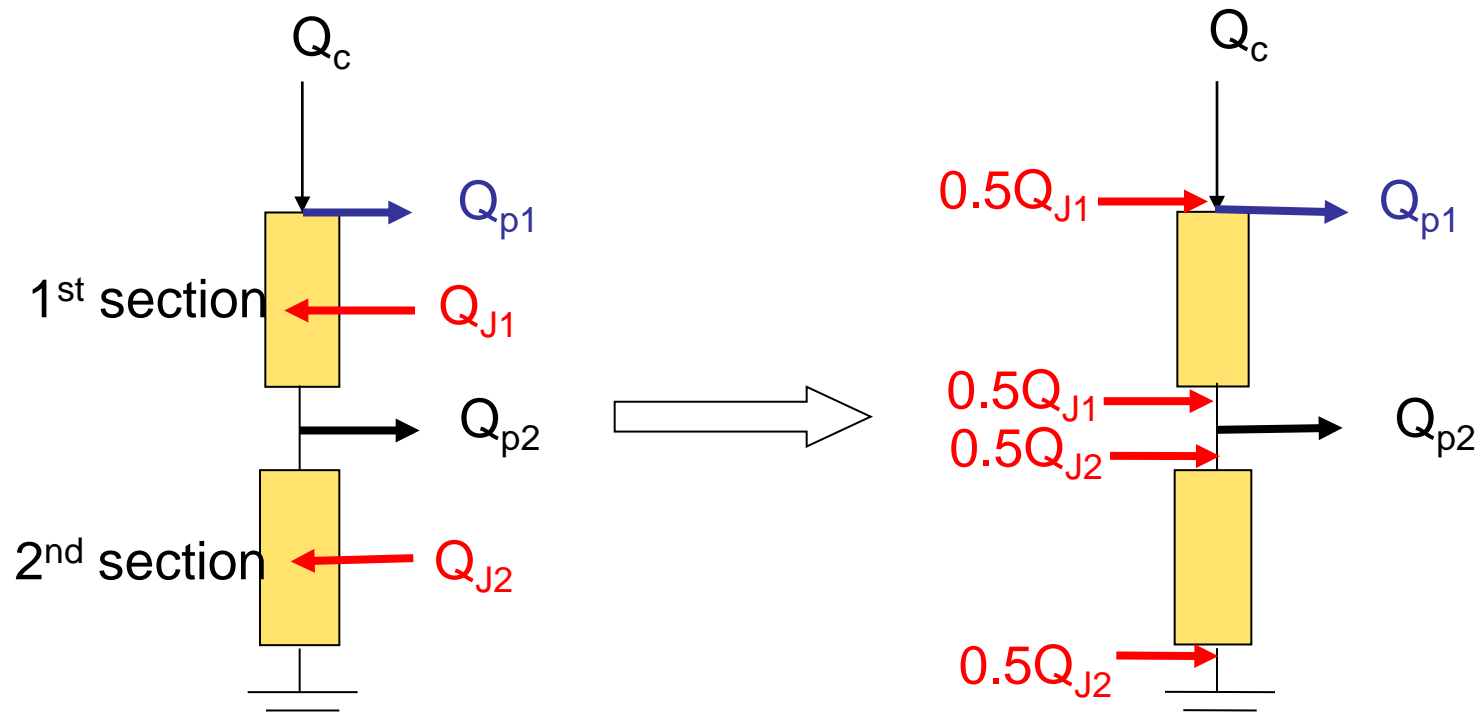


$$Q = IST_c - \frac{1}{2}I^2R - K\Delta T \quad \xrightarrow{I_{\max} = \frac{ST_c}{R}} \quad \Delta T_{\max} = ZT_c^2 / 2$$

- Maximum cooling is only a function of ZT
- It is geometry independent
- At maximum current, half of the cooling power is cancelled by the Joule heating

Can we beat the $\frac{1}{2} ZT_c^2$ limit by redistributing the Joule heating in the material?

- In analyzing multiple-section thermoelectric materials, we can convert **distributed Joule heating** in each section to two local heat sources



Assumption: power factor and thermal conductivity are constant through the materials, small ZT

$$S^2 \sigma = \text{constant}$$

- If $I = ST/R$, Joule heating and Peltier cooling are cancelled inside material



L	L/4	L/9
S	2S	3S
σ	$\sigma/4$	$\sigma/9$
R	R	R

$$\Delta T_{\max} = \frac{1}{2} Z T_c^2 \sum_{n=1} \frac{1}{n^2}$$

n = number of sections

Maximum cooling can be 33-78% times larger for 2-5 sections ($S_{\max}/S_{\min} \sim 10$).

Zhixi Bian et al. Applied Physics Letters 2006



Zhixi Bian

Assumption: power factor and thermal conductivity are constant through the materials, small ZT

$$\frac{d}{dx} \left(K(x) \frac{dT(x)}{dx} \right) = -\frac{J^2}{\sigma(x)} + JT \frac{dS(x)}{dx}$$

$$S(x)^2 \sigma(x) = A$$

$$\Delta T_{\max} = \frac{1}{2} ZT^2 \frac{\frac{1}{2} \left(\int_0^L S(x) dx \right)^2}{\int_0^L dx \int_0^x S^2(x') dx'} \geq \frac{1}{2} ZT^2$$

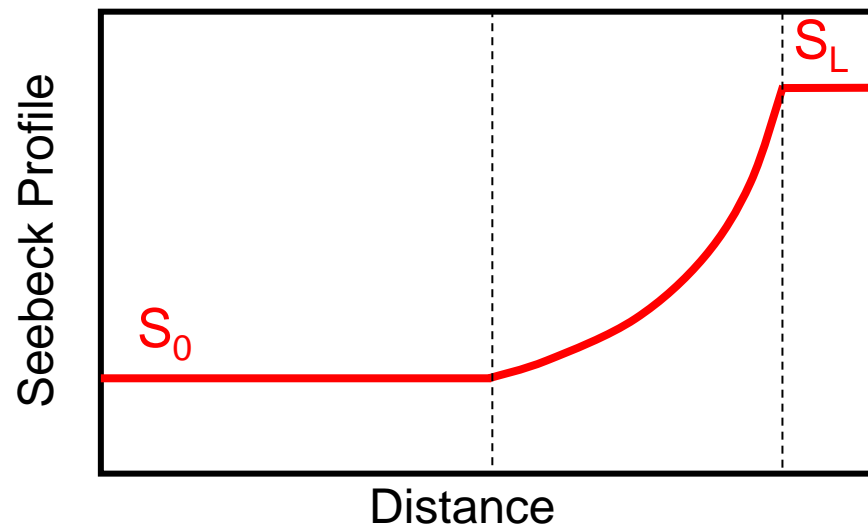
- If S increases with x monotonically, ΔT_{\max} beats uniform materials

Zhixi Bian, Hongyun Wang et al.; Physical Review B 2007

$$S(x) = \begin{cases} S_0, & 0 < x < L/2 \\ \frac{S_0/2}{1 - x/L}, & L/2 < x < (1 - S_0/2S_L)L \\ S_L, & (1 - S_0/2S_L)L < x < L \end{cases}$$

$$\Delta T_{\max} = \left(1 + \frac{1}{2} \ln \left(\frac{S_L}{S_0} \right) \right) \left(\frac{1}{2} ZT^2 \right)$$

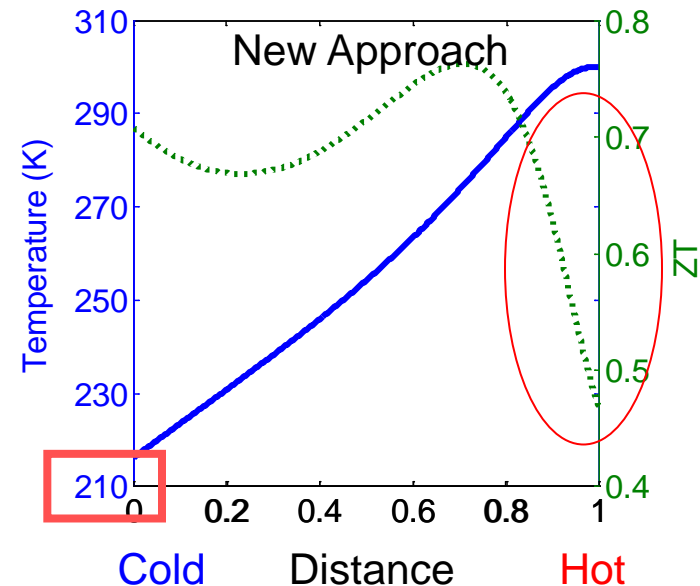
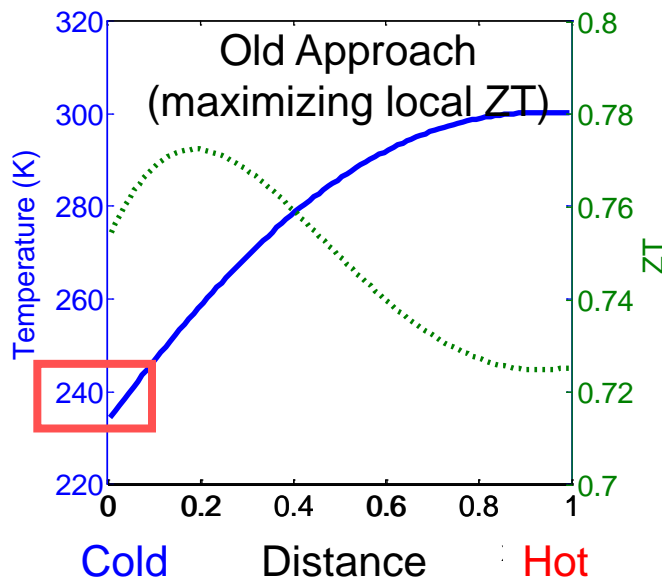
For the case $S^2\sigma = \text{constant}$, $ZT = \text{small}$, the optimum Seebeck profile and ΔT_{\max} can be calculated.



Zhixi Bian, Hongyun Wang et al.;
Physical Review B 2007

Maximum cooling of Bi_2Te_3 Peltier Coolers

- ✗ Conventional functionally graded TE materials try to optimize material at each location to have highest ZT_{local} at that location
- ✓ New analysis points to uniform efficiency criterion. This can increase maximum cooling of thermoelectric materials significantly.



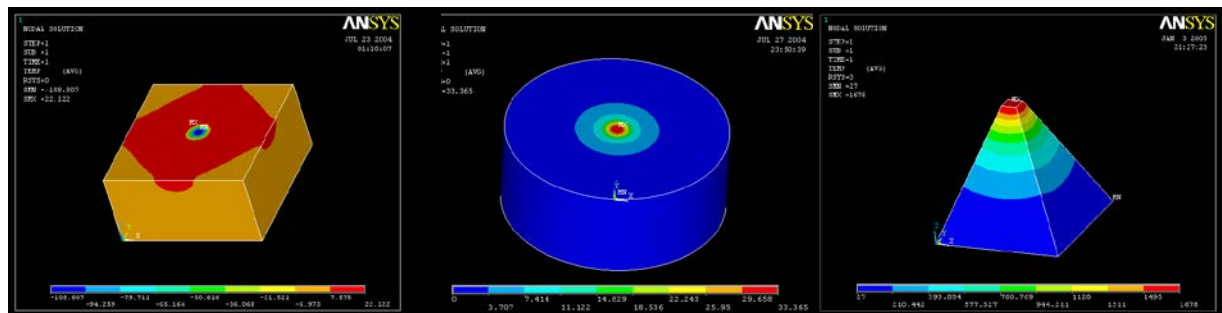
Graded Bi_2Te_3 can increase maximum cooling of TE refrigerators from 240K to **210K** (without changing max ZT)

Zhixi Bian et al. PRB 2007

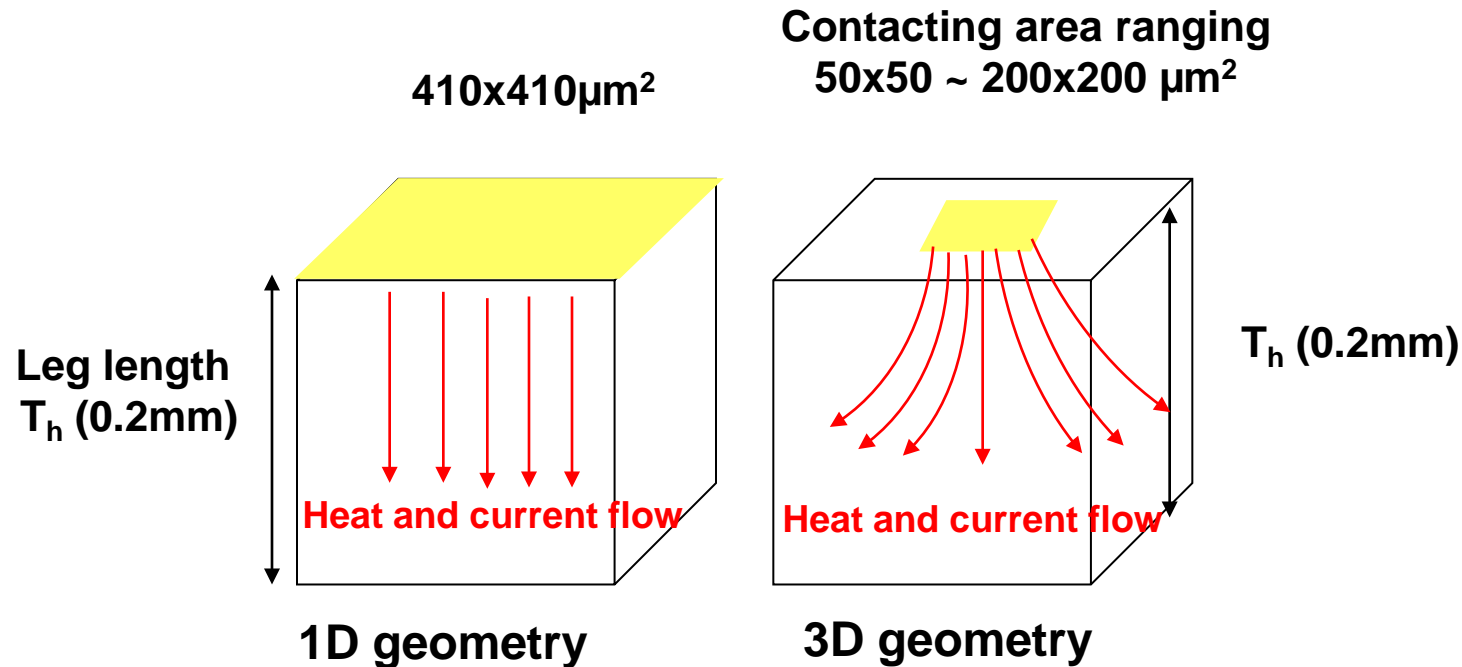
- Inhomogeneous thermoelectric materials can break the maximum cooling $\frac{1}{2} ZT_c^2$ (by ~30%)
- The cooling efficiency at large ΔT can also be improved.
- Analytical solution is given for constant power factor approximation.
- Uniform efficiency criterion provides physical insight into the mathematical solution
- Cooling enhancement is independent of material dimensions.

Acknowledgement: ONR-MURI Thermionic Energy Conversion Center

Can Thermoelectric Leg Geometry Improve the Performance?



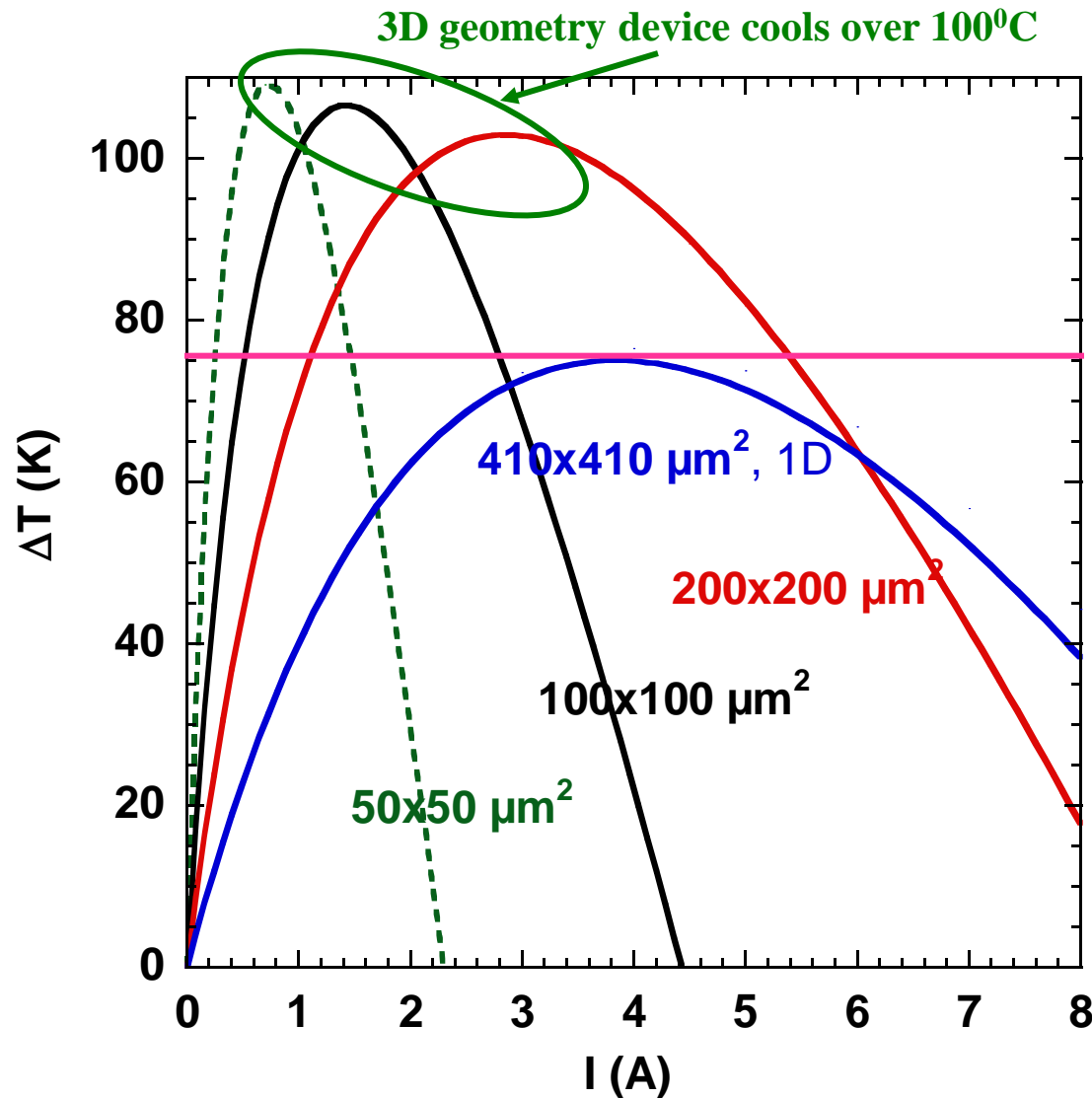
Yan Zhang, and Ali Shakouri, "**Three-dimensional high cooling power density thermoelectric coolers**", *23rd International conference on Thermoelectrics*, Adelaide, Australia, 2004



BiTe material Properties:

- α , Seebeck Coefficient, 205 $\mu\text{V/K}$
- σ , electrical conductivity, 1010 $(\Omega\text{cm})^{-1}$
- κ , thermal conductivity, 1.405 K/W
- Z, figure of merit, $3.02 \cdot 10^{-3} \text{ K}^{-1}$

Cooling for various device sizes

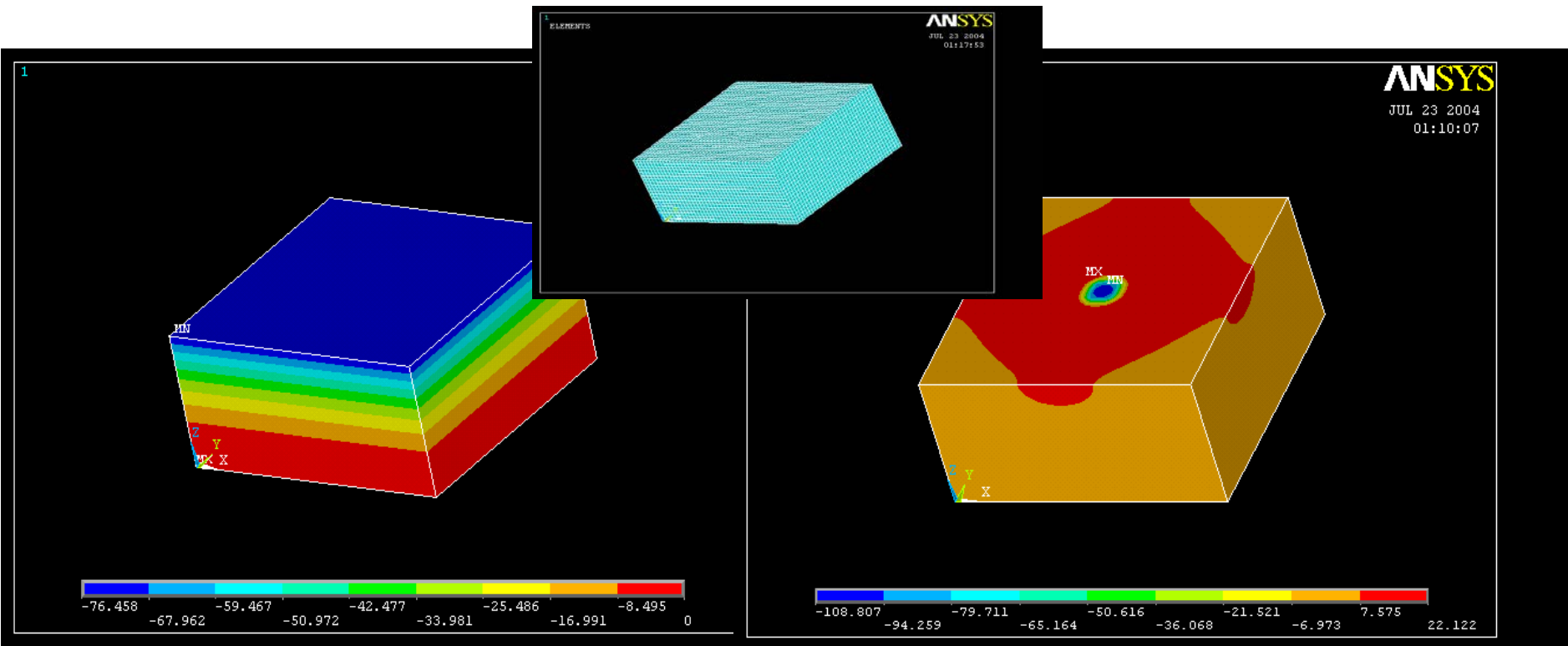


Theoretical limit, 76°C
predicted by $0.5ZT_c^2$

Yan Zhang, and Ali Shakouri, "Three-dimensional high cooling power density thermoelectric coolers", 23rd International conference on Thermoelectrics, Adelaide, Australia, 2004

Device cooling distribution

Solid brick meshing



1D device, contact area $410 \times 410 \mu\text{m}^2$
Max. Cooling, 76.5°C
with supplied current 4A

3D device, contact area $50 \times 50 \mu\text{m}^2$
Max. Cooling, 108.8°C
with supplied current 0.8A

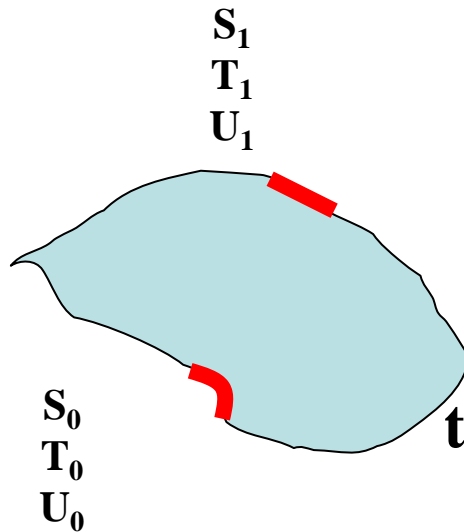
- Different opinion
 - V.A Semenyuk, “Efficiency of Cooling Thermoelectric Elements of Arbitrary Shape”, Journal of Engineering Physics, Vol.32 (2) p.196, 1978

Poisson Equation

$$\nabla^2 \varphi = -i^2 / \lambda \sigma$$

Two assumptions:

1. No current, heat flux due to $T_1 - T_0$
2. With current but uniform contact T_0



Conclusion: The maximum energy efficiency in the most general case is independent of the shape of the conductor

Assumption: Uniform temperature at contact area

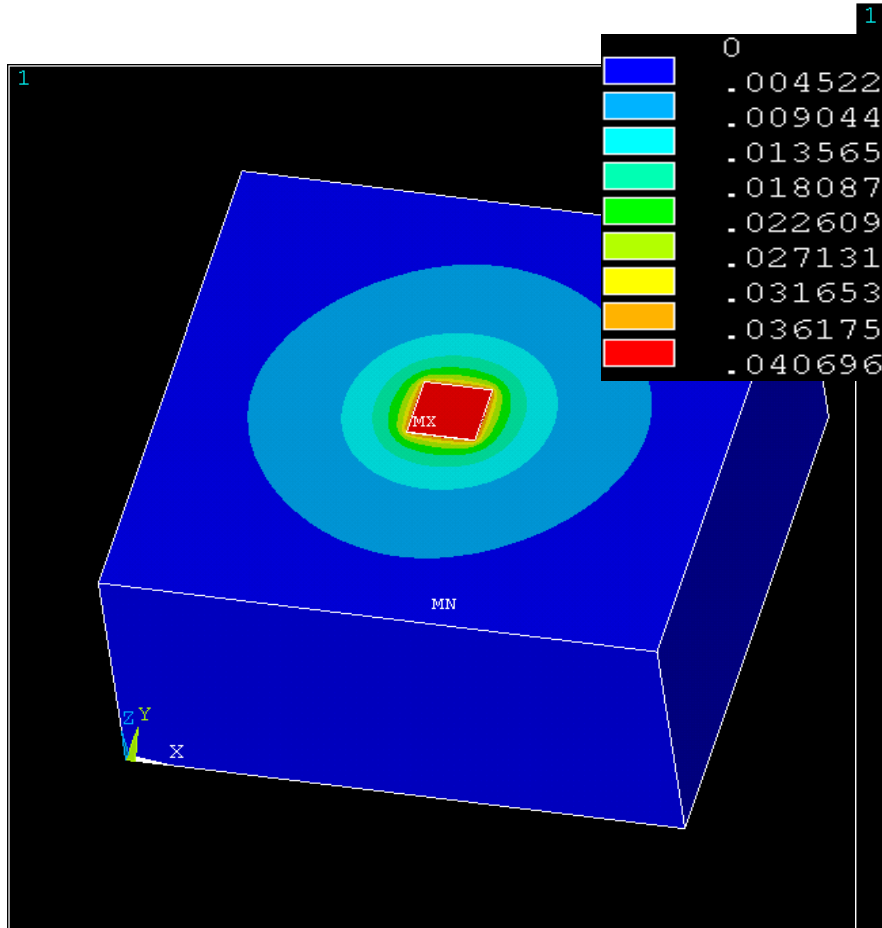
Different Boundary Conditions at contact region:

- 1. Uniform Potential;*
- 2. Uniform Current Density;*

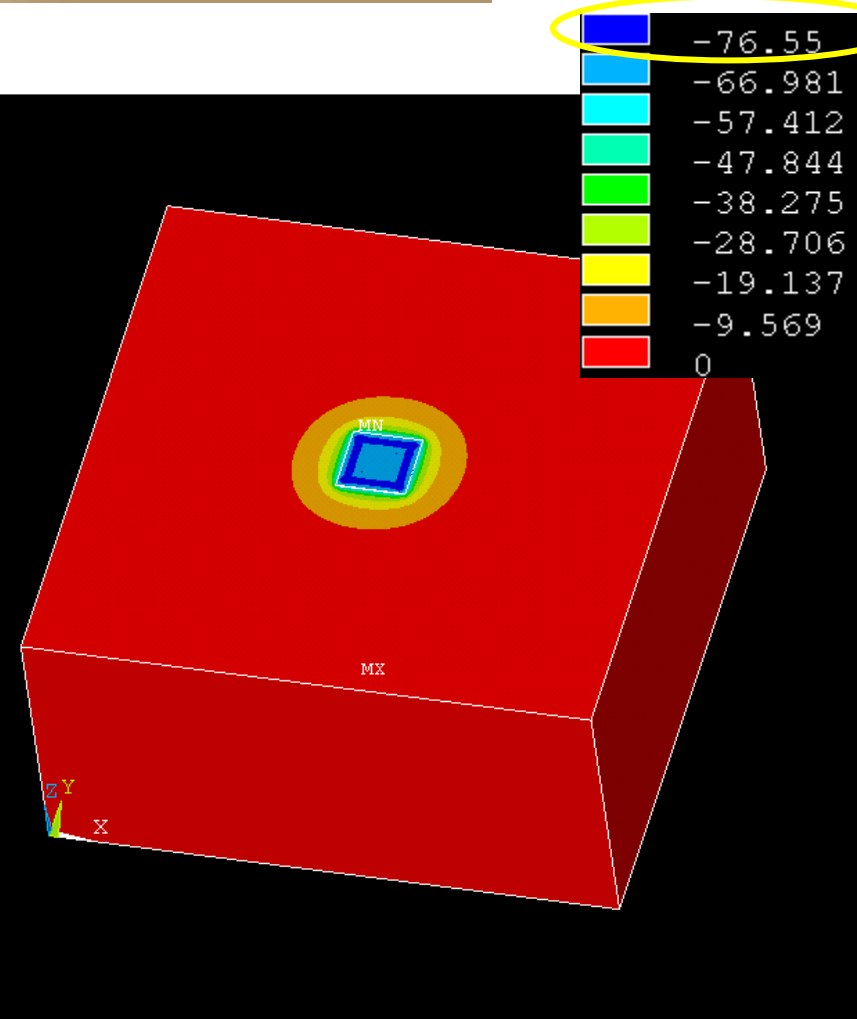
Yan Zhang, Zhixi Bian and Ali Shakouri, "**Improved energy conversion efficiency by optimizing the geometry of thermoelectric leg elements**", *Proceedings of the 24 th International conference on Thermoelectrics*, pp.233-236, June, 2005, Clemson , SC

Yan Zhang , Gehong Zeng, Avram Bar-Cohen and Ali Shakouri, "**Is ZT the main main performance factor for hot spot cooling using 3D microrefrigerators?**", *IMAPS on Thermal Management*, 2005, Palo Alto, CA (Student Competition Award)

Boundary Condition 1: Uniform Potential



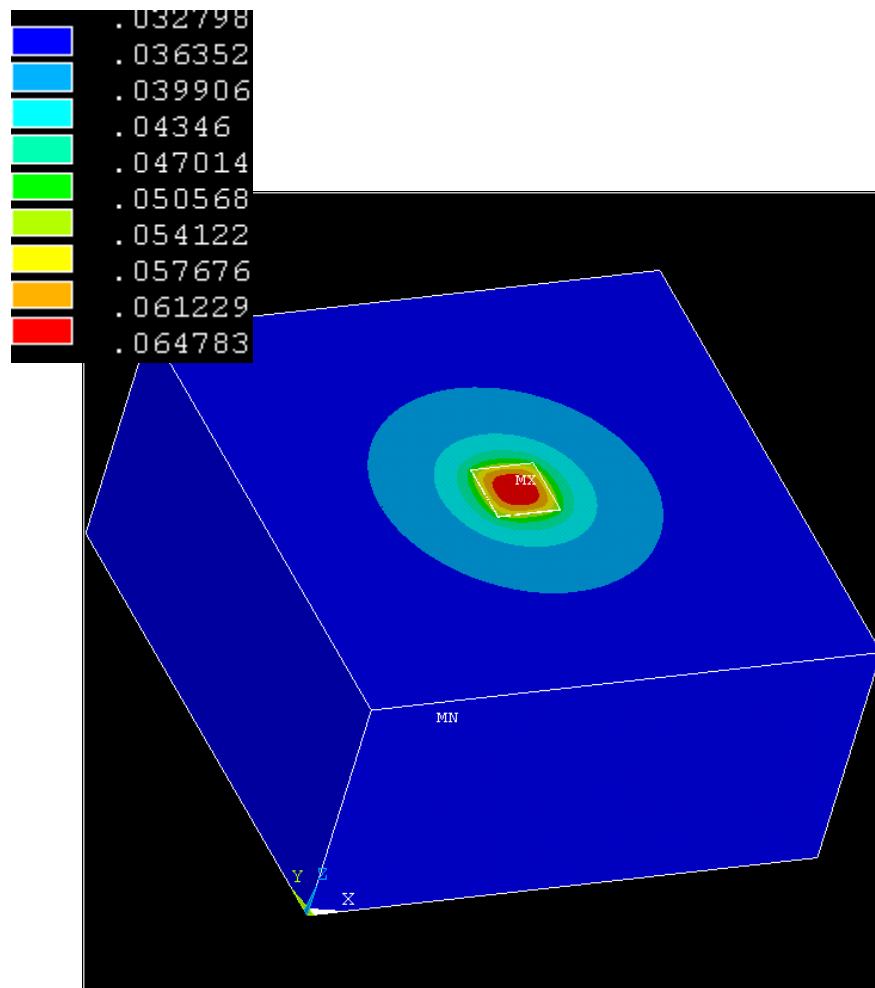
Potential Distribution



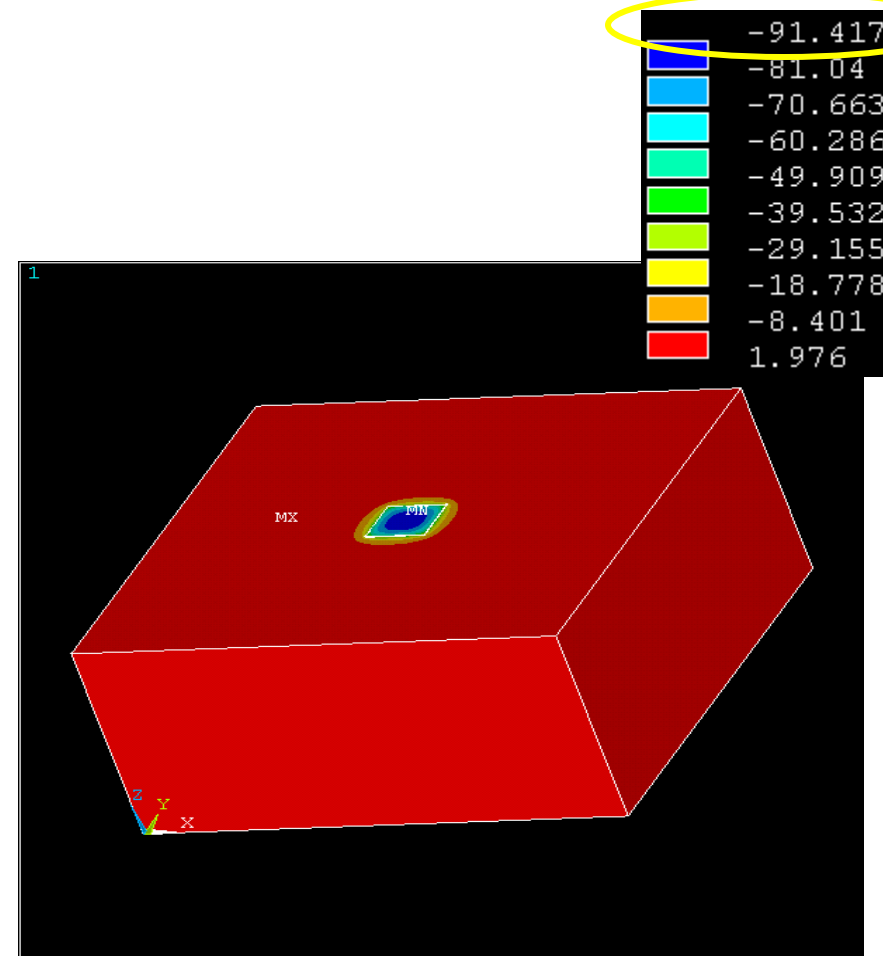
Temperature Distribution

Supplied $I=0.6A$

Boundary Condition 2: Uniform Current



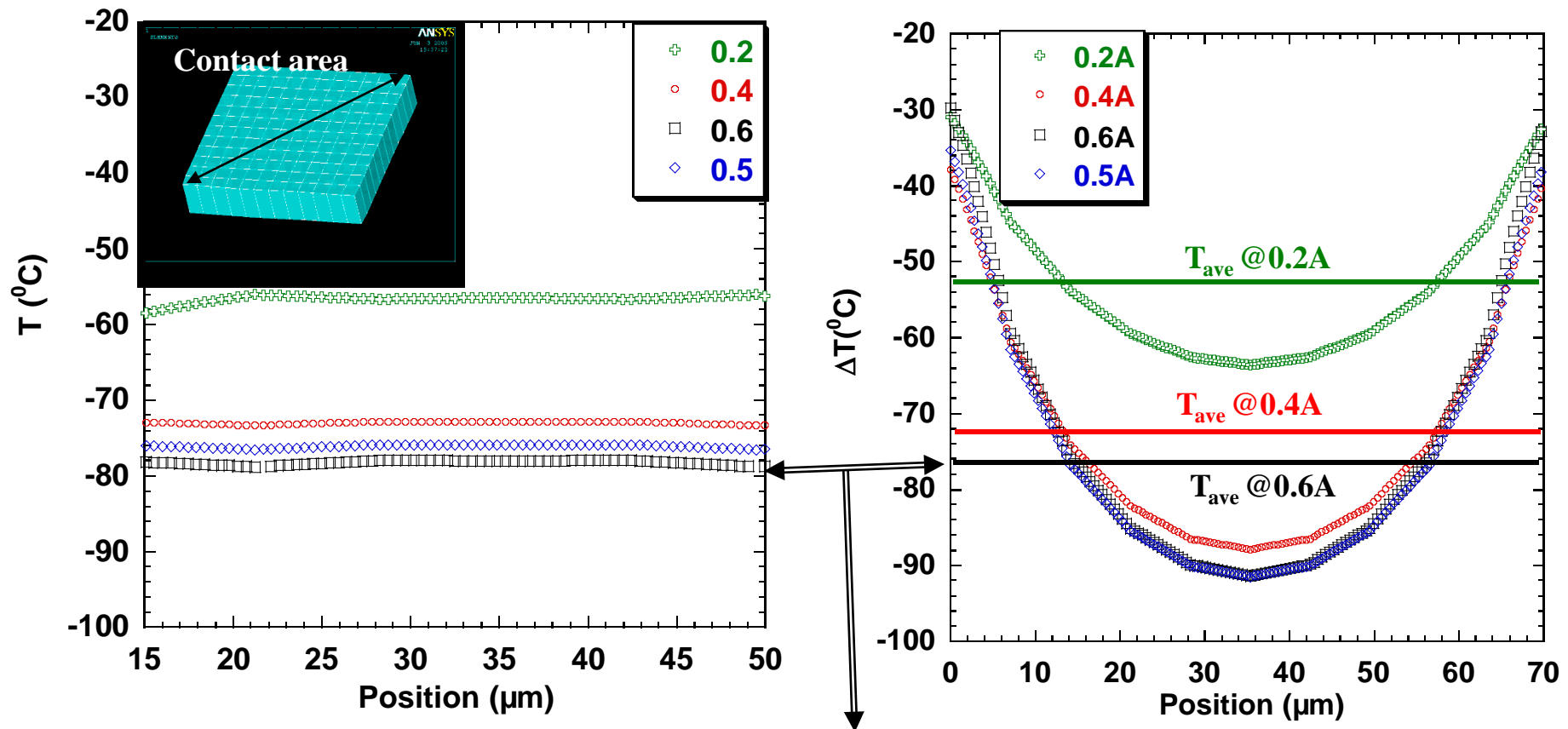
Potential Distribution



Current Distribution

Supplied $I=0.6A$

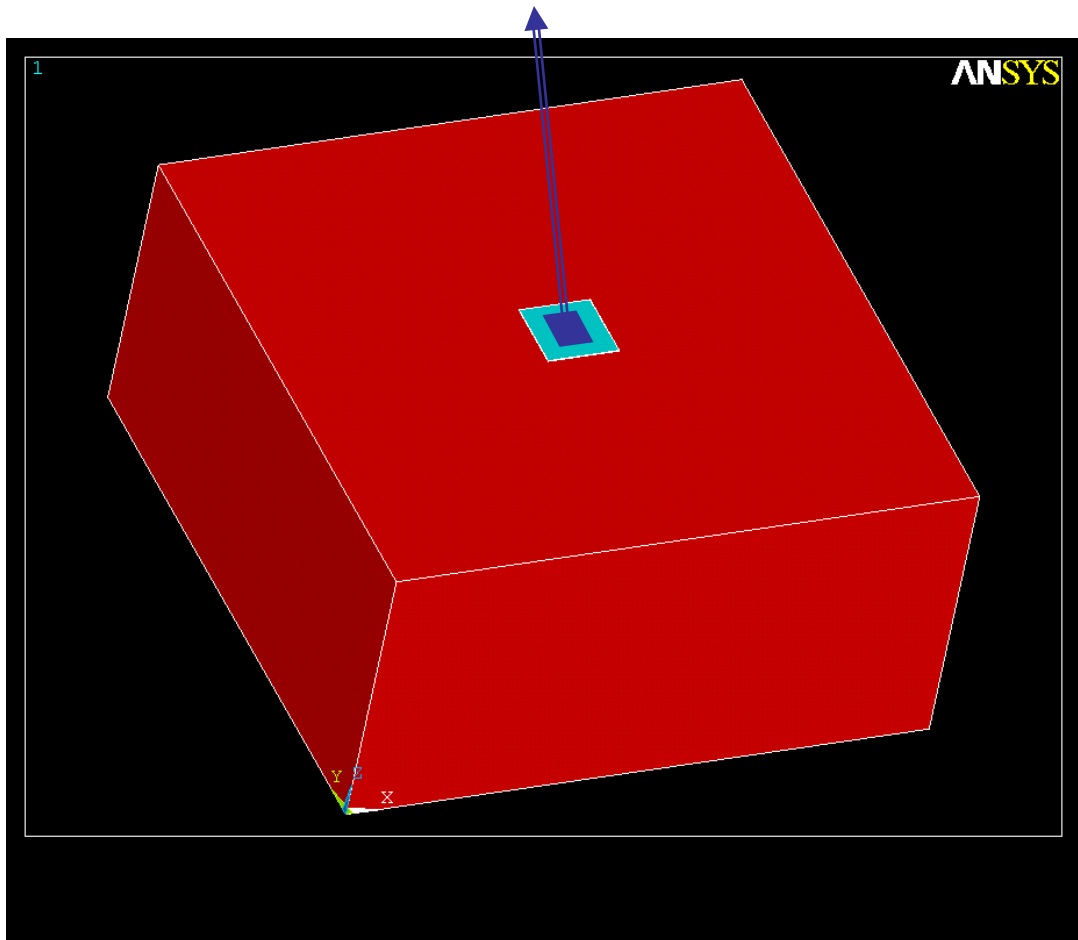
Temperature Cross-section under different Boundary Conditions



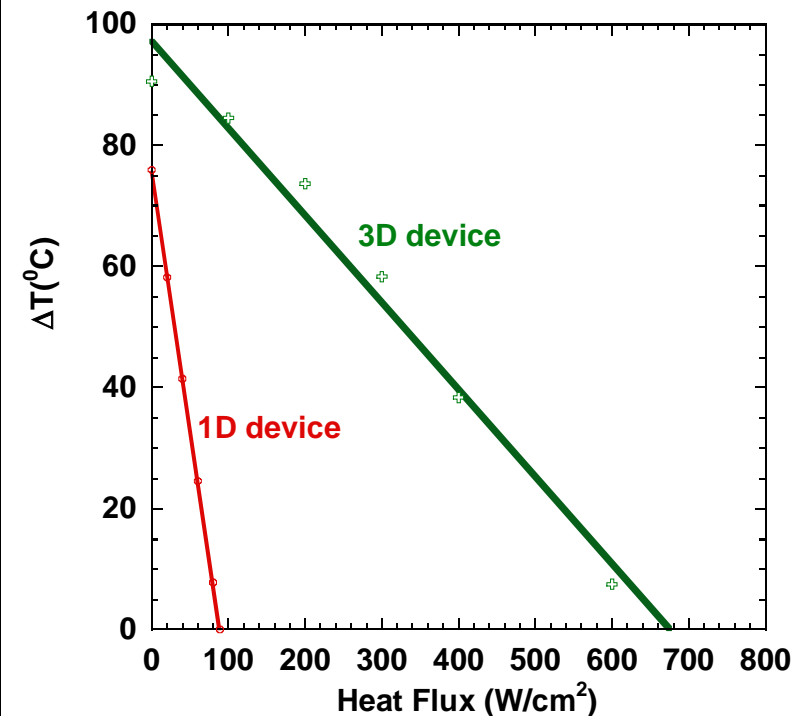
1D theoretical limit

$$\Delta T_{\text{max}} = 0.5 Z T_c^2$$

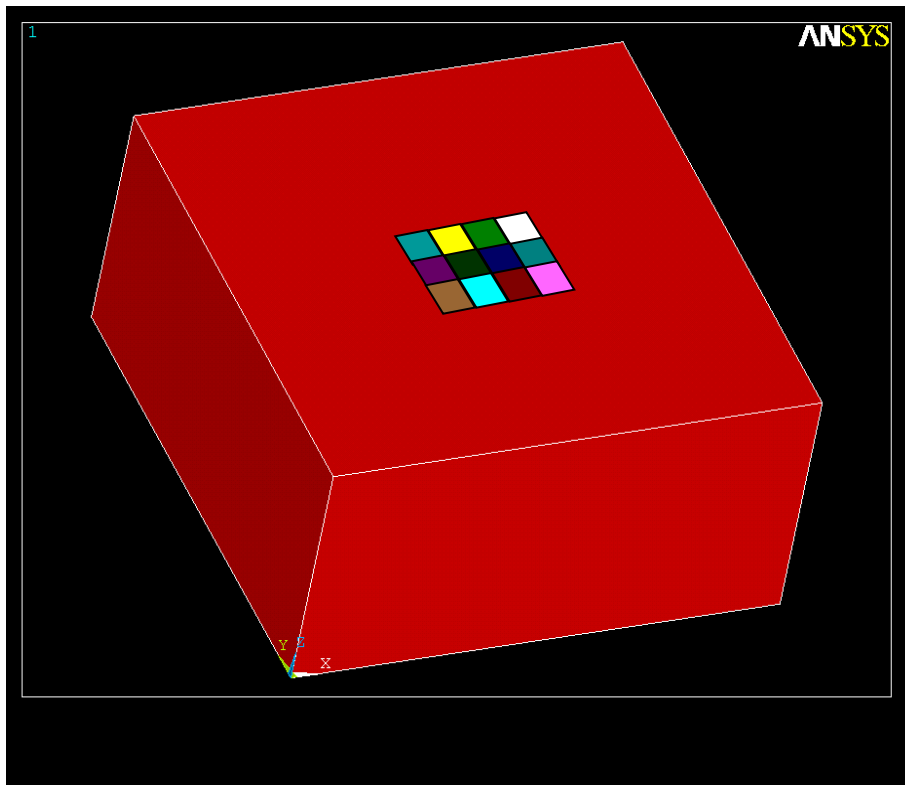
Center Peak Cooling Region $20 \times 20 \mu\text{m}^2$



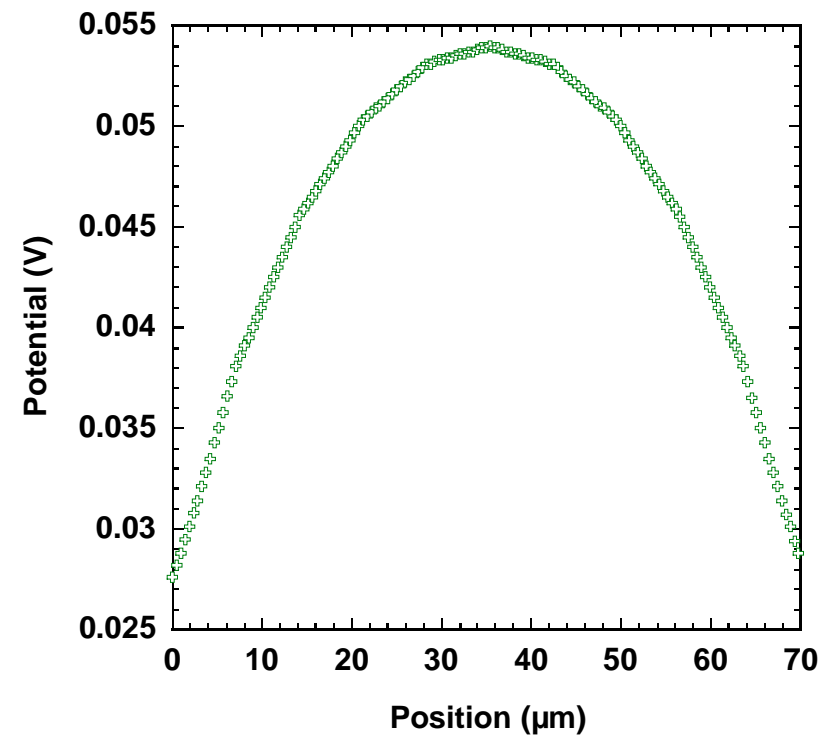
**High Cooling Power Density
@ center region 655 W/cm^2**



*Array Device Solution:
Send different potential to each device
to achieve the uniform current profile*



**Diagonal Potential
Distribution @ supplied 0.5A**



- The 3D device can cool better than 1D under the condition of uniform current distribution;
 - The temperature distribution is non-uniform at contact area;
 - The center peak region, $20 \times 20 \mu\text{m}^2$, could cool over 85°C , or cooling power density of 650 W/cm^2 ;
- It is possible to create an array structure and manipulating the potential of each device to achieve the maximum cooling in the center;

Yan Zhang, Zhixi Bian and Ali Shakouri, "**Improved energy conversion efficiency by optimizing the geometry of thermoelectric leg elements**", *Proceedings of the 24th International conference on Thermoelectrics*, pp.233-236, June, 2005, Clemson , SC