

# Welcome!

## **Device Characterization with the Keithley Model 4200-SCS Characterization System**

# Low Current and High Resistance Measurement Techniques



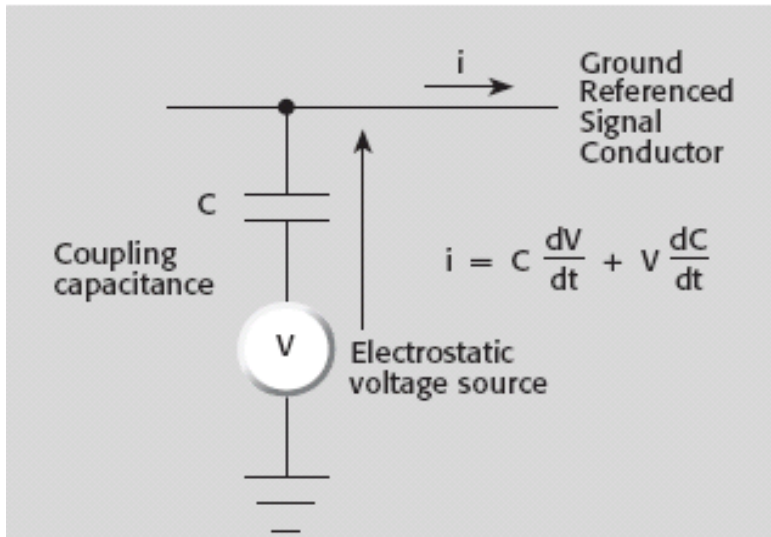
# Low Current and High Resistance Measurements

## Sources of Measurement Error:

- **Electrostatic Interference**
- **Leakage Current**
- **Generated Currents:**
  - Offset Currents: Internal and External
  - Triboelectric Effects
  - Piezoelectric Effects
  - Contamination and Humidity
- **Source Impedance:**
  - Source Resistance
  - Source Capacitance

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# Electrostatic Interference

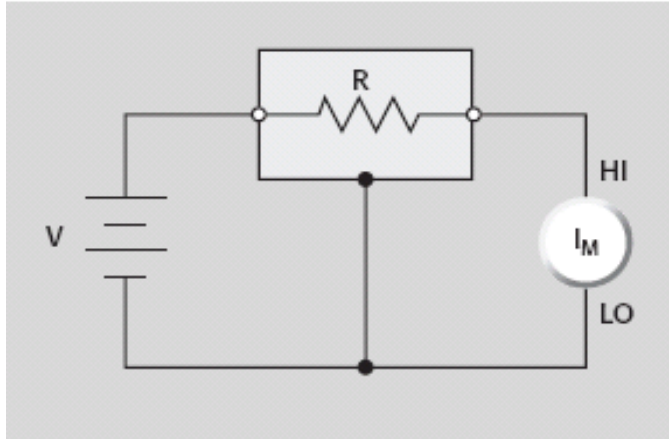


- An electrostatic voltage source in the vicinity of a conductor, such as a cable or trace on a PC board, generates a current proportional to the rate of change of the voltage and of the coupling capacitance.
- Typically an issue when measuring currents  $\leq 1\text{nA}$  and resistances  $\geq 1\text{G}\Omega$

## To reduce electrostatic interference effects:

- Build a shield to enclose the circuit or device being measured
- Shield can be just a simple metal box or meshed screen that encloses the test circuit
- Shield should be connected to measurement circuit LO, which is not necessarily earth ground

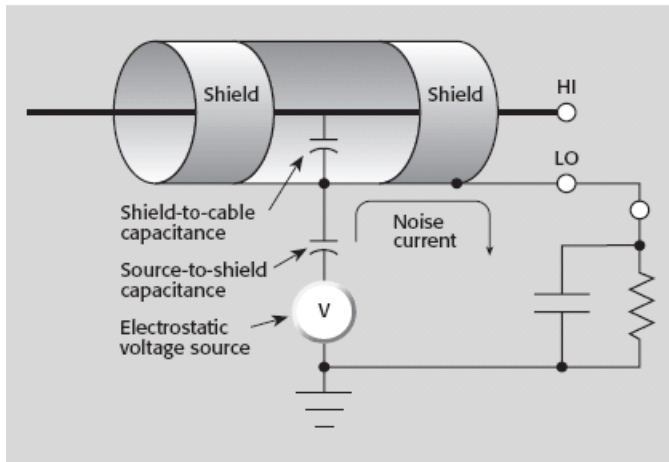
# Electrostatic Interference: More on Shielding



- Connect shield Force LO (or common) terminal of SMU
- If circuit LO is floating above ground, add grounded safety shield around the electrostatic shield
- Shield cabling between Force HI terminal and the DUT
- With cable shield in place, noise current generated by the electrostatic voltage source and the coupling capacitance flows through the shield to ground rather than through the signal conductors

## To minimize error currents due to electrostatic coupling:

- Keep all charged objects (including people) and conductors away from sensitive areas of test circuit
- Avoid movement and vibration near the test area
- Shield device-under-test and connect the enclosure electrically to the test circuit common terminal



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## Lab 8

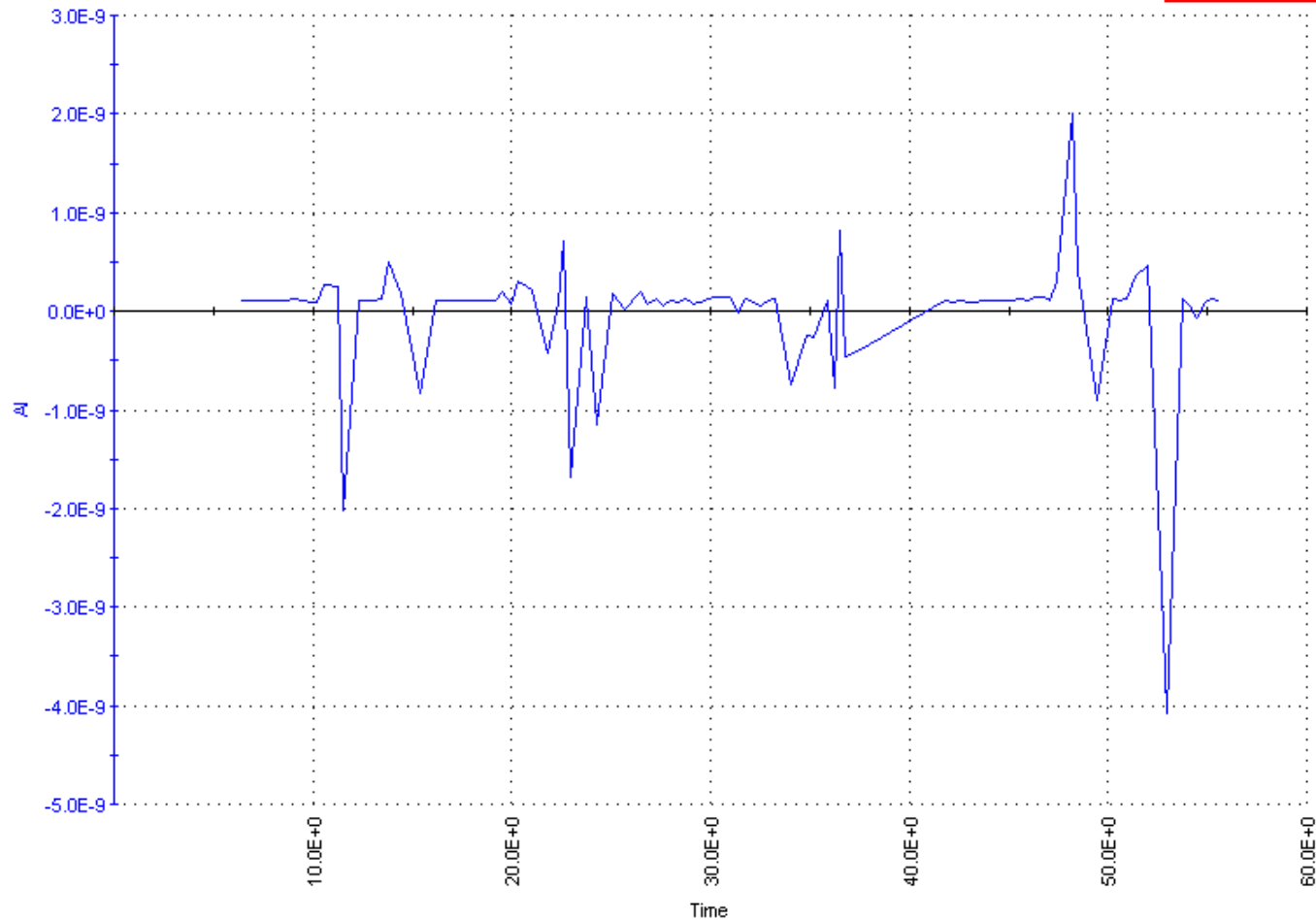
# Minimizing Electrostatic Interference by Using Shielding



# Unshielded

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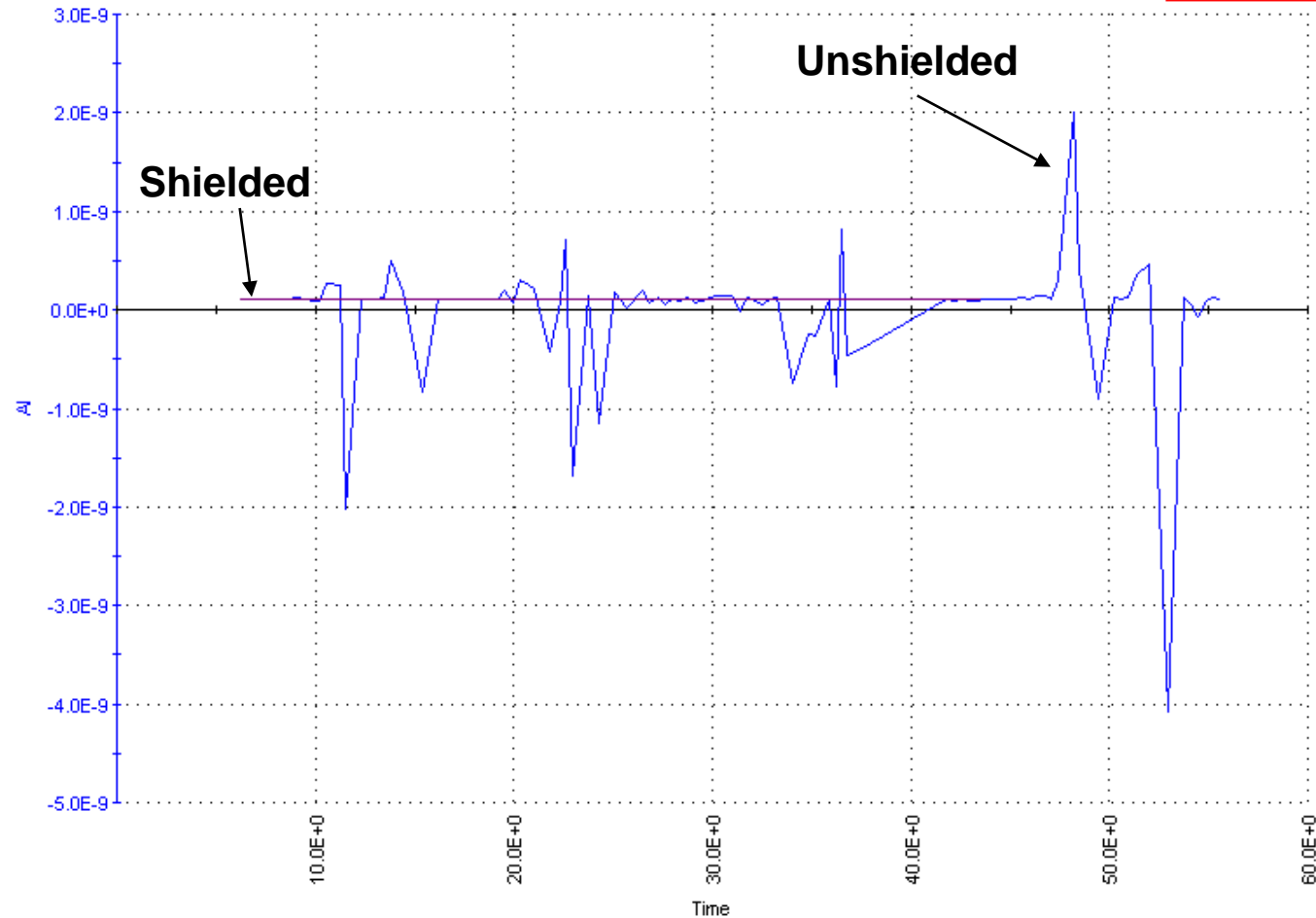
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# Shielded

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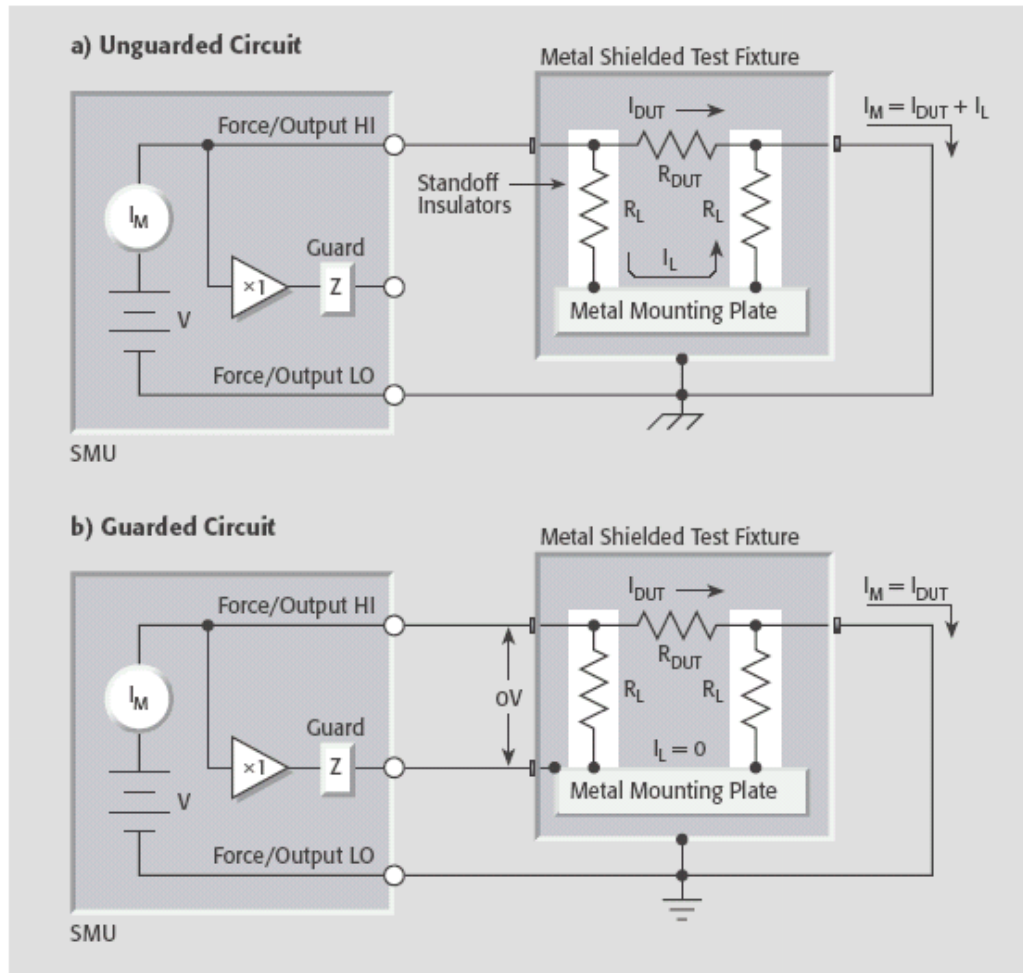




# Leakage Current

- Error current that flows (leaks) through insulation resistance when a voltage is applied
- Generally an issue when the impedance of the device-under-test is comparable to that of the insulators in the test circuit
- To reduce leakage currents:
  - Use good quality insulators in the test circuit (e.g. Teflon®, polyethylene)
  - Reduce humidity in the test lab
  - Use guarding

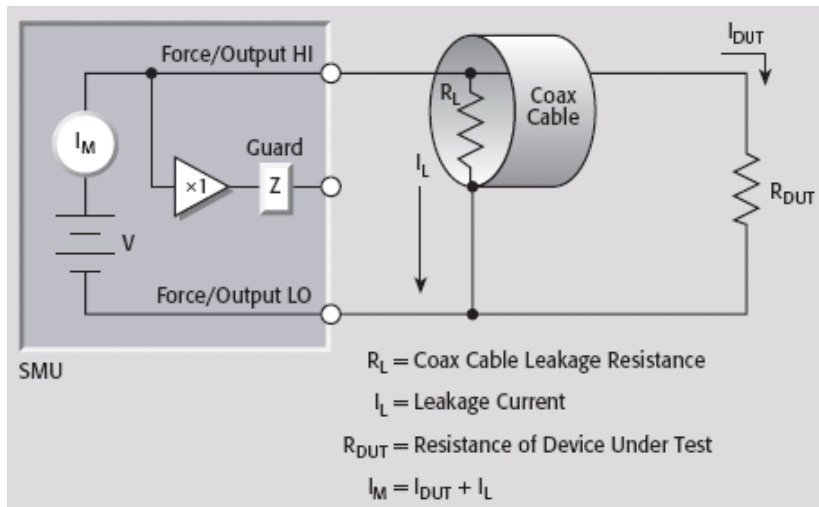
# Using Guard to Reduce Leakage In a Test Fixture



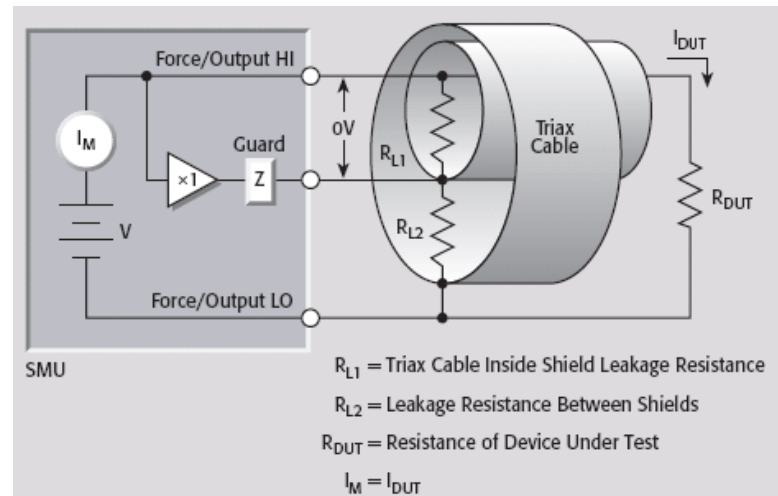
- Guard – A conductor driven by low impedance source whose output is at or near the same potential as the high impedance terminal
- The guard terminal (inside shield of the triax cable) is used to guard test fixture and cable insulation resistance and capacitance.

# Use Guard to Reduce Leakage Currents In Cabling

## Unguarded Configuration



## Guarded Configuration



- Use SMU to source 10V, and measure resulting current,  $I_M$ , to determine  $R_{DUT}$ 
  - If  $R_{DUT} = 100\text{M}\Omega$  and  $R_L = 10\text{G}\Omega$ , then  $I_M = 101\text{nA}$  and measured value for  $R_{DUT}$  will be  $99.01\text{M}\Omega \rightarrow$  a 0.99% Error!
- Guarding eliminates leakage current in  $R_{L1}$ ; measured value for  $R_{DUT}$  is  $100\text{M}\Omega$ 
  - Current flowing in  $R_{L2}$  is supplied by guard source and does not affect  $I_{DUT}$
- Guarding also reduces capacitance, which decreases response time of circuit.

## Lab 9

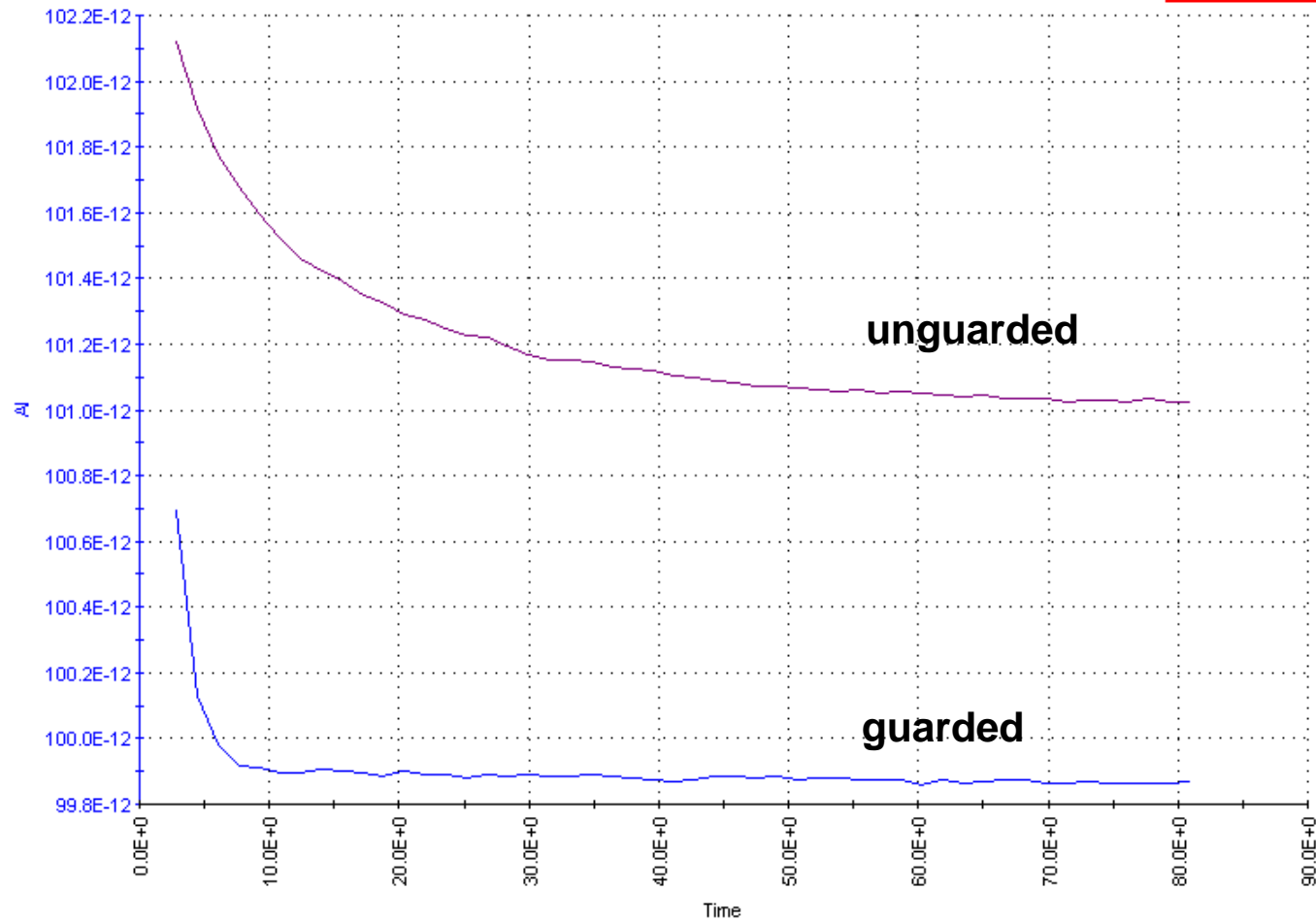
# Guarding the Leakage Resistance of a Cable



# Lab 9 Results

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# Generated Currents

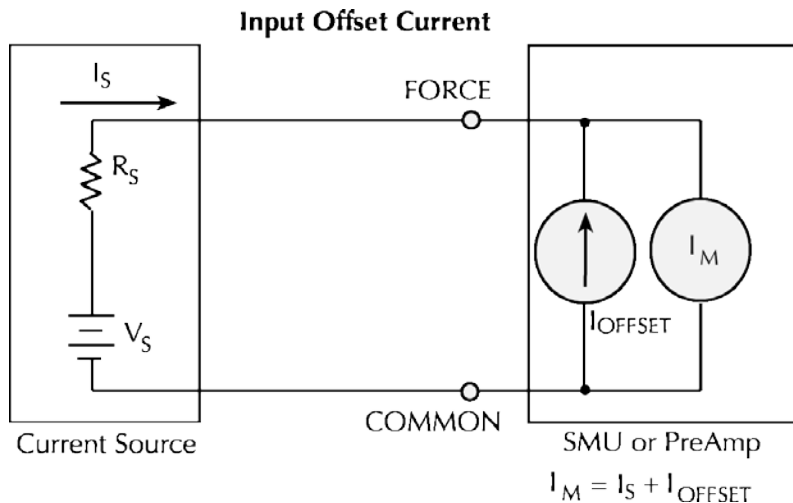
- Any extraneous generated currents in the test system will add to the desired current, causing errors.
- Offset Currents
  - Internal Offsets: Input offset current of ammeter
  - External Offsets: Insulators and cables:
    - Triboelectric Effects
    - Piezoelectric and Stored Charge Effects
    - Contamination and Humidity

## Typical Generated Currents

Effect	Generated Current Range
Triboelectric	1fA to 10nA
Mechanical stress (Teflon)	1fA to 1pA
Mechanical stress (Ceramics)	100aA to 100fA
Clean epoxy circuit board	100fA
Dirty epoxy circuit board	100pA

# Offset Currents

## Internal Offsets



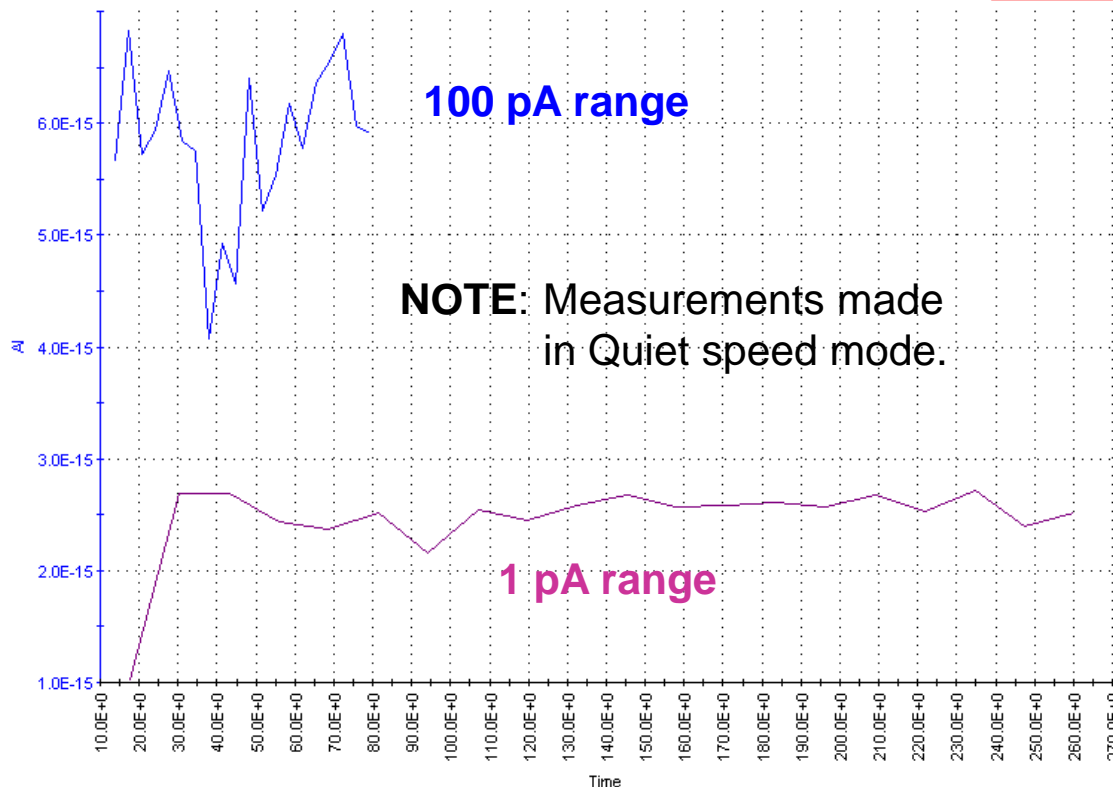
- Input Offset Current is a small current that flows from the ammeter.
- This current is caused by bias currents of active devices and leakage currents through insulators within the instrument.
- Input offset current can be brought down to within spec by performing a system calibration.
- To perform a system calibration, go to the KITE Tools menu and click on Auto Calibration.

# Offset Currents

## Internal Offsets

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- The offset current of the 4200-SCS can be displayed by measuring and graphing the current vs. time of a particular SMU with no cables connected.
- To measure the offset of the entire system, repeat (or append) the graph of current vs. time with cables connected and probes in the “up” position.

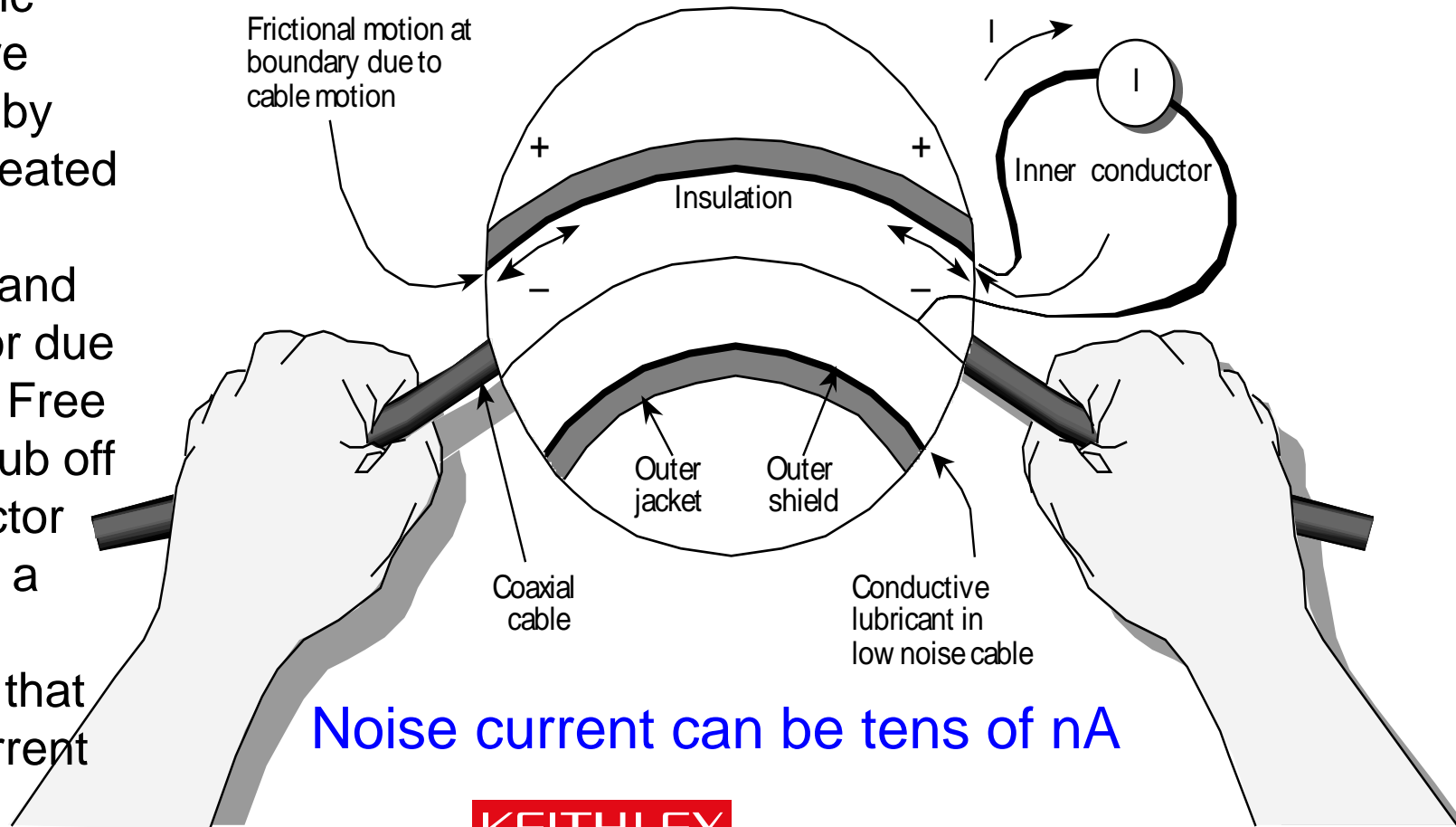
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# Offset Currents

## Triboelectric Effect

Triboelectric currents are generated by charges created between a conductor and an insulator due to friction. Free electrons rub off the conductor and create a charge imbalance that causes current to flow.

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# Offset Currents

## Triboelectric Effect

### **Triboelectric effects can be reduced by:**

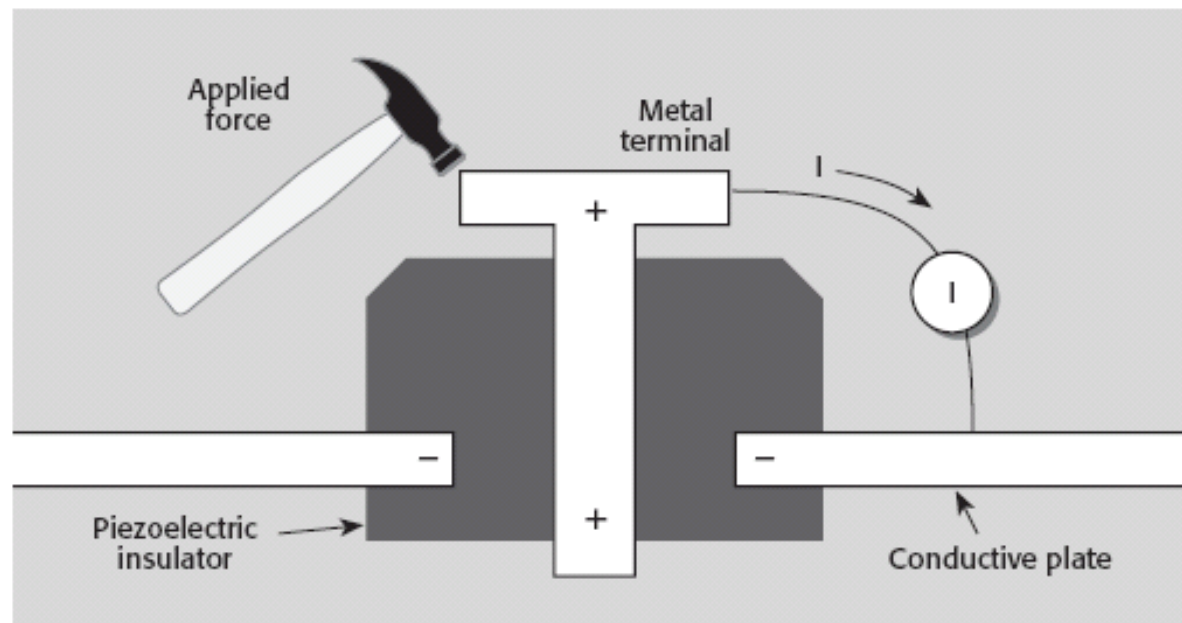
- Use low noise, triax cables that are supplied with the 4200-SCS.
- Keep all connections away from temperature changes.
- Remove or mechanically decouple vibration sources such as motors, pumps, and other electromechanical devices.
- Securely mount or tie down electronic components, wires, and cables.
- Mount the preamps as close as possible to the DUT.

# Offset Currents

## Piezoelectric and Stored Charge Effects

- Piezoelectric currents are generated when mechanical stress is applied to certain crystalline materials when used for insulated terminals and interconnecting hardware. In some plastics, pockets of stored charge cause the material to behave in a manner similar to piezoelectric materials.
- To minimize these effects, remove mechanical stresses from the insulators and use insulating materials with minimal piezoelectric and stored charge.

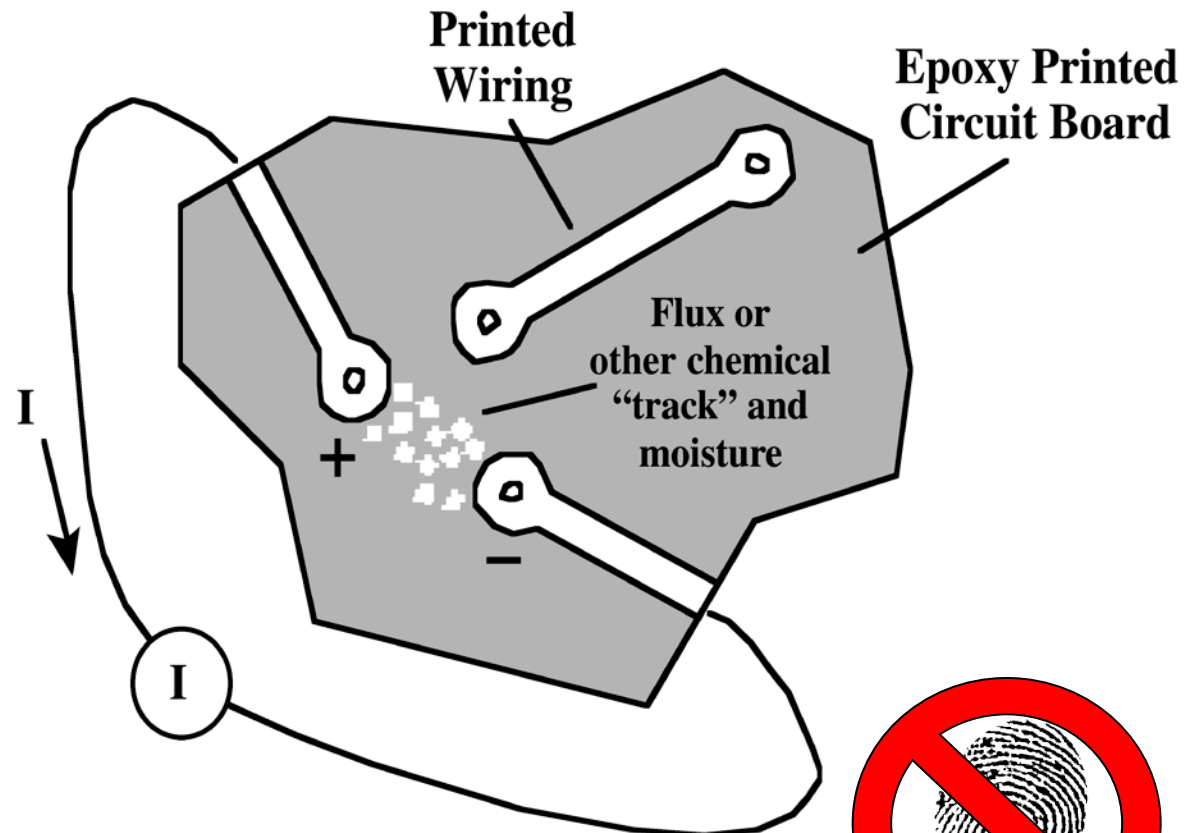
### Piezoelectric Effect



# Offset Currents

## Contamination and Humidity Effects

- Insulation can be drastically reduced by high humidity or ionic contamination.
- High humidity conditions occur with condensation or water absorption.
- Ionic contamination may be the result of body oils, salts, or solder flux.
- To avoid these effects:
  - Keep humidity to moderate levels.
  - Keep all insulators clean.
  - Select insulators that resist water absorption.



Noise current can be tens of nA

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# Offset Currents

## Properties of Various Insulating Materials

### Properties of Various Insulating Materials:

Material	Volume Resistivity (Ohm-cm)	PROPERTY			
		Resistance to Water Absorption	Minimal Piezoelectric Effects <sup>1</sup>	Minimal Triboelectric Effects	Minimal Dielectric Absorption
Sapphire	$>10^{18}$	+	+	0	+
Teflon® PTFE	$>10^{18}$	+	-	-	+
Polyethylene	$10^{16}$	0	+	0	+
Polystyrene	$>10^{16}$	0	0	-	+
Kel-F®	$>10^{18}$	+	0	-	0
Ceramic	$10^{14}-10^{15}$	-	0	+	+
Nylon	$10^{13}-10^{14}$	-	0	-	-
Glass Epoxy	$10^{13}$	-	0	-	-
PVC	$5 \times 10^{13}$	+	0	0	-

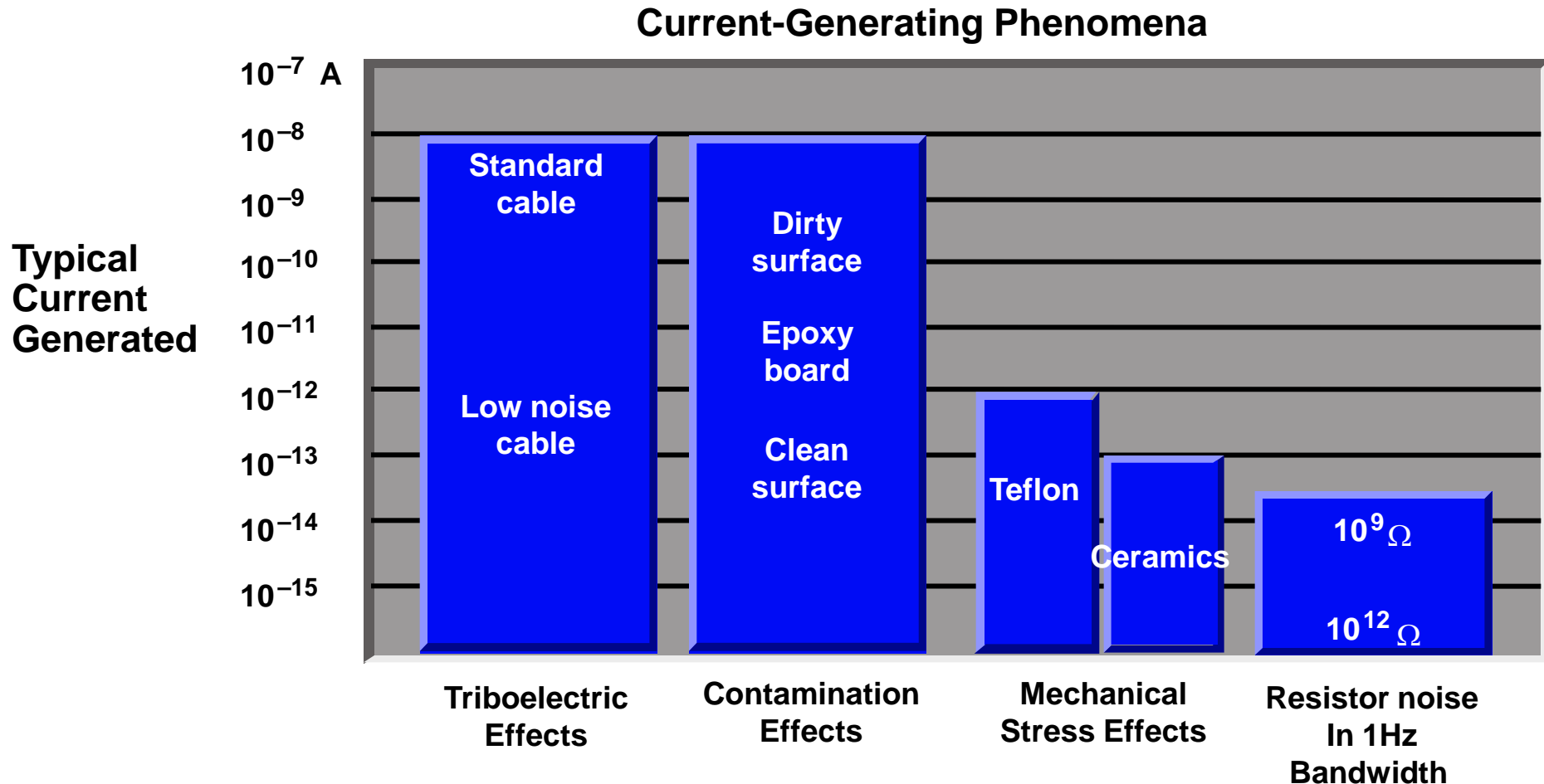
KEY: + Material very good in regard to the property.  
 0 Material moderately good in regard to the property.  
 - Material weak in regard to the property.

<sup>1</sup> Stored charge effects in non-piezoelectric insulators.

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# Offset Currents

## Typical Magnitudes of Generated Currents

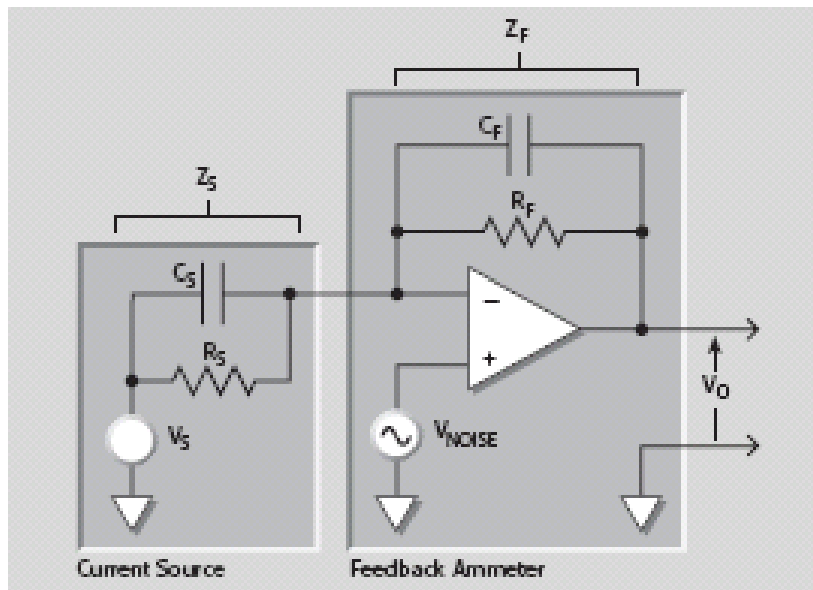


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# Noise and Source Impedance

## Source Resistance

### Simplified Model of a Feedback Ammeter



- The source resistance of the DUT will effect the noise performance of the SMU or preamp.
- As the source resistance decreases, the current noise increases.
- Minimum recommended source resistance based on measurement range.

#### Minimum recommended source resistance values

Range	Minimum Recommended Source Resistance
1pA to 100pA	1GΩ to 100GΩ
1nA to 100mA	1MΩ to 100MΩ
1μA to 100μA	1kΩ to 100kΩ
1mA to 100mA	1Ω to 100Ω

The noise gain of the circuit can be given by the following equation:

$$\text{Output } V_{\text{NOISE}} = \text{Input } V_{\text{NOISE}} (1 + R_F/R_S)$$

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# Noise and Source Impedance

## Source Resistance

- **Never short the input of the SMU as an ammeter !!**
- **With a short-circuited input, the ammeter will have no negative feedback. Therefore, the readings are meaningless.**
- **An ammeter has low impedance. If you want to check it for zero, then test it with an open circuit.**

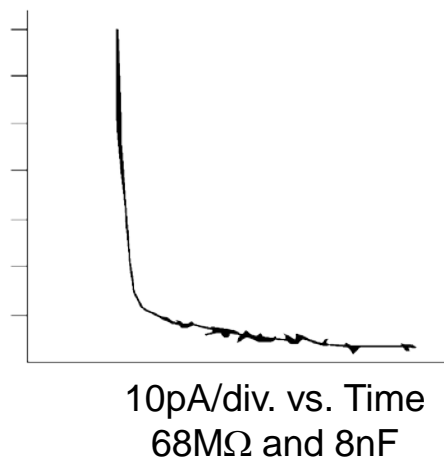


# Noise and Source Impedance

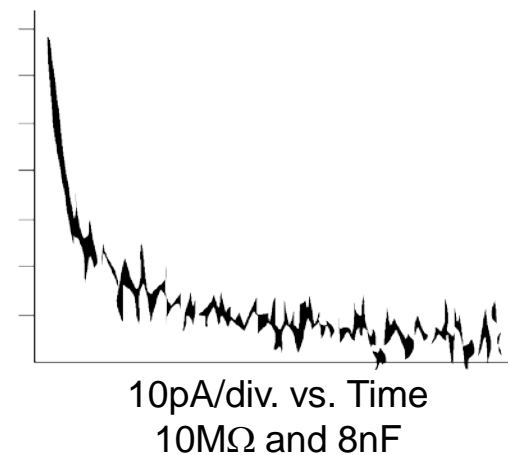
## Source Capacitance

- The source capacitance of the DUT will also affect the noise performance of the SMU.
- As source capacitance increases, the noise gain also increases.
- To increase the source resistance, add a forward-biased diode in series with the DUT. The diode acts like a variable resistance, low when the charging current to the source capacitance is high, then increasing in value as the current decreases with time.

With Series Resistance



Without Series Resistance



### Typical Response Curves

# Low I and High R Measurements

## Summary

**More information about making successful low level measurements:**

- **4200-SCS Reference Manual, Section 5**
- **Low Level Measurements Handbook, 6<sup>th</sup> Edition**
- **Applications Notes and White Papers – can be found at [www.keithley.com](http://www.keithley.com)**