



# **ECE695: Reliability Physics of Nano-Transistors**

## **Lecture 5: Amorphous Material/Interfaces**

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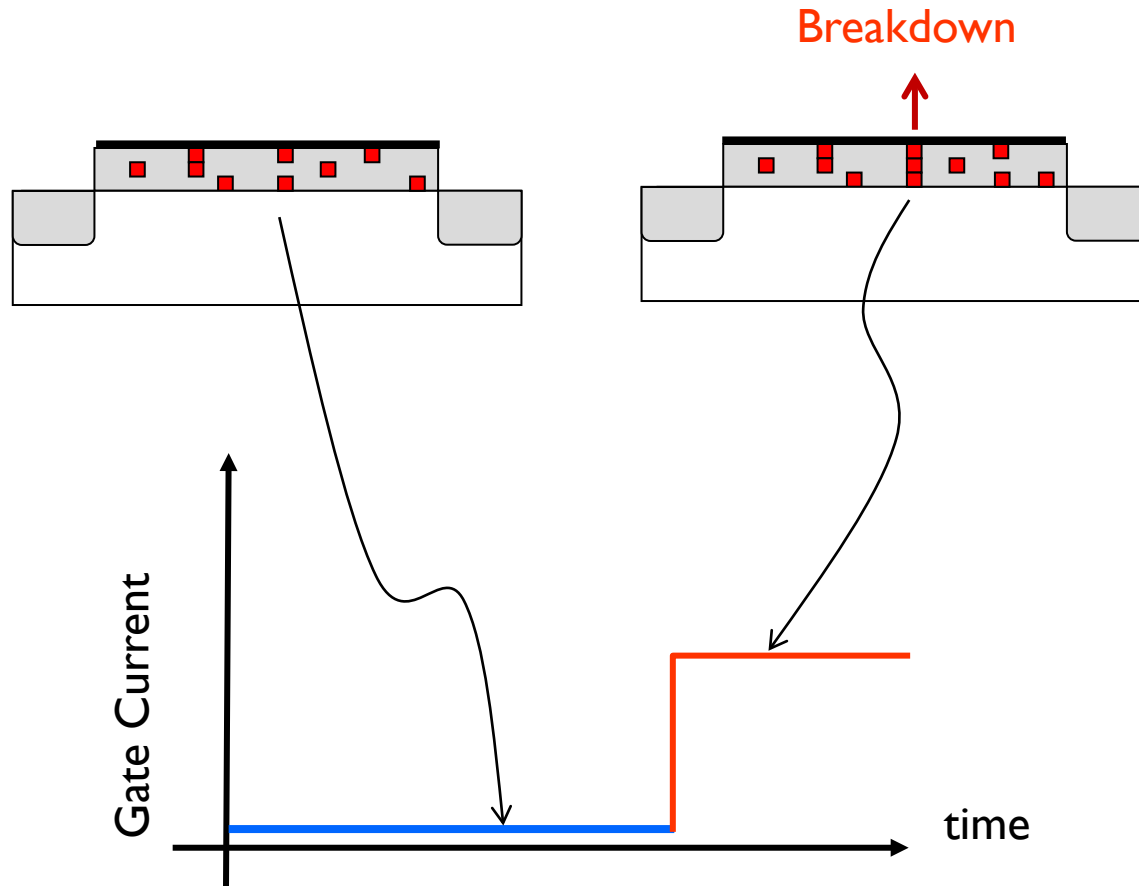
Conditions for using these materials is described at

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# Outline of Lecture 5

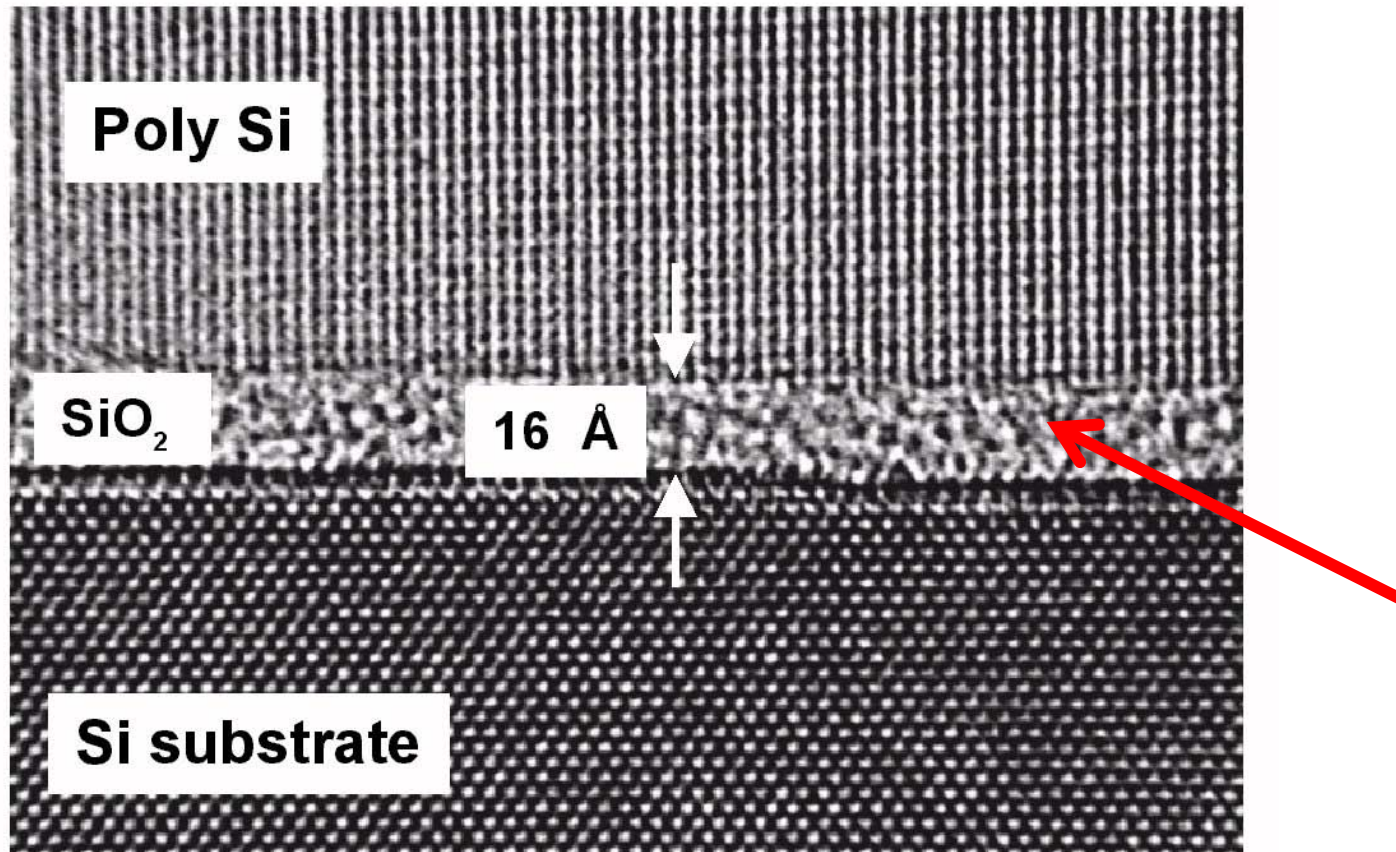
1. Amorphous vs. crystalline materials
2. Defect-free amorphous material
3. Origin of defects (Maxwell's relation)
4. Conclusions

# Defects created during oxide breakdown

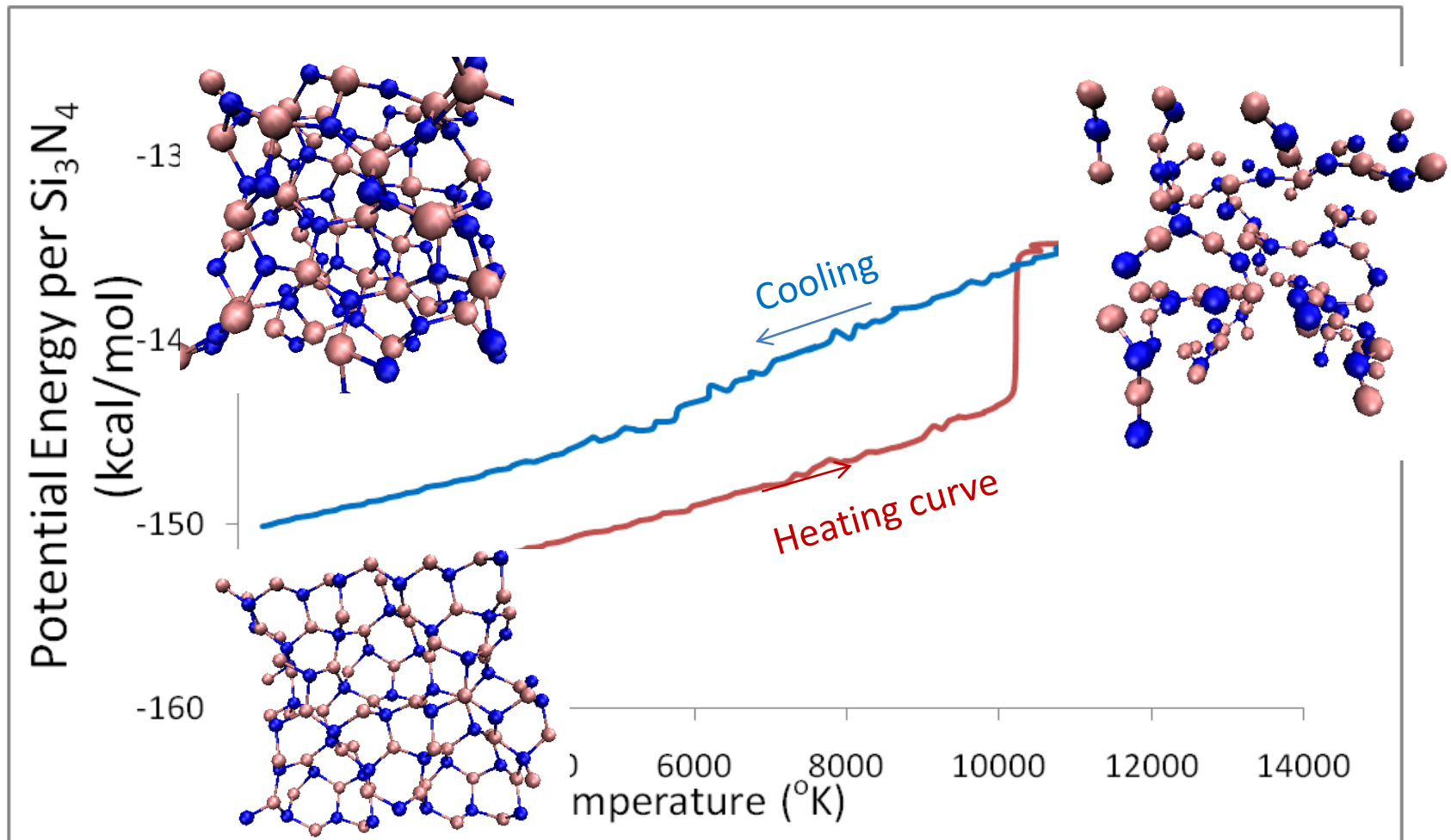


What do the red boxes represent physically?

# Defects in amorphous materials

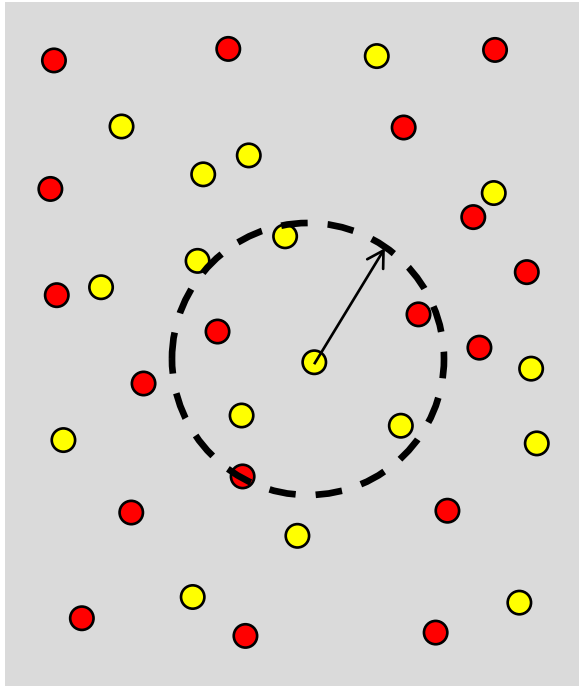


# Creating amorphous structures

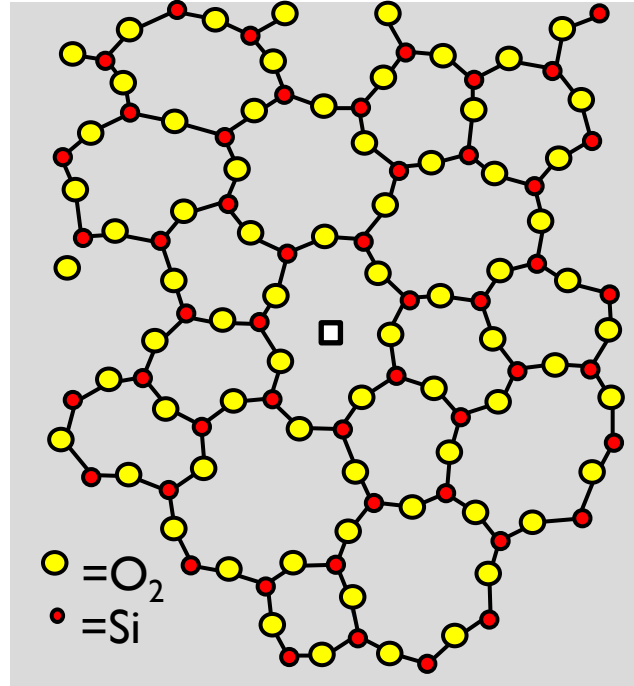


Molecular dynamics (**LAMMPS**) followed by DFT (**Seaquest**)

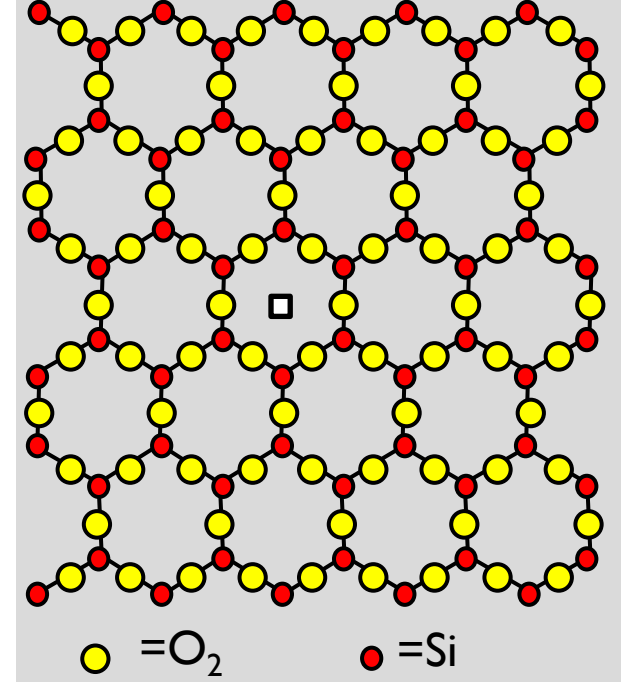
# Crystalline, amorphous, and random materials



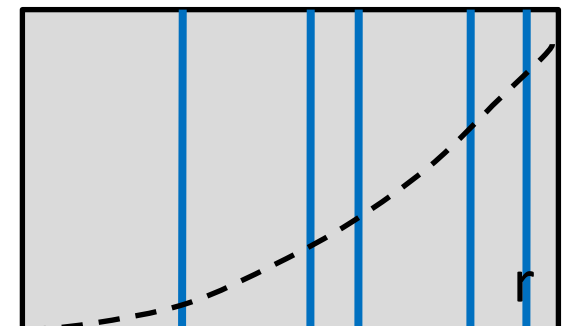
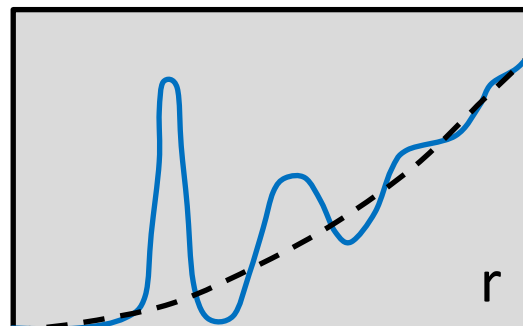
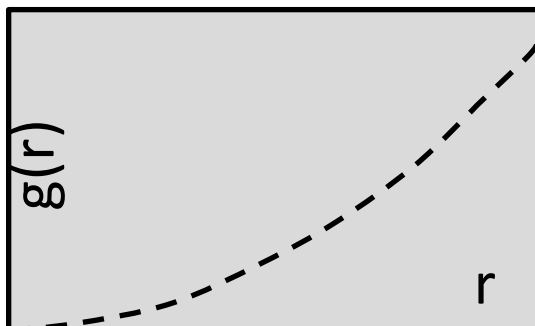
**Random**



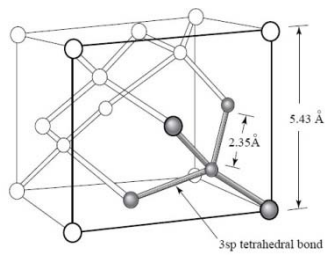
**Amorphous**



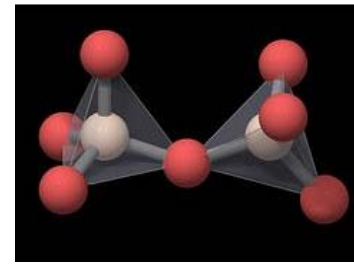
**Crystalline**



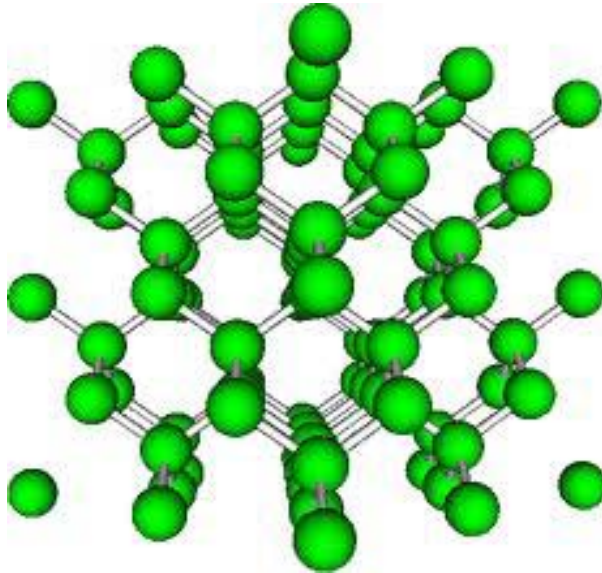




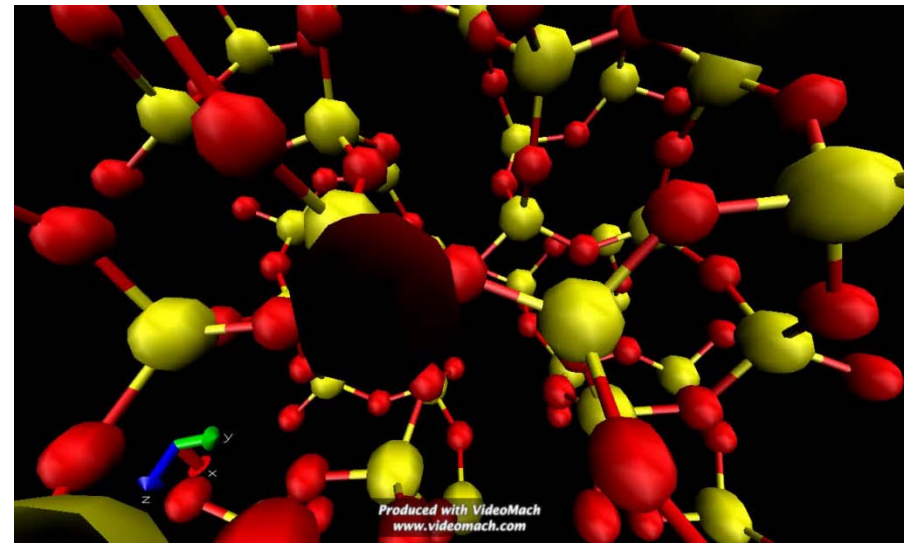
# Crystalline Si and SiO<sub>2</sub>



## Crystalline Si



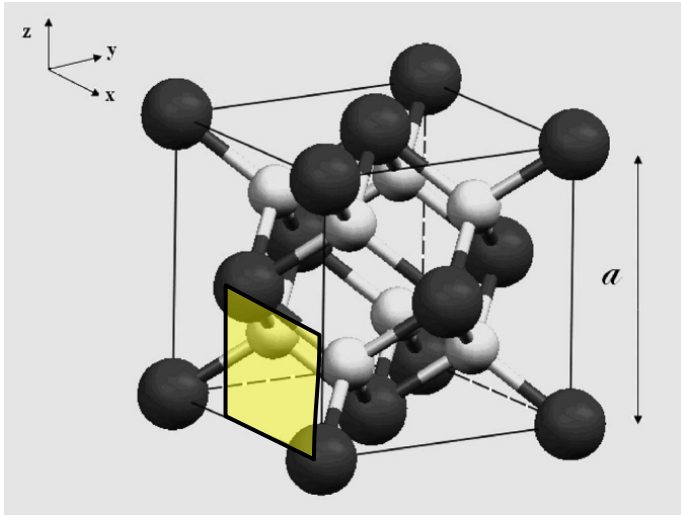
## Amorphous SiO<sub>2</sub>



For a dynamic view of SiO<sub>2</sub> see,  
<http://cst-www.nrl.navy.mil/lattice/struk.jmol/coesite.html>



# Composition vs. coordination



## Structural unit of $\text{HfO}_2$

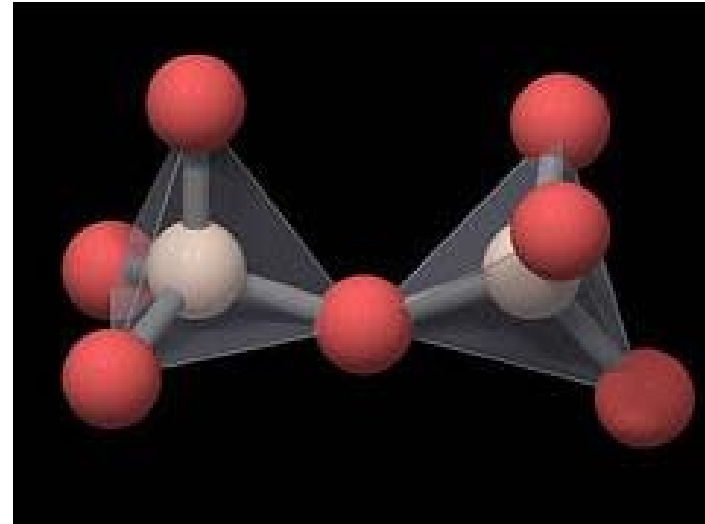
$$4 \text{ Hf atoms} \times 1/8 = 1/2$$

$$1 \text{ oxygen atom (white)} = 1$$

$$\text{Hf}_{1/2}\text{O} = \text{HfO}_2$$

Oxygen coordination ... 4

Hf coordination – 8



## Structural unit of $\text{SiO}_2$

1 Si atoms (white)

$$4 \text{ oxygen atom} \times 1/2/\text{cell} = 2$$

$\text{SiO}_2$  .....

Oxygen coordination ... 2

Silicon coordination ... 4

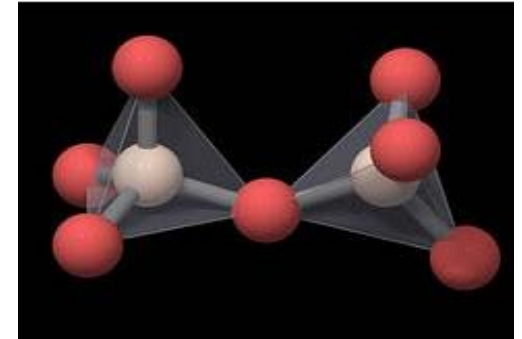
# Outline

1. Amorphous vs. crystalline materials
2. Defect-free amorphous material
3. Origin of defects (Maxwell's relation)
4. Conclusions

# Z=8-N Rule for amorphous structures

For elementary materials like: a-Si (*Polk, 1971*)

1.  $z(\text{Si}) = 8 - 4 = 4$
2. Constants: Bond lengths (within 1%)
3. Variables: Si-Si bond angles ( $< 10\%$ )
4. No dangling bonds and no long range order

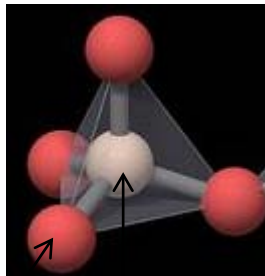
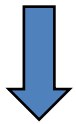
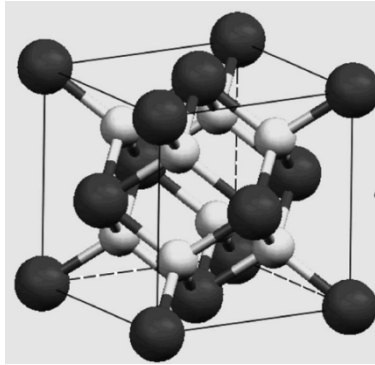


For Binary materials like: a-SiO<sub>2</sub> (*Zachariasen, 1932*)

1.  $z(\text{Si}) = 8 - 4 = 4$ ,  $z(\text{O}) = 6 - 2 = 2$  coordination for silicon and oxygen
2. Presumed Constants:  
Bond lengths, O-Si-O bond angles (red-white-red)
3. Variables: Si-O-Si bond angles (white-red-white)
4. No dangling bonds and no long range order

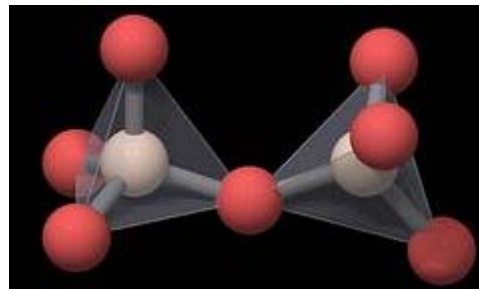
Unlike crystals, odd rings are possible – but the spread is limited

# Crystalline vs. amorphous $\text{SiO}_2/\text{HfO}_2$



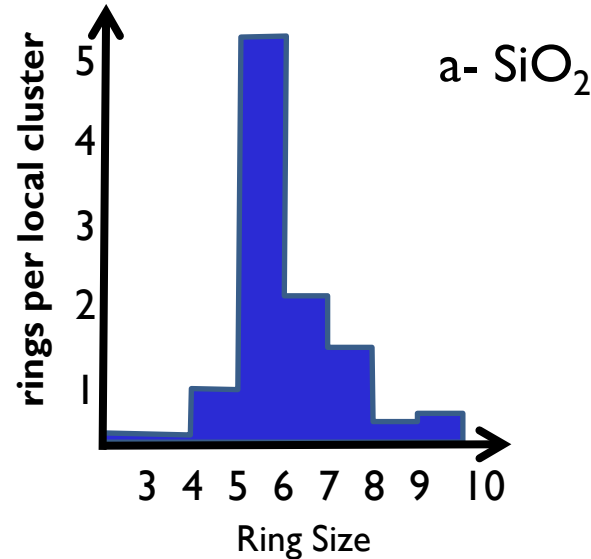
Oxygen

Si

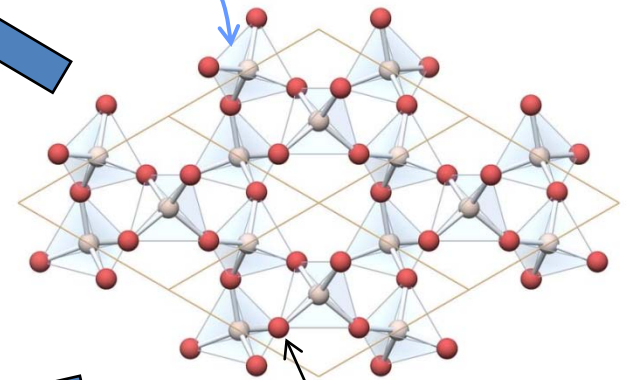
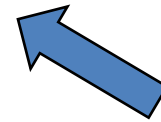


$$z_{\text{Si}} = 8 - N_{\text{Si}} = 4$$

$$z_{\text{O}} = 8 - N_{\text{O}} = 2$$



Fixed bond lengths

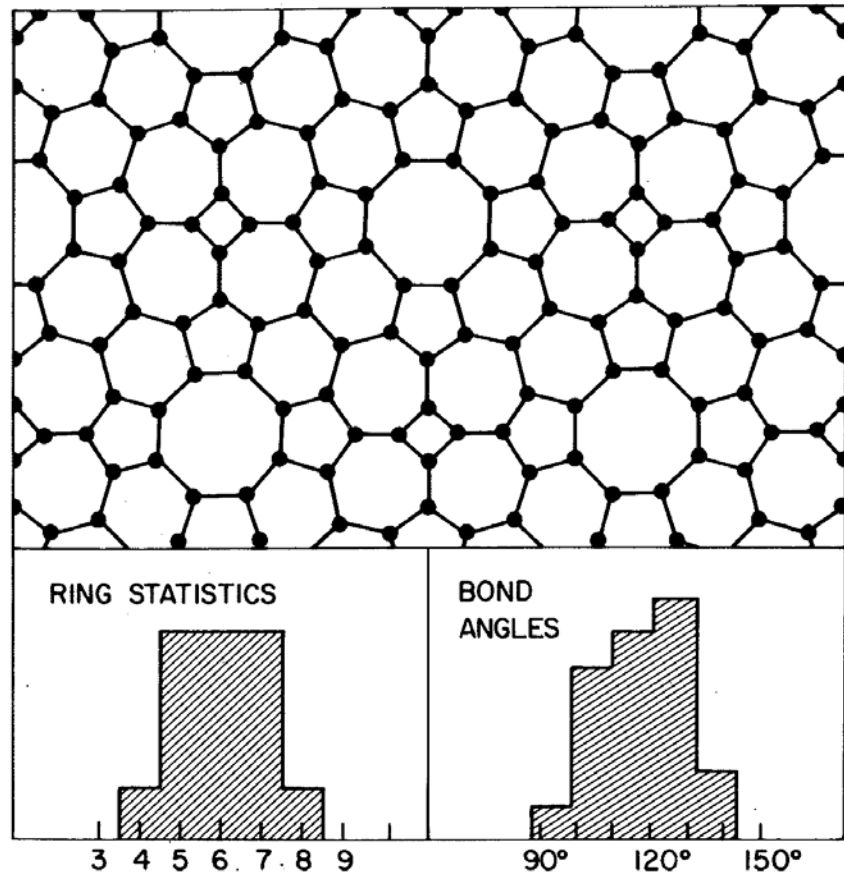
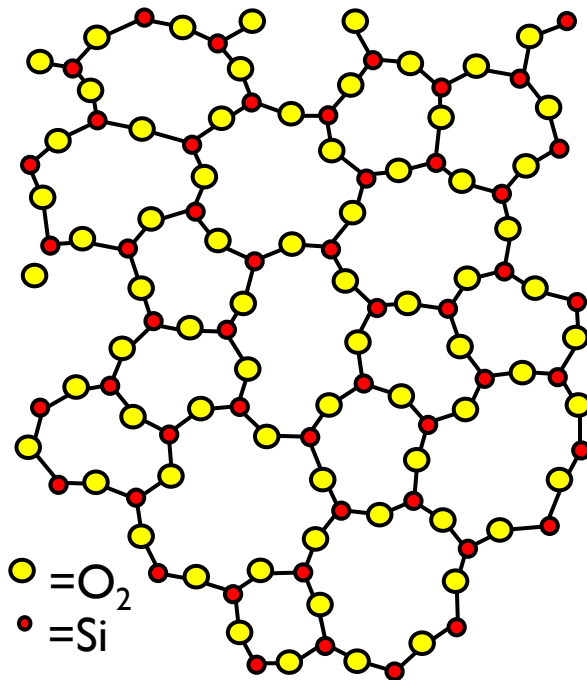


Soft Si-O-Si  
bond angles



# Amorphous is neither completely random, nor it is defective!

Amorphous

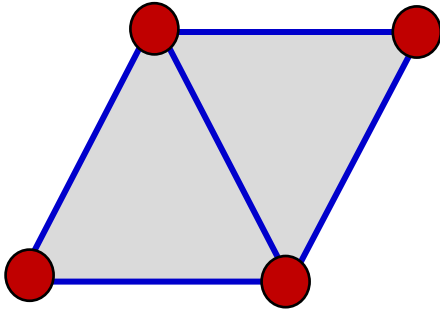


# Topology of points and Euler relationship

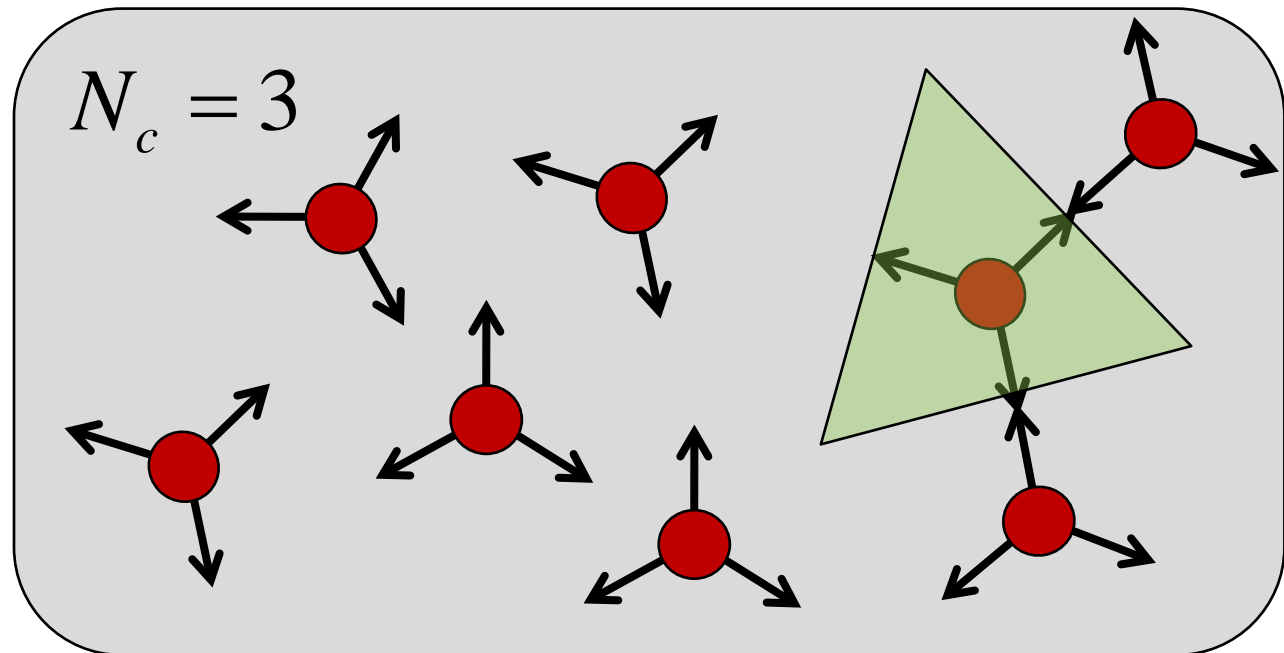
Euler relationship in 2D

$$V - E + N = 1$$

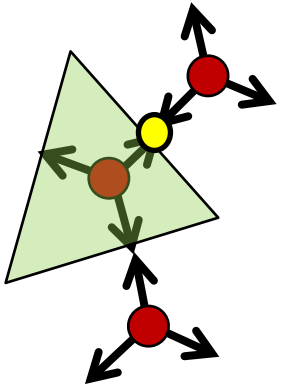
$\downarrow$        $\downarrow$        $\swarrow$   
vertices   edges   cell number



$$\left[ \begin{array}{l} V = 4 \\ E = 5 \\ N = 2 \end{array} \right] \Rightarrow 1$$



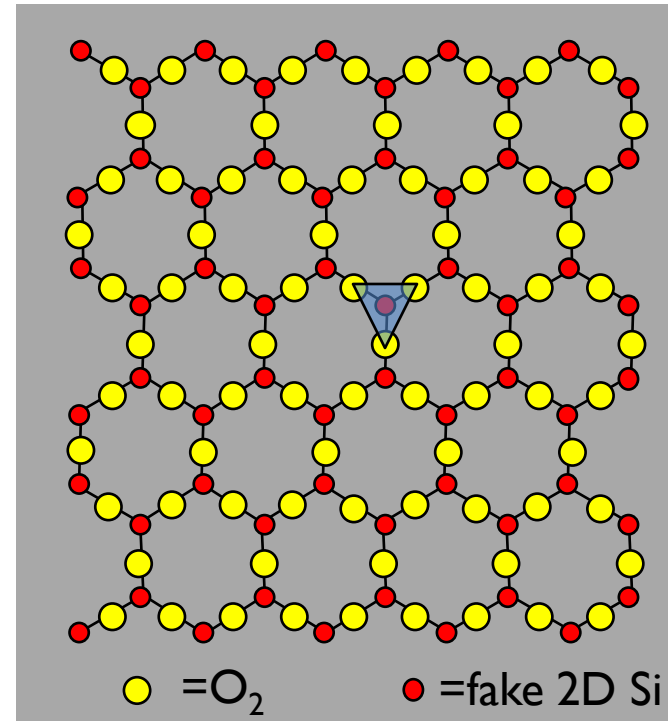
# Recall: Euler anticipates *crystal* lattice



$$\left. \begin{array}{l} V = 1 \\ E = \frac{3}{2} \end{array} \right\} 2E = 3V = N_p N$$

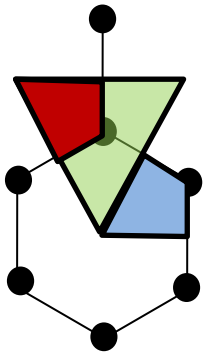
$$V - E + N = 1$$

3 bonds/atoms to  
honeycomb lattice



● =O<sub>2</sub>

● =fake 2D Si



$$\frac{N_p N}{3} - \frac{N_p N}{2} + N \sim 0$$

$$N_p \cong 6 \longleftarrow \text{edges/cell}$$

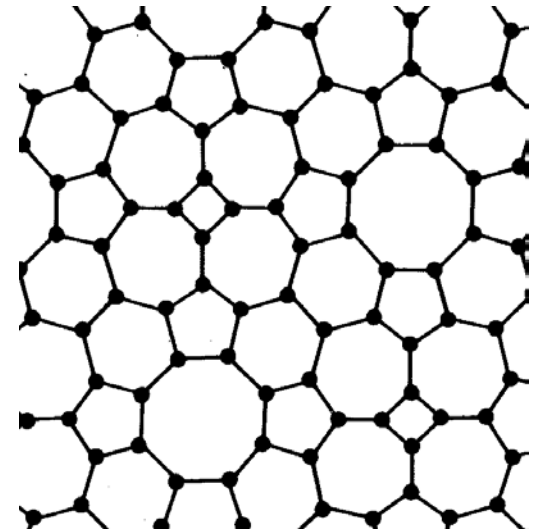
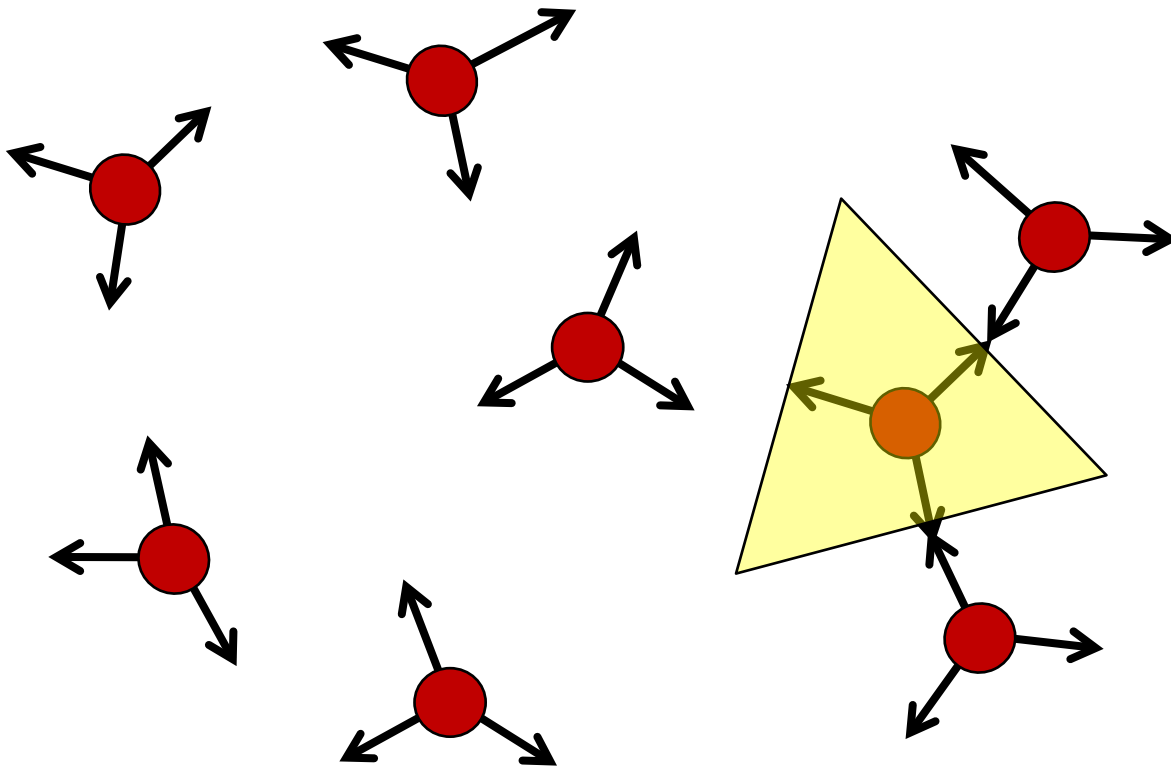
$$6N = 3V \Rightarrow N = \frac{1}{2}$$

1/2 of a cell; therefore each cell must have **6-sides!**



# Rings with hard vs. soft bonds

$$N_c = 3$$

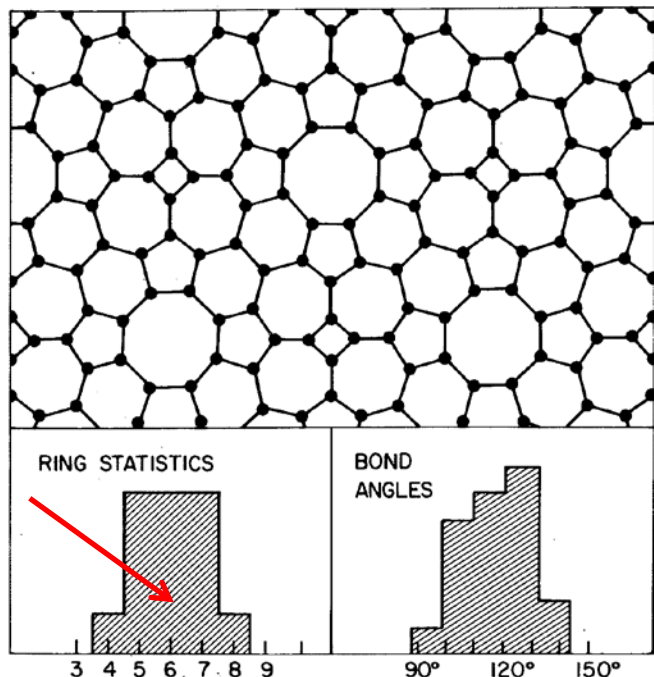


# Ring statistics in random structure

Euler relationship

$$V - E + N = 1$$

$$2E = 3V = \langle N_p \rangle N$$



Prob. of  
k-sided ring

$$\langle N_p \rangle = 6 = \sum_k k \times P_k$$

$$6 = 9P_9 + 8P_8 + 7P_7 + 6P_6 + 5P_5 + 4P_4 + 3P_3$$

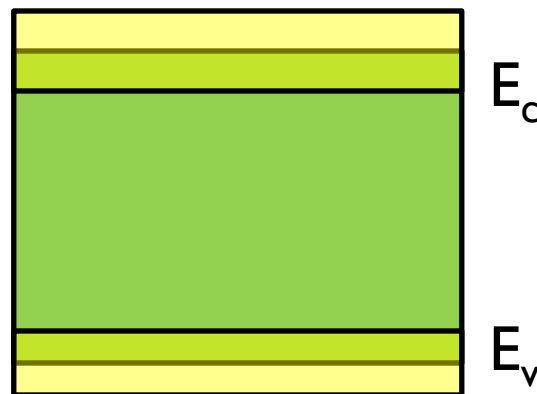
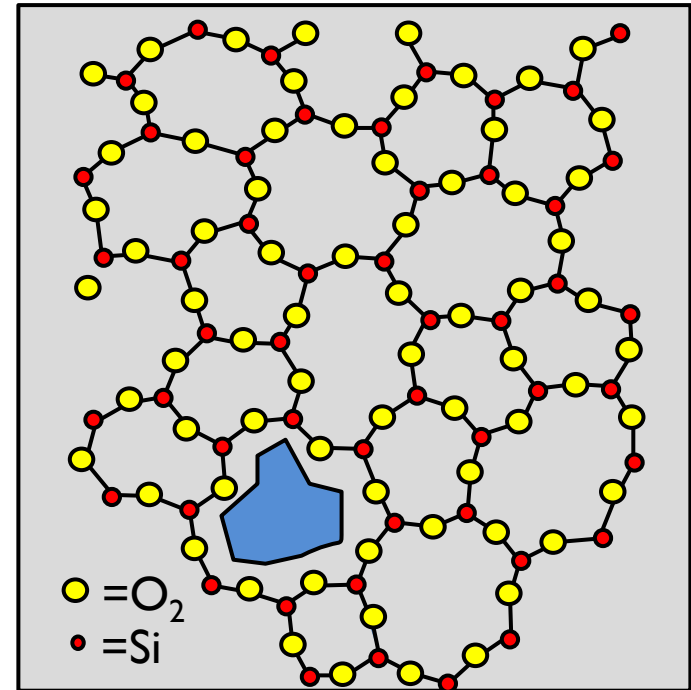
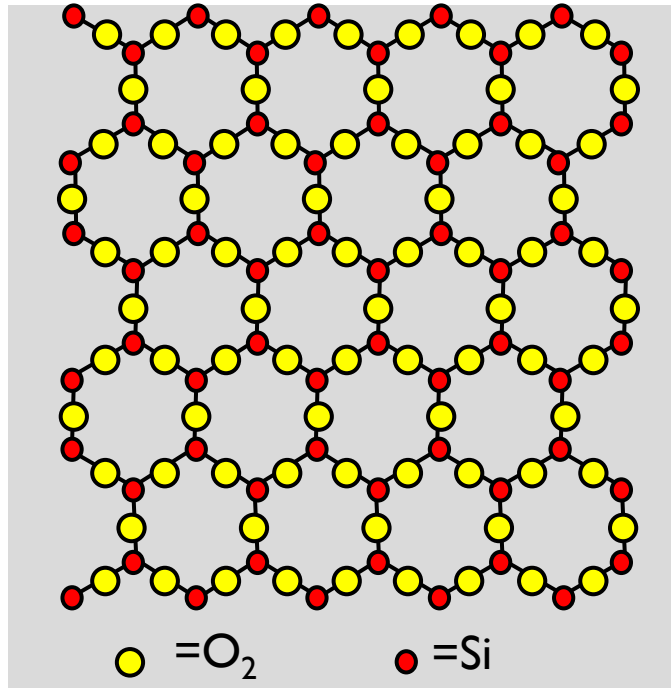
Ex.  $P_9 = P_8 = P_4 = P_3 \equiv P$

$$P_7 = P_6 = P_5 \equiv 3P$$

$$78P \approx 6 \Rightarrow P \sim 1/13$$

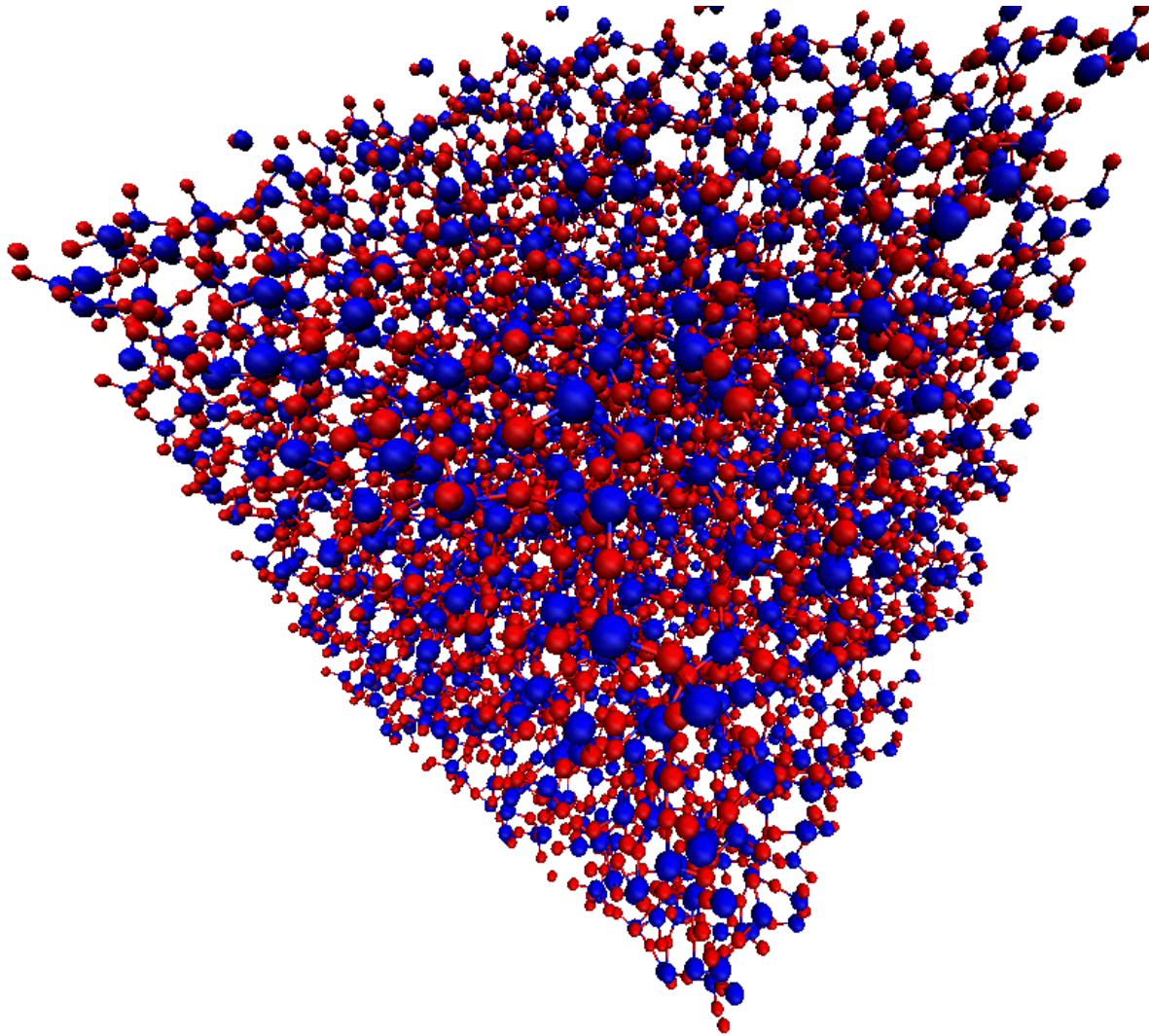
Large rings pay steric penalty  
and are therefore rare ...

# Amorphous material and band-tail states

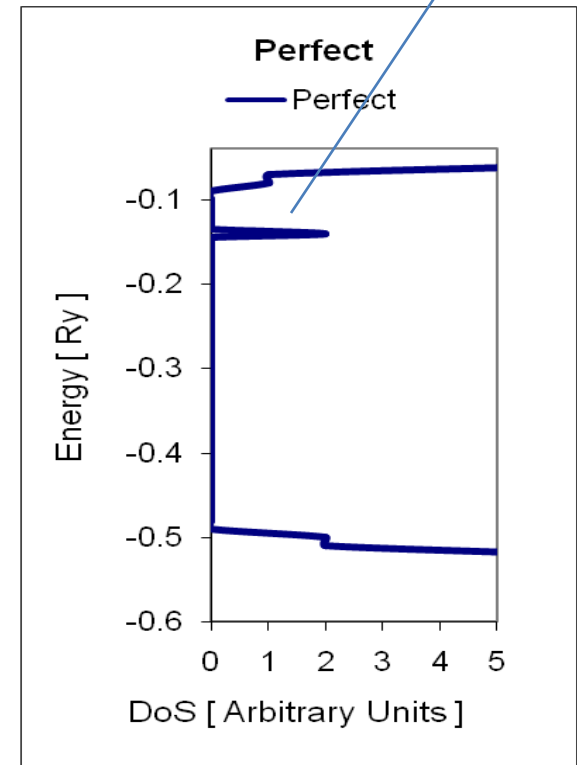


Resolves the puzzle why glass is transparent ....

# Perfect amorphous structure

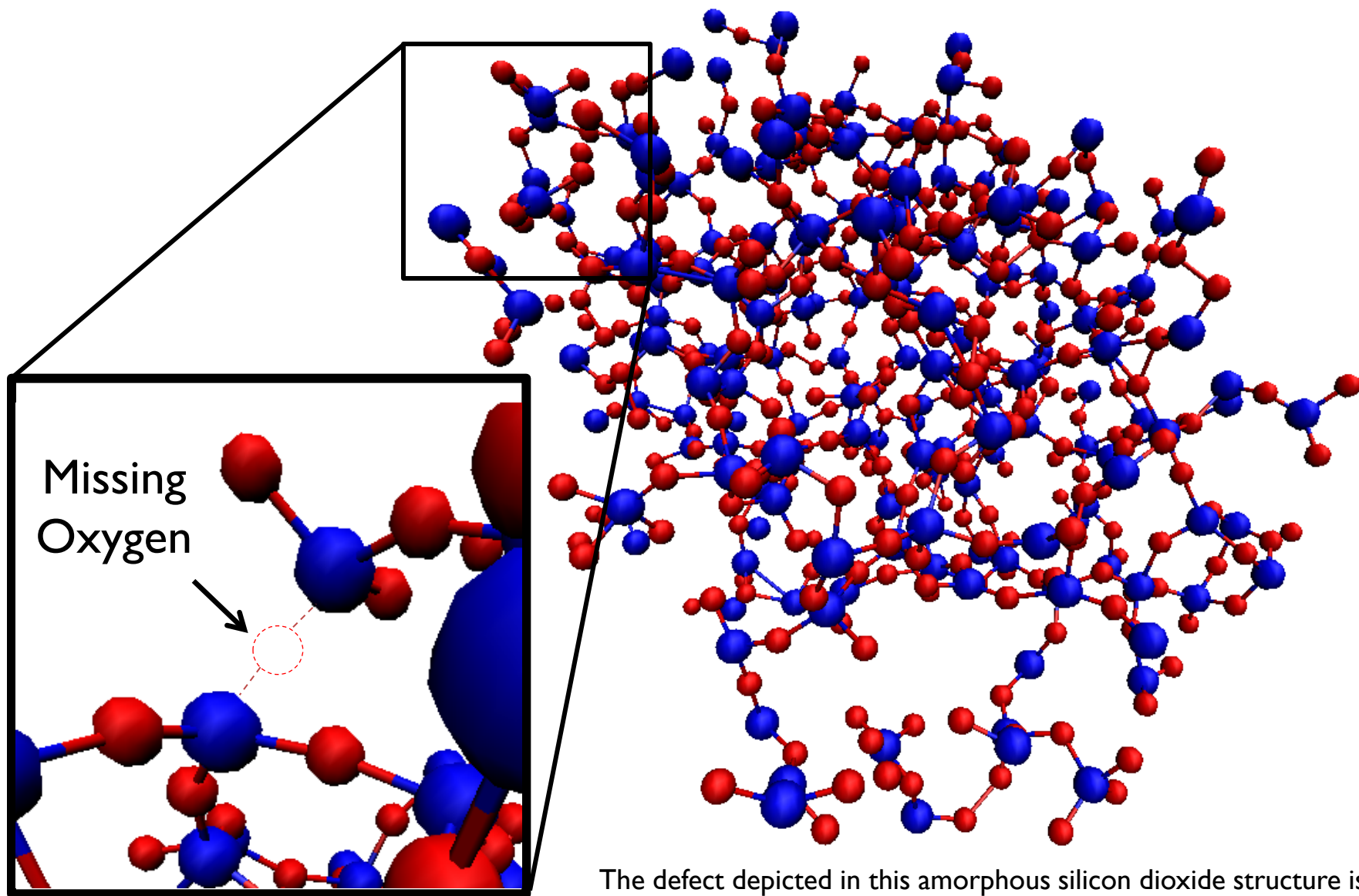


Band tail states



# Outline

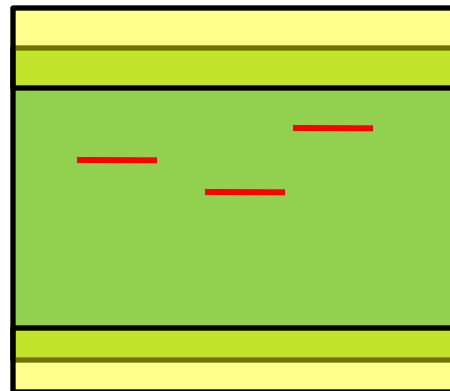
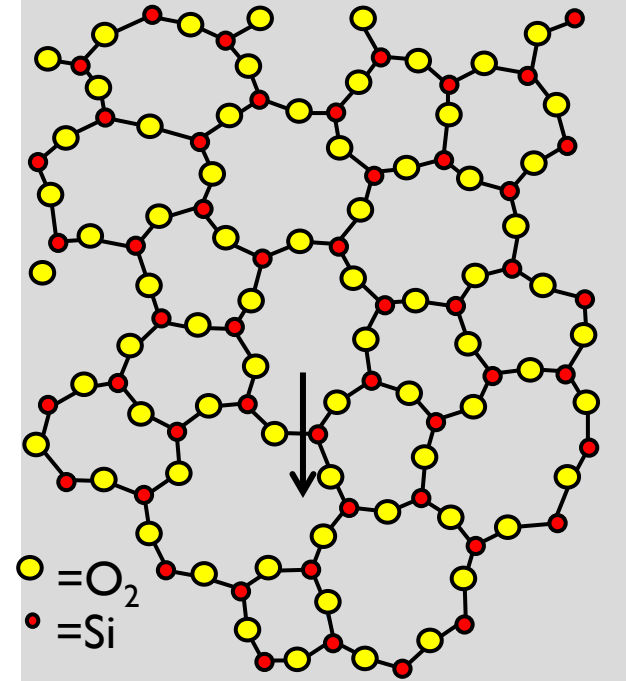
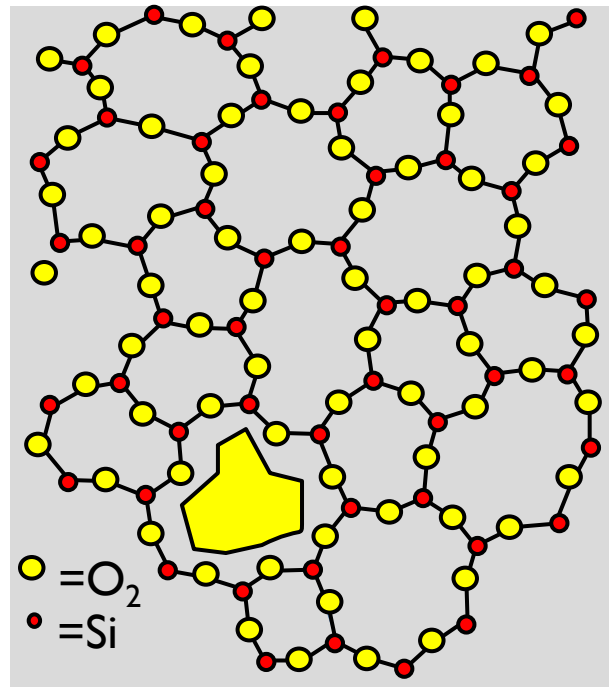
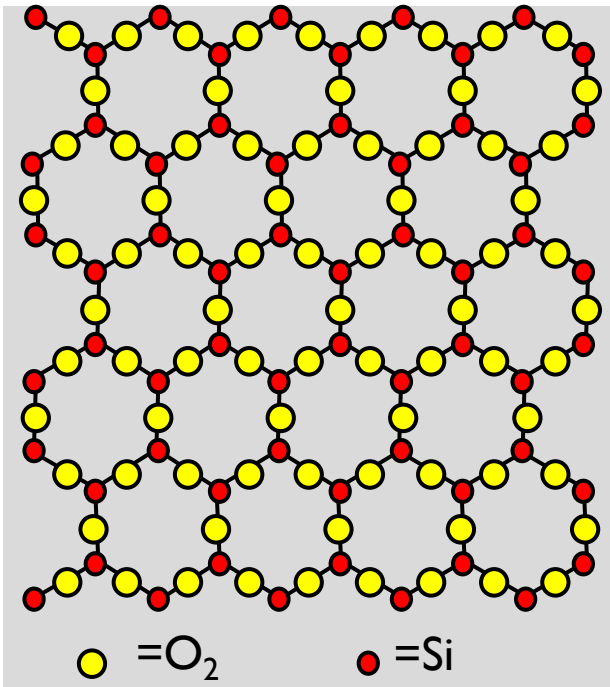
1. Amorphous vs. crystalline materials
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4. Conclusions



*Credit: R. Vedula and A. Strachen*

The defect depicted in this amorphous silicon dioxide structure is known as a neutral oxygen vacancy. It is one example of several defects being investigated that are believed to be associated with charged centers in dielectrics which contribute to the degradation of several different microelectronic devices.

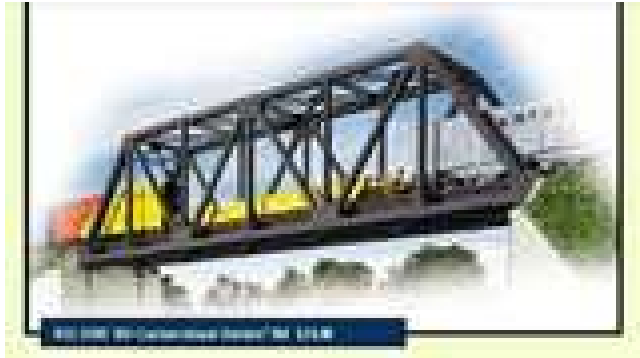
# Meaning of an oxide/nitride defect





# Why defects form:

## Truss bridges vs. Maxwell relationship

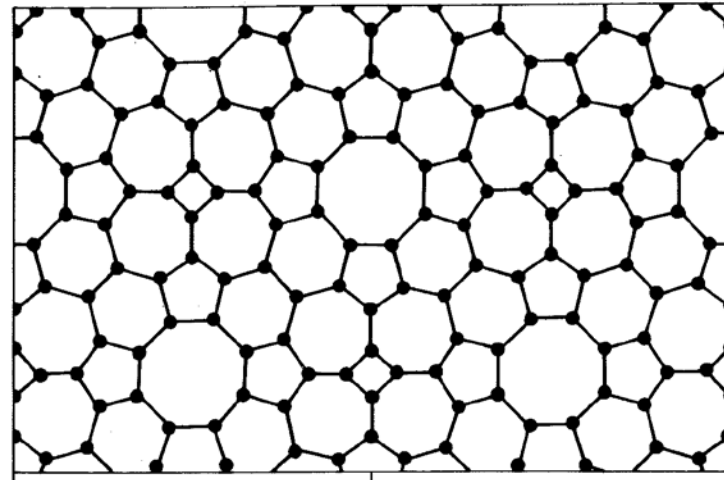
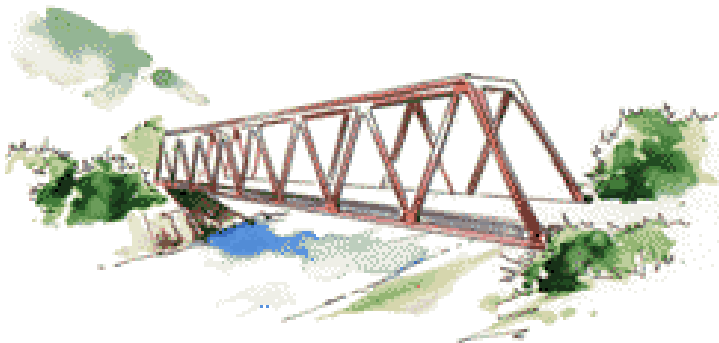
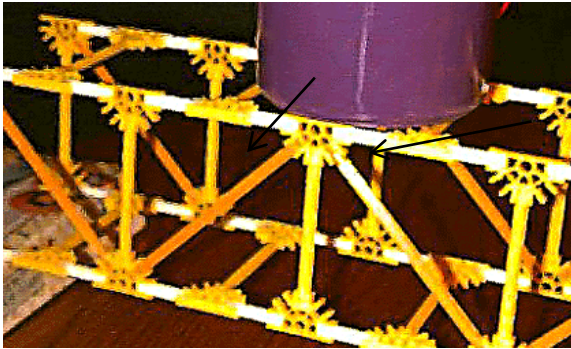


$$V = \frac{1}{2} \sum_{i,j} \alpha_{ij} (\Delta r_{ij})^2 + \frac{1}{2} \sum_{i,j,k} \beta_{ijk} (\Delta \theta_{ijk})^2$$

Zero T approximation

$$M_0 = DN - N_c - (D + \alpha)$$

$M_0 > 0$  unstable,  $M_0 < 0$  stable



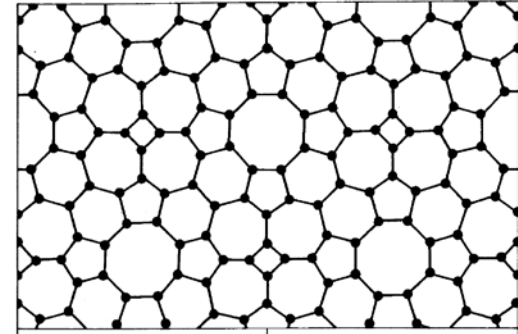
# Origin of defects and Maxwell constraints

Dimensionality

Points to be stabilized

Constraints

$$M_0 = DN - N_c - (D + \alpha)$$



$$N \equiv \sum_{r=1}^k n_r$$

Types of atoms with different coordination

Number of atoms with coordination  $r$

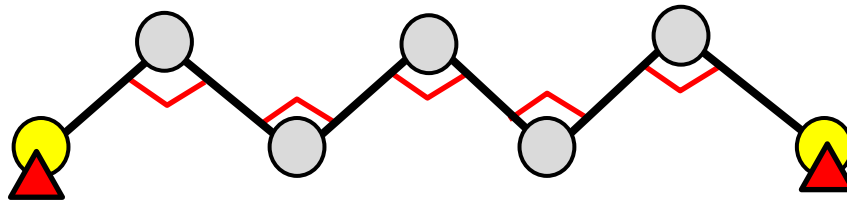
$$N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{bond} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r - D) \right]_{angle}$$

$M_0 > 0$  unstable,  $M_0 < 0$  stable

# Example: a bridge or a finite DNA ...

$$M_0 = DN - N_c - (D + \alpha) \quad M_0 > 0 \text{ unstable, } M_0 < 0 \text{ stable}$$

$$N \equiv \sum_{r=1}^k n_r \quad N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{bond} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r - D) \right]_{angle}$$



$$D = 2 \quad r = 2 \quad n_1 = 2, \quad n_2 = (s - 2) \quad N = s$$

$$N_{c,bonds} = (s - 1), \quad N_{c,angle} = (s - 2) \quad \text{Just count!}$$

Unbounded at ends, plus a overall rotation: constraint lost ... 3

$$M_0 = 2s - [(s - 1) + (s - 2)] - 3 = 0 \quad \text{Stable!}$$

Homework: Show that unstable without angle constraints ...

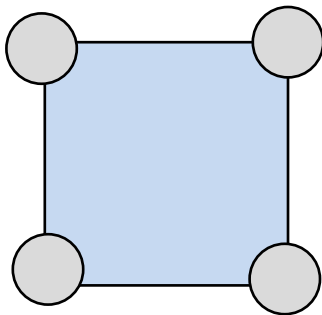
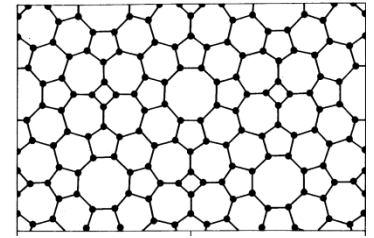
# Example 2: Stability of molecules

$$M_0 = DN - N_c - (D + \alpha)$$

$M_0 > 0$  unstable,  $M_0 < 0$  stable

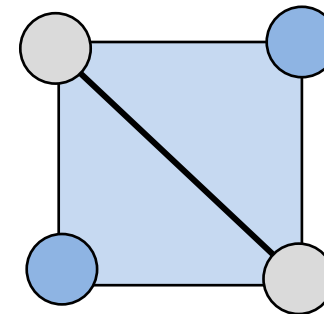
$$N \equiv \sum_{r=1}^k n_r \quad \text{coordination}$$

$$N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{\text{bond}} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r - D) \right]_{\text{angle}}$$



$$r = 2 \quad n_{r=2} = 4 \quad N_c = 4$$

$$M_0 = (2 \times 4) - 4 - 3 > 0$$



$$n_{r=2} = 2 \quad n_{r=3} = 2 \quad N_c = 5$$

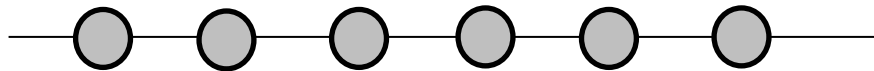
$$M_0 = (2 \times 4) - 5 - 3 = 0$$

Exercise: honeycomb (unstable). triangular (stable)

# Illustrative example: 1D infinite polymer

$$\frac{M_0}{N} = D - \frac{N_c}{N} - \frac{(D + \alpha)}{N} \rightarrow D - \frac{N_c}{N} \quad \begin{array}{l} M_0 > 0 \text{ unstable,} \\ M_0 < 0 \text{ stable} \end{array}$$

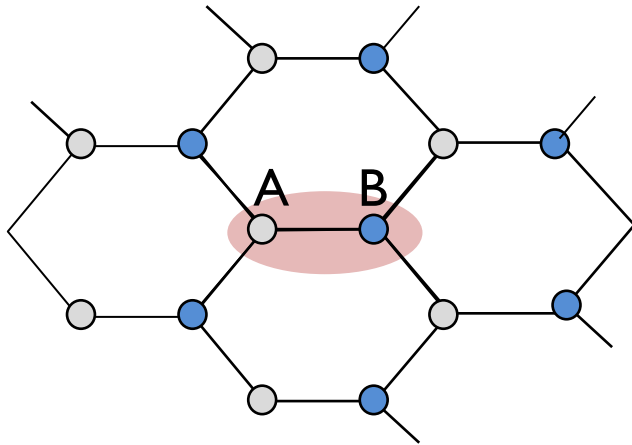
$$N \equiv \sum_{r=1}^k n_r \quad N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{\text{bond}} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r-D) \right]_{\text{angle}}$$



$$D=1 \quad r=2 \quad N_c = n_r \quad \Rightarrow \quad \frac{M_0}{N} = 1 - \left( 1 \times \frac{2}{2} \right) = 0$$

Stable system ..

# Example 3: Two dimensional graphene



$$N \equiv \sum_{r=1}^k n_r = n_3 = N \quad D=2, r=3$$

$$N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{bond} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r - D) \right]_{\theta}$$

$$= 1.5N + (N/2)(2 \times 3 - 2) = 3.5N \text{ (with } \theta \text{)}$$

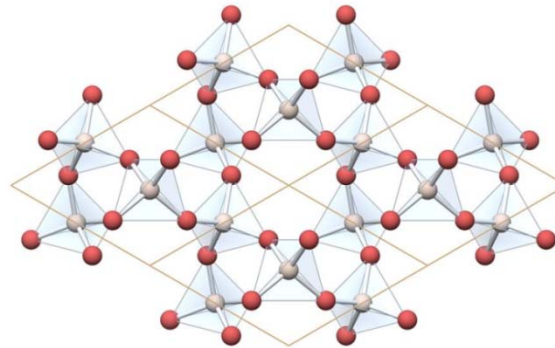
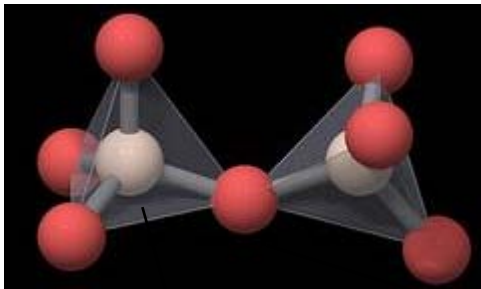
$$= 1.5N \text{ (without angle constraint)}$$

$$\frac{M_0}{N} = 2 - 3.5 = -1.5 \text{ (rigid, with } \theta \text{)}$$

$$= 2 - 1.5 = 0.5 \text{ (floppy, without angle)}$$

# Example 4: 3D constraints for binary solids

$$N_c \equiv \left[ \sum_{r=1}^k n_r \frac{r}{2} \right]_{bond} + \left[ \sum_{r=1}^k n_r \frac{(D-1)}{2} (2r - D) \right]_{angle}$$



*J.C. Phillips, 1979.  
Thorpe, 1982.*

$$N_c(\text{Si}) = \left[ \frac{\langle N_{c,1} \rangle}{2} \right]_{r_{ij}} + \left[ (2\langle N_{c,1} \rangle - 3) \right]_{\theta_{ijk}}$$

$$N_c(\text{O}) = \left[ \frac{\langle N_{c,2} \rangle}{2} \right] + 0$$

Average Si coordination ...  $\langle N_{c,1} \rangle$     Average O coordination ...  $\langle N_{c,2} \rangle$

$$\text{Average coordination ... } \left\langle N_c^{A_x B_{1-x}} \right\rangle = x \left\langle N_c^A \right\rangle + (1-x) \left\langle N_c^B \right\rangle$$



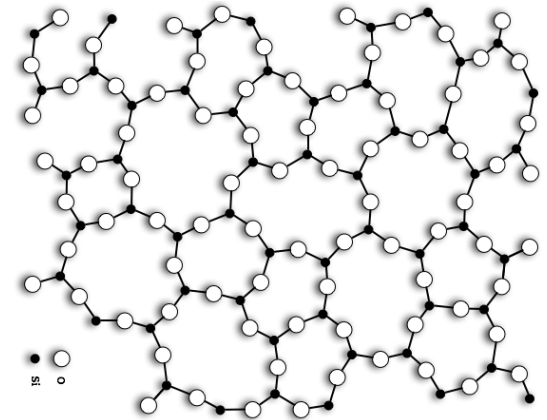
# Example 4: at what value of x is SiO strain-free?

$$\frac{M_0}{N} \approx 3 - x \left[ \frac{\langle N_c^{Si} \rangle}{2} + (2\langle N_c^{Si} \rangle - 3) \right] + (1-x) \left[ \frac{\langle N_c^O \rangle}{2} + 0 \right]$$

$$= 3 - x \left[ \frac{4}{2} + (2 \times 4 - 3) \right] + (1-x) \times \frac{2}{2}$$

$$0 \Rightarrow 7x + (1-x) = 3 \quad x = \frac{1}{3}$$

$Si_{1/3}O_{1-1/3} = SiO_2$  stress - free optimally coordinated!



$$\langle N_c^{SiO_2} \rangle = 0.33 * \langle N_c^{Si} \rangle + 0.66 * \langle N_c^O \rangle$$

$$= 2.64$$

A very important number that arises in all good 3D 'glass formers'

# Conclusions

- ❑ Amorphous is neither completely random, nor it is defective. It lacks long range order (unlike crystalline) but has well defined short range order.
- ❑ Distribution in bond angles and size of rings are responsible for defect free amorphous structures.
- ❑ Maxwell relations help in defining the stable possible structures using only geometric relations. (i.e.  $T=0$  approximation)
- ❑ Angular constraints are key to stability of systems.

# References

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- A good introductory analysis of defects in noncrystalline semiconductor can be found in “Noncrystalline semiconductors”, J. Fritzsche, Physics Today, 34, 1984. Has a good explanation of the Negative-U traps.
- For higher dimensions,  $V-E+F=2$  ... Vertex, edges, and faces ... <http://www.ics.uci.edu/~eppstein/junkyard/euler/charges.html> Thurston's proof based on electrical charges.
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# Review questions

- G1: What is the difference between coordination and composition?
- G2: Is periodicity essential for a defect-free structure?
- G3: Why can't the amorphous material have arbitrary ring distribution?
- G4: How does Temperature enter in Maxwell's relationship?
- G5: Do you expect more or less defect for over-constrained systems?
- G6: Is there a 3D version for Euler's relationship? What is it?
- G7: Why is single stranded DNA floppy, while Graphene is so strong?