

ME 517: Micro- and Nanoscale Processes

Lecture 3: Scaling

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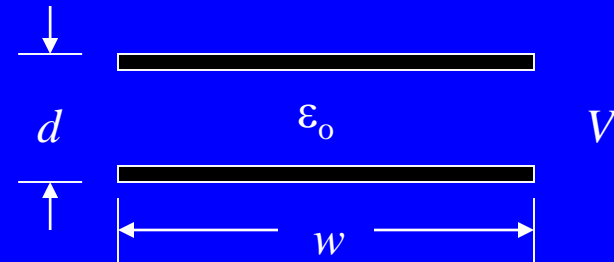
Scaling Laws

Scaling laws for force (WSN Trimmer, Sensors and Actuators, 19, 267, 1989).

$$\begin{aligned}
 F &= \begin{bmatrix} s^1 \\ s^2 \\ s^3 \\ s^4 \end{bmatrix} \\
 a = F/m &= [s^F] [s^{-3}] = \begin{bmatrix} s^{-2} \\ s^{-1} \\ s^0 \\ s^1 \end{bmatrix} \\
 t = (2x/a)^{1/2} &= (2xm/F)^{1/2} = ([s^1] [s^3] [s^{-F}])^{1/2} = \begin{bmatrix} s^{1.5} \\ s^1 \\ s^{0.5} \\ s^0 \end{bmatrix} \\
 P = Fx/t &= [s^F] [s^1] ([s^1] [s^3] [s^{-F}])^{1/2} = \begin{bmatrix} s^{0.5} \\ s^2 \\ s^{3.5} \\ s^5 \end{bmatrix} \\
 P/V &= [s^F] [s^1] ([s^1] [s^3] [s^{-F}])^{1/2} [s^{-3}] = \begin{bmatrix} s^{-2.5} \\ s^{-1} \\ s^{0.5} \\ s^2 \end{bmatrix}
 \end{aligned}$$

Electrostatic Forces

Parallel plate capacitor of
 w -width
 d -distance between plates
 V - voltage



$$U = \frac{1}{2} CV^2$$

$$C = \epsilon_0 \frac{w^2}{d} \quad V = Ed$$

$$U = \frac{1}{2} \epsilon_0 w^2 d E^2$$

$$F = -\frac{dU}{dx} = -\frac{1}{2} \epsilon_0 \frac{d}{dx} [w^2 d E^2]$$

$$\text{Continuum dielectric behavior} \quad E = s^0 \quad F = s^2$$

$$\text{Continuum breakdown} \quad E = s^{-0.5} \quad F = s^1$$

Magnetic Forces

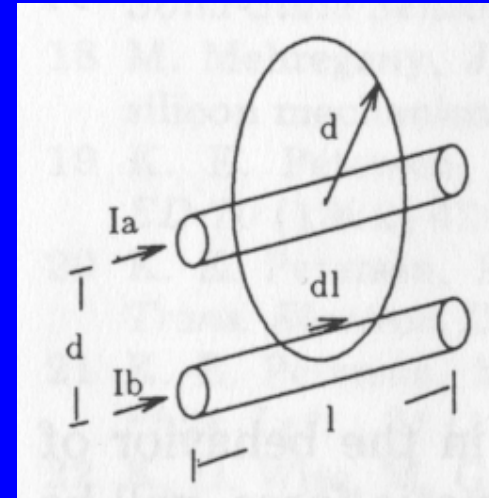
Two wires carrying current

$$dF_b = I_b dl_b \times B_a$$

$$\nabla \times \mathbf{B} - c^{-2} \frac{\partial \mathbf{E}}{\partial t} = \mu_0 \mathbf{J}$$

$$B_a = \frac{\mu_0 i_a}{2\pi d}$$

$$F_b = i_b l B_a = \frac{\mu_0 l i_b i_a}{2\pi d}$$



Constant current density \mathbf{J} (Trimmer case C)

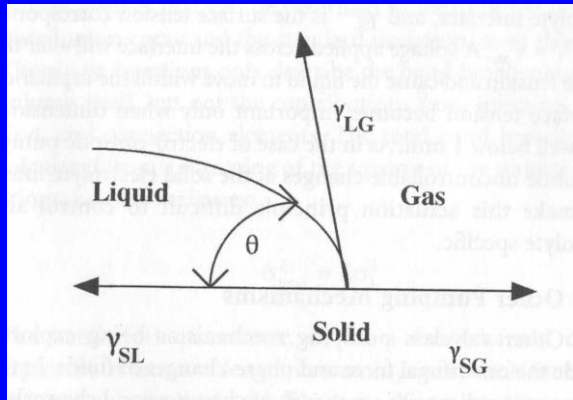
$$i = \int J dA = JA$$

$$i = [s^0] [s^2]$$

$$F_b = [s^4]$$

Surface Tension

Surface tension (γ) is the increase in energy as the surface area is increases.



Young's Equation

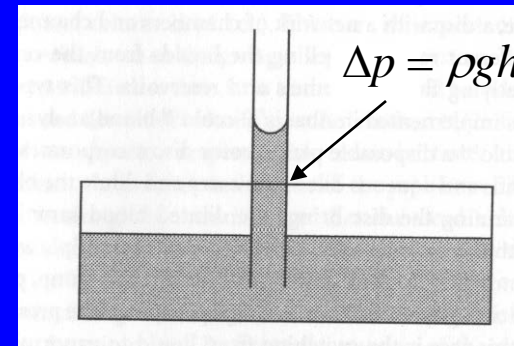
$$\gamma_{SL} + \gamma_{LG} \cos \theta = \gamma_{SG}$$

$$\Delta p = \frac{2(\gamma_{SG} - \gamma_{SL})}{r} = \frac{2\gamma_L \cos \theta}{r}$$

$$\gamma_{\text{water}} = 72.8 \text{ mN/m}$$

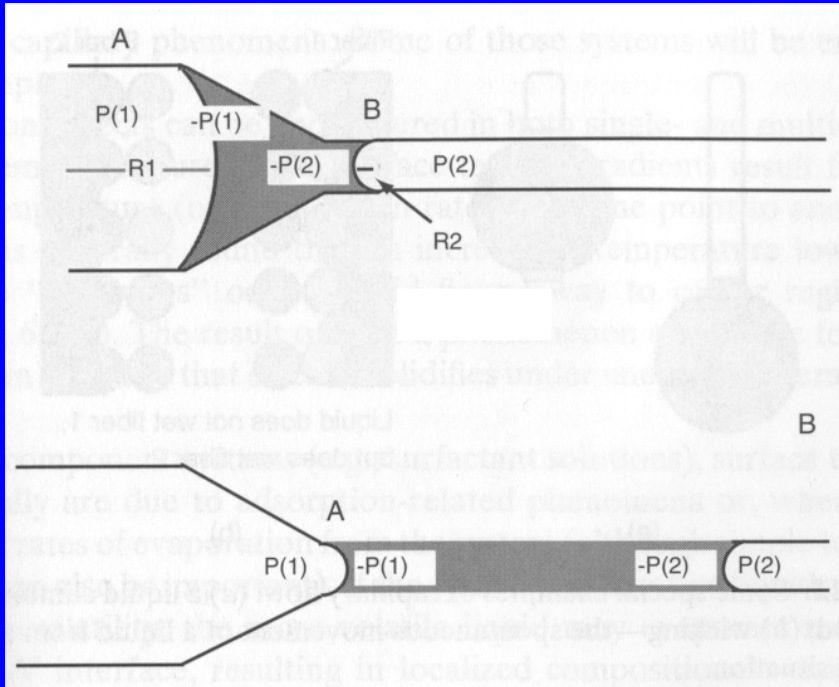
$$r = 10^{-6} \text{ m}$$

$$\Delta p \sim 100 \text{ kPa or 1 atm}$$



Surface Tension

Capillary tube wetting



$$\Delta p = 2\gamma \cos \theta \left(\frac{1}{R_1} - \frac{1}{R_2} \right)$$

$\theta < 90$ and $R_1 > R_2$
then $\Delta p < 0$

$\theta < 90$ and $R_1 < R_2$
then $\Delta p > 0$

$$F_b = [s]$$

Outline of Microfabrication Section

- Introduction to Microfabrication
- Lithography
- Dry Etching Techniques
- Additive Techniques
- Bulk Micromachining
- Surface Micromachining
- Novel, quick, advanced techniques

Project 1:

- Choose some topic of interest to you in the ‘small’ world
- Can work in small groups of 1-4 people
- Write a one paragraph abstract describing the topic and the scope of what you will write about.
 - Due next Fri, Jan 24

Supplementary References

MEMS Handbooks

- M. Madou, *Fundamentals of Microfabrication*, CRC Press 2000. ISBN 0-8493-9451-1
- M. Gad-el-Hak, *The MEMS Handbook*, CRC Press, 2002. ISBN 0-8493-0077-0.
- G.T.A. Kovacs, *Micromachined Transducers Sourcebook*, McGraw-Hill Co, 1998. ISBN 0-07-290722-3.

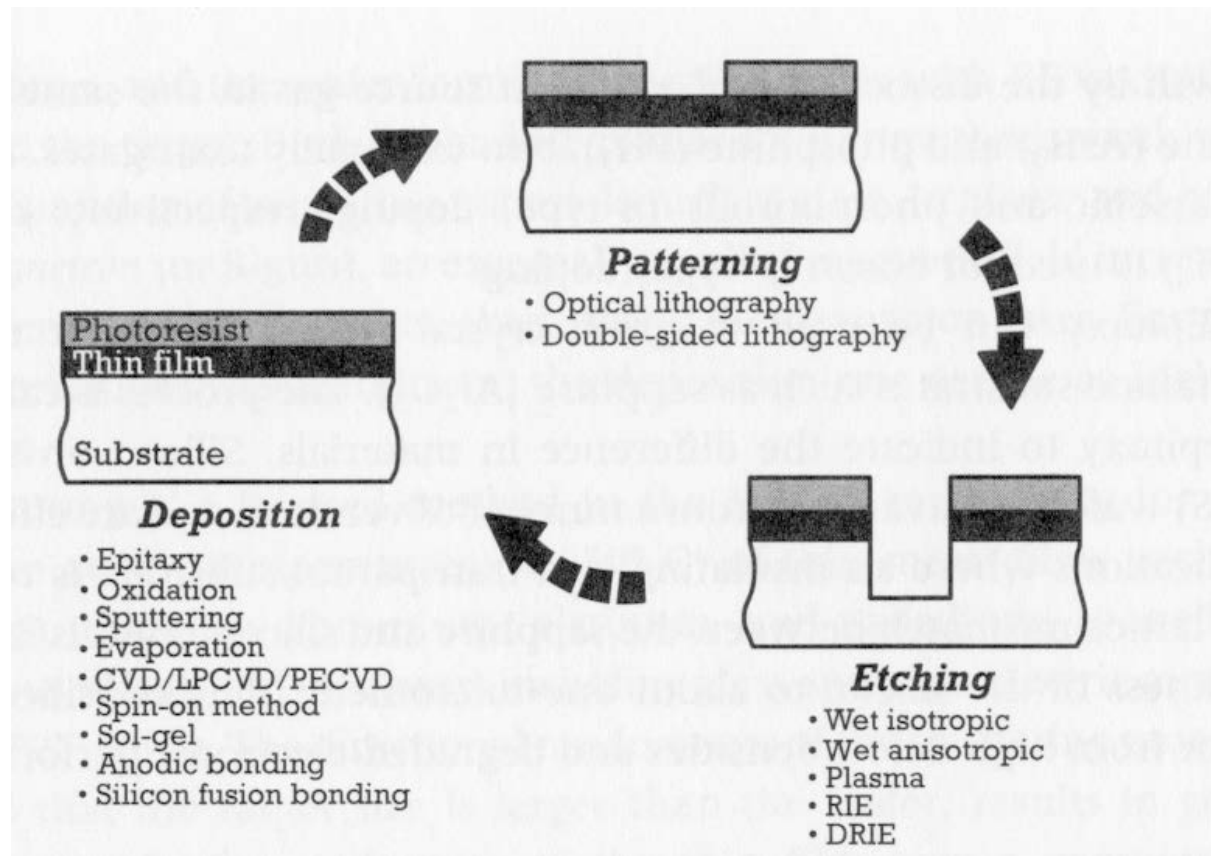
Electrical Engineering and Solid-State Physics texts

- S. A. Campbell, *The Science and Engineering of Microelectronic Fabrication*, Oxford University Press, 2001. ISBN 0-19-513606-5.
- N.W. Ashcroft, N.D. Mermin, *Solid State Physics*, B. Saunders Co, 1976. ISBN 0-03-083993-9.
- C. Kittel, *Introduction to Solid State Physics*, J. Wiley & Sons, 1986. ISBN 0-471-87474-4.

Outline of Introduction to Microfabrication and Lithography

- Basic Microfabrication Processes
- MEMS Materials
 - Silicon: Chemistry and Materials Properties
 - Metals
- Solid State Properties
 - Piezoresistivity
 - Piezoelectricity
- Photolithography
 - Photoresists
 - Resolution
 - Other Forms of Lithography

Basic Processes in Microfabrication



An Introduction to Microelectromechanical
Systems Engineering, N. Maluf, Artech House, 2000.