

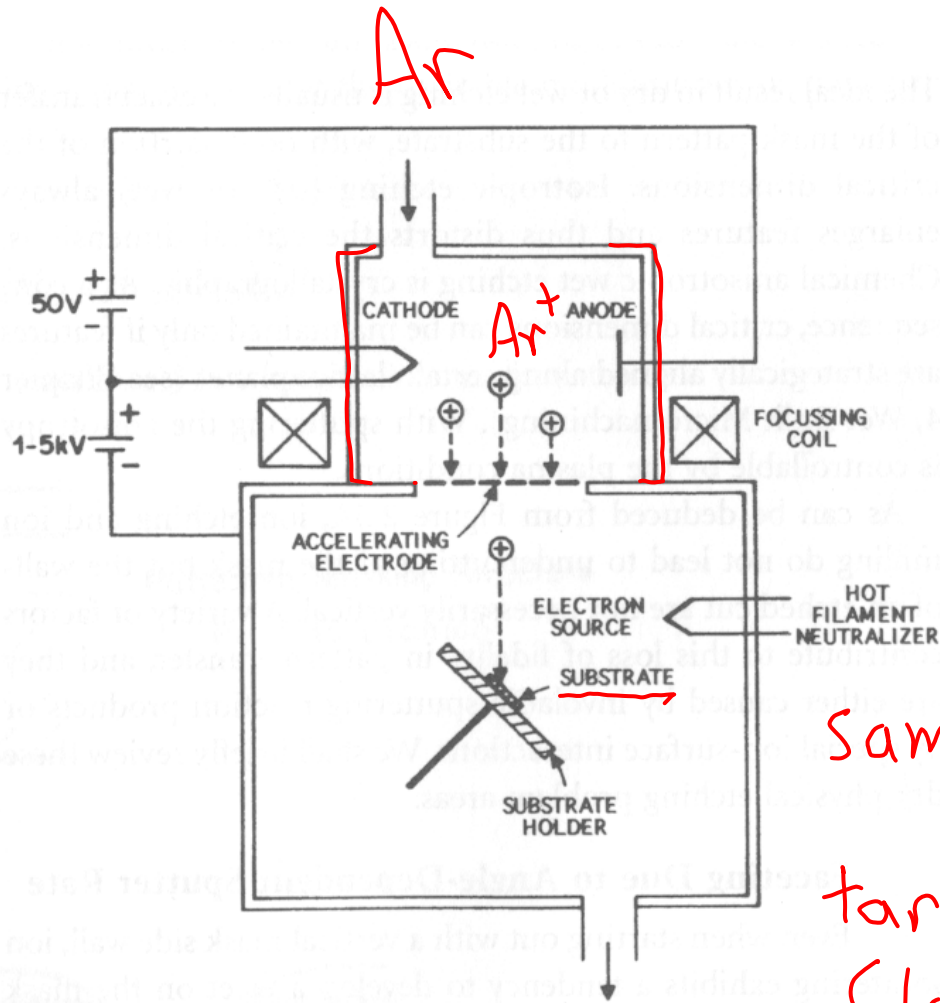
# ME 517: Micro- and Nanoscale Processes

## Lecture 8: Microfabrication - Additive and Subtractive Techniques II

**Steven T. Wereley**  
Mechanical Engineering  
Purdue University  
West Lafayette, IN USA

Spring 2014

# Sputtering and Ion-Beam Techniques



Ion Energy (eV)	Reaction
<3	Physical adsorption
4-10	Some surface sputtering
10-5000	Sputtering
10-20 K	Implantation

sample being machined  
or  
target to be vaporized  
(later)

# Physical Etching Characteristics

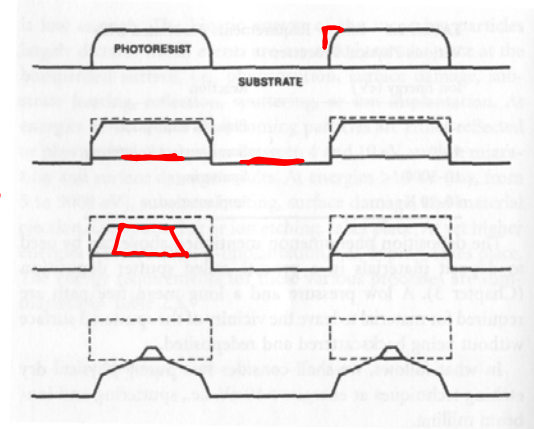


Rates of ~ 10 nm/min

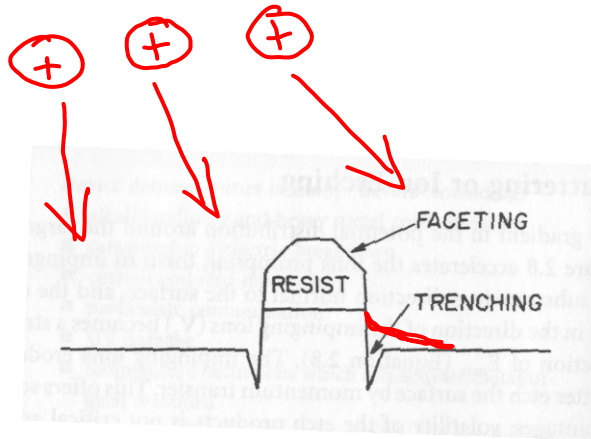
Faceting due to angle-dependent sputtering rate

relative etch rates

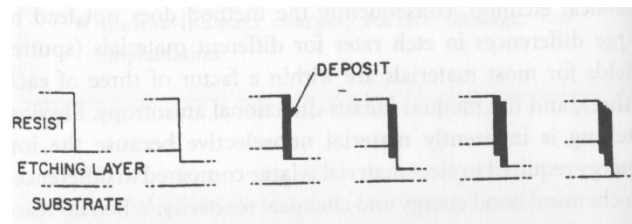
time ↓



“Ditching”



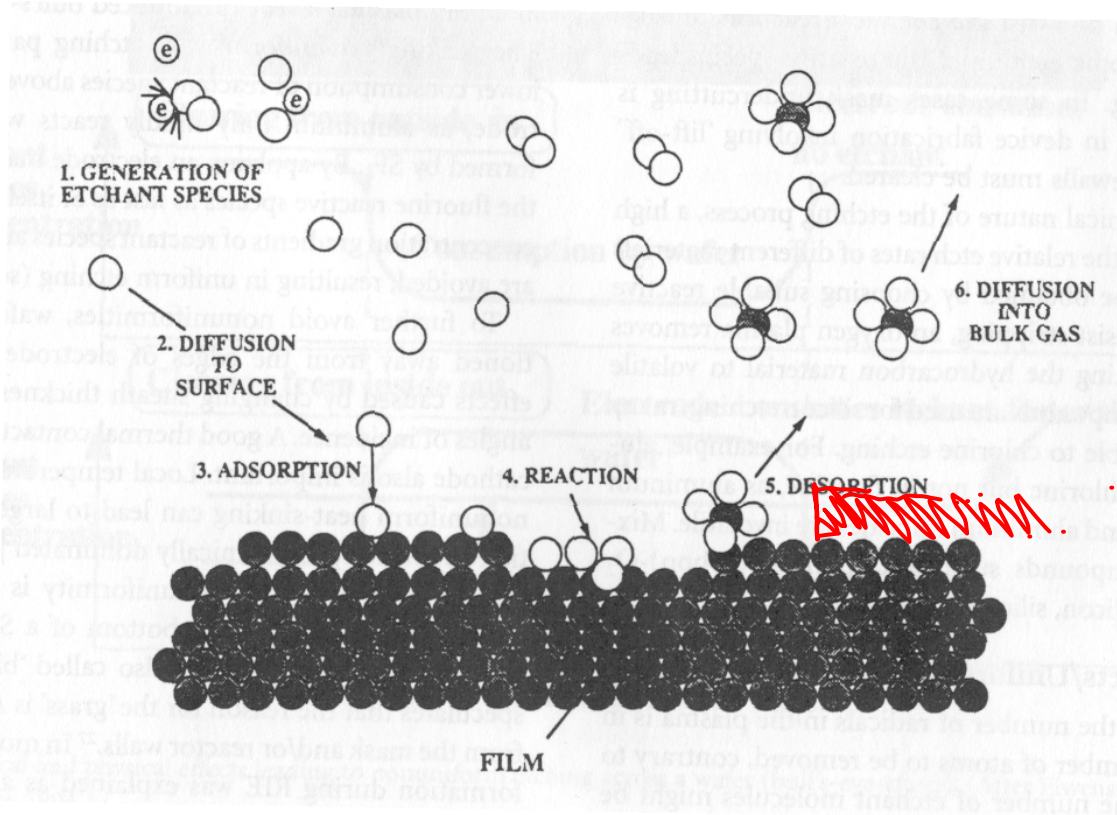
Redeposition



→ time

characterization

# Chemical Etching

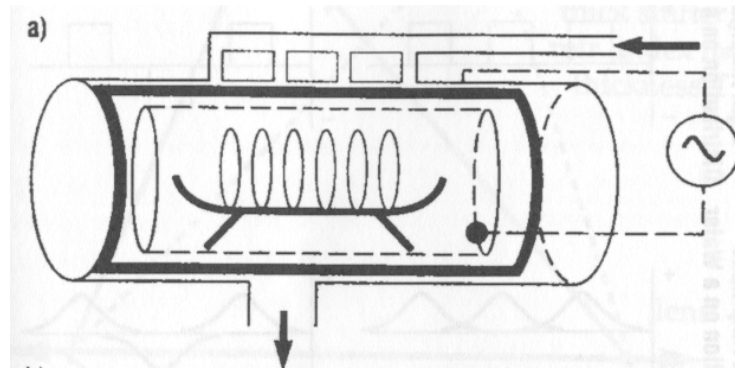


1. Energetic electrons of 1-10 eV energies impact a chemical species such as CF<sub>4</sub> generating CF<sub>3</sub><sup>+</sup>, CF<sub>3</sub> and F.
2. Reactive species diffuse to the surface where they adsorb.
3. Species diffuse over a surface until then react.
4. Reactive species desorb.

diffusion-dominated  
isotropic  
under cutting

# Chemical Etching Techniques

- Reactor design

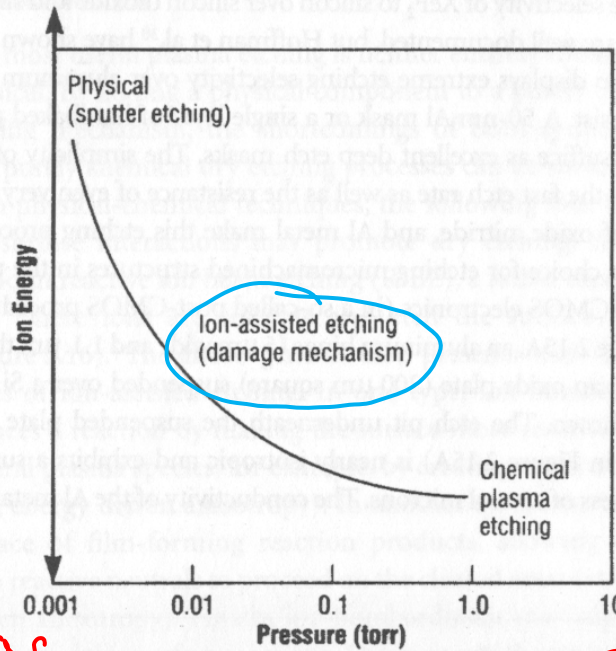


characterize

- Rate of reaction are controlled by ion and radical concentration. Can approach 1000 nm/min.
- Ionization energy provides the necessary activation and controls the degree of anisotropy.
- Uniformity is dependent on the concentration of reactive species and products. Rate can be limited by reactive products.

# Pressure vs. Energy Relationship of Etching

Anisotropic etching ← → Isotropic etching



Vac

denser

$$1 \text{ torr} = 1 \text{ mm Hg}$$

$$760 \text{ mm Hg} = 1 \text{ atm} = 101 \text{ kPa}$$