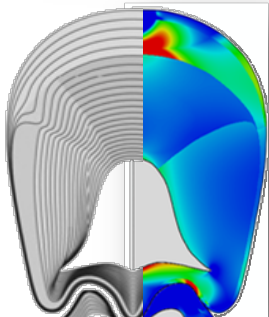
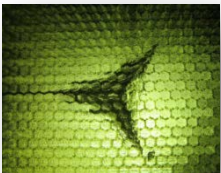
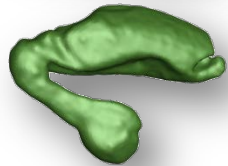
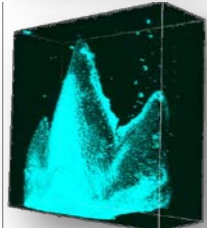


Bio-Inspired Materials

Lessons learned from Nature



Pablo D. Zavattieri

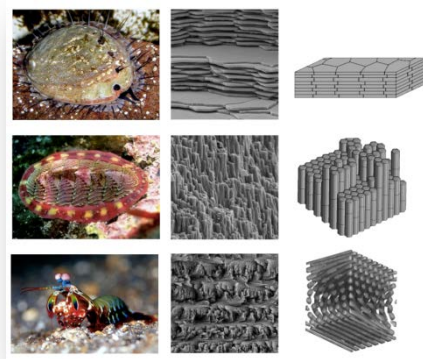
Lyles School of Civil Engineering

Purdue University

West Lafayette, IN USA

<http://engineering.purdue.edu/~zavattie>

PURDUE
UNIVERSITY



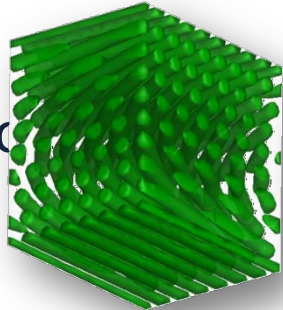


Acknowledgments:

Students: Enrique Escobar, Isaias Gallana, Nicolas Guarin, Chan Jeong, Nobphadon Suksangpanya, Di Wang, Yunlan Zhang

Collaborators: David Kisailus, UC-Riverside, Horacio Espinosa, Northwestern, Joanna McKittrick, UC-San Diego

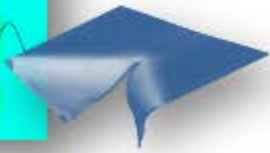
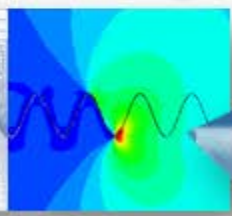
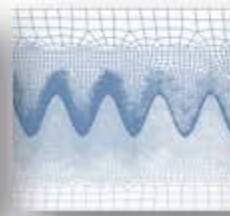
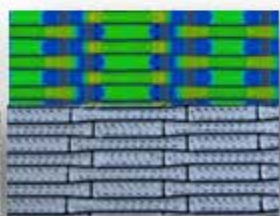
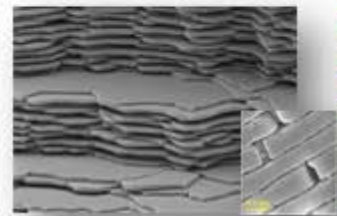
Funding: AFOSR, AFOSR MURI, USFS, NSF CAREER

- Introduction
- ✓ Biomimetics in Materials
- Motivation
- Examples
 - ✓ Abalones → 
 - ✓ Stomatopods → 
 - ✓ Chitons → 
- Current and Future Directions
- Conclusions





Computational Multi-Scale Materials Modeling Laboratory

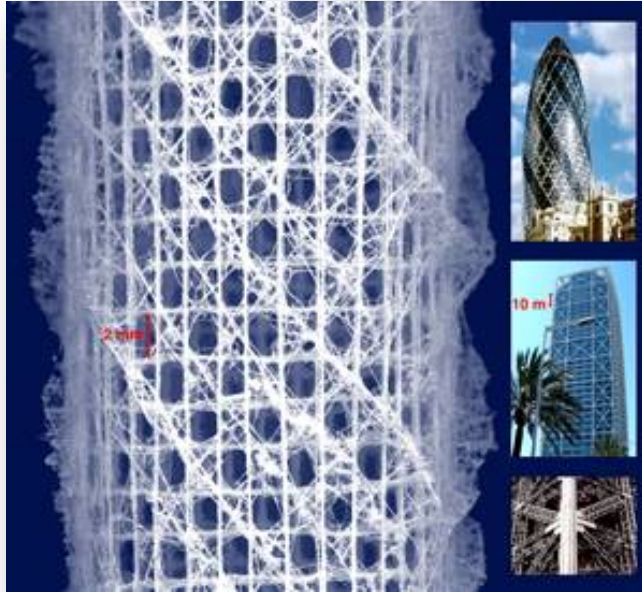


*School of Civil Engineering
Purdue University
West Lafayette, IN USA*

*From atoms to structures....
from nature to engineering*



What does Nature has to do With Engineering?



<http://www.arkitecto.info>



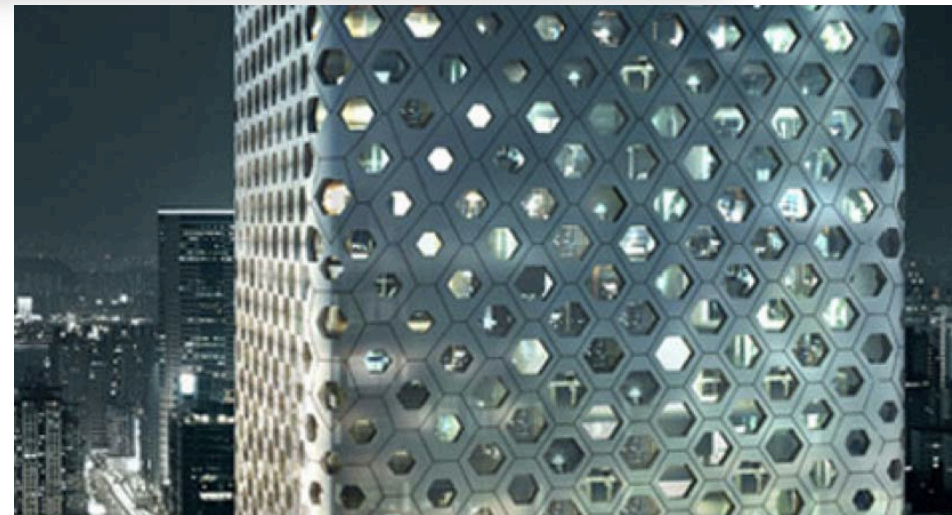
<http://Inhabitat.com>

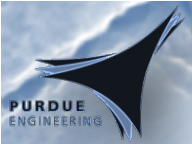


The design of Venus' Flower Basket contains major construction strategies that are used in civil and mechanical engineering, but at the 1,000 times smaller scale. In this image, its structure is compared with the Swiss Tower in London, Hotel De Las Artes in Barcelona and a structural detail of the Eiffel Tower in Paris.

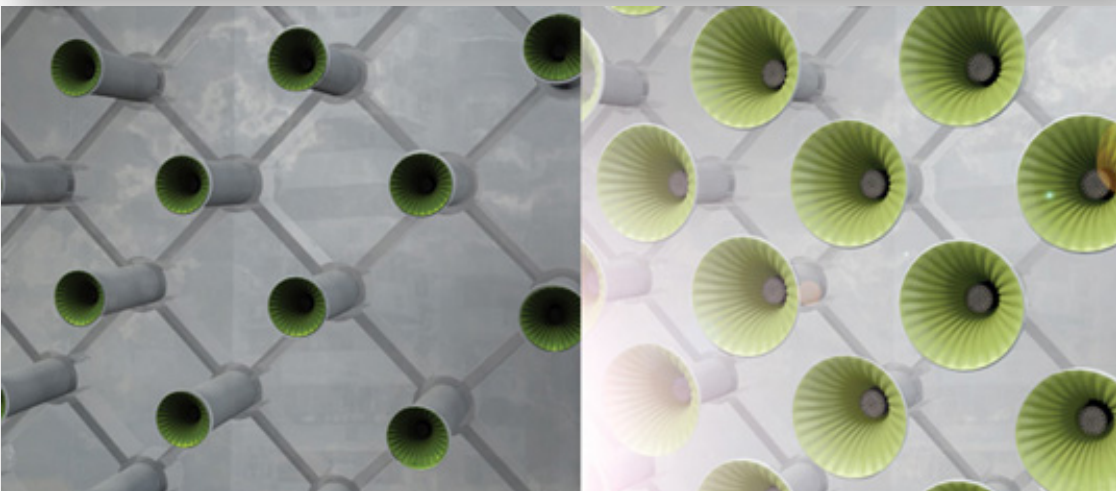
Joana Aizenberg, <http://www.msnbc.msn.com>

*the building's hexagonal curtain is based upon climate modeling and serves to regulate the structure's temperature and daylight by **varying the size of each cell's window.***



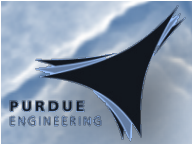


What does Nature has to do With Engineering?



Biomimetic Architecture

*Habitat 2020 is a future forward example of biomimetic architecture that fuses high-tech ideas with **basic cellular functions** to create 'living' structures that operate like natural organisms. <http://inhabitat.com>*



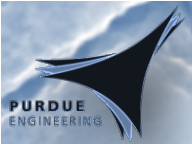
What does Nature has to do With Engineering?



Biomimetic Building Uses Termite Mound As Model

*A building in Harare,
Zimbabwe that **has no air-
conditioning**, yet stays cool
thanks to a termite-inspired
ventilation system.*





What does Nature has to do With Engineering?



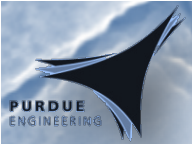
21 Century Oasis (Taiwan)



<http://en.51arch.com/>



*The world's first algae-powered building
just opened in Hamburg!*



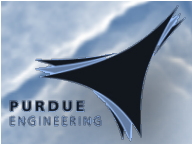
What does Nature has to do With Engineering?

Shanghai 2010 Expo

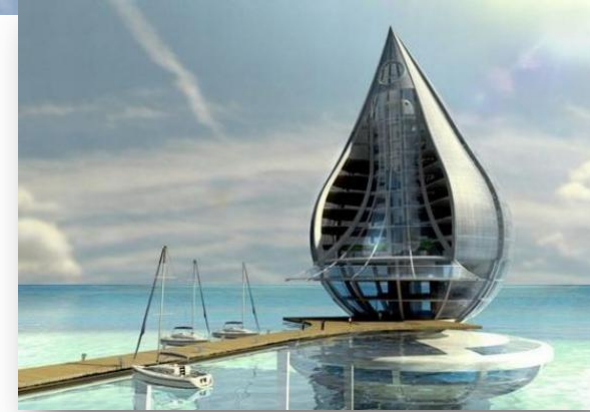
Seed Cathedral



<http://www.heatherwick.com/uk-pavilion/>



What does Nature has to do With Engineering?



Leaves



Solar Cells

Stiffness

Spider Silk



High-strength fibers

Strength

Abalone



Fracture Resistant Materials

Ductility

Termite Towers



Heating and Air Conditioning

Toughness

Bat



Multifrequency Radar

Dolphin Skin



Smart Materials

Squid/Octopus



Camouflage / MolPhiNg

Humming Birds



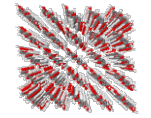
Fuel Economy

Silkworm



Single Molecule Detection





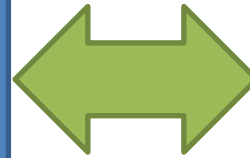
Mechanics of Biological materials

*(biomineralized marine
organisms)*

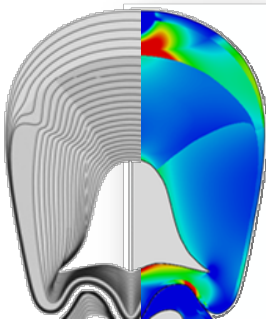
Mechanics of Natural Materials

As building blocks

*(e.g., cellulose from
trees)*



Development of Biomimetic materials

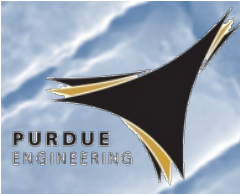


Engineering Materials

PURDUE
ENGINEERING
Computational Multi-Scale
Materials Modeling Lab



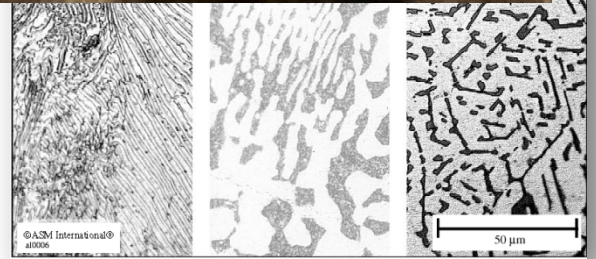
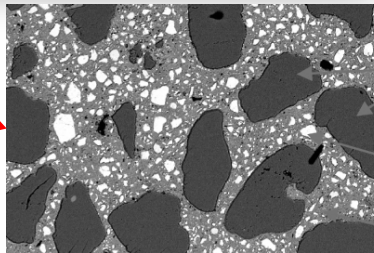
Engineering Materials



Brute Force

CIVILIZED WORLD

Nature



© ASM International®
al0008

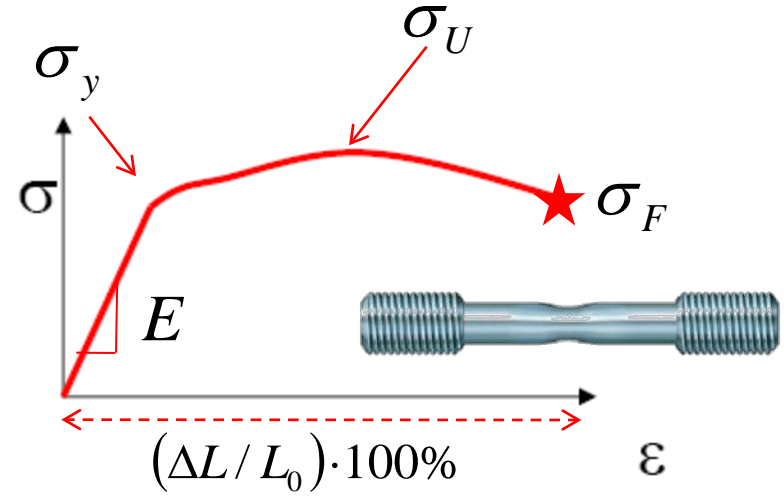
50 μm



Why?



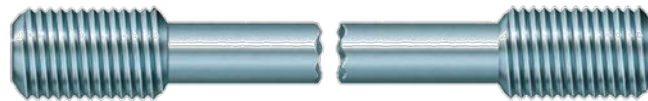
Common properties used in design



Necking



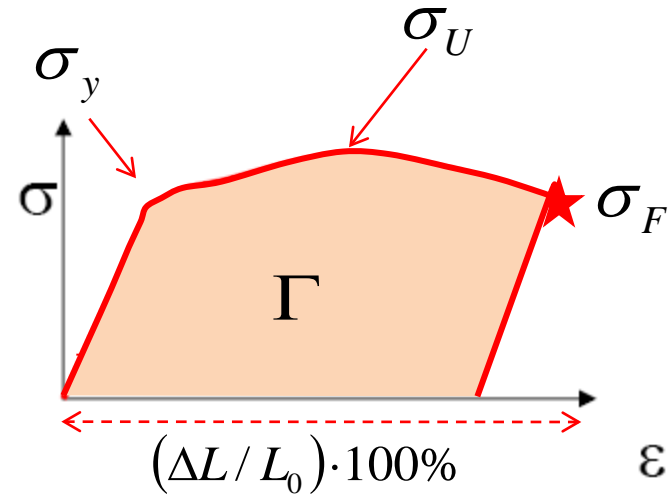
Failure of a ductile material



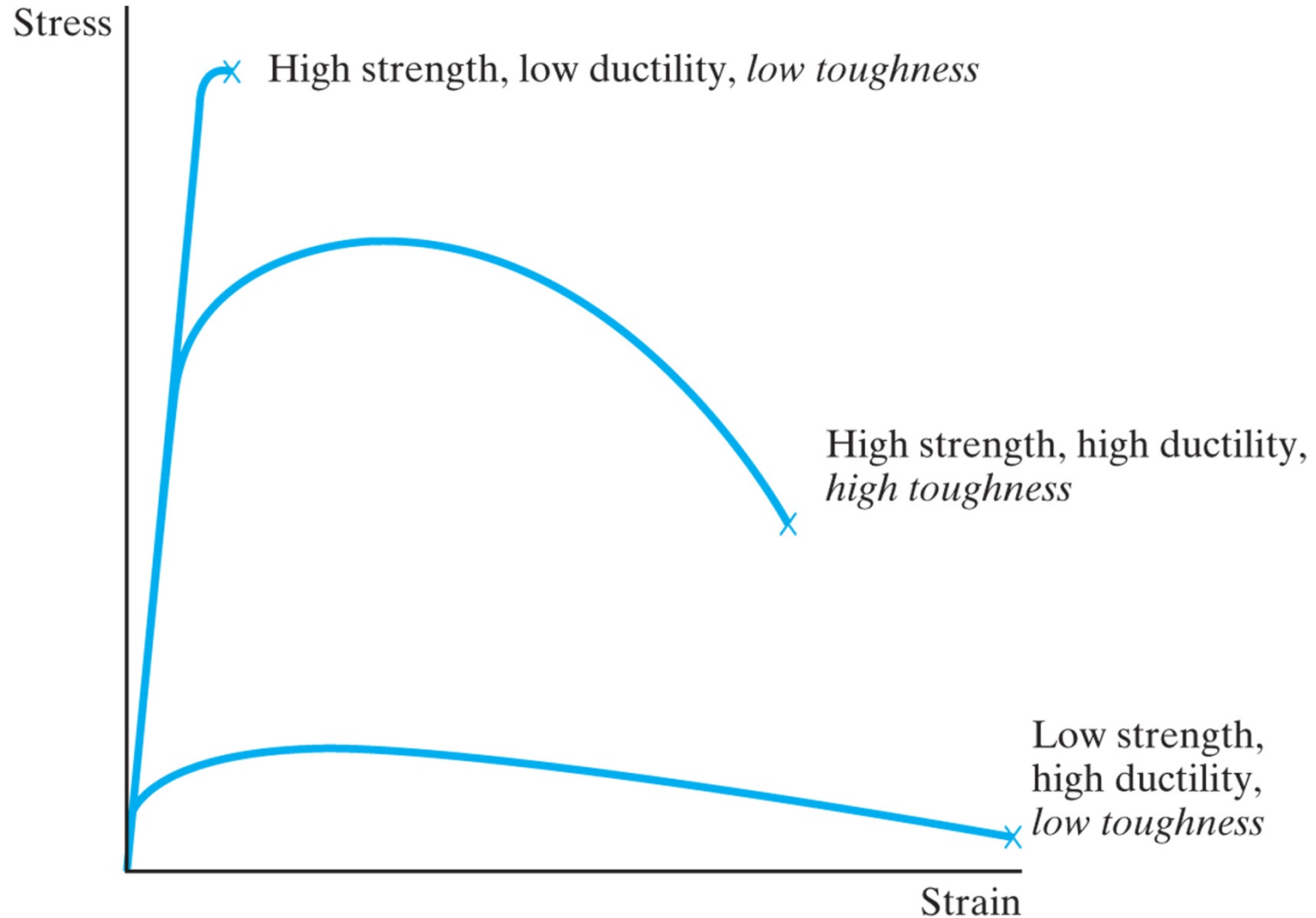
Tension failure of a brittle material

Common properties used in design

- Strength: σ_Y , σ_U (or σ_F)
- “Stiffness”: E
- Ductility: % *elongation*
- Toughness: *area below the curve*



The toughness of an alloy depends on a combination of strength and ductility



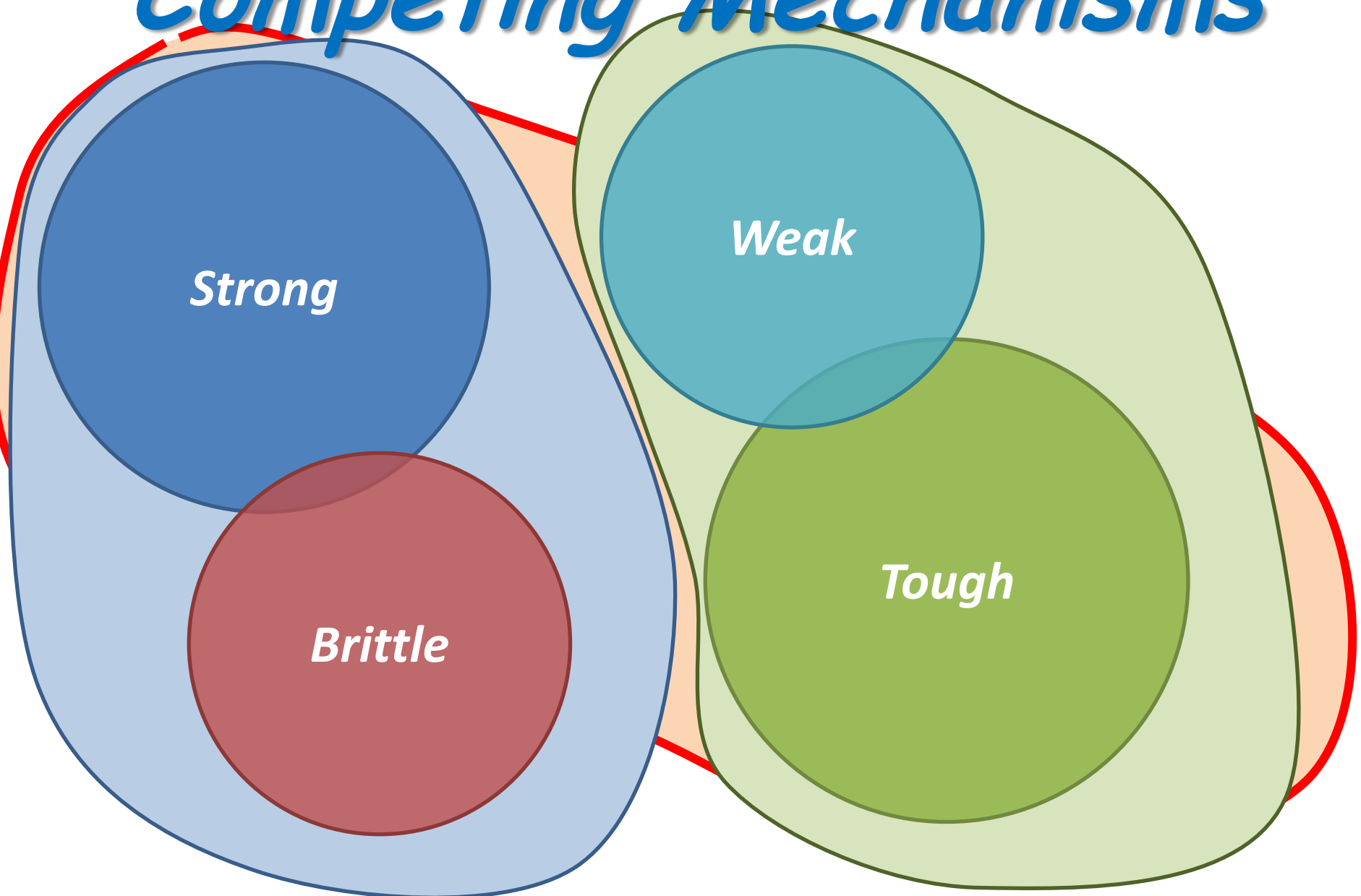
Competing Mechanisms

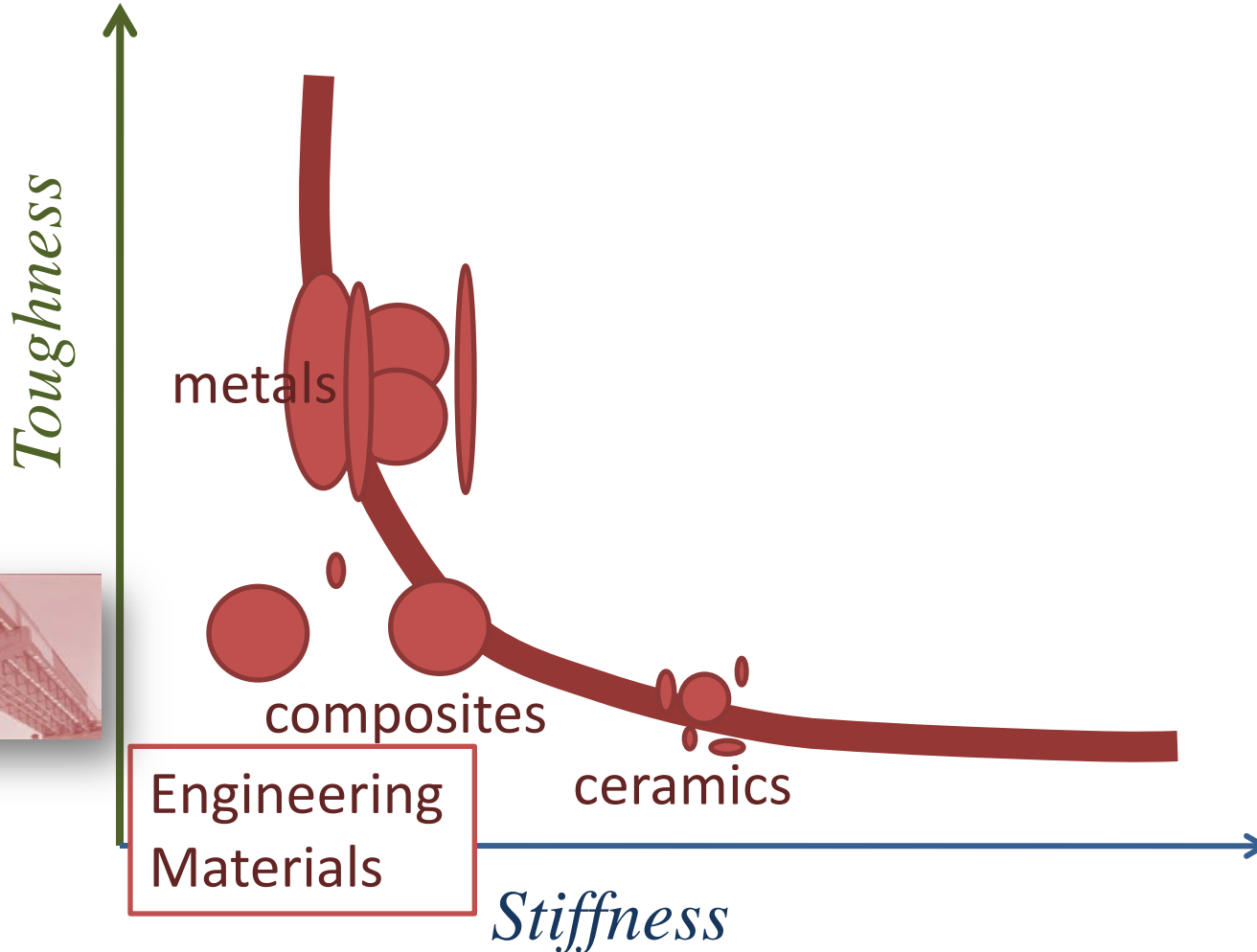
Strong

Brittle

Weak

Tough





Engineering Materials

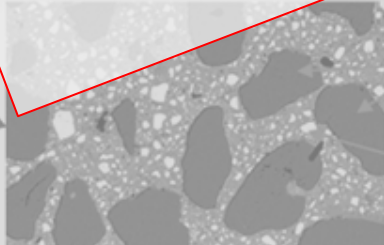
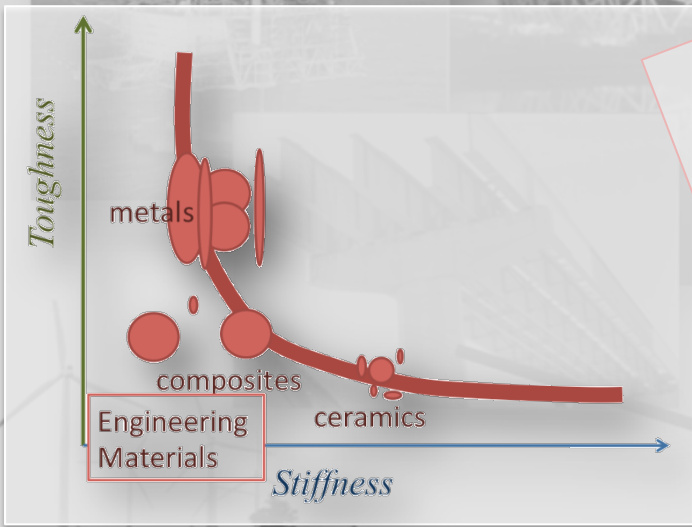
PURDUE
ENGINEERING



Brute Force

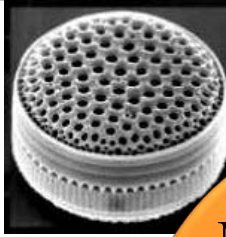


**Heat and Beat
(Energy)**





Nature



Multi-
functionality



Stiffness

Hardness



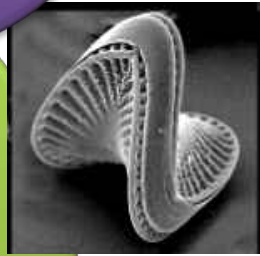
Extreme
Environments



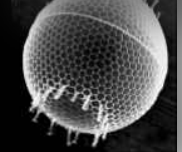
Strength



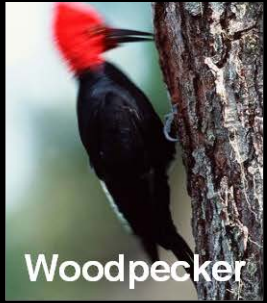
Toughness



Adapting
Sensing
self-repairing



Nature offers multiple comparatives



Woodpecker



Bighorn sheep



Armadillo



Pangolin



Hedgehog



Porcupine



Tenrec



Rhino beetle



Guadua bamboo



Alligator gar



Trilobite†



Queen conch



Arapaima



Lamp shell

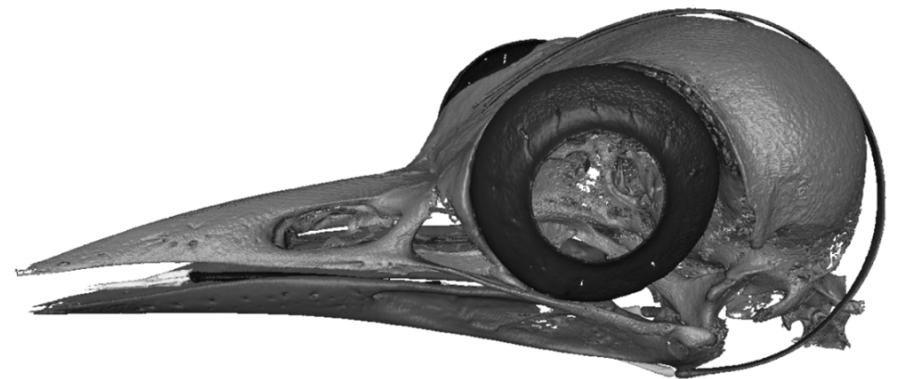


Horseshoe crab



Hammering conditions³

- Pecking rates: 20 Hz
- Head speeds: up to 7 m/s (15 mph)
- Deceleration: up to 1200 **g**'s
(Concussion in human: 80 **g**'s from the NFL)



*Joanna McKittrick's group at
University of California San Diego*

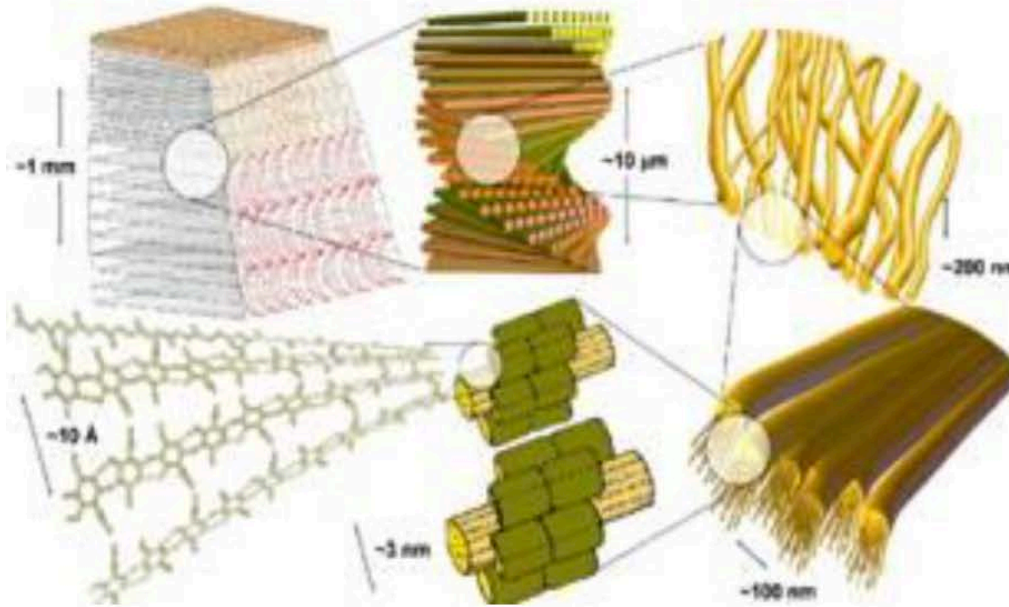
[1] Taken from "<http://TomSlatin.com> - Confused Woodpecker.flv"

[2] Taken from "<https://youtu.be/akweH8KBcGM>"

[3] May PA, Fuster J, Newman P, Hirschman A. "Woodpeckers and head injury." *The Lancet* 1976;307:1347-8.



Bouligand



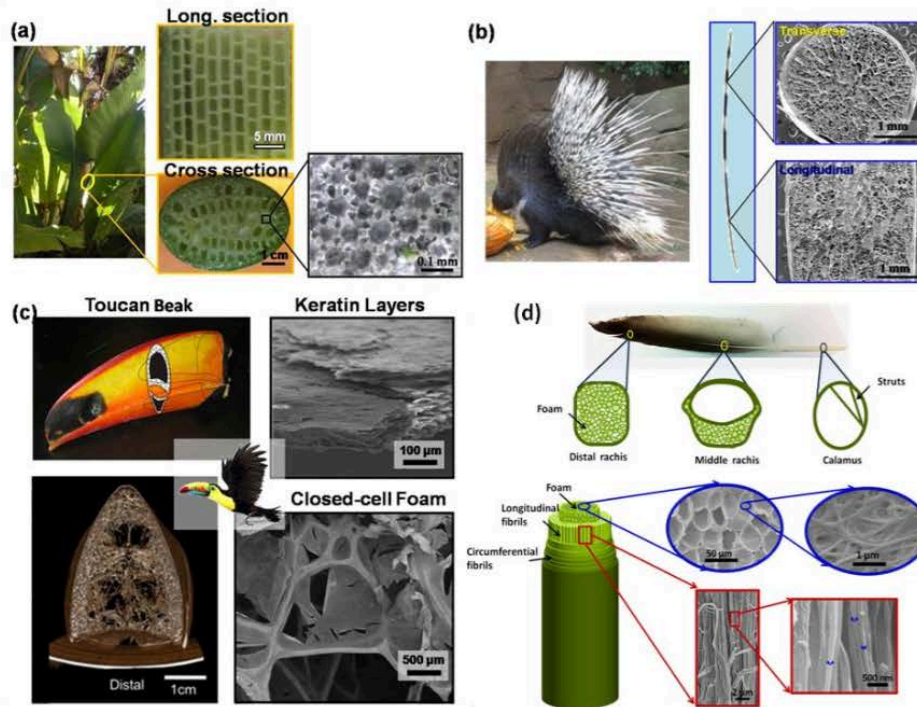
Example: Hierarchical arrangement of the crustacean cuticle, from the molecular to macroscopic level

Form: A twisted plywood structure, with each layer rotated by a fixed angle from the adjacent layer, eventually completing a rotation of 180° .

Function: provides in-plane isotropic strength, prevents microcrack coalescence and dissipates energy during impact loadings.

Species: observed in **insects, crustaceans, plants, and fish.**

Cellular



Examples of low-density and stiff Cellular materials: (a) Giant bird-of-paradise plant stem. (b) Porcupine quill. (c) Toucan beak (d) Feather rachis: superficial layers of fibers, wound circumferentially round the rachis.

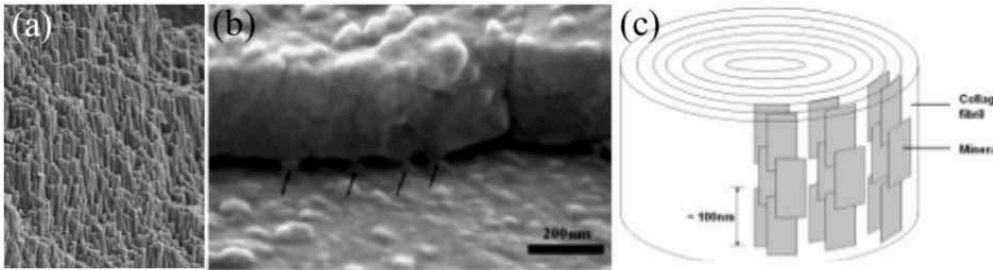
Form: 3D opened or closed cells as typically observed in foams.

Function: exhibit high flexural and torsional stiffness. Optimal bending and buckling resistance without excessive mass. Nature crates a thin solid shell and fills the core with light-weight foam and internal reinforcing struts or disks.

Species: observed in antler, some skeletal bones, bamboo, wing bones in birds, plants, porcupine quills, bird beaks and feathers .

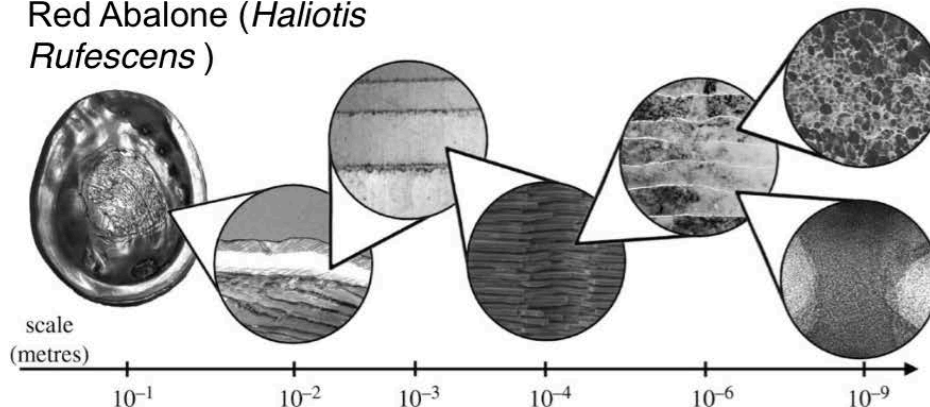


Lamellar



Lamellar structures: (a) mineral rods in chiton (~200nm); (b) mineral bridges in abalone nacre (~20-50 nm); (c) mineral platelets in bone (~10 nm thickness).

Red Abalone (*Haliotis Rufescens*)



Form: 3D organization in brick and mortar with well defined overlaps.

Function: achieve high stiffness and toughness by diffusive damage that results in very high energy absorption. Material components exhibit very distinct properties.

Species: observed in in arthropods (e.g., crab and lobster exoskeleton), sea sponges (e.g., *Euplectella aspergillum*), mollusks (e.g., chiton's teeth, gastropods and bivalves), fish scales, and vertebrates (bone and antler).

Structural Proteins

Collagens

Glycoprotein and proteoglycans

Keratins

Elastomeric proteins

Elastin

Resilin

Abductin

Polysaccharides

Cellulose

Lignin

Hemicelluloses

Suberin

Chitin

Minerals

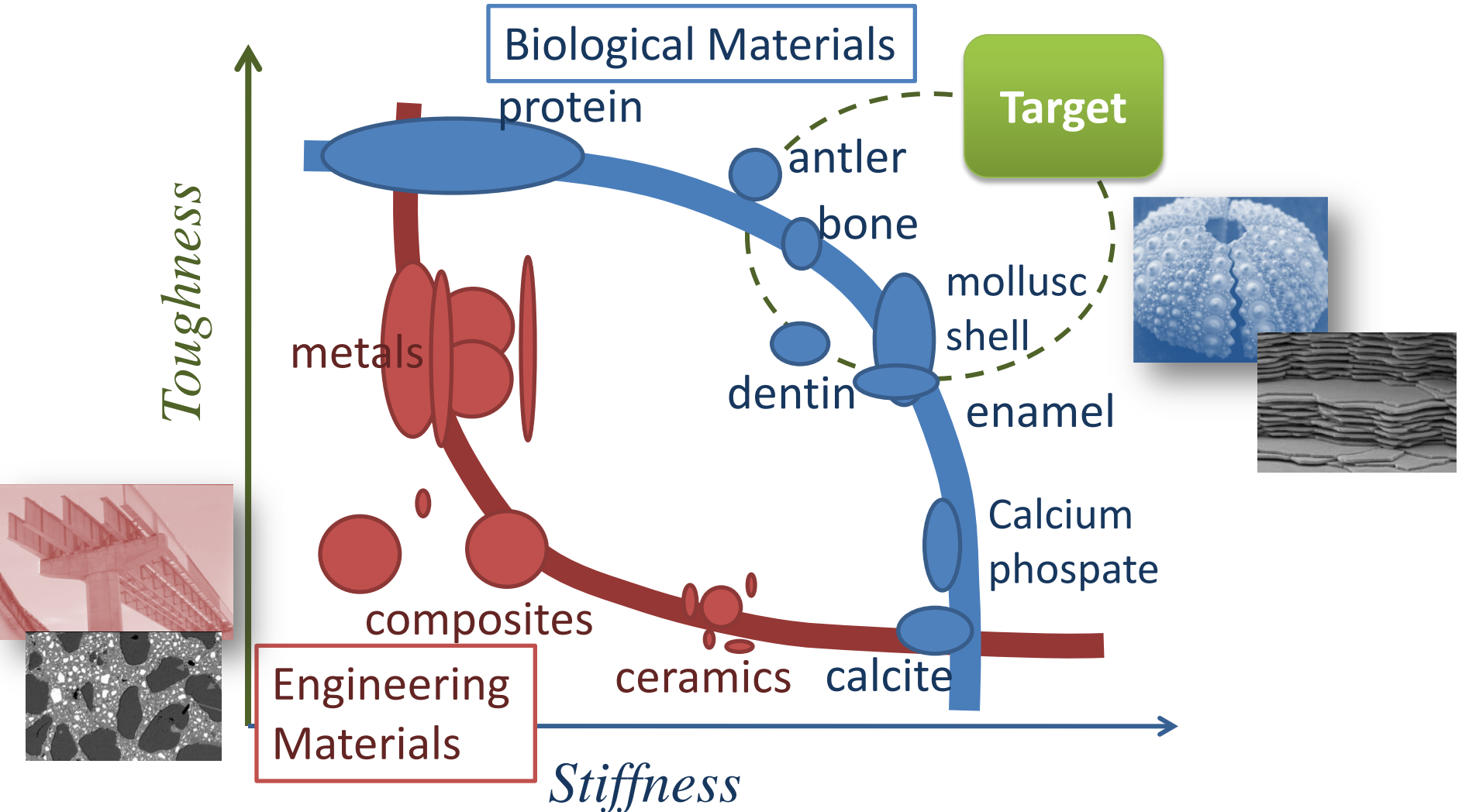
Calcite

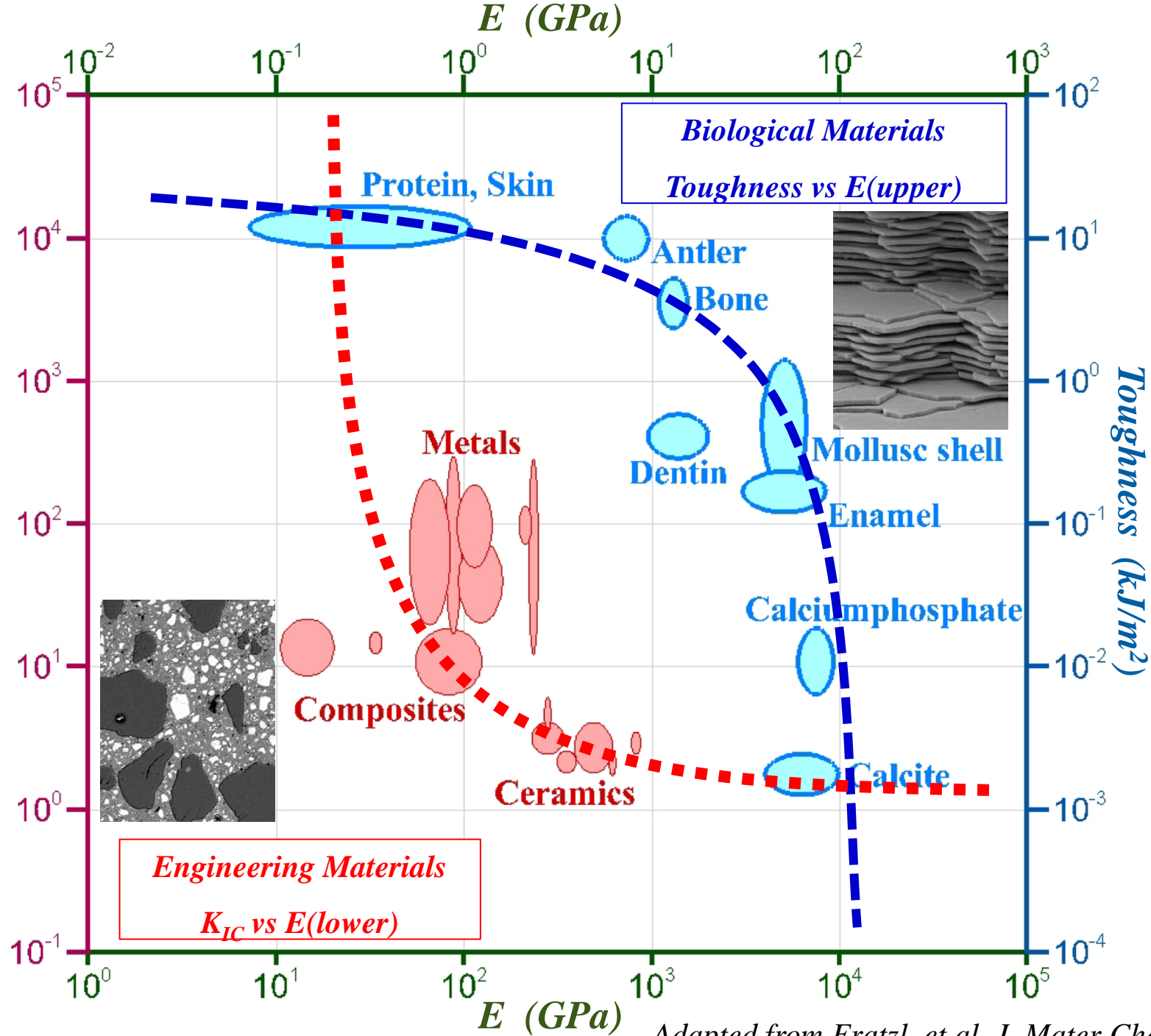
Aragonite

Hydroxyapatite

Bio-silica

Engineering vs. Biological Materials





Adapted from Fratzl, et al. *J. Mater Chem.* 2004.

Biological ceramics and ceramic composites

Sponge spicules

Shells

Shrimp hammer (stomatopod)

Marine worm teeth (chiton)

Bone

Teeth

Biological polymers and polymer composites

Ligaments (bone connection)

Silk (spider silk)

Arthropod exoskeletons

Keratin-based materials (hairs, nails, hooves, and horns)

Biological cellular materials

Wood

Beak Interior

Feather

Biological elastomers

Skin

Muscle

Blood Vessels

Mussel Byssus

Cells

Functional biological materials

Gecko feet

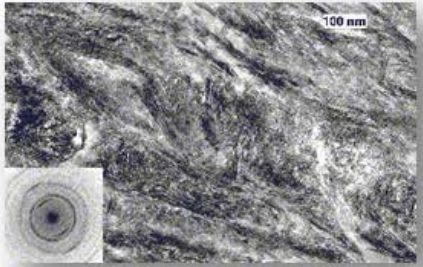
Structural colors (photonic crystal arrays and thin film interference)

Chameleon

Living organisms and minerals



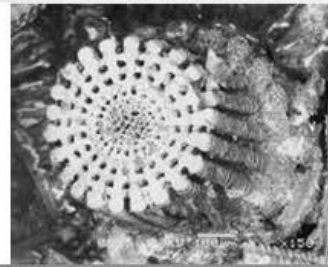
Bone: 50 % hydroxyapatite (nanocrystals)



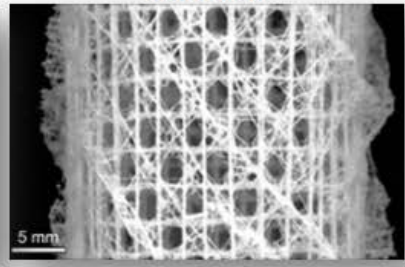
Tooth Enamel (outer layer): 90 % hydroxyapatite



Sea Urchin spines: 99 % calcite



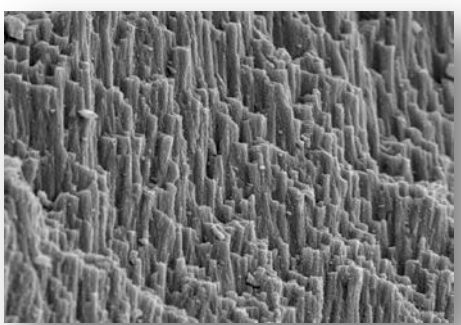
Glass Sponge skeleton: 95 % Silica



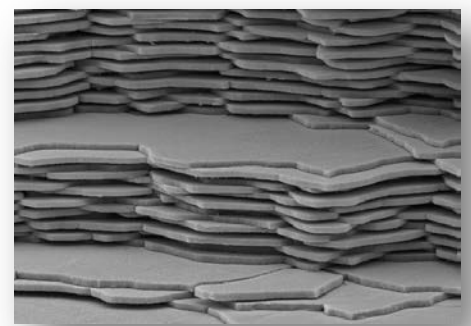
Stomatopod's dactyl club: HAP, CaCO₃

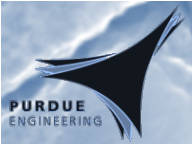


Chiton's teeth: 95 % Fe₃O₄ (magnetite)



Mollusk Nacre: CaCO₃ (Aragonite)





Living organisms and minerals

Minerals (Structural purposes) + **Soft Organic Materials** = Composite Materials

Hierarchical Structures
over several length scales

surprising mechanical performance

Multifunctional, self-sensing, self-repairing,
self-adapting



Stomatopod's dactyl club: HAP, CaCO_3



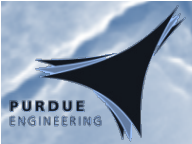
Chiton's teeth: 95 % Fe_3O_4 (magnetite)



Mollusk Nacre: CaCO_3 (Aragonite)



Nature builds strong and tough materials using modest building blocks



Living organisms and minerals

Minerals (Structural purposes) + **Soft Organic Materials** = Composite Materials

surprising mechanical performance

Hierarchical Structures
over several length scales

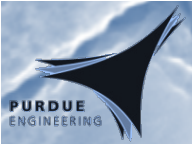
Multifunctional, self-sensing, self-repairing,
self-adapting



Stomatopod's dactyl club: HAP,
 CaCO_3



Biomimetics is the study of the structure and function of biological systems as models for the design and engineering of materials and machines.



Living organisms and minerals

Minerals (Structural purposes) + **Soft Organic Materials** = Composite Materials

Hierarchical Structures
over several length scales

surprising mechanical performance

Multifunctional, self-sensing, self-repairing,
self-adapting



Stomatopod's dactyl club: HAP, CaCO_3



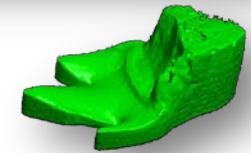
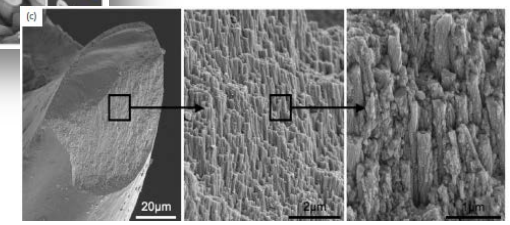
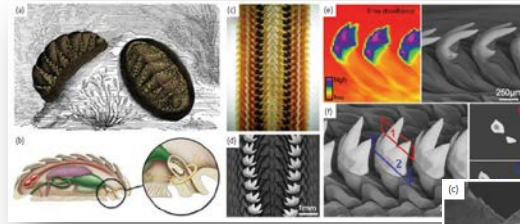
Biomimetics: Necessary steps

Understand the Structure-Function Relationship of the natural material.

1. Structure: architecture, distribution. Fundamental of the constituent material
2. Conditions: conditions, constraints, environment,

Mechanisms that only activate during the damage process

What makes a material interesting? Can we extrapolate these lessons learned to engineering materials?



[1] Weaver et al., *Materials Today*, 2010

Characterization:

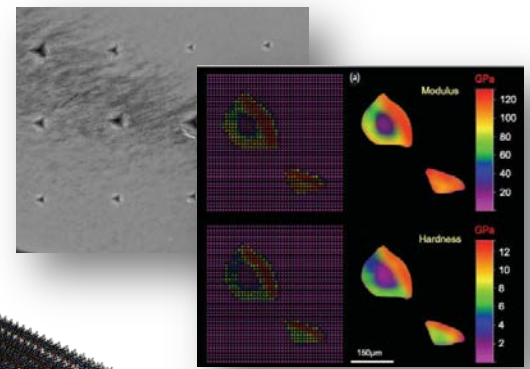
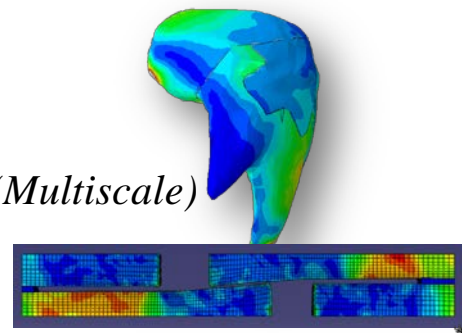
- *Energy Dispersive Spectroscopy*
- *Electron and Optical microscopy*
- *Synchrotron X-ray diffraction (XRD)*

Experiments:

- *nano- and micro-mechanical tests (e.g., nanoindentation, in-situ microscope tests)*

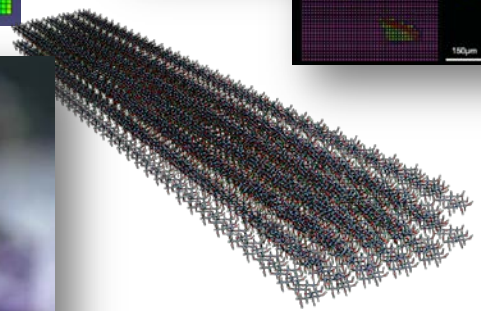
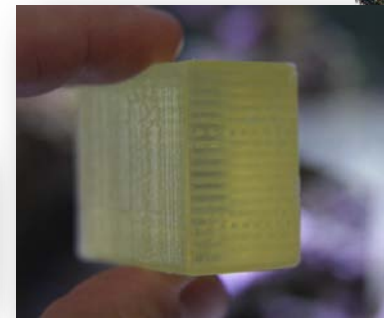
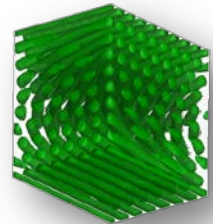
Modeling:

- *Analytical and numerical models (Multiscale)*



Biomimetics:

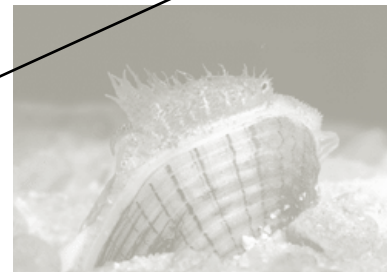
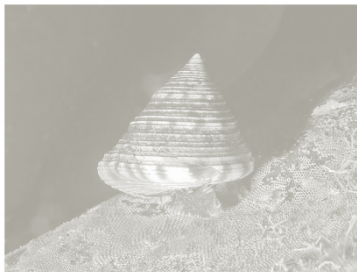
- *Lessons learned, Design guidelines*
- *Prototyping*
- *Synthesis*

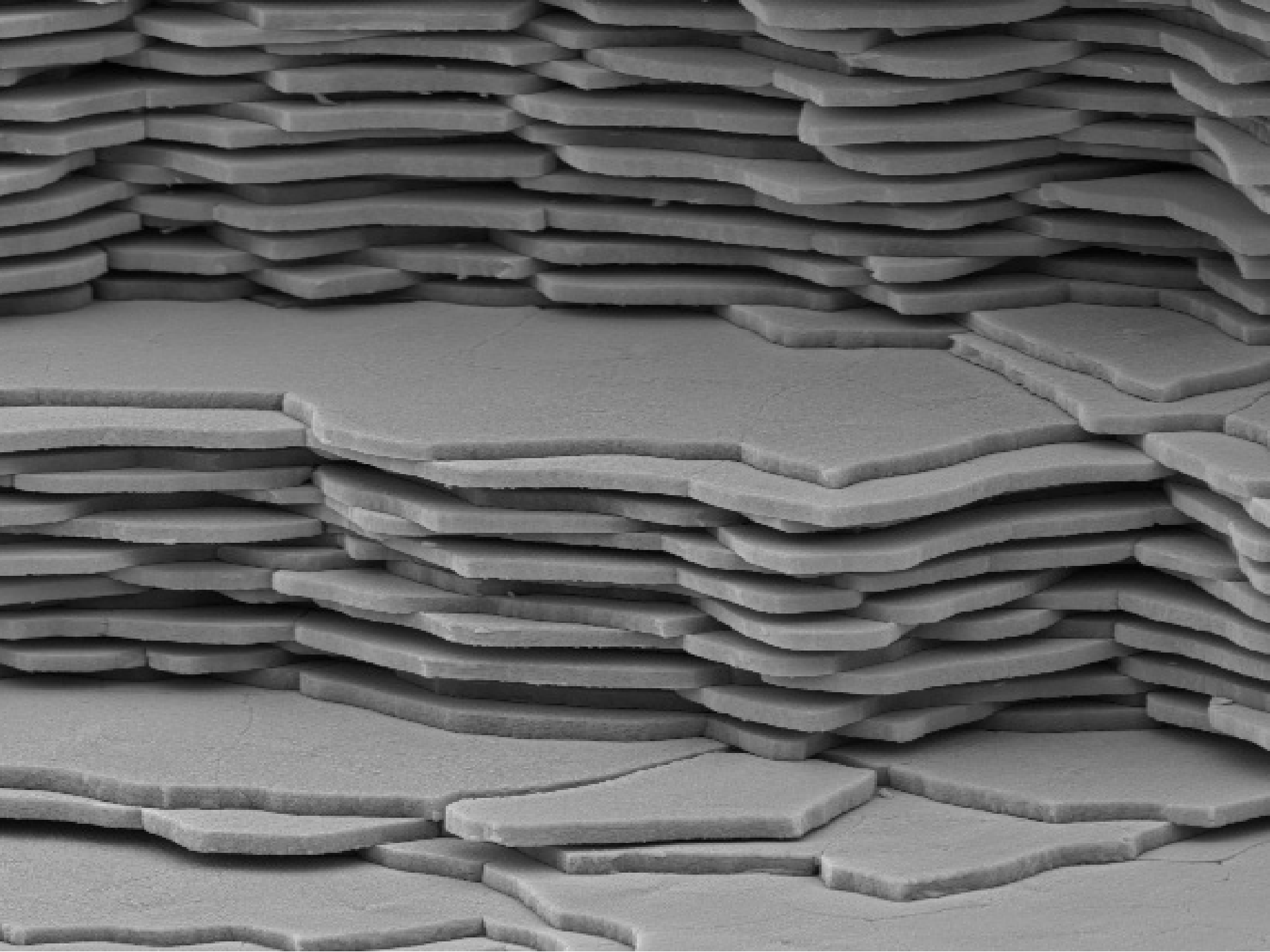


Nacre



*Red Abalone,
Haliotis rufescens*

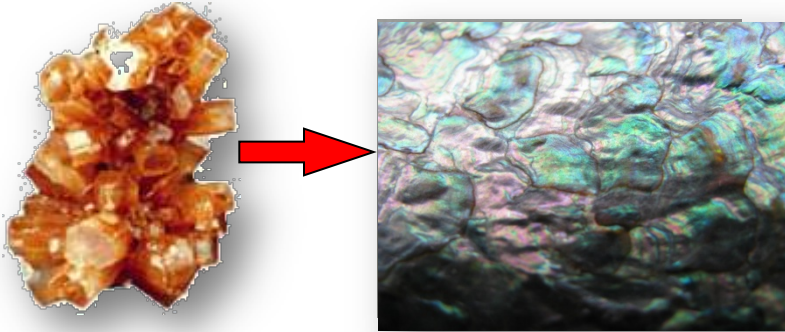




Nacre

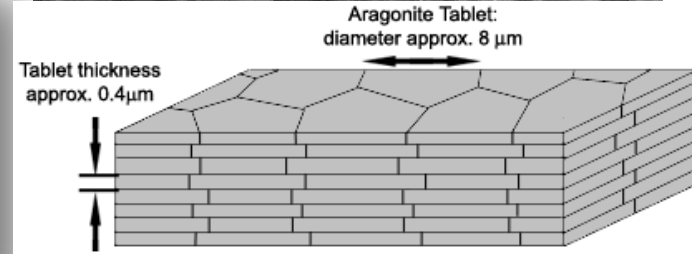
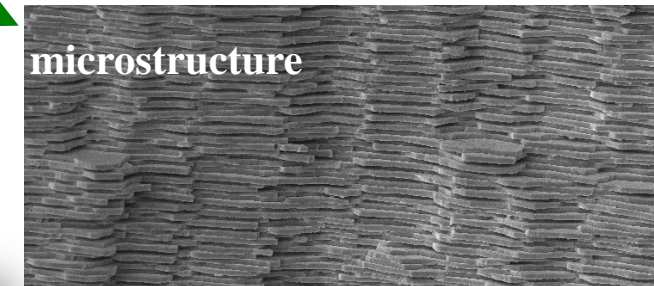
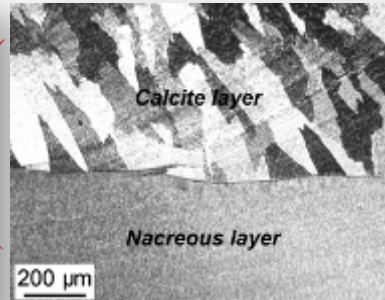
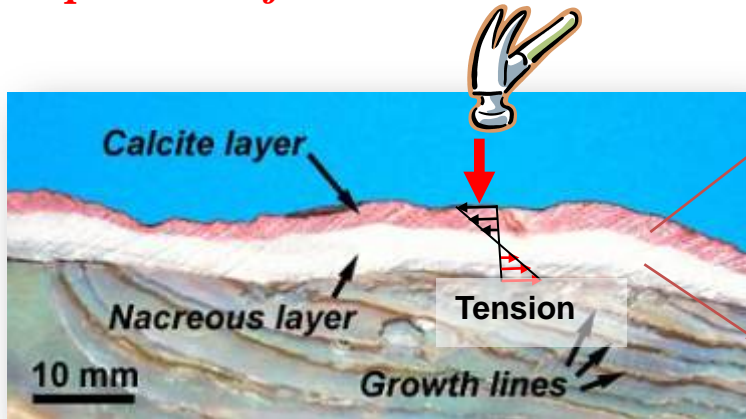
Nacre is 1000 times tougher than aragonite

Geological Aragonite: A brittle ceramic
Nacre: A tough and ductile bio-composite

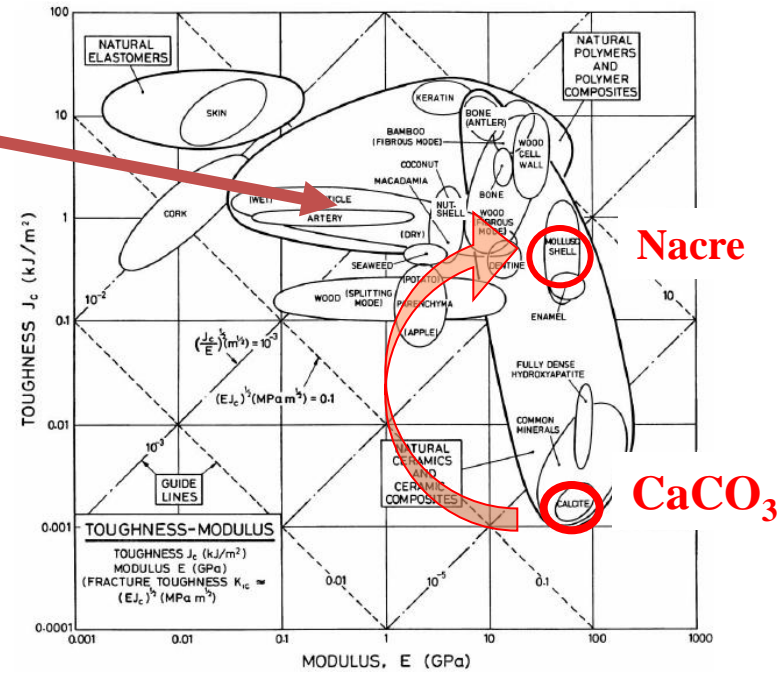


Nacre achieves this remarkable improvement through a very well designed microstructure

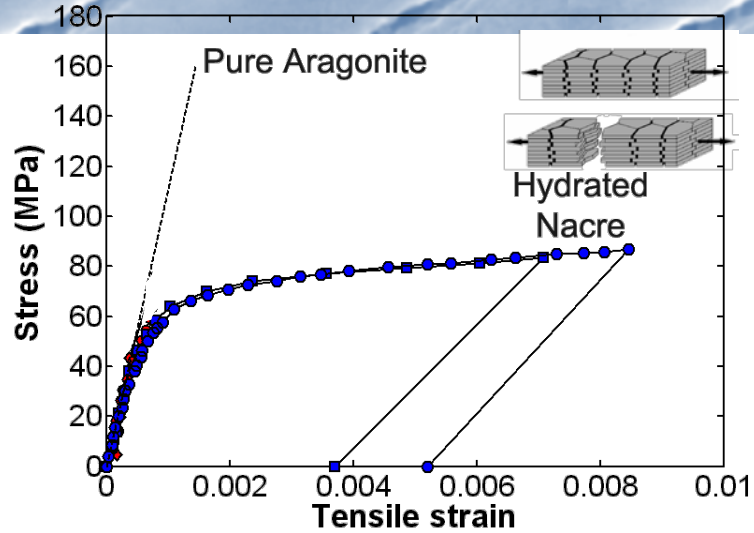
Simplest case. We believe that nacre was "optimized" for tension.



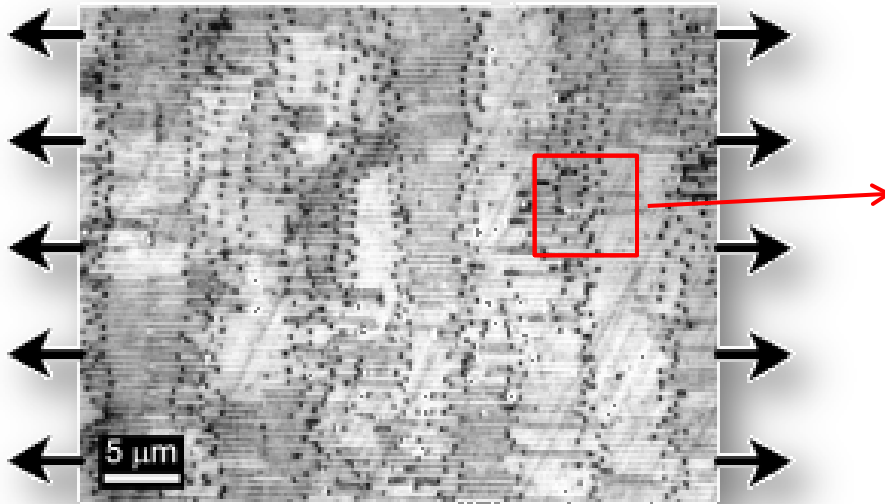
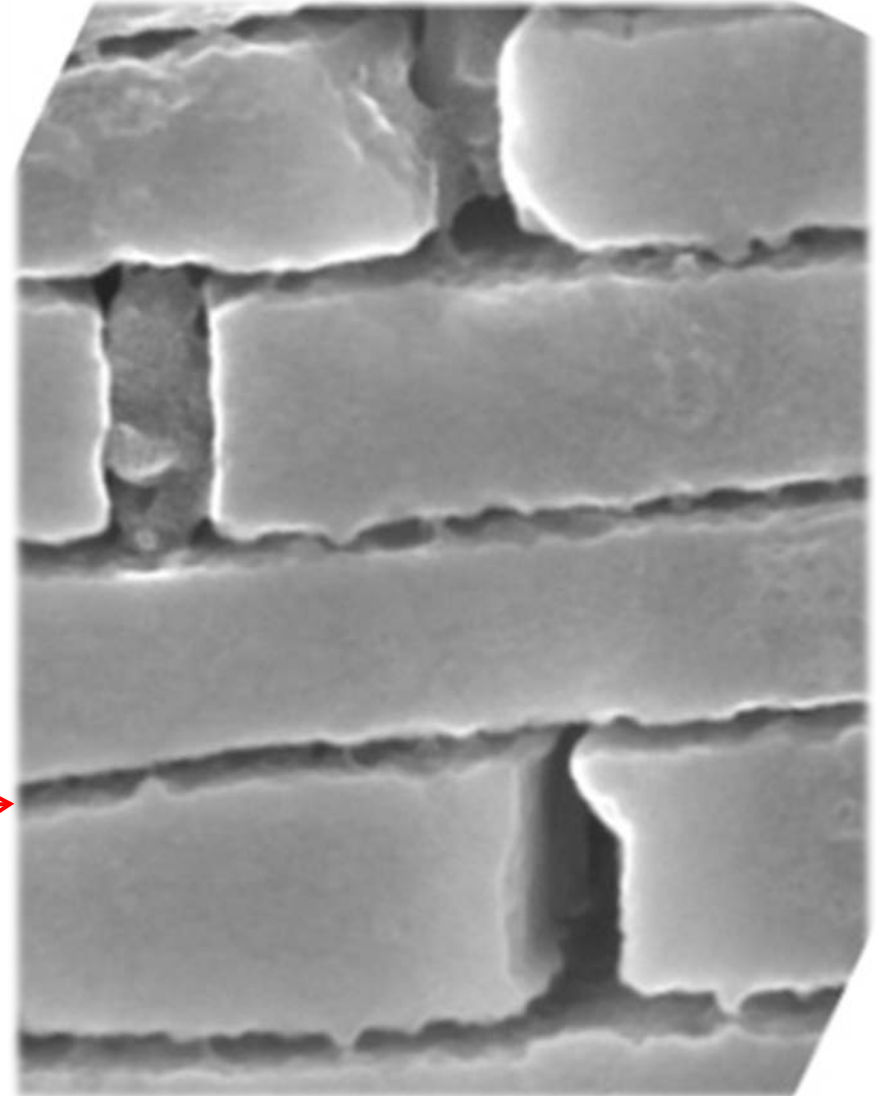
U. G. K. Wegst and M. F. Ashby



Distributed damage

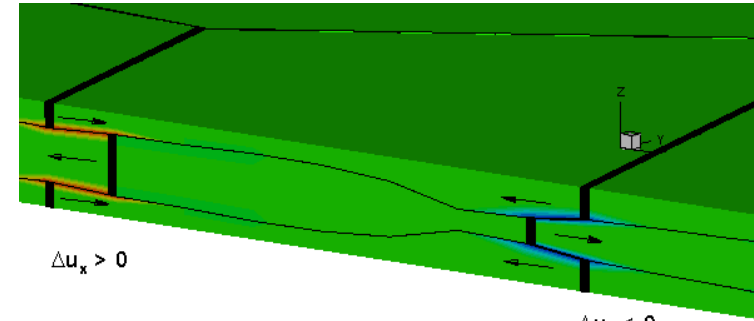
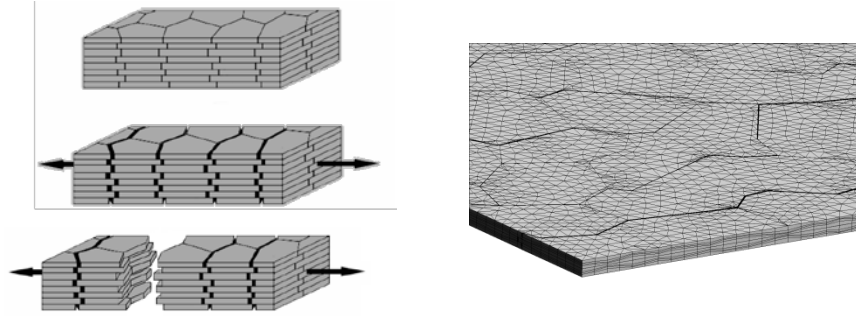


Barthelat, Tang, Zavattieri, Li, Espinosa, *JMPS*, 2007

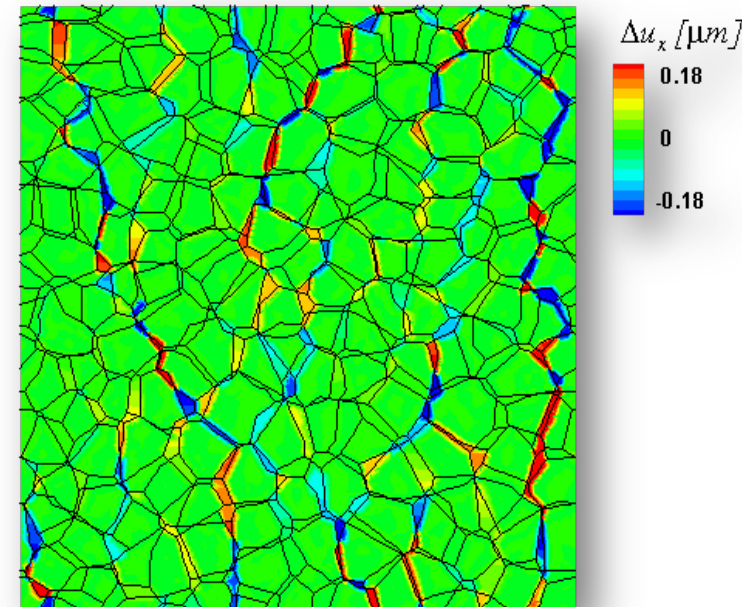
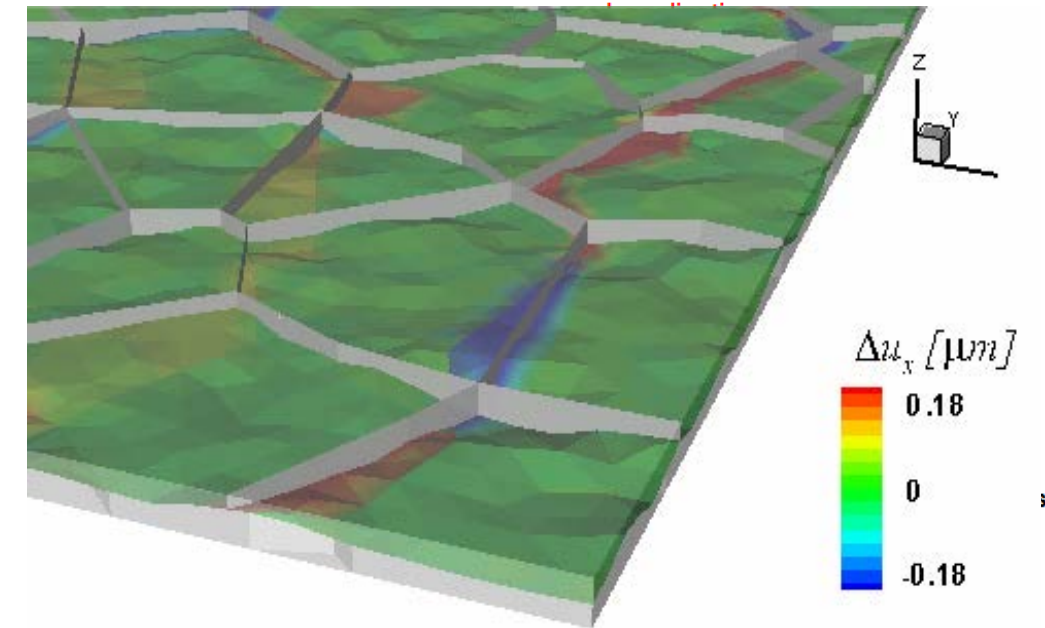


Deformation: Tablet sliding is the key mechanisms in the toughness of nacre.

Results

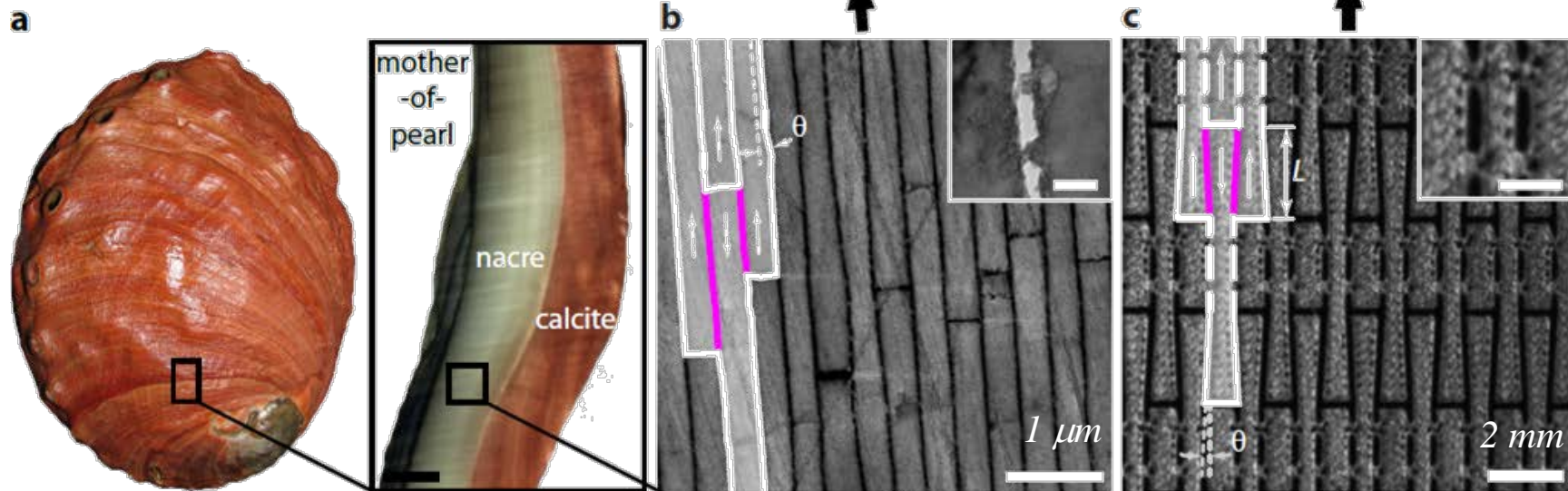


The Waviness generates progressive locking during the sliding of tablets.

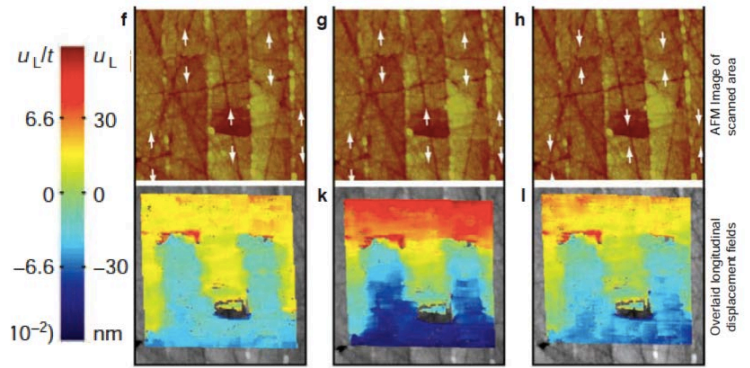


The waviness is implemented from real profilometry data

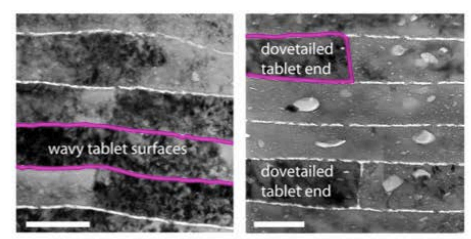
Artificial Nacre



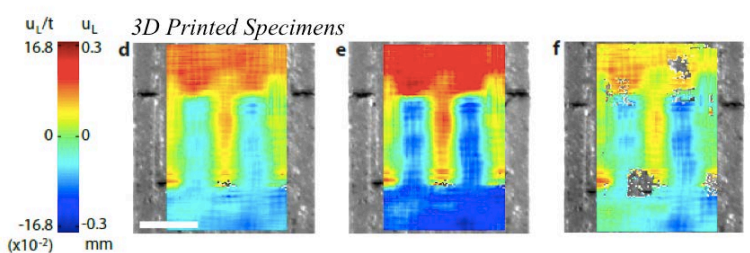
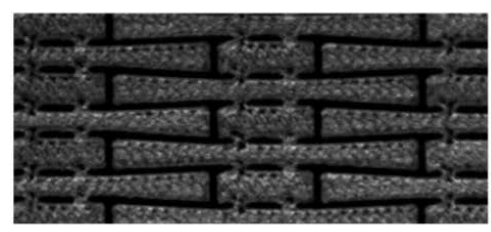
↓ **Nacre** ↓ **Artificial**



Natural Nacre



Artificial Composite



Case Study: Impact-Tolerant Biological materials

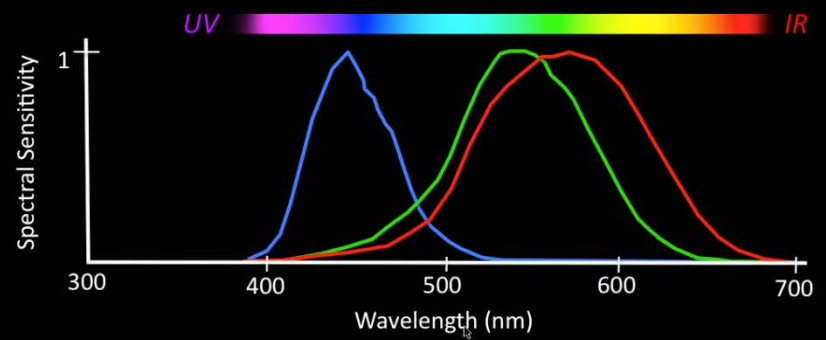
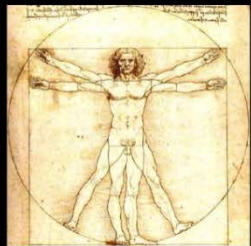
Stomatopod: Mantis Shrimp



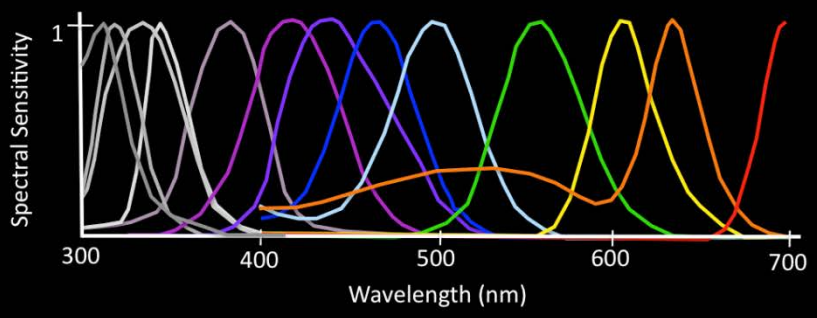
Mantis Shrimp: Extraordinary Eyes

(and not a shrimp)

Homo sapiens



Neogonodactylus oestedii



Marshall et al., 2007; Marshall and Oberwinkler, 1999

- *trinocular vision and depth perception in each eye*

It is bright.

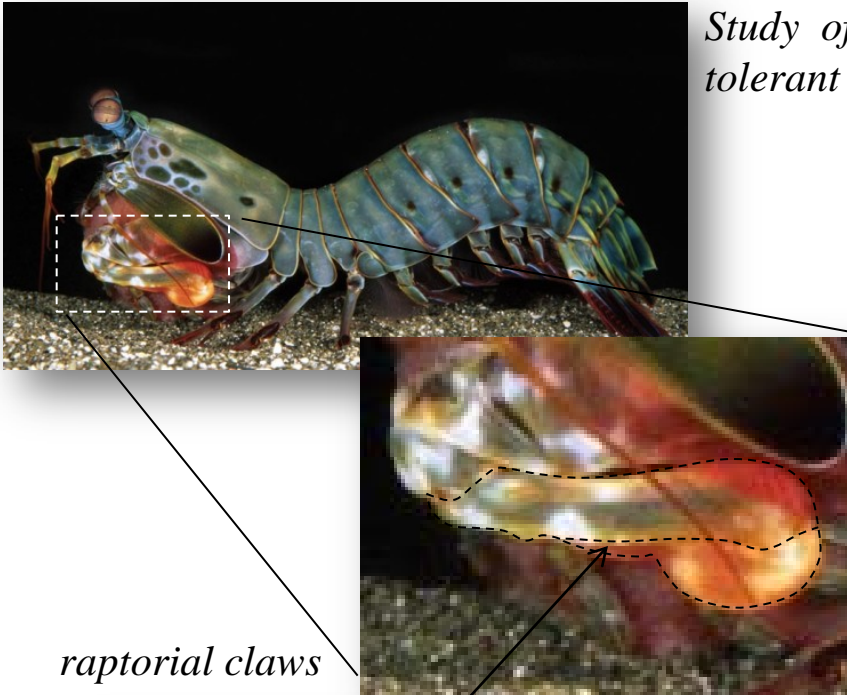


And it is beautiful.

BBC

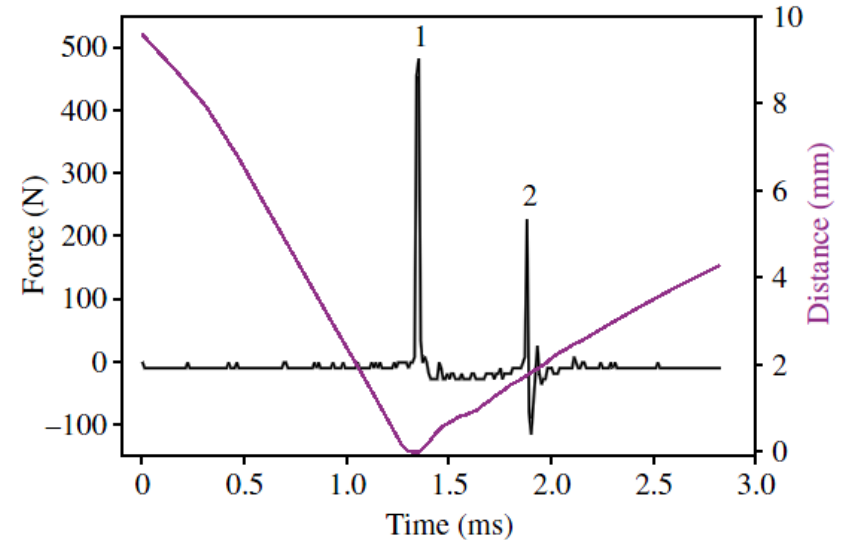


Study of the structure-function relationships in this impact tolerant material



raptorial claws

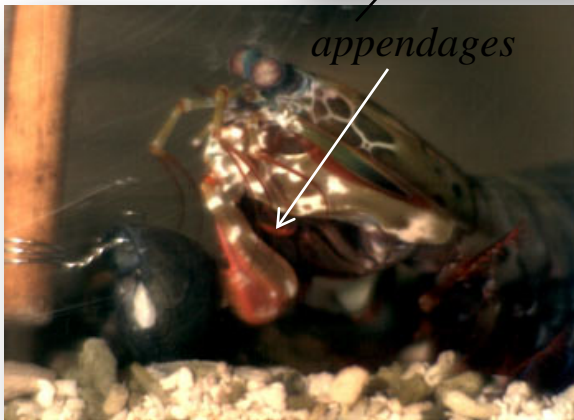
appendages



S. N. Patek, R. L. Caldwell, J. Exp. Biol. 208, 3655-64 (2005).

*-acceleration of 10,400 g (102,000 m/s²)
[.22 calibre bullet]*

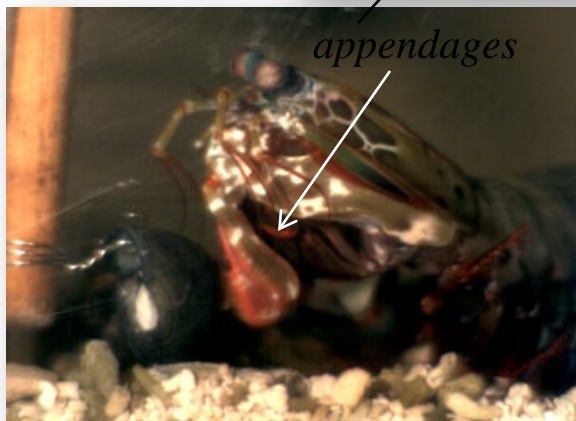
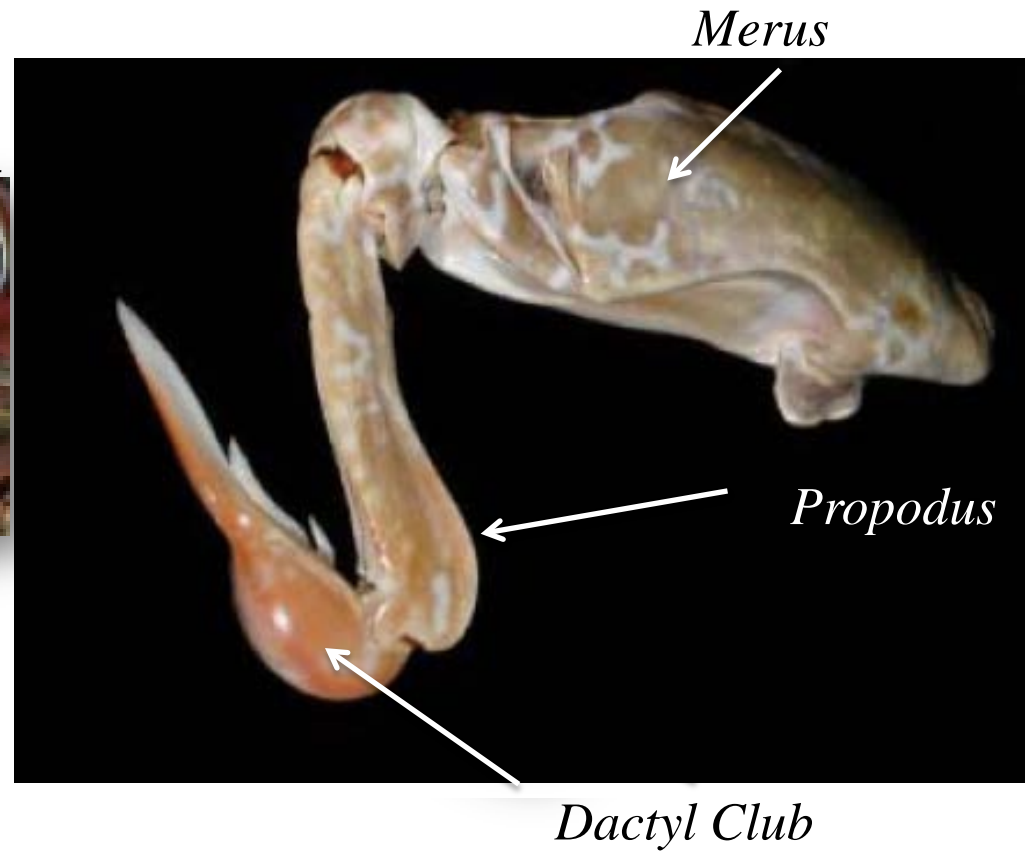
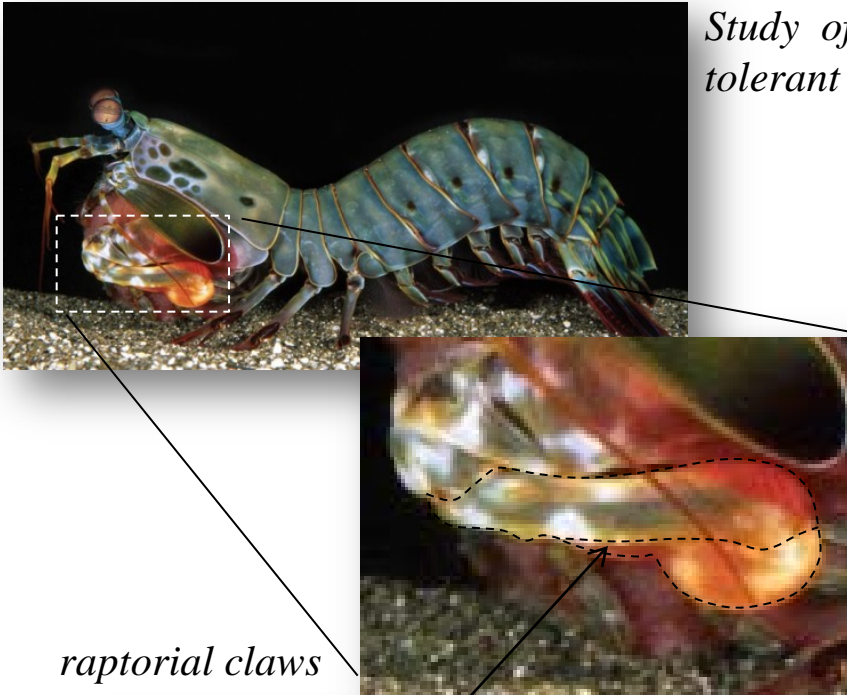
- speeds of 23 m/s



What can certain crustaceans teach us about the fabrication of impact-resistant materials?

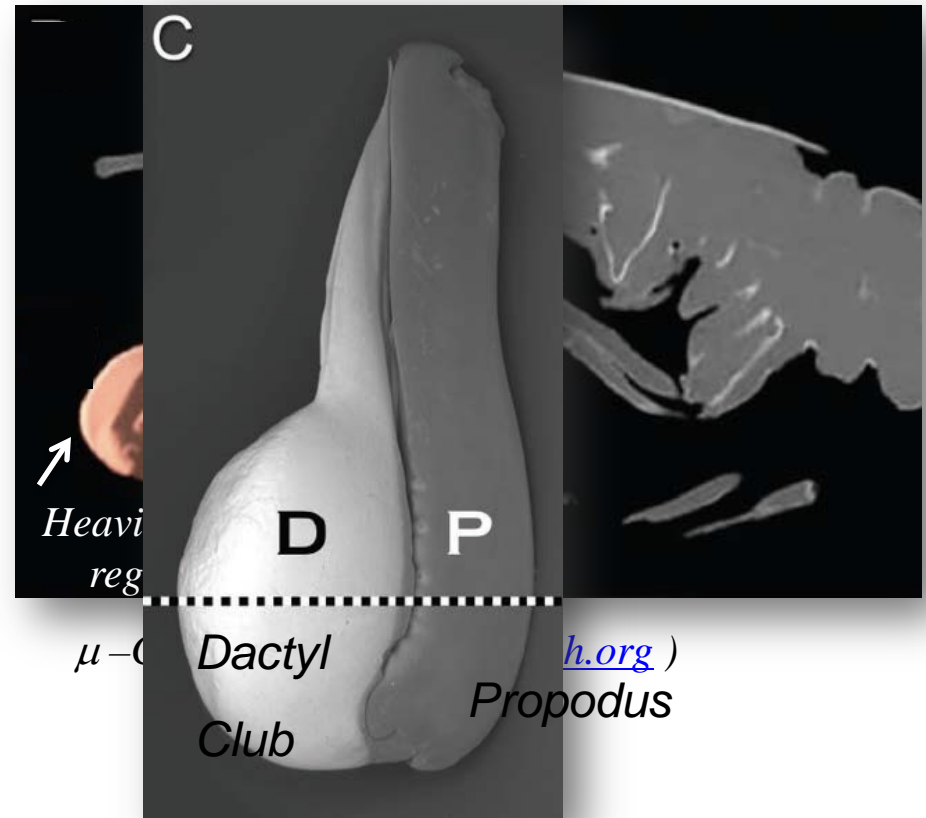
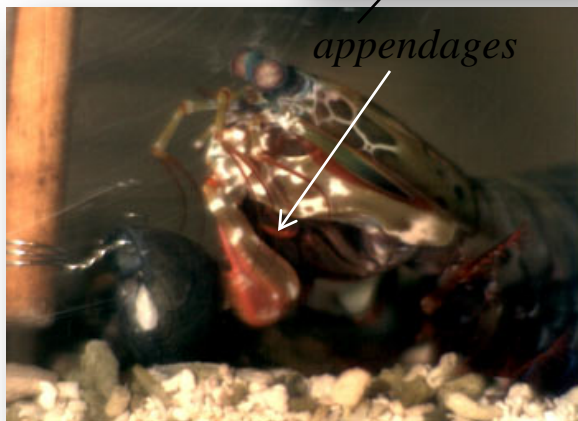
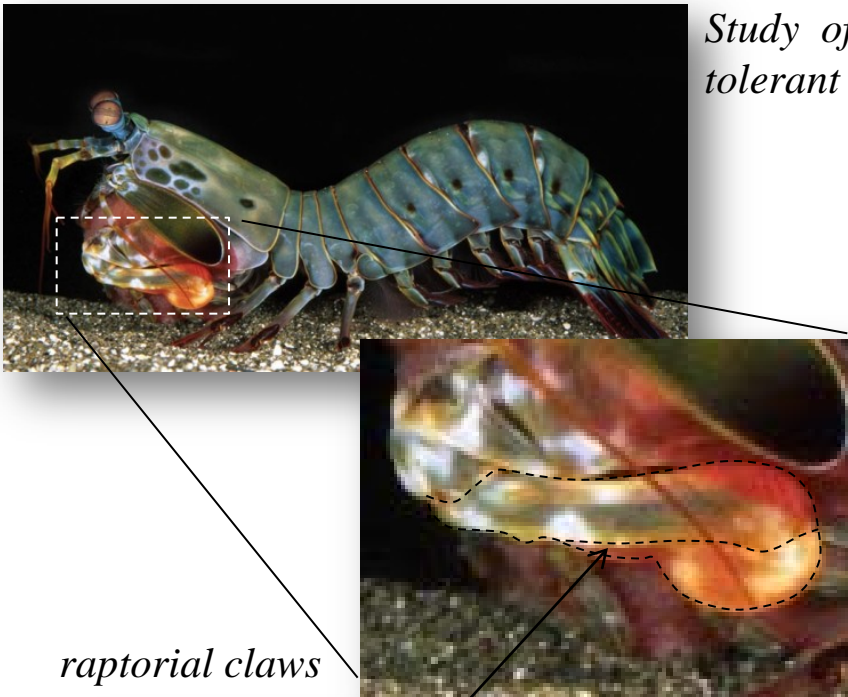


Study of the structure-function relationships in this impact tolerant material



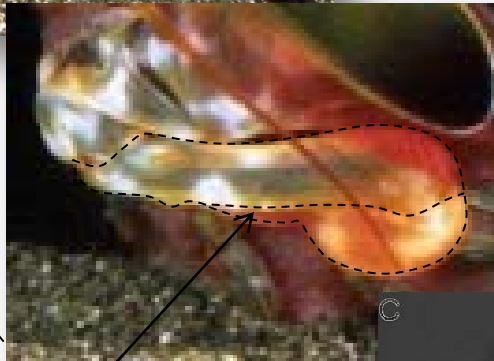
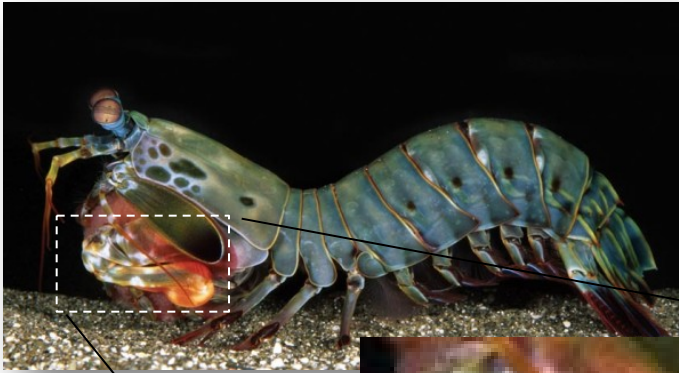
Stomatopod: Dactyl Club

Study of the structure-function relationships in this impact tolerant material



Weaver et al., "The Stomatopod Dactyl Club: A Formidable Damage-Tolerant Biological Hammer," Science, 336 (2012) 1275-1280

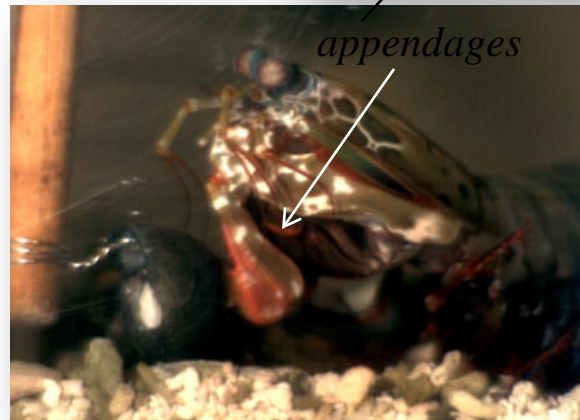
Study of the structure-function relationships in this impact tolerant material



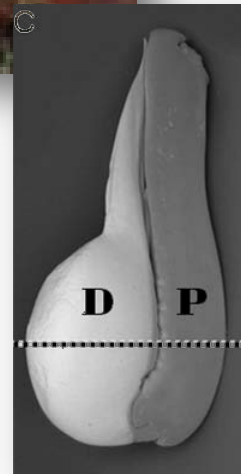
Hydroxylapatite (HAP)

CaCO₃

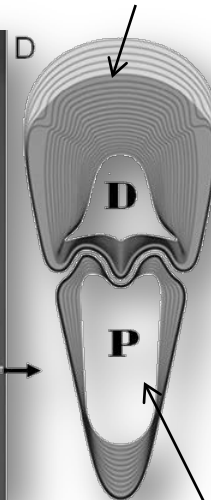
α-Chitin



appendages

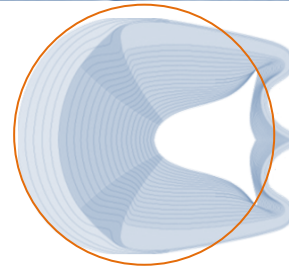


Dactyl club

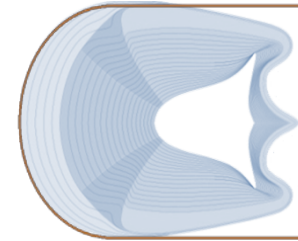


propodus

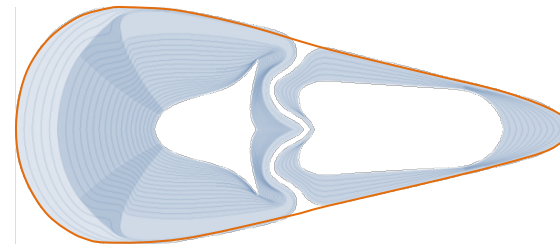
Weaver et al., Science, 336 (2012) 1275-1280



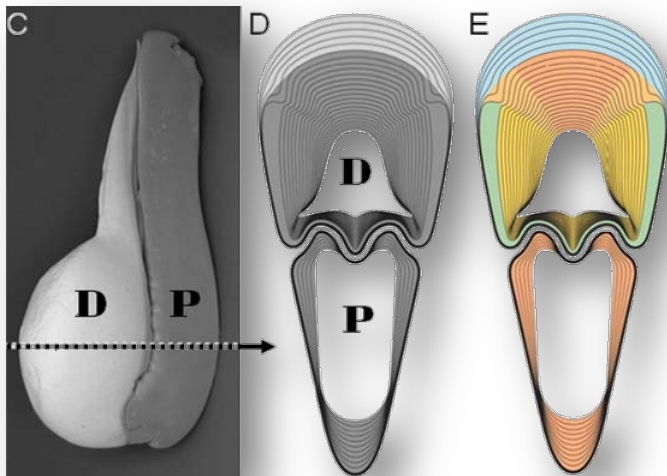
$$C_d = 0.3$$



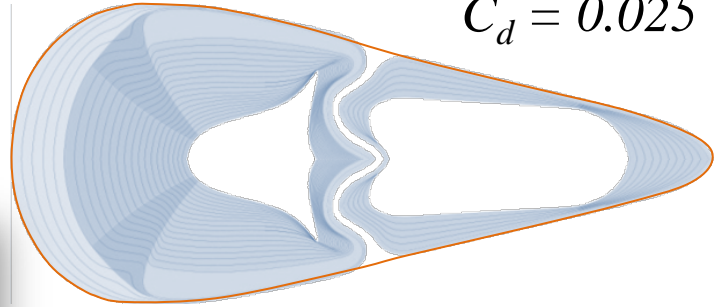
$$C_d = 0.295$$



$$C_d = 0.025$$



Grunenfelder, Milliron, Herrera, Gallana, Suksangpanya, Yaraghi, Hughes, Evans-Ludderodt, P. Zavattieri, D. Kisailus, to be submitted

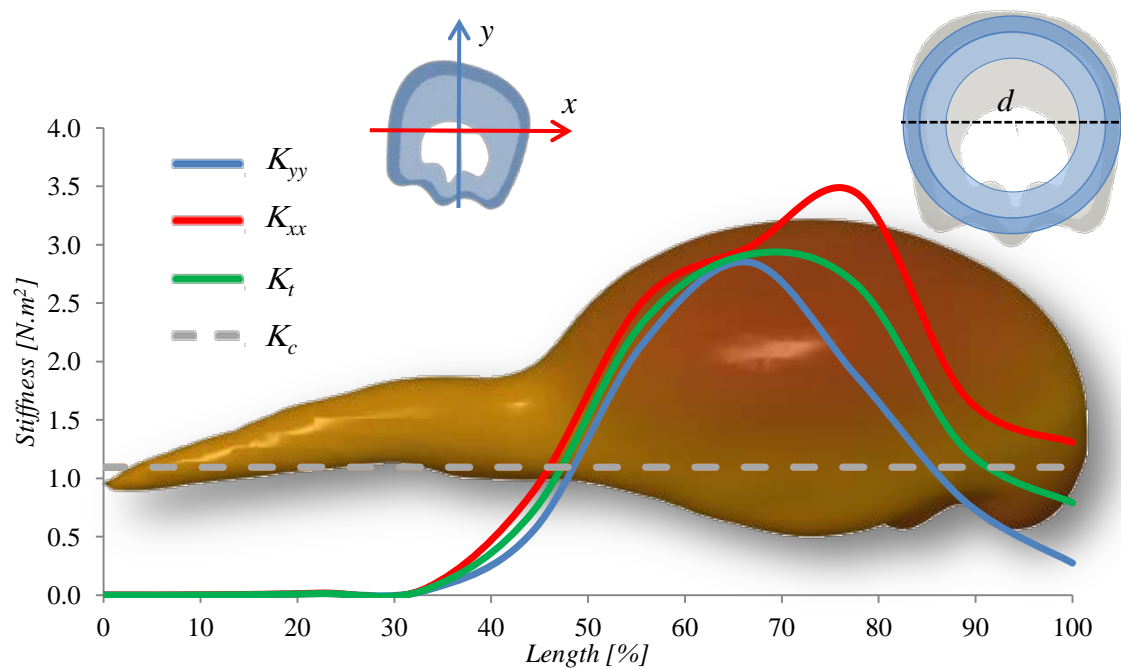
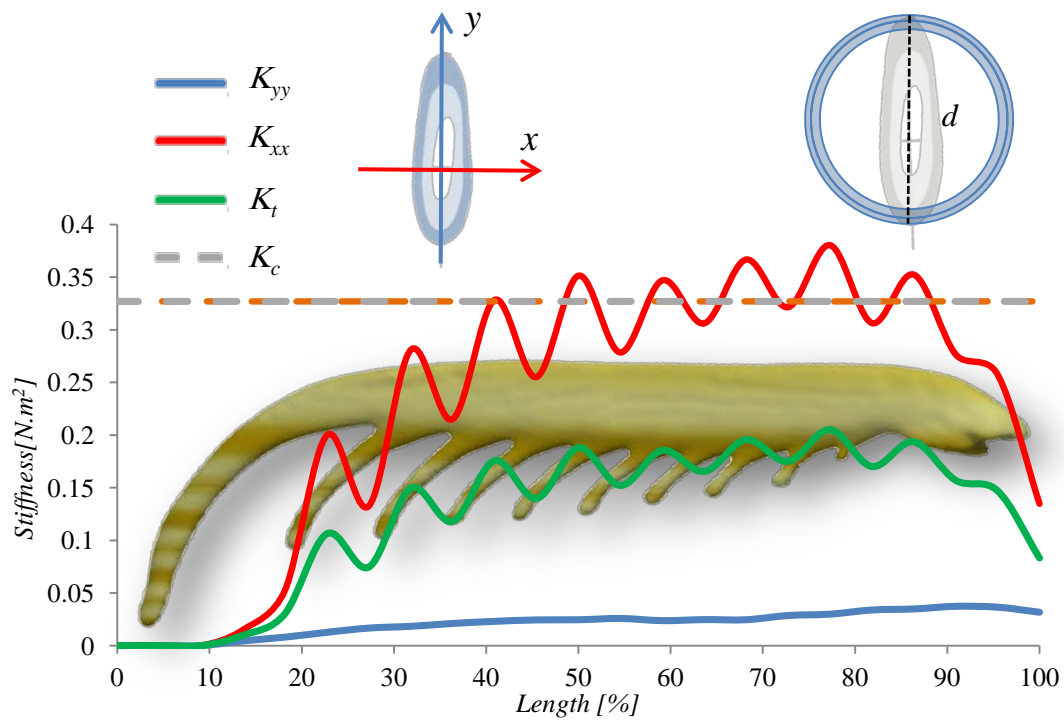




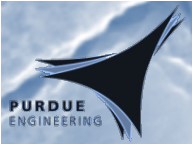
$$C_d = 0.025$$

$$C_d = 0.15$$



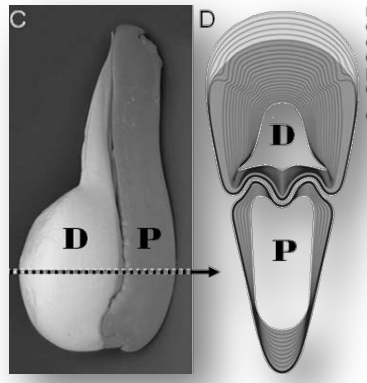


Dactyl Club: Ultrastructural Analysis

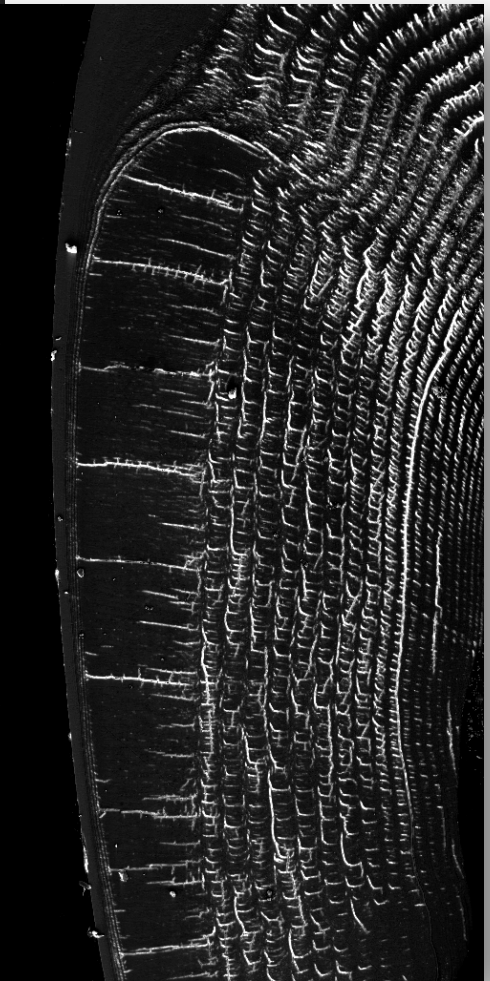


COMPUTATIONAL MULTI-SCALE MATERIALS MODELING LAB

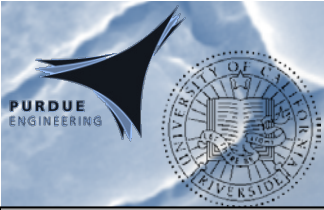
SEM HV: 30.00 kV
View field: 6.87 mm
Name: 20100325-5
WD: 40.04 mm
Det: BSE



Post sonication back scattered electron micrograph.



VEGA\\ TESCAN
Tescan USA



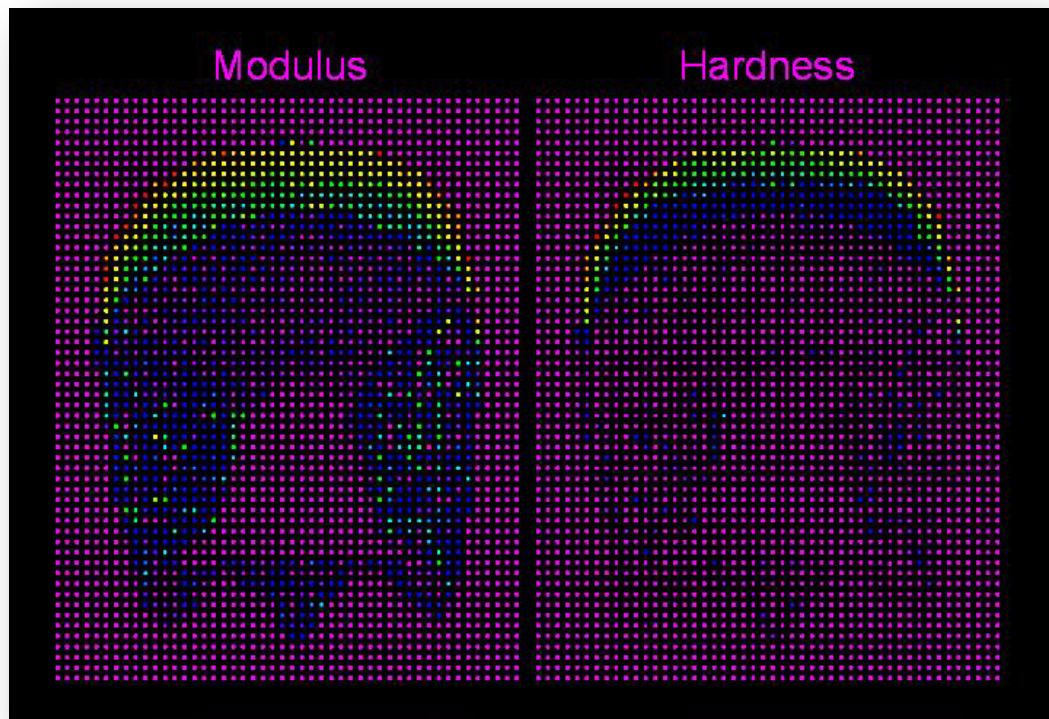
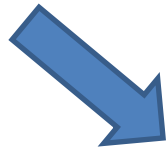
Dynamic modeling of impact

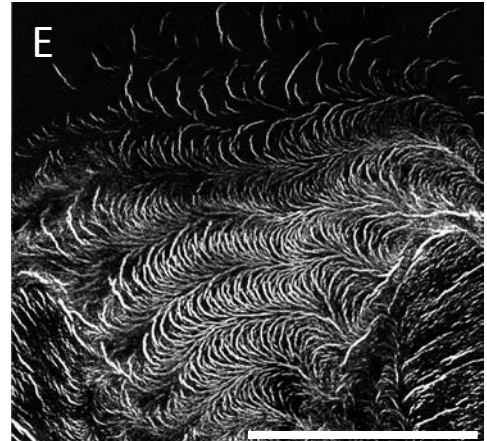
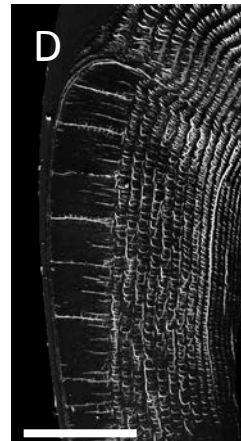
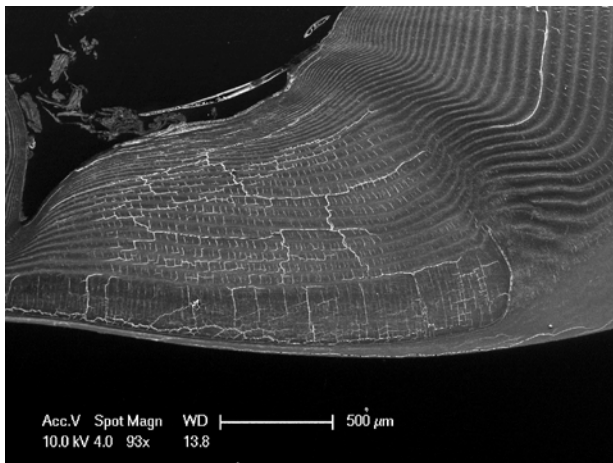
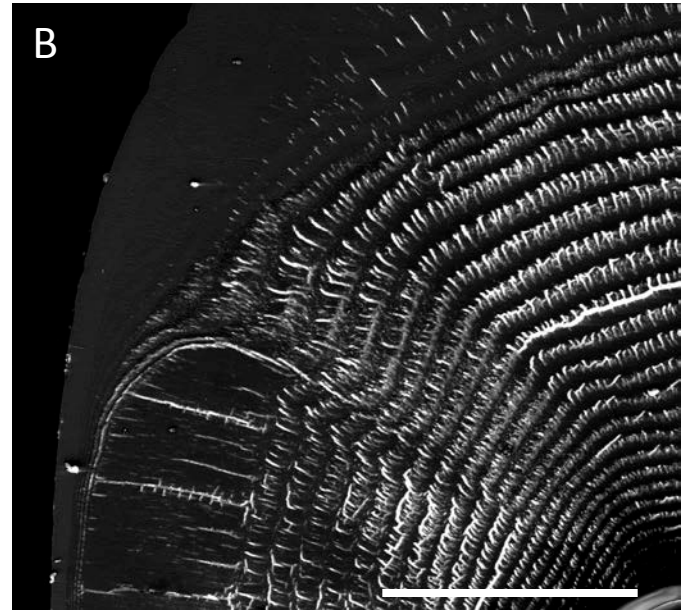
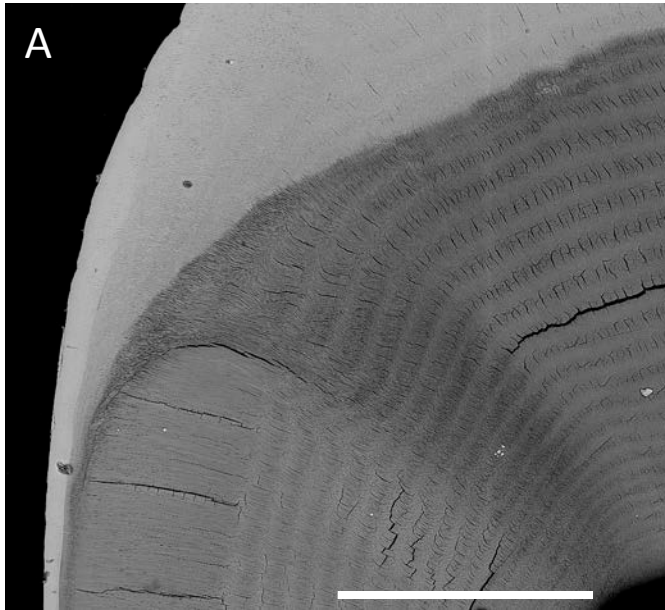
Target: Shell/Crab

← *Impact Region*

← *Periodic Region*

← *Striated Region*

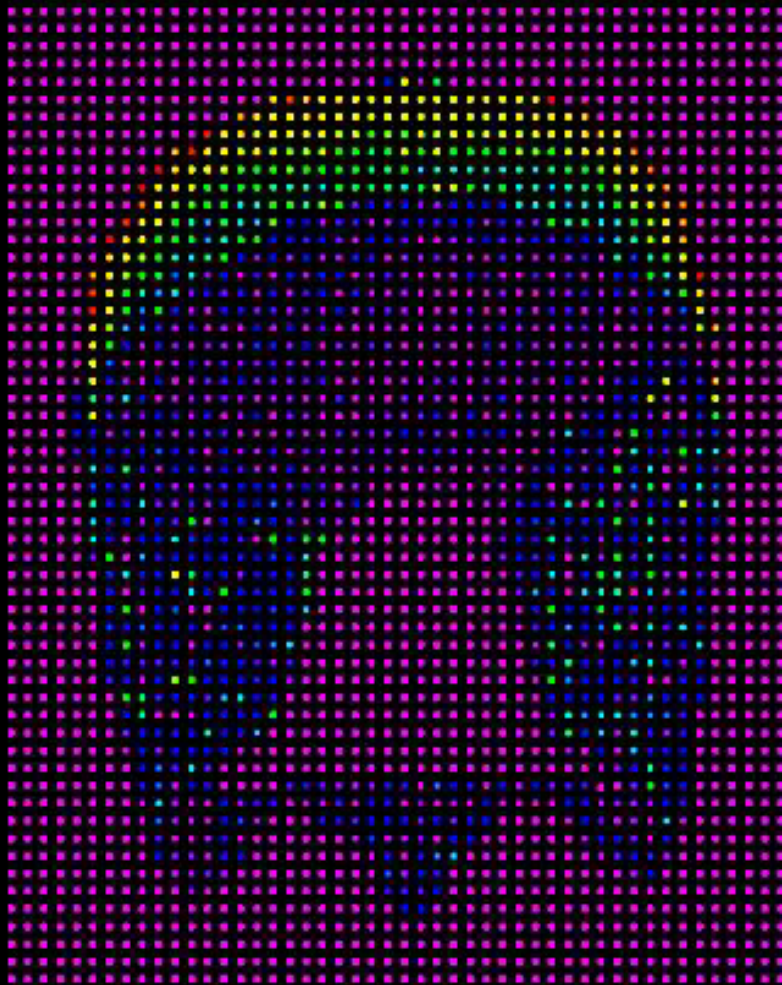




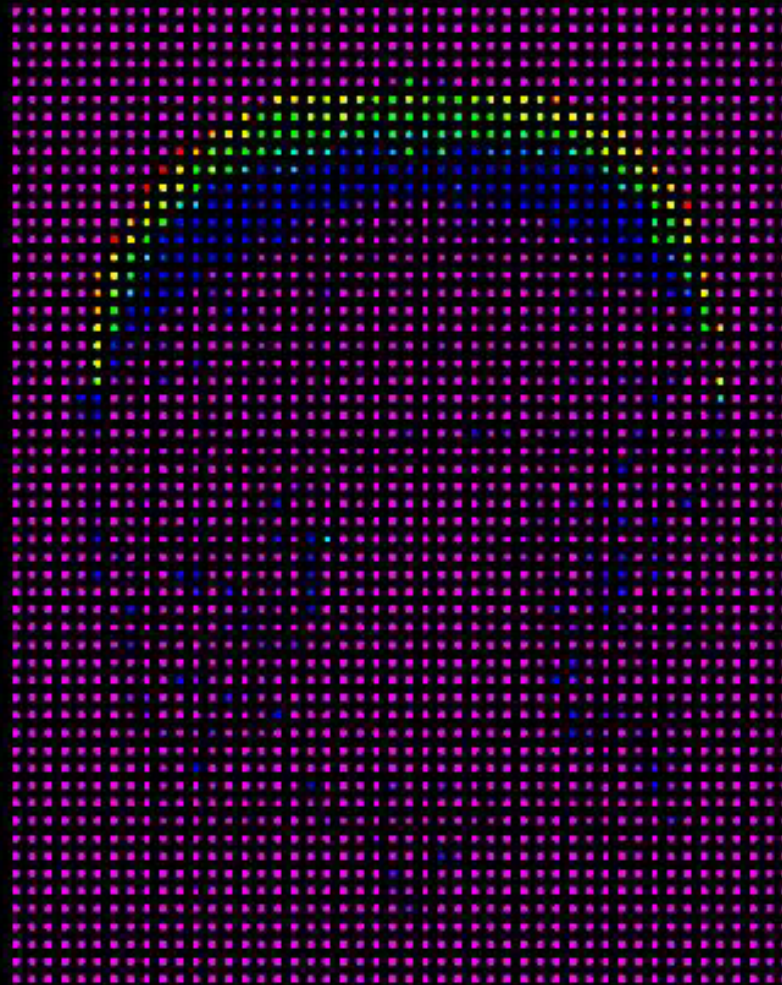
All scale bars
are 500 microns

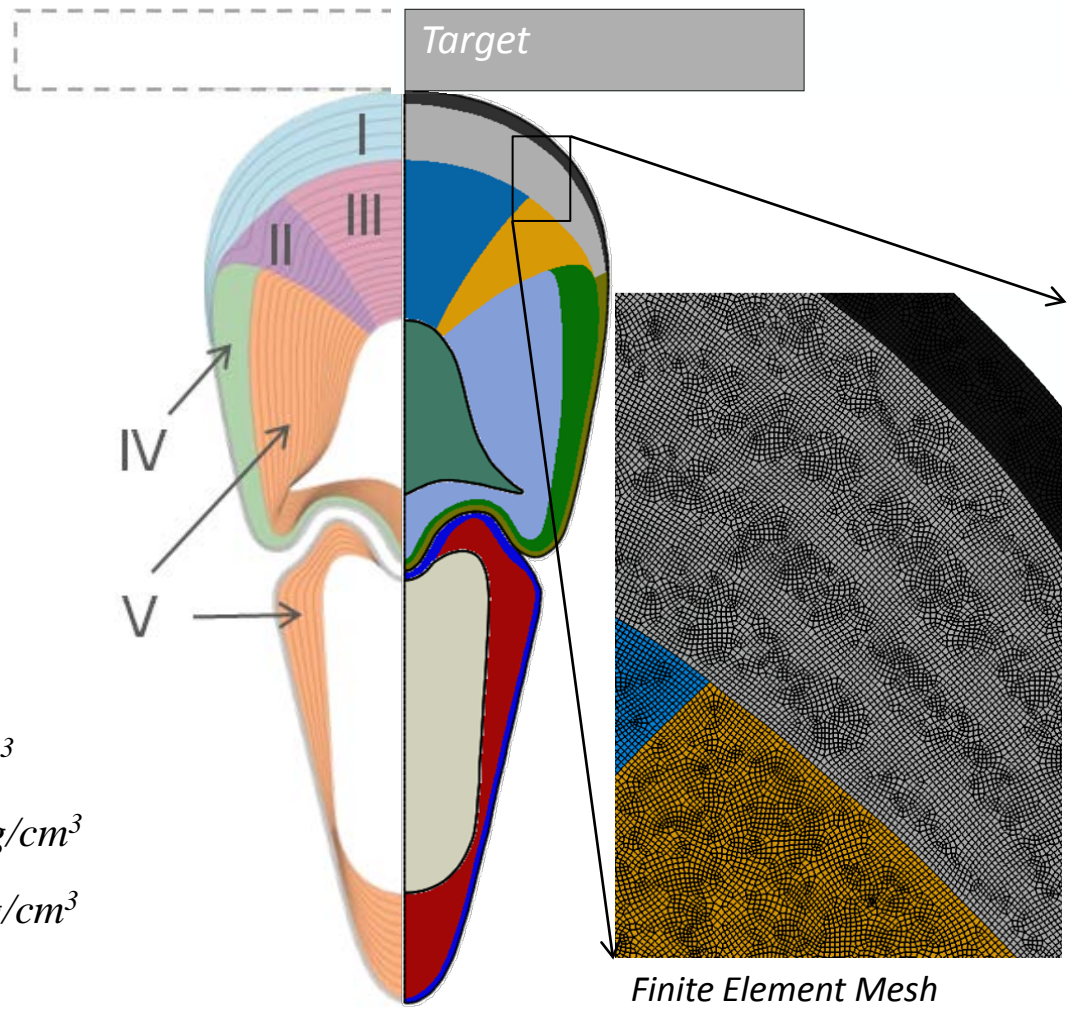
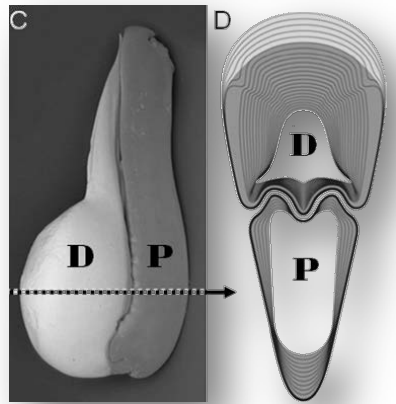
Micromechanical Characterization

Modulus



Hardness

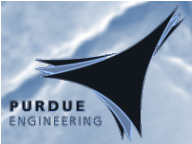




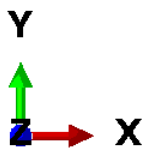
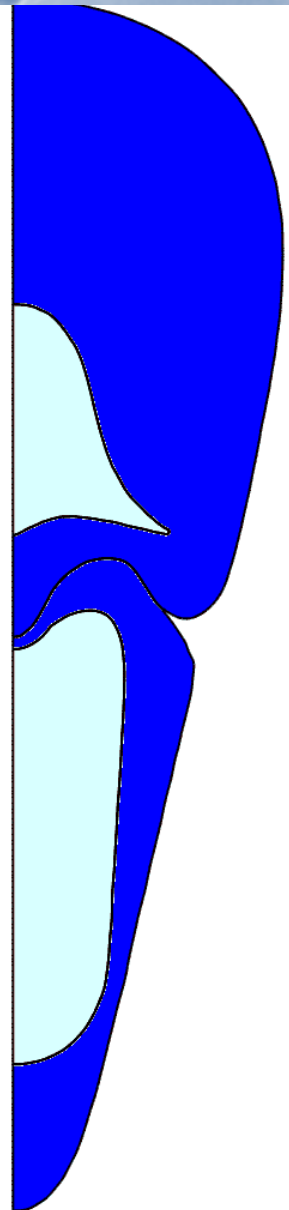
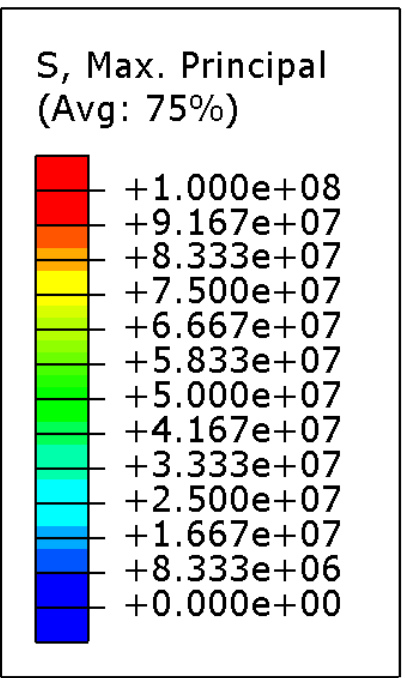
Young's Modulus

$E_I = 40-70 \text{ GPa}, \rho = 3.16 \text{ g/cm}^3$
 $E_{II} = E_{III} = 15 \text{ GPa}, \rho = 2.50 \text{ g/cm}^3$
 $E_{IV} = E_V = 25 \text{ GPa}, \rho = 2.50 \text{ g/cm}^3$

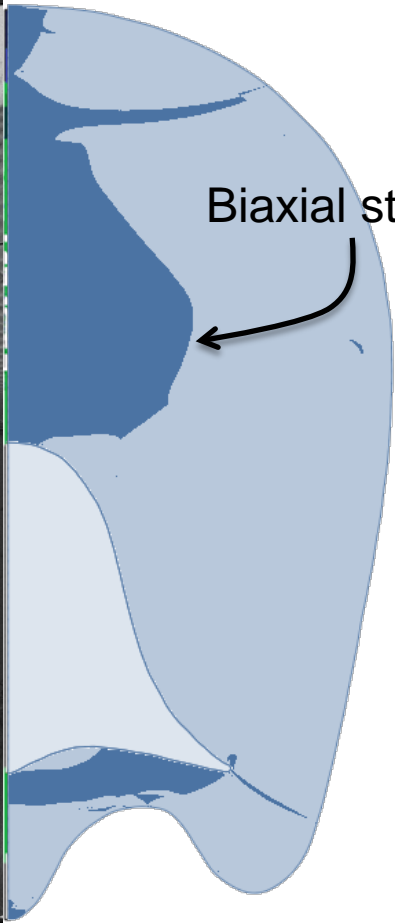
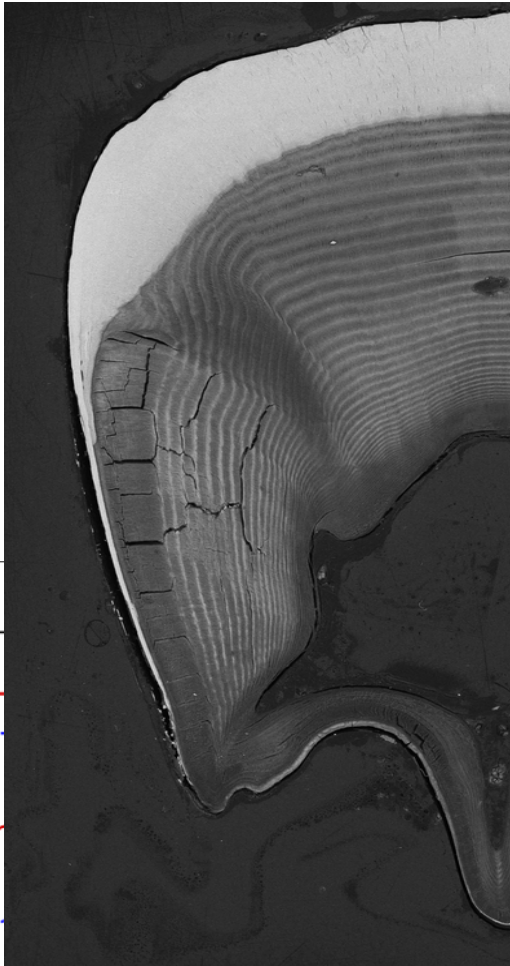
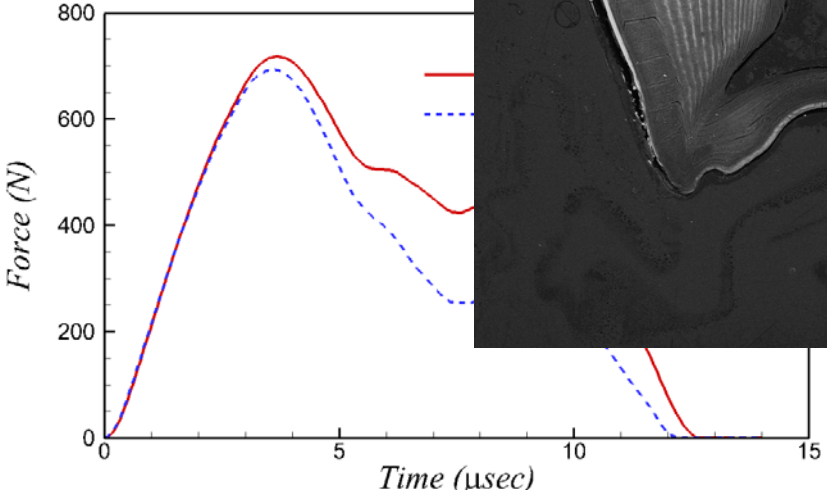
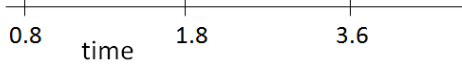
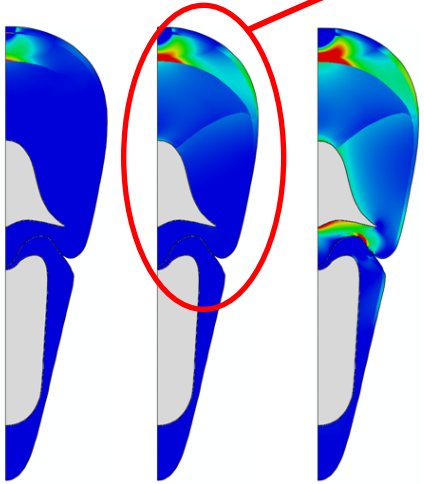
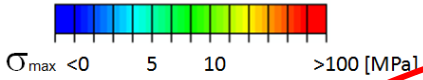
(based on nanoindentation and X-ray measurements)



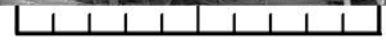
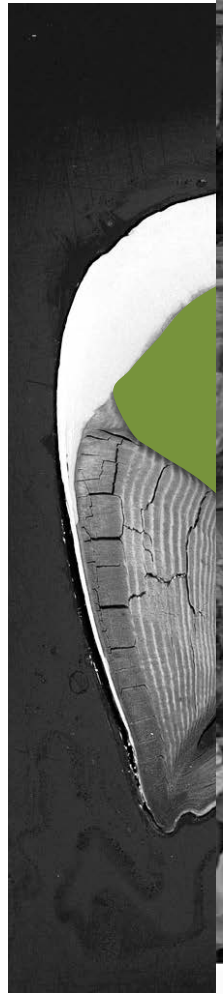
Stomatopod Dactyl Club:DFEA



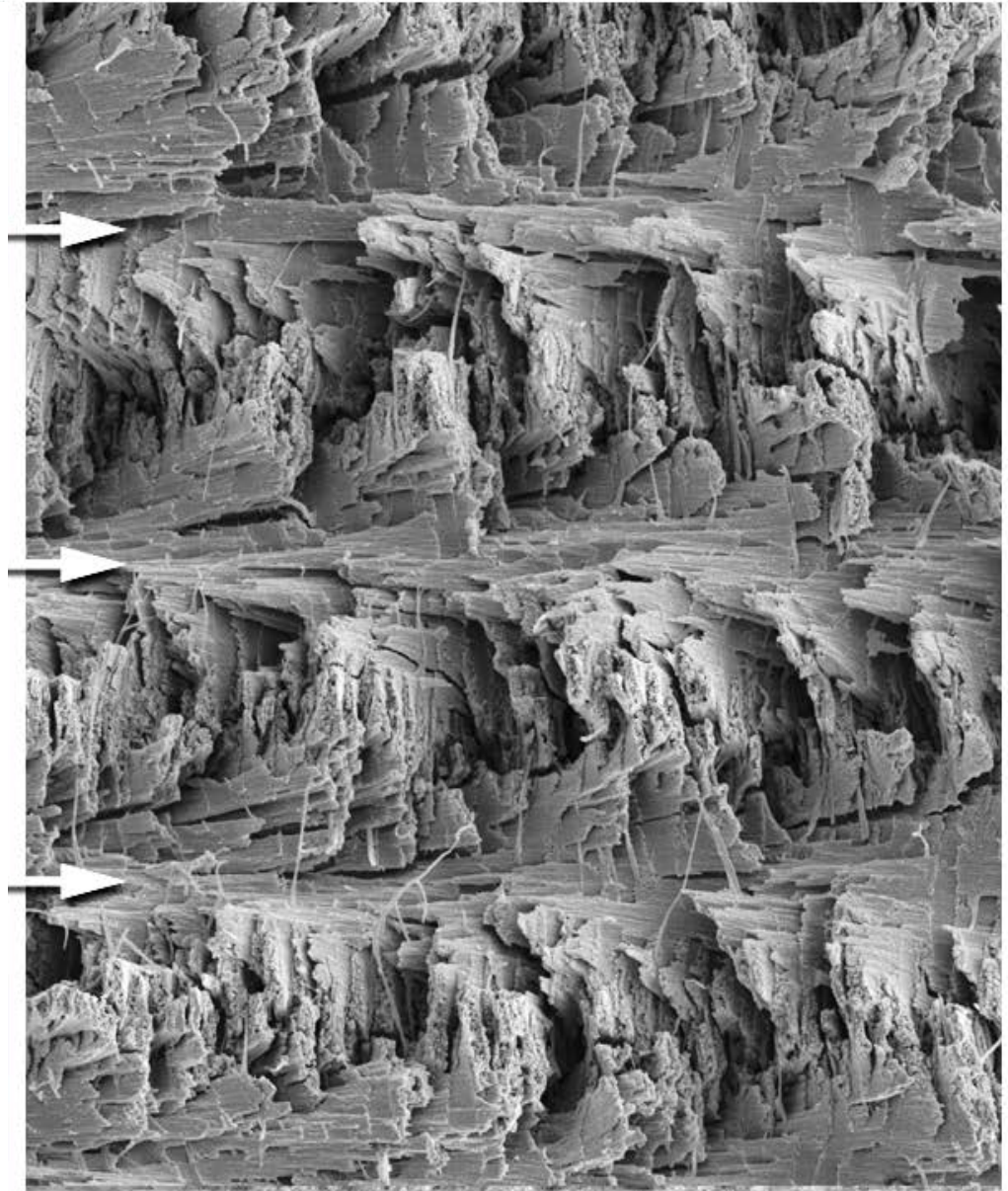
Stomatopod Dactyl Club



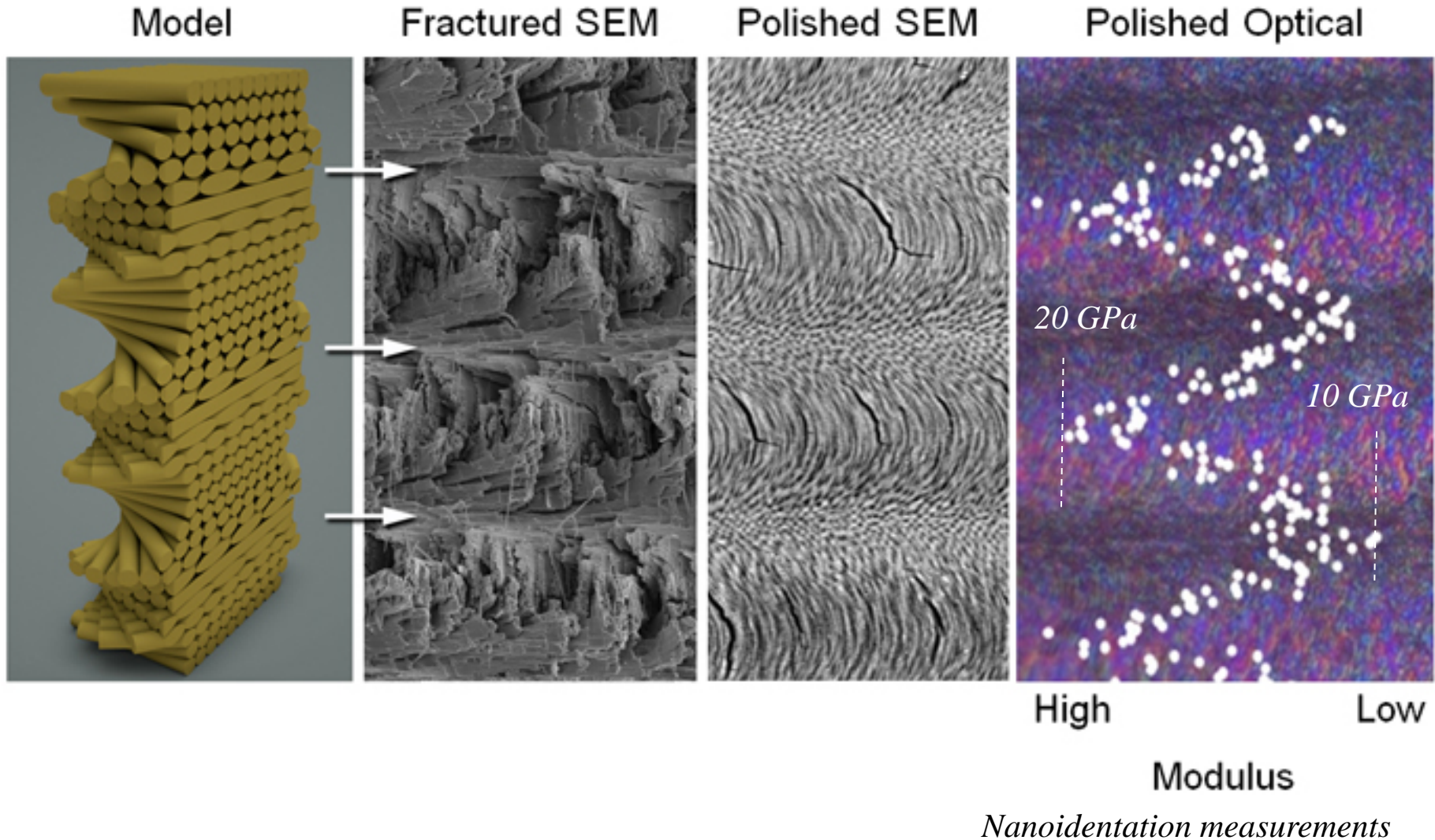
ess
MPa
Pa
i
e
ess
.00 MPa

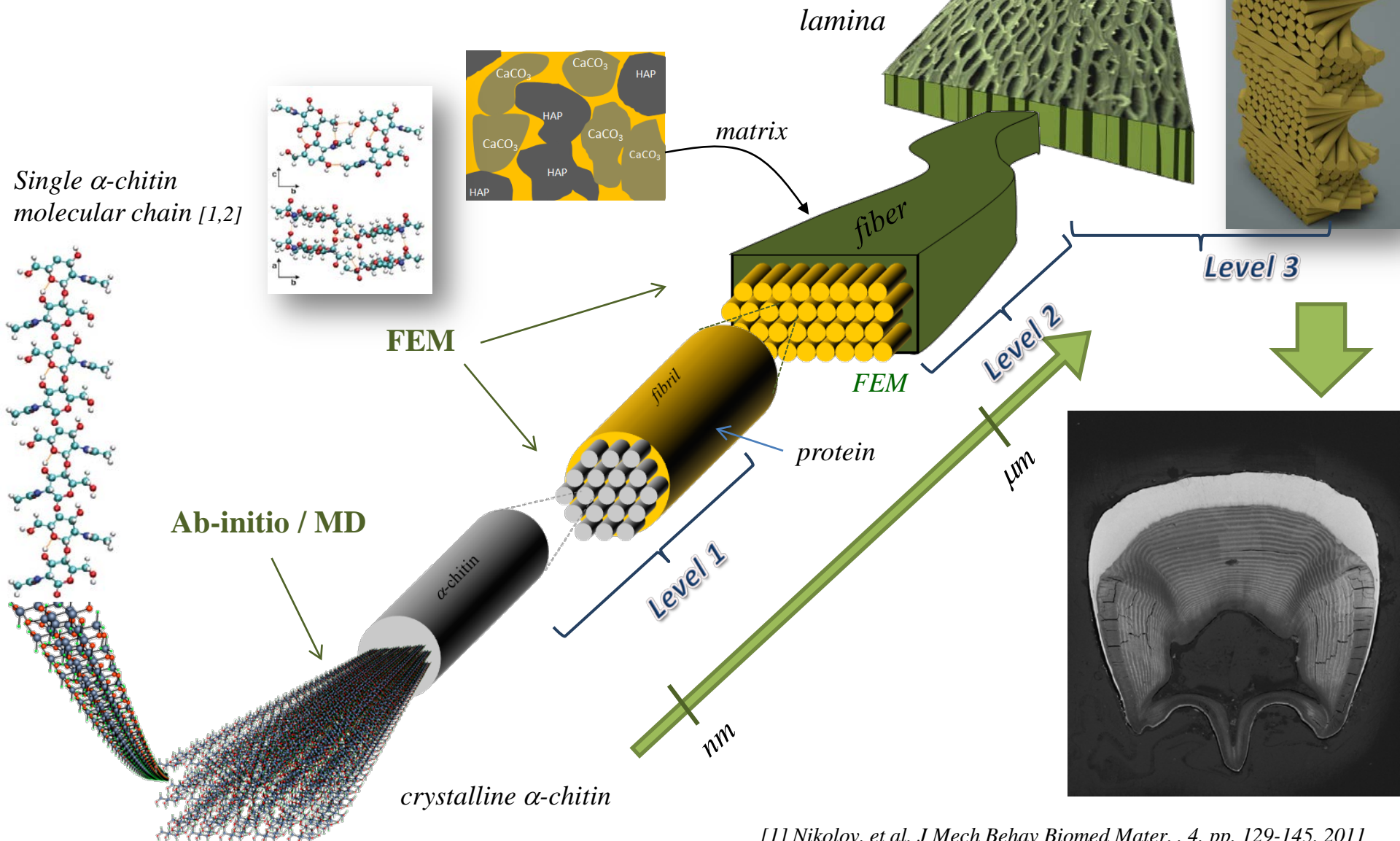


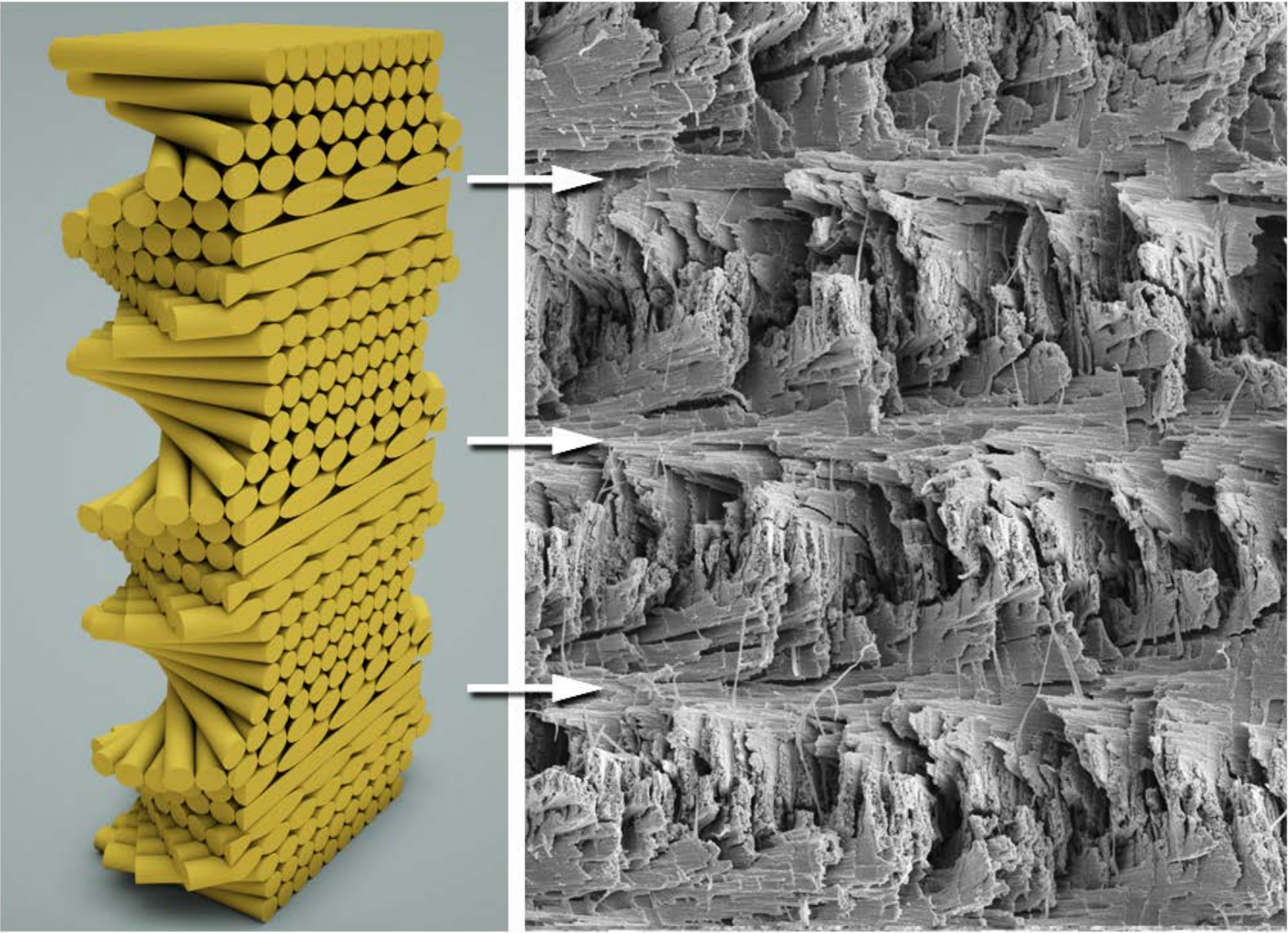
20 um



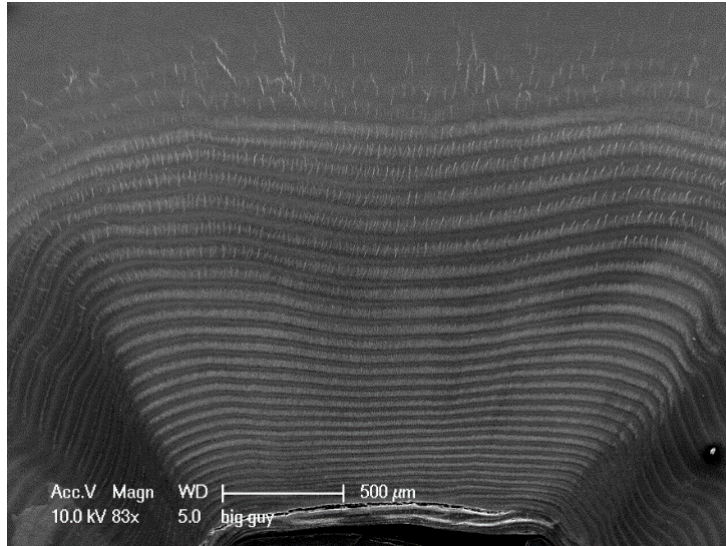
Stomatopod Dactyl Club



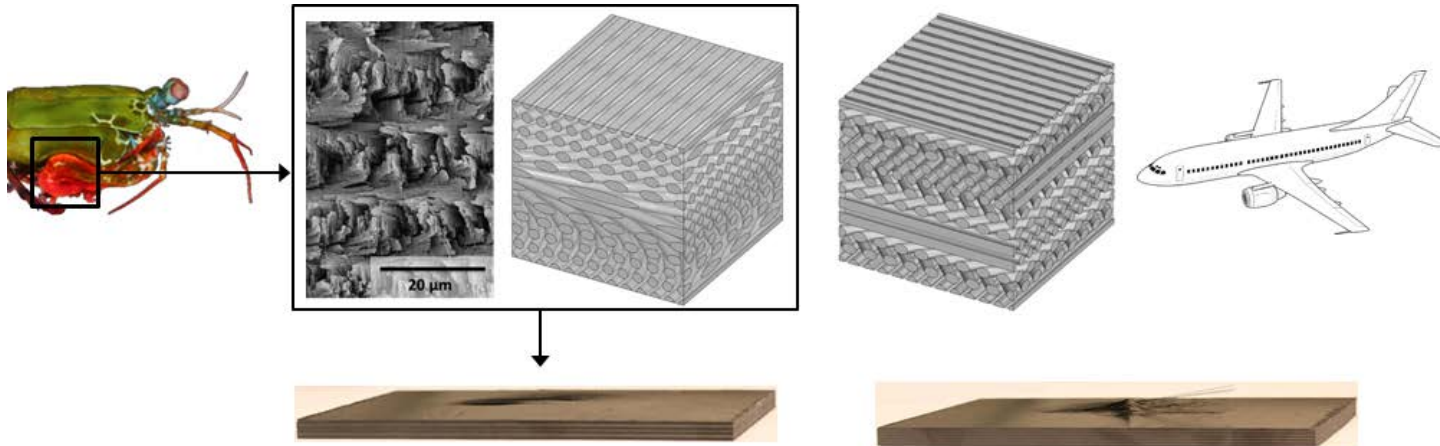
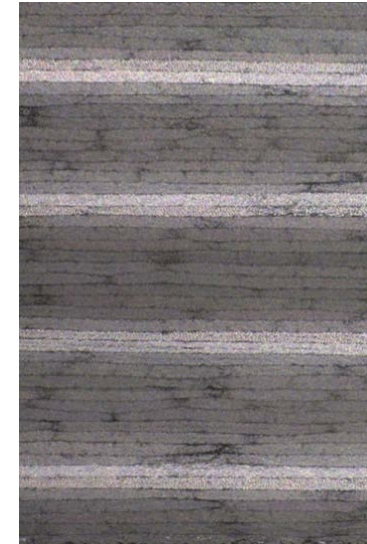




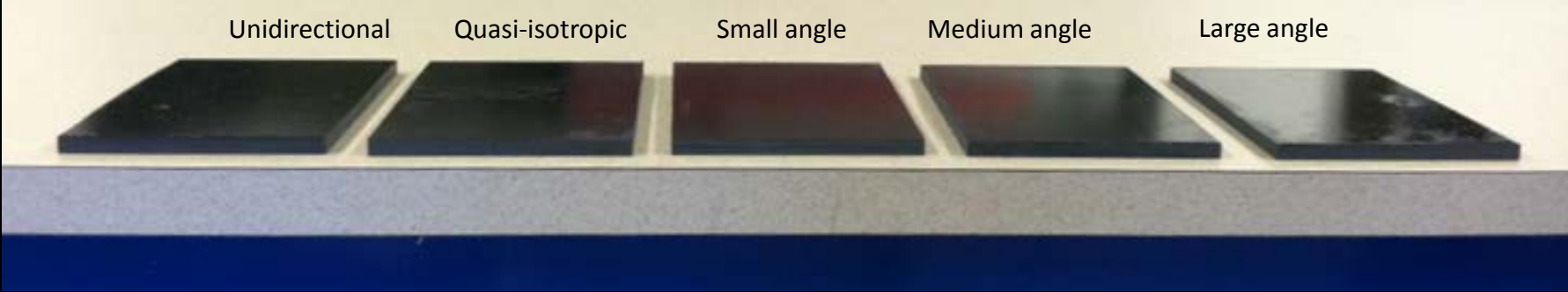
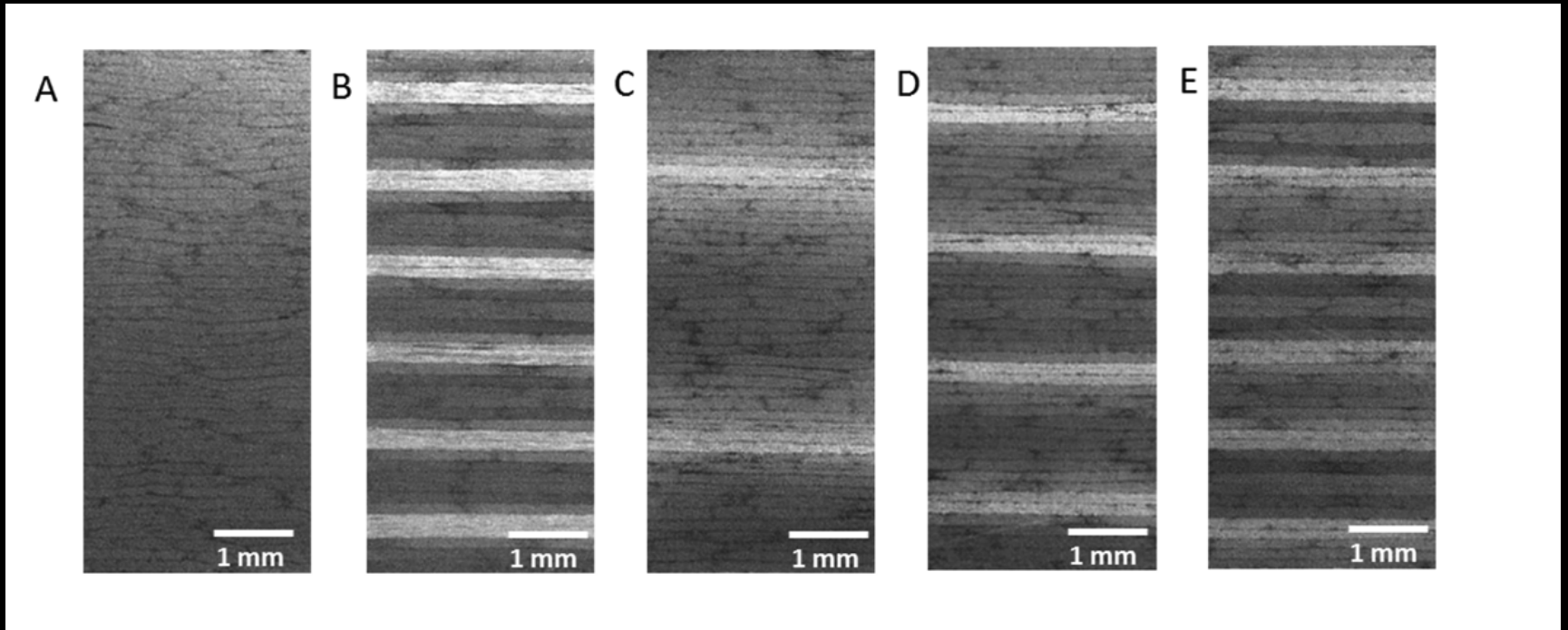
Stomatopod club: Periodic region



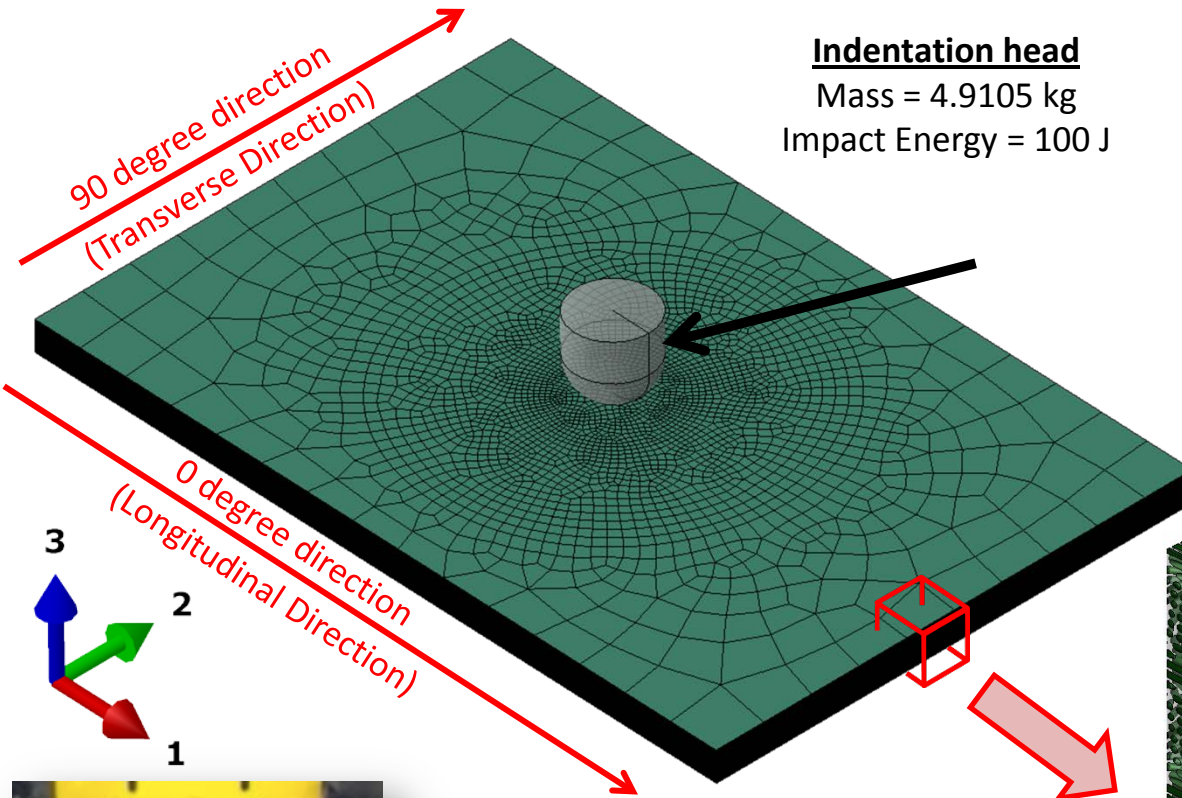
Composite mimic



L.K. Grunenfelder, N. Suksangpanya, C. Salinas, G. Milliron, N. Yaraghi, S. Herrera, K. Evans-Lutterodt, S.R. Nutt, P. Zavattieri, D. Kisailus, "Bio-Inspired Impact Resistant Composites", Acta Biomaterialia, 2014.



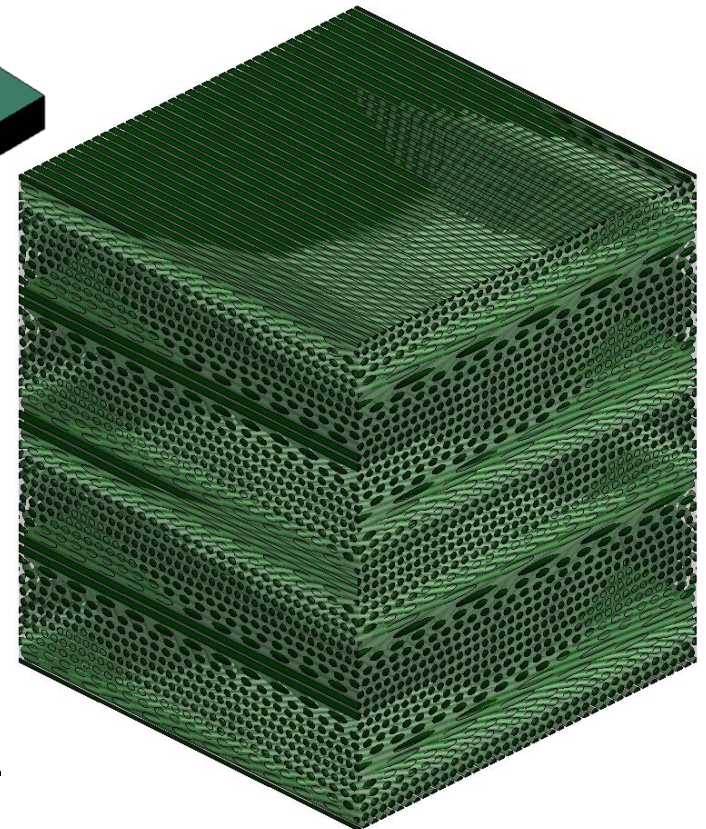
DROP TOWER TEST MODEL



Indentation head
Mass = 4.9105 kg
Impact Energy = 100 J

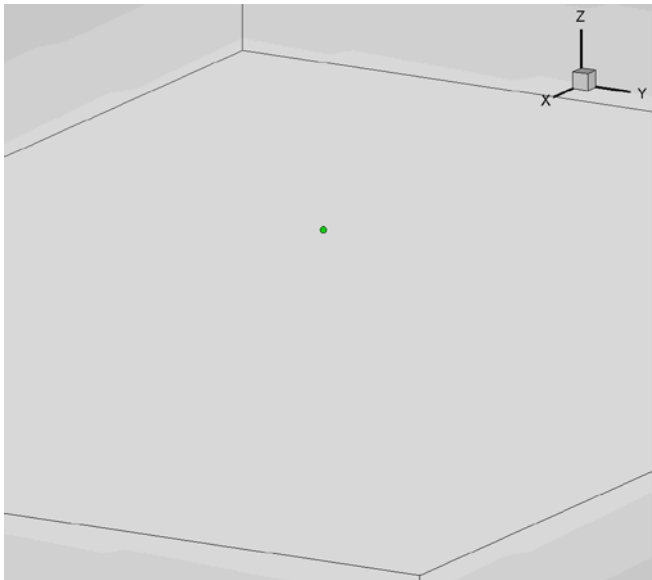
48-ply composite:

- Quasi-Isotropic
- Small-angle helicoidal
- Medium-angle helicoidal
- Large-angle helicoidal

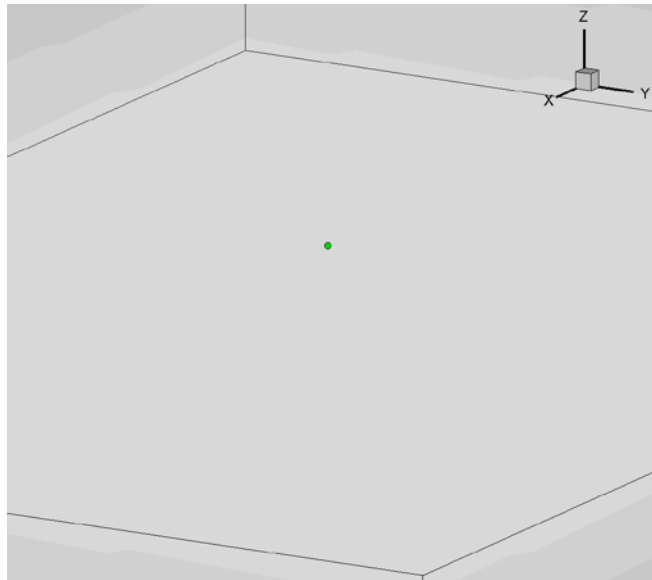


Hashin anisotropic damage model

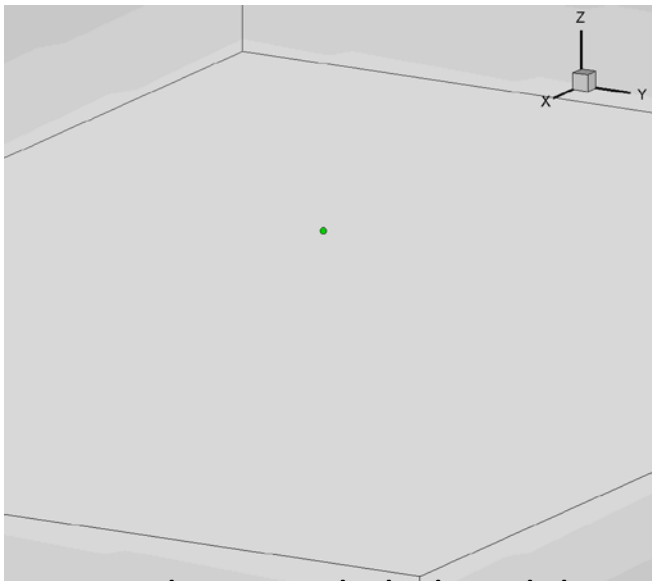
Points represent node at which the Hashin criteria meets at different times



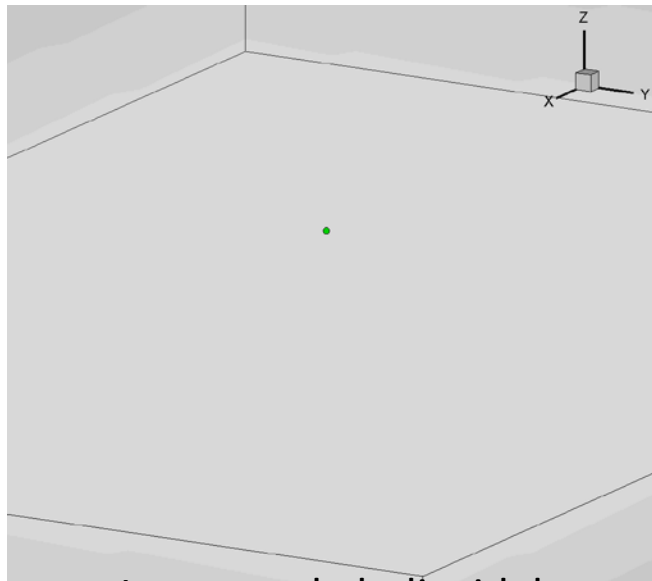
Quasi-Isotropic



Small-angle helicoidal

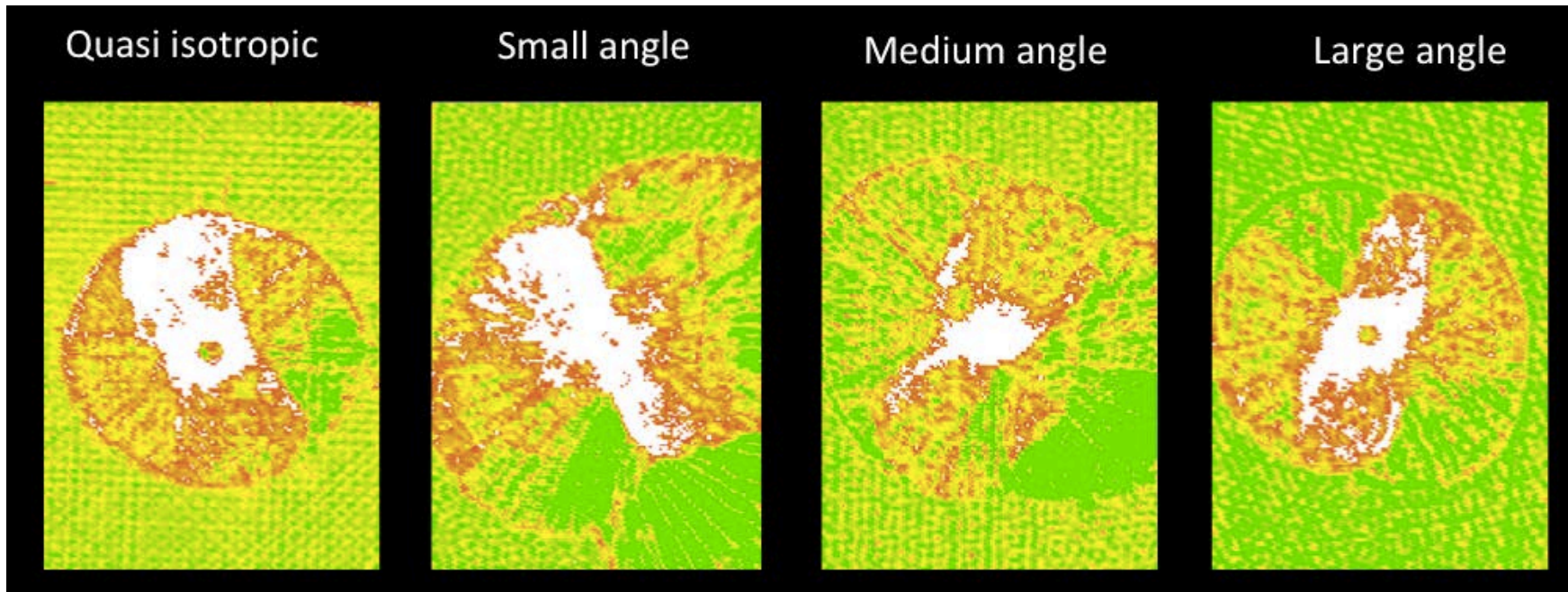


Medium-angle helicoidal

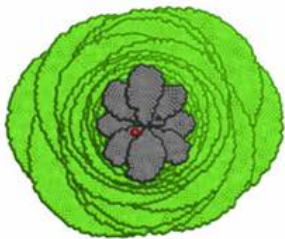


Large-angle helicoidal

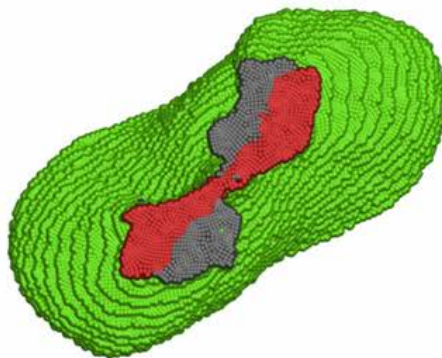
- Matrix Tension Mode
- Matrix Compression Mode
- Fiber Tension Mode
- Fiber Compression Mode



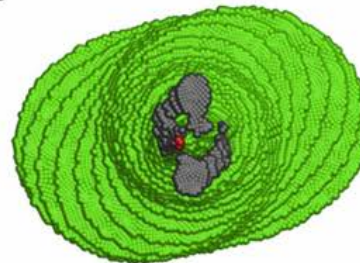
A



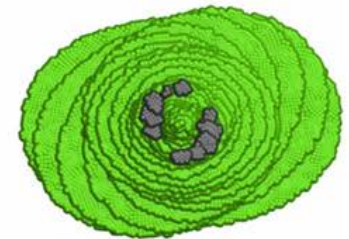
B



C



D

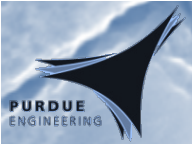


● Matrix Tension Mode

● Matrix Compression Mode

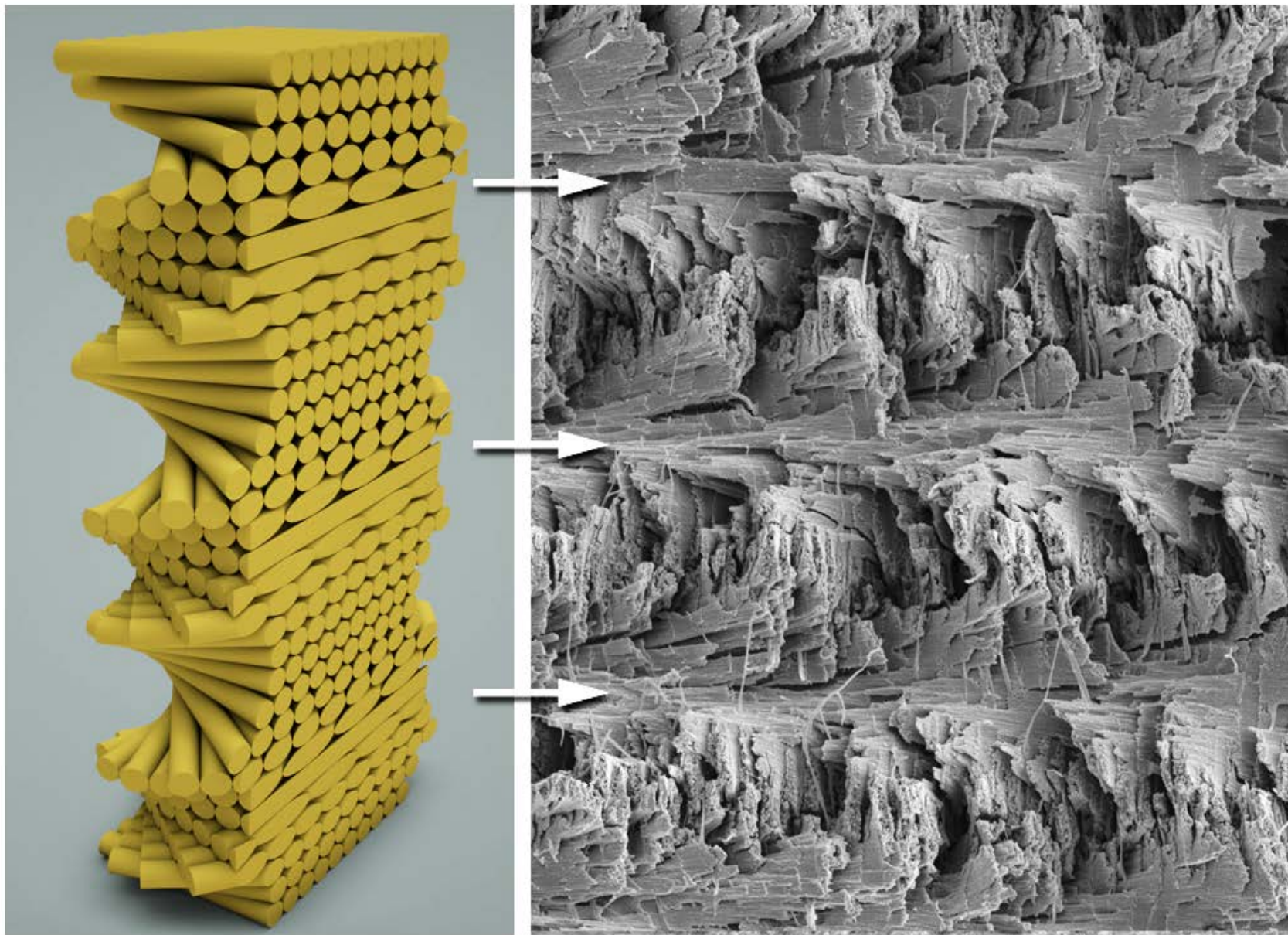
● Fiber Tension Mode

● Fiber Compression Mode



Fracture Analysis – Periodic region

Computational Multi-Scale
Materials Modeling Lab

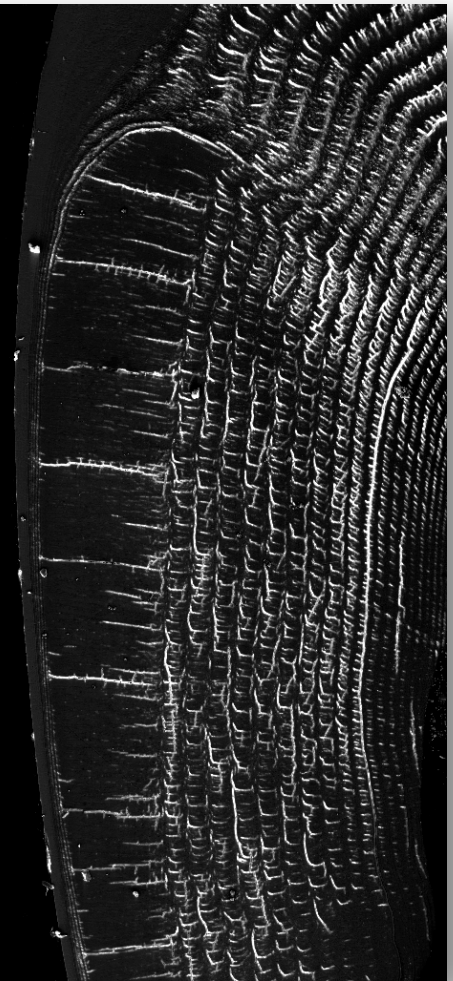
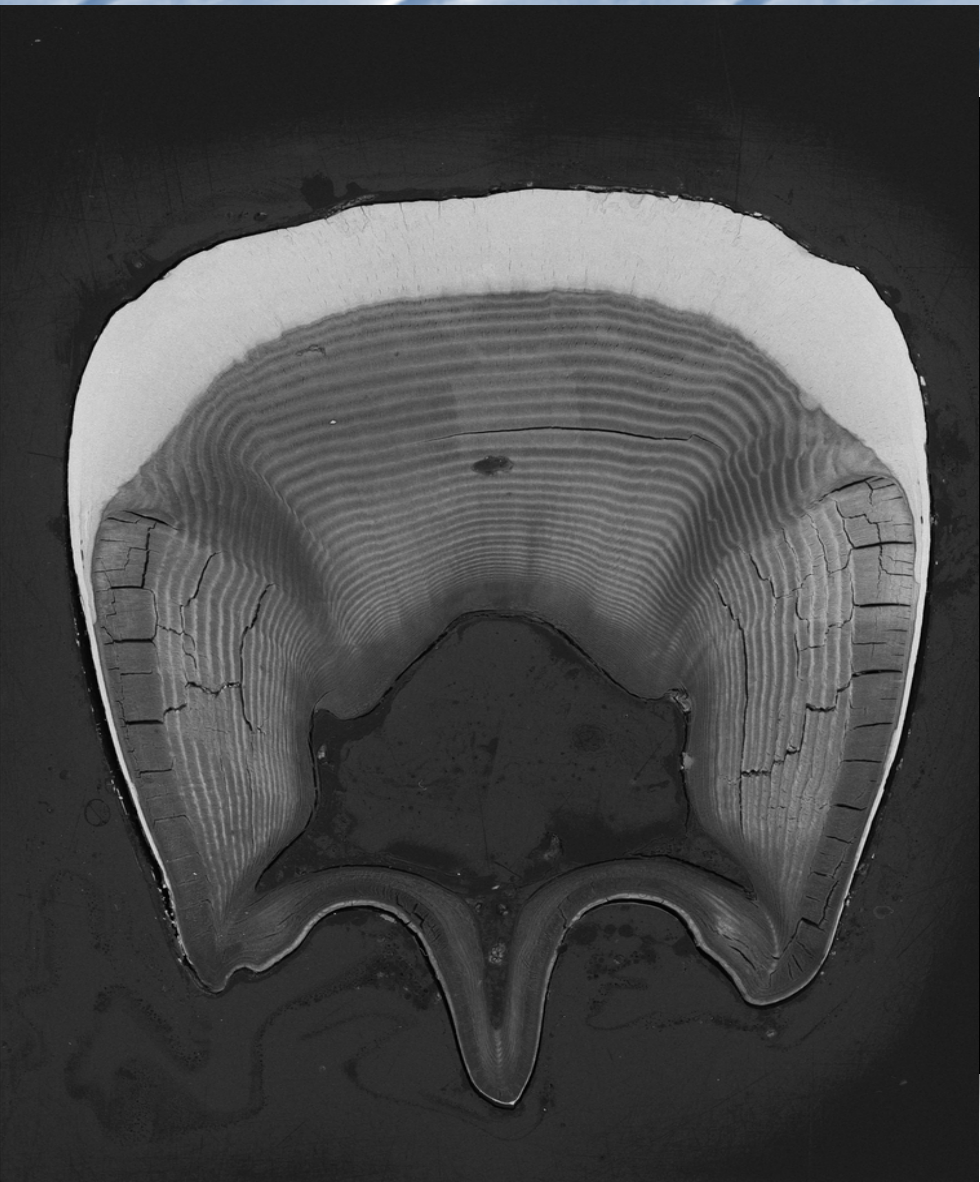


SEM HV: 30.00 kV
View field: 6.87 mm
Name: 20100325-5

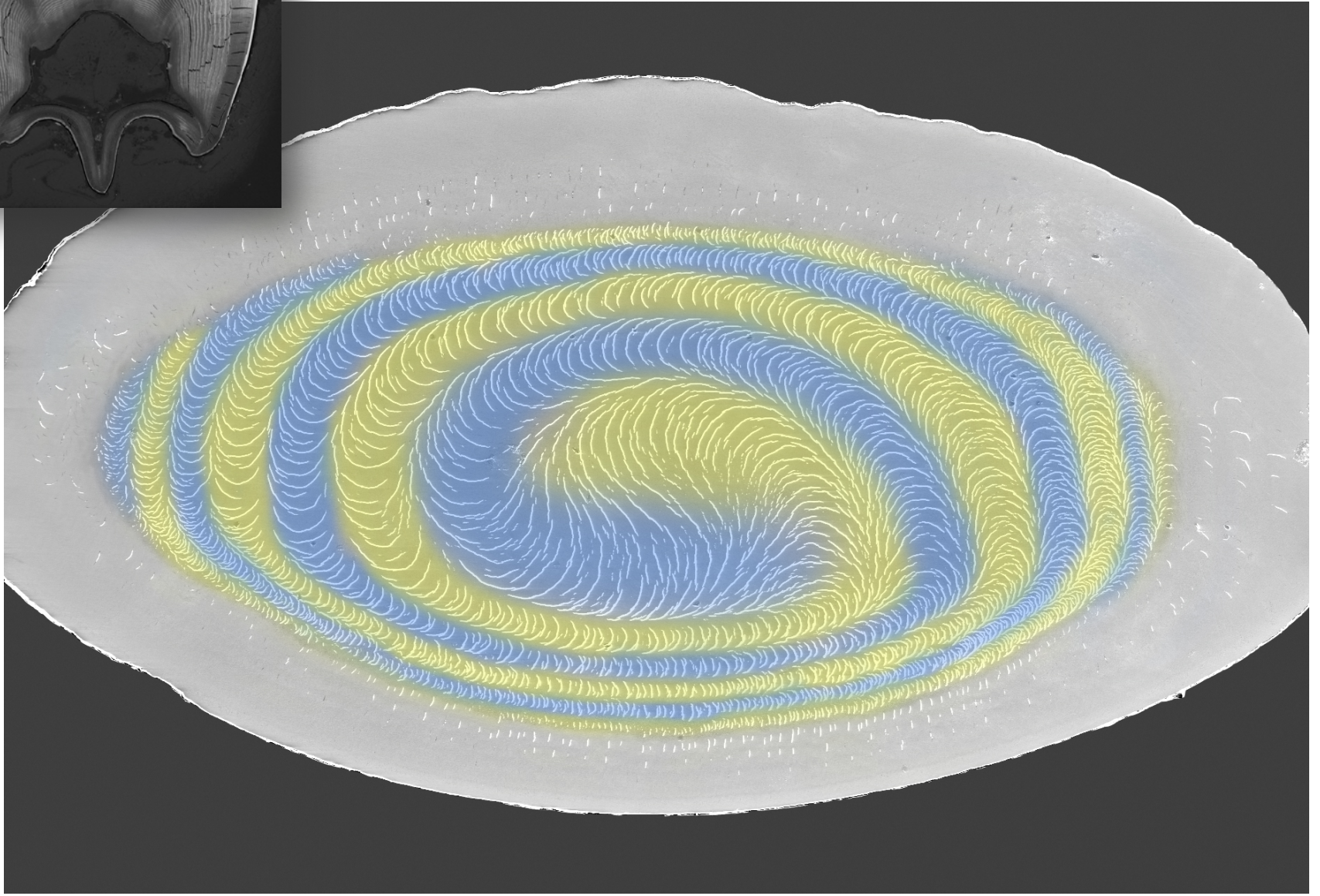
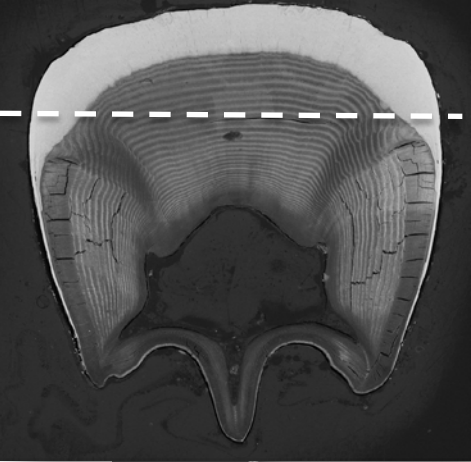
WD: 40.04 mm
Det: BSE

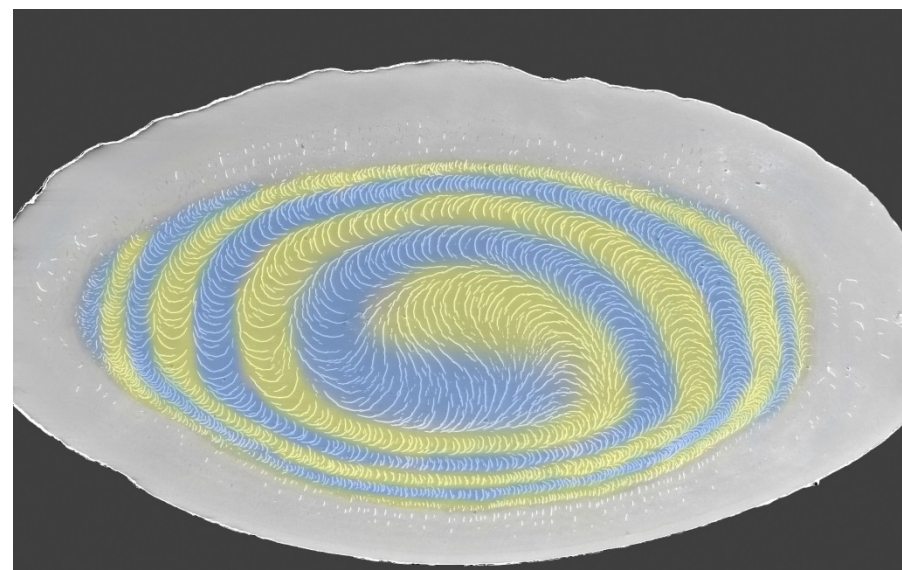
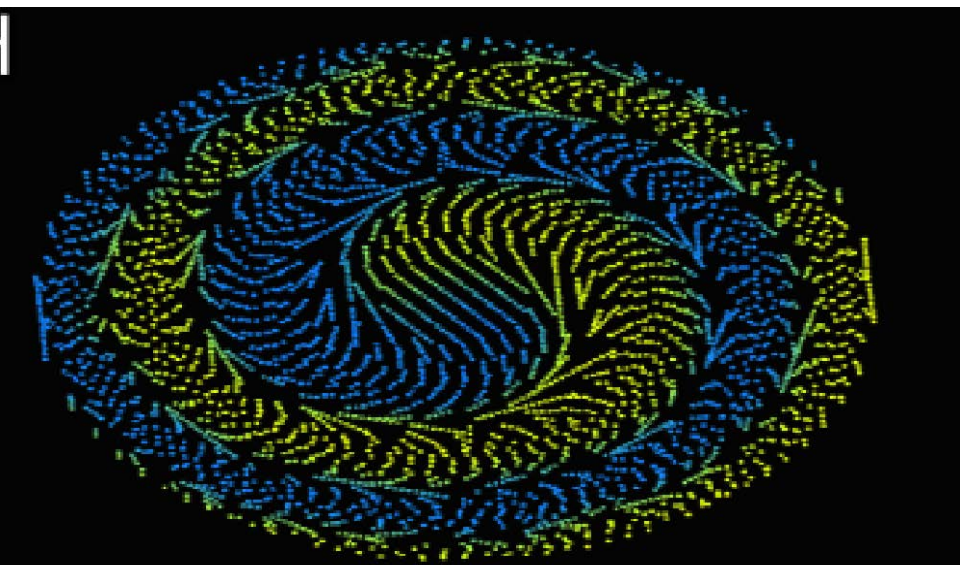
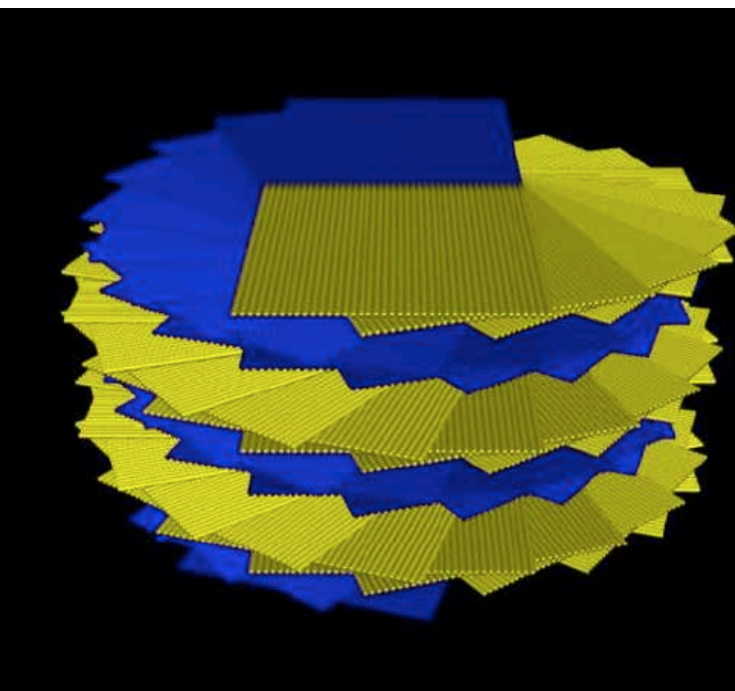
2 mm

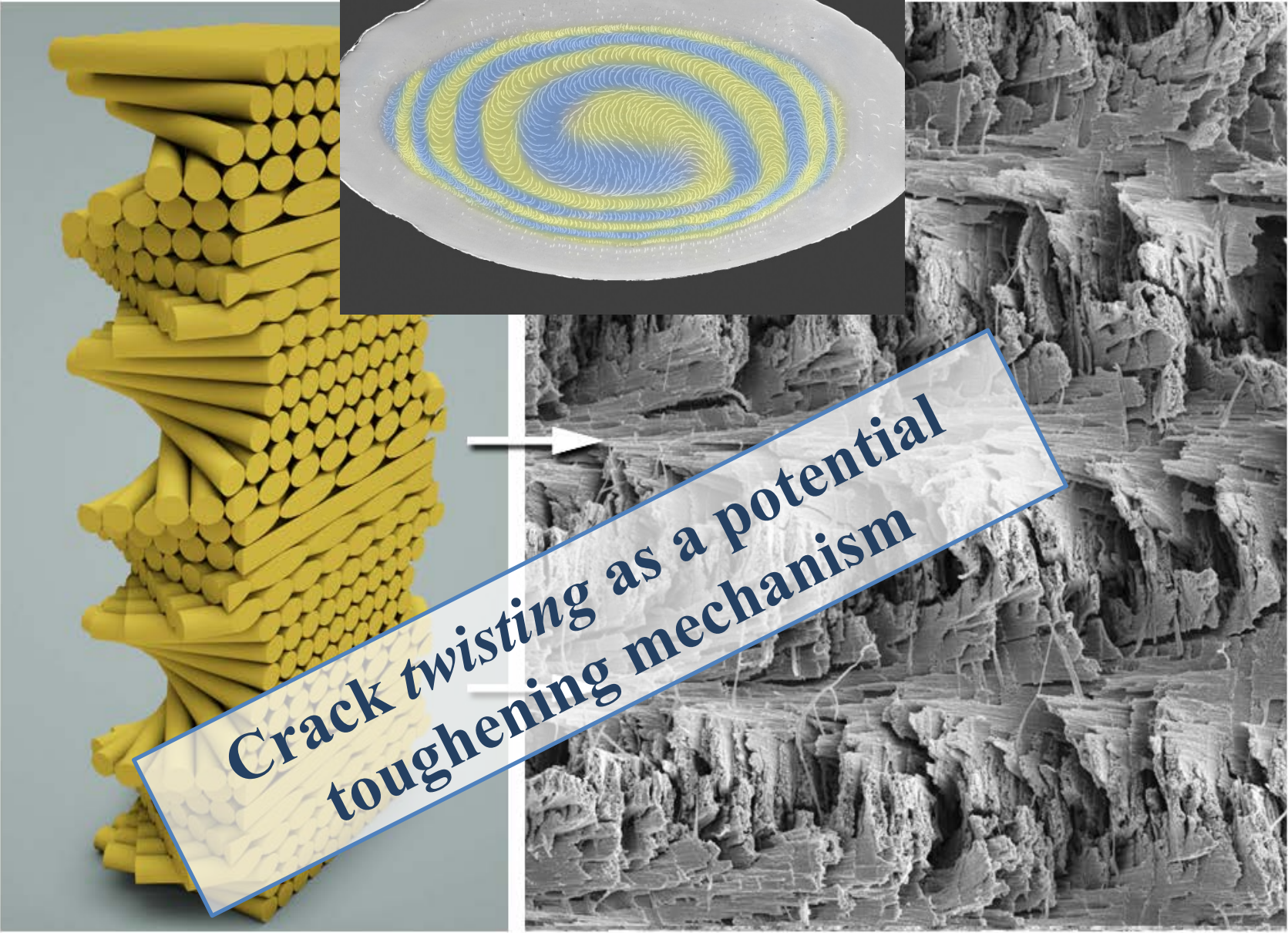
VEGA\\ TESCAN



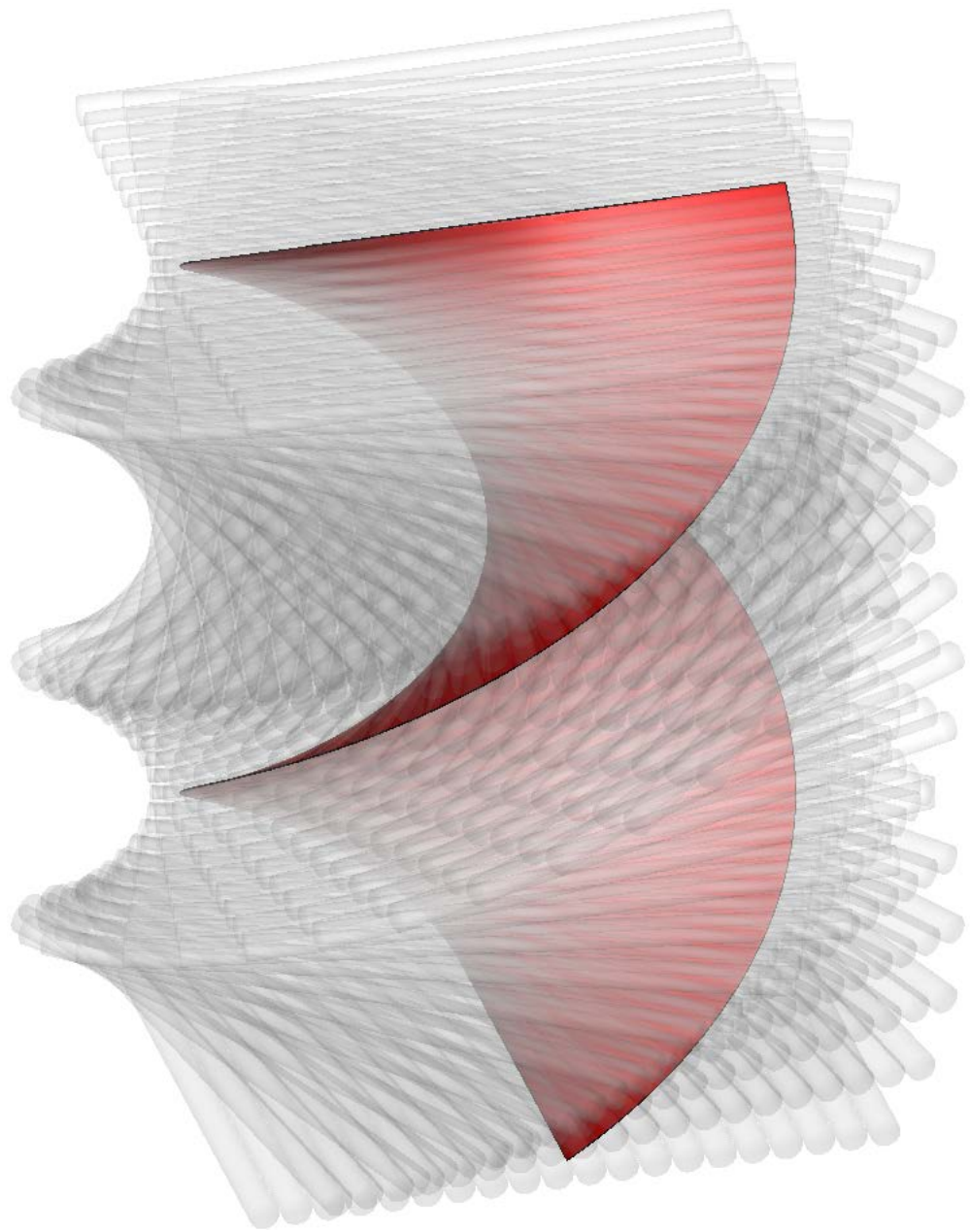
Post sonication back scattered electron micrograph.

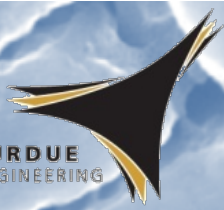




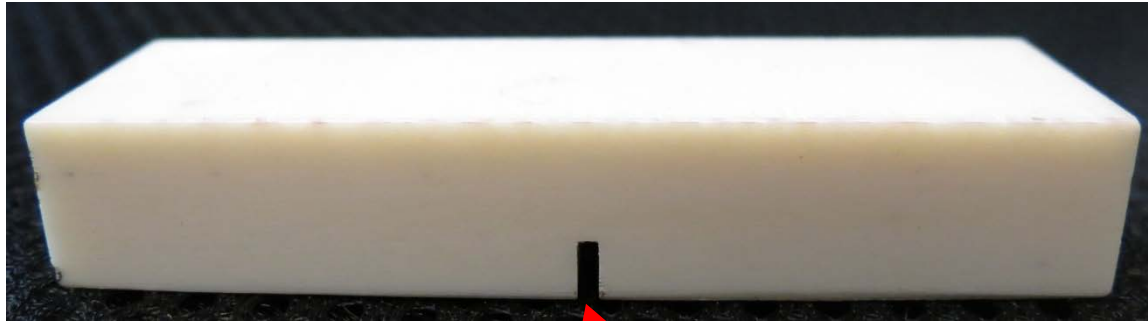


Crack twisting as a potential toughening mechanism





Then, cutting the notch to the length determined earlier.

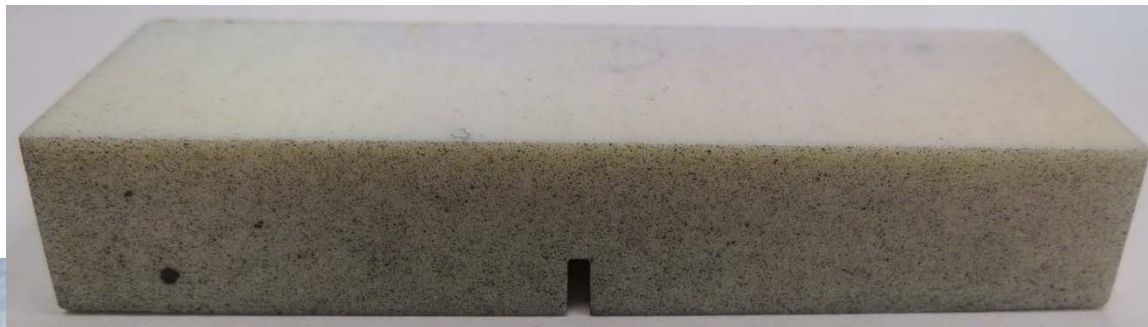


Initial Crack

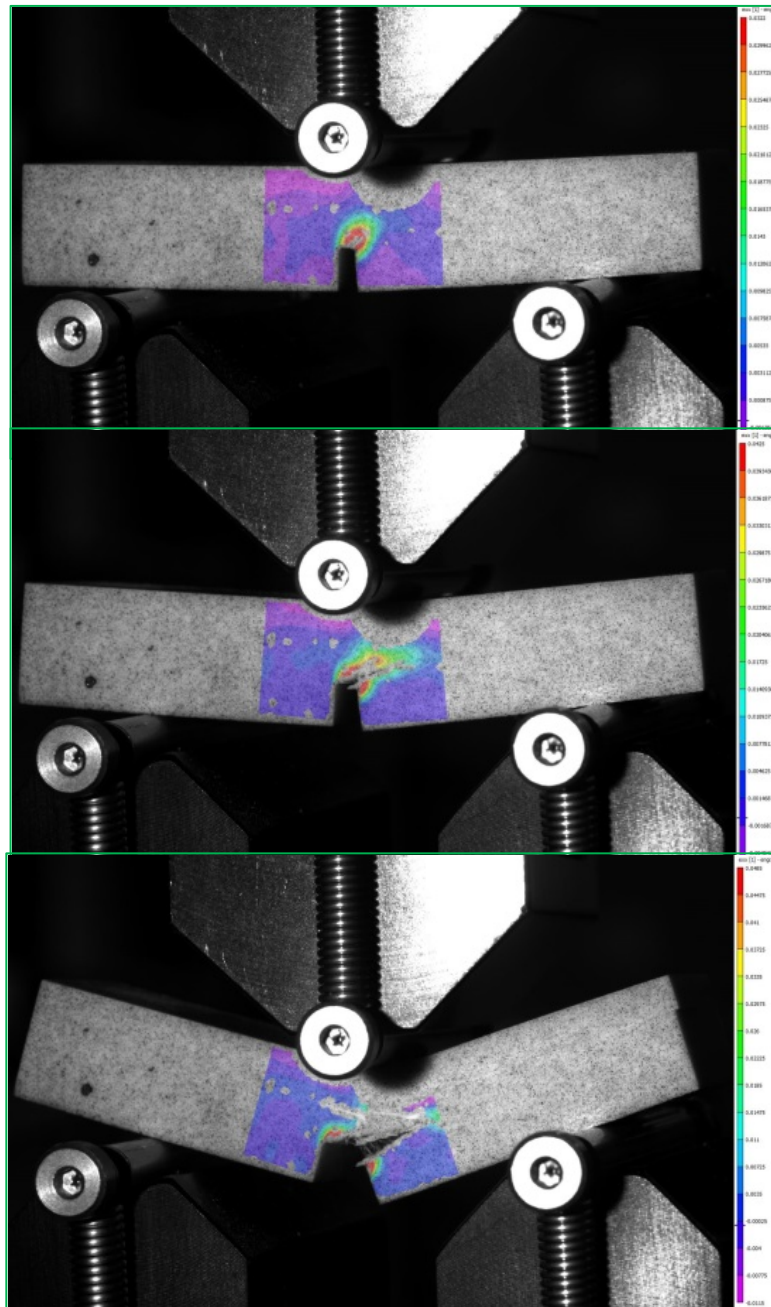
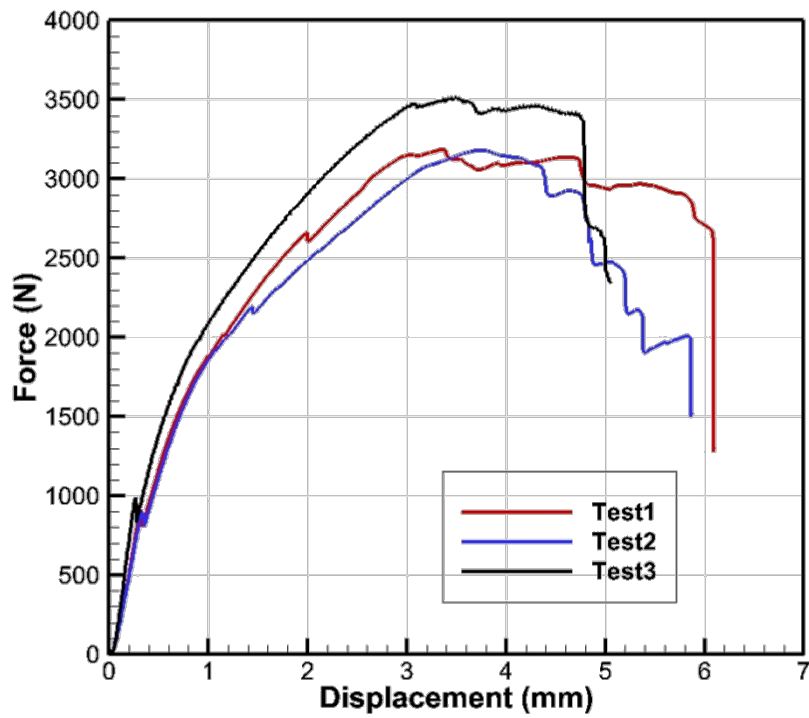
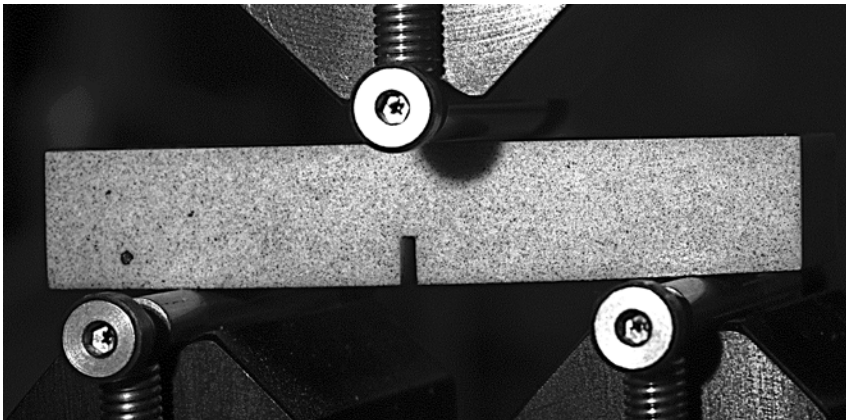
3.784 mm Length

1.778 mm Width (= Blade thickness)

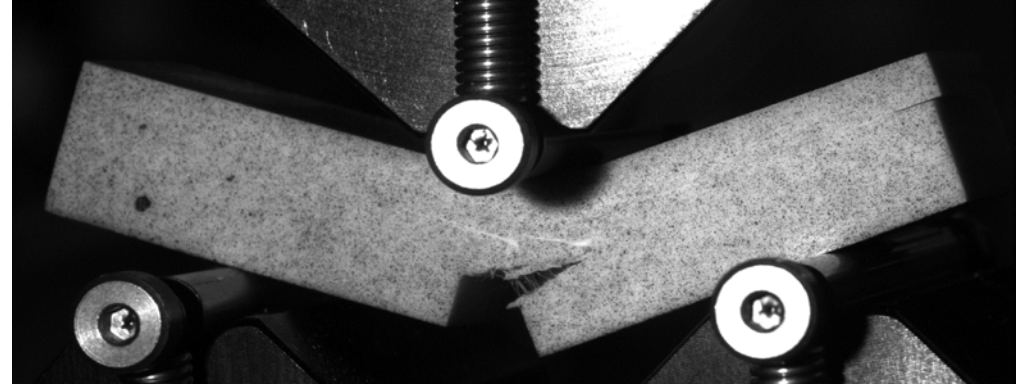
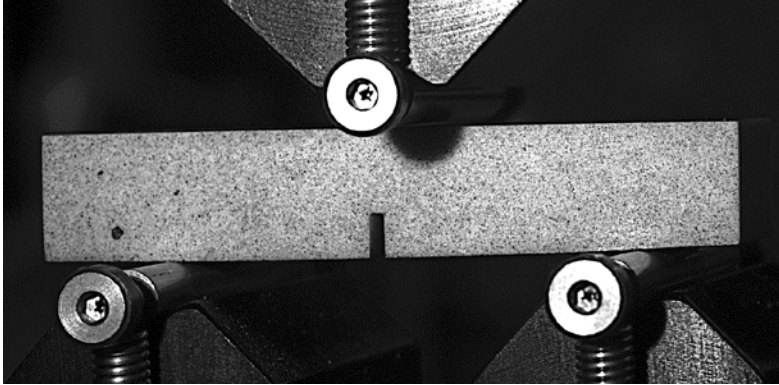
After that, preparing the sample for Digital Image Correlation (DIC) analysis by spraying the surface of sample.



Testing of Composite Biomimetics



Testing of Composite Biomimetics



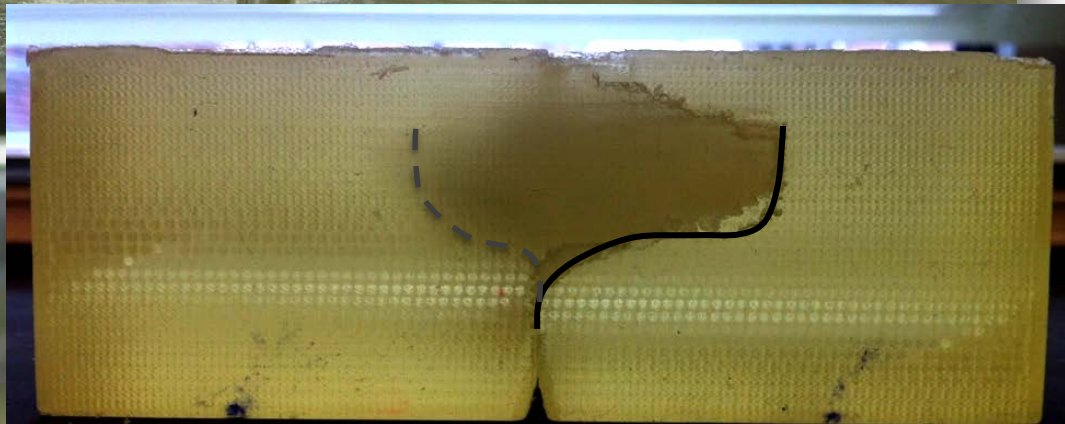
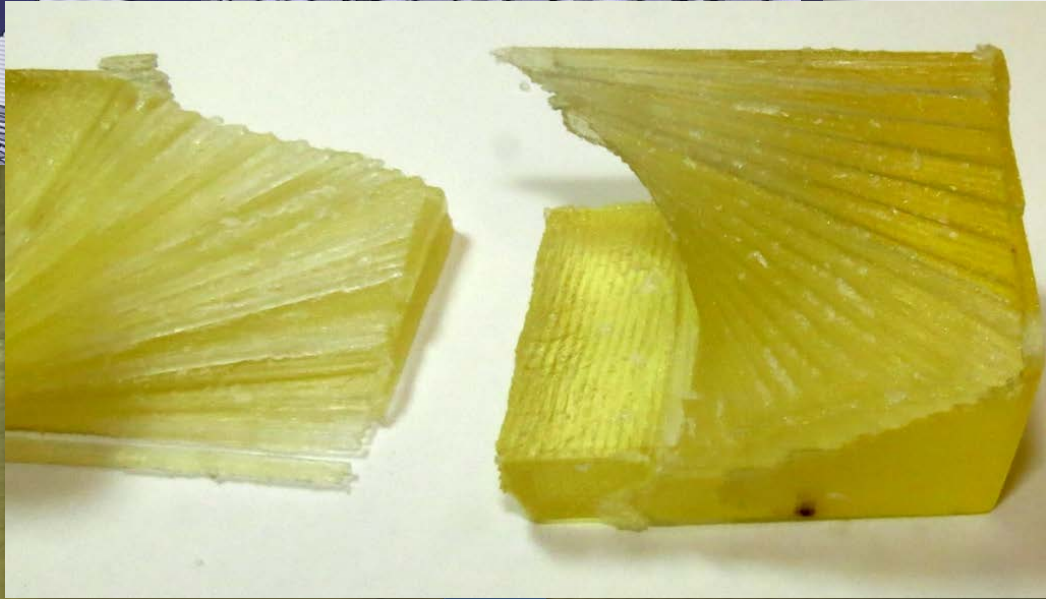
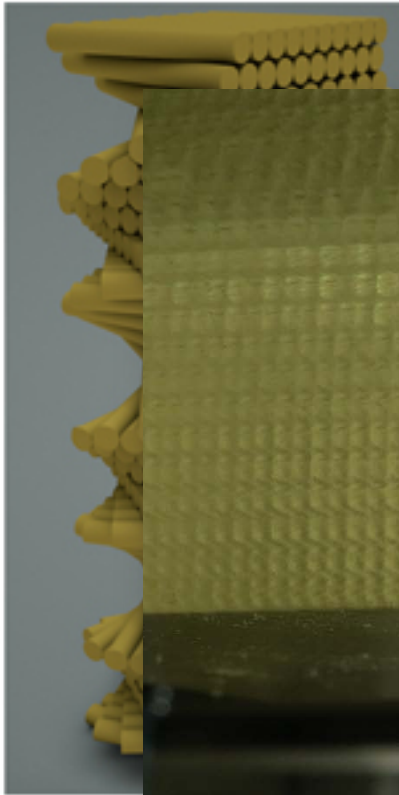
Front view

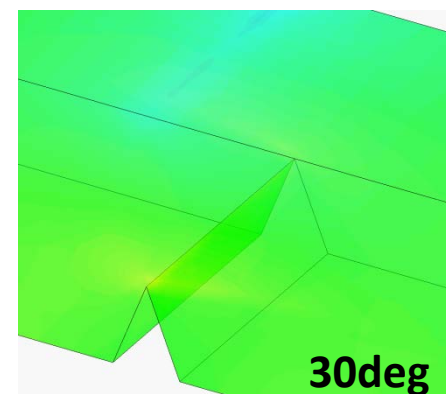
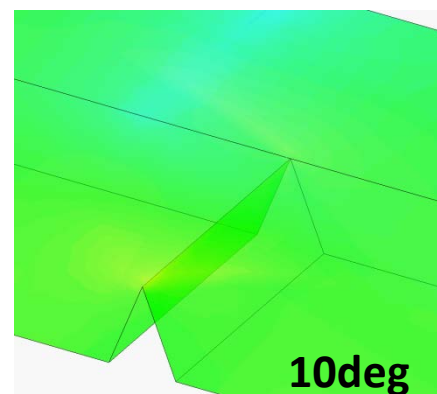
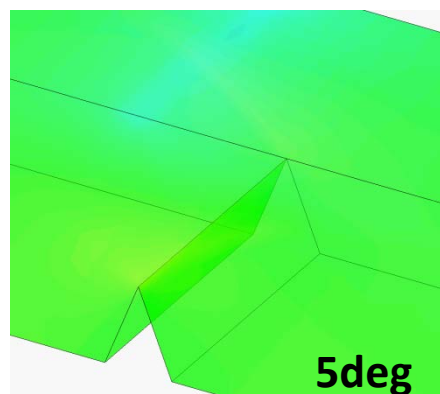
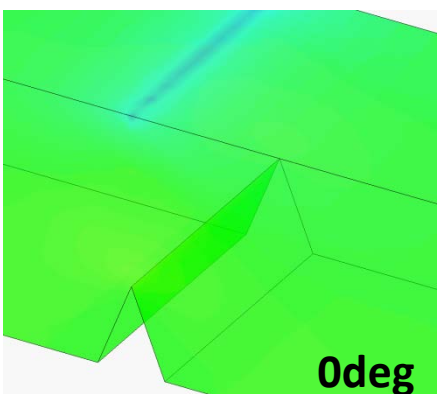
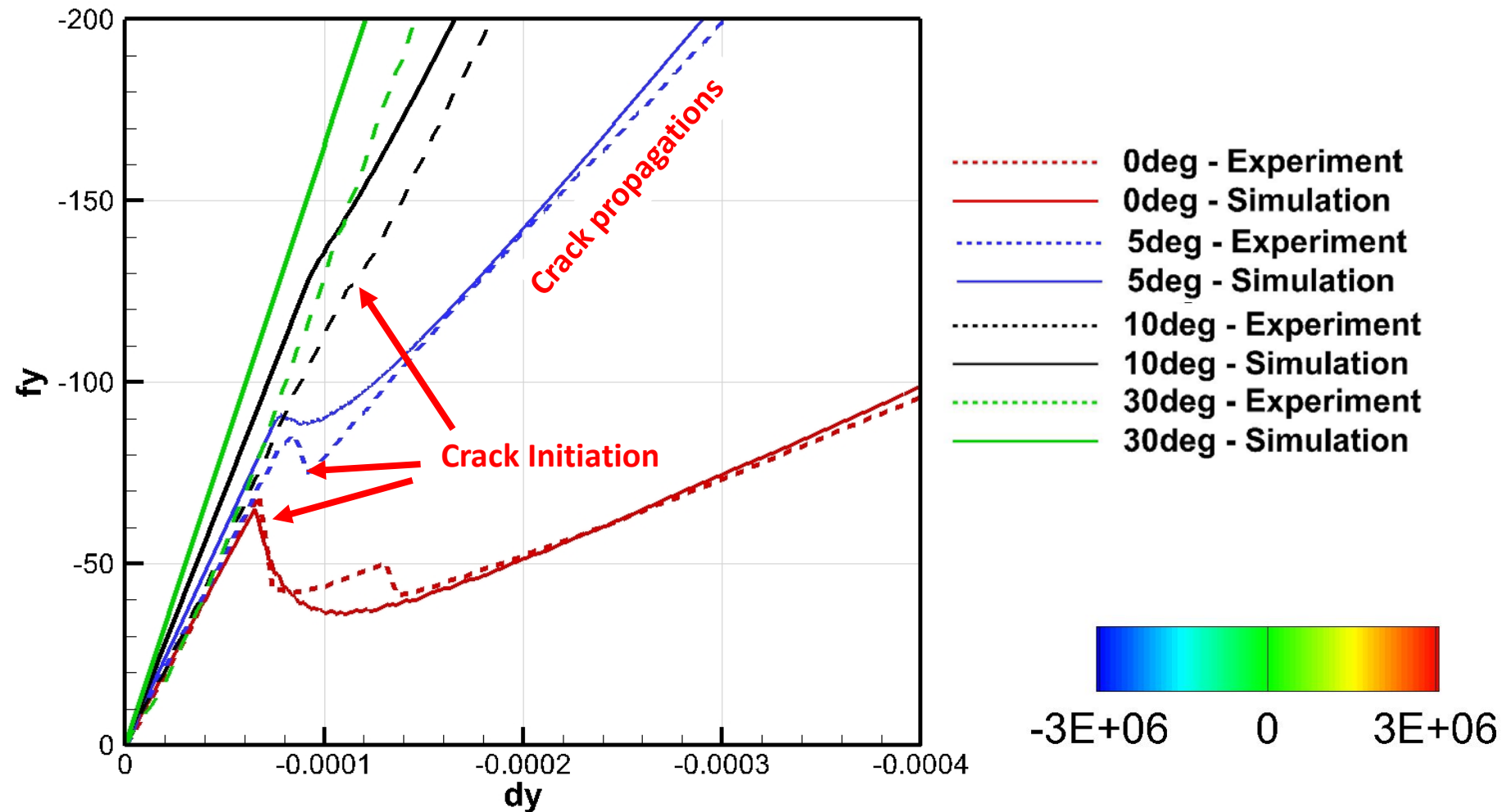


Back view

Biomimetics: 3D printing

Model







dy: Abrasion-
ological mater



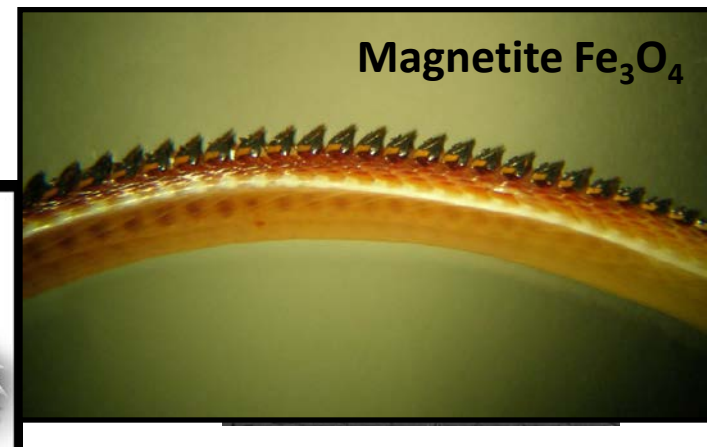
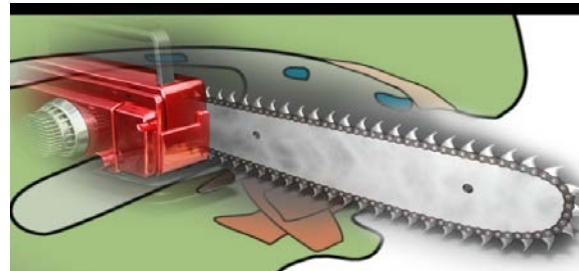
Chiton's teeth

In Collaboration with Dr. David Kisailus,
Qianqian Wang, University of California
Riverside

Chiton's teeth (*C. stelleri*)

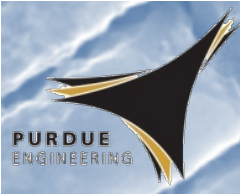


Chitons, a group of elongated mollusks that graze on (and erode) hard substrates for algae.



Magnetite Fe_3O_4

mineralized radular teeth

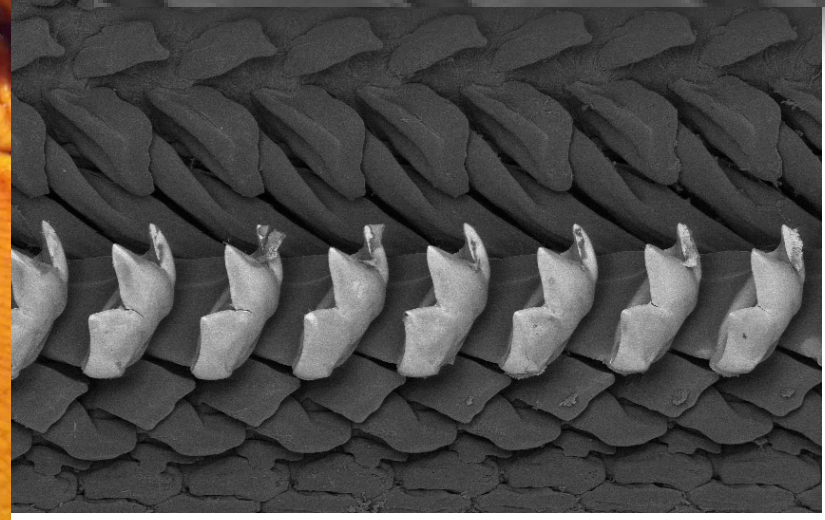
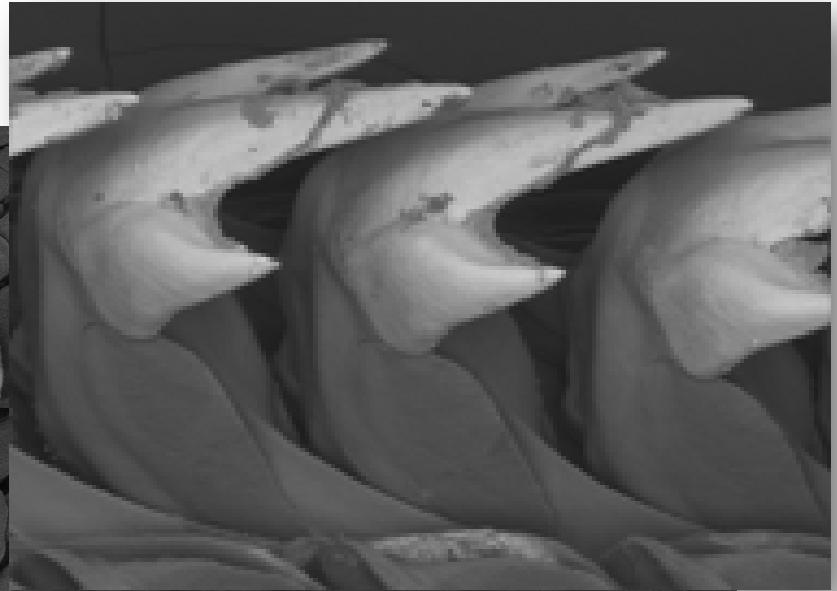
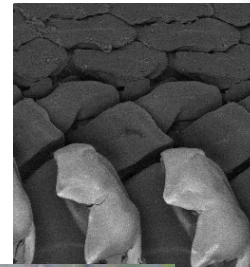
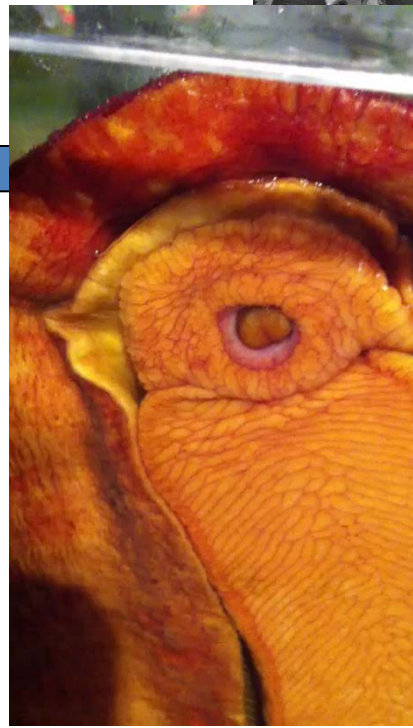
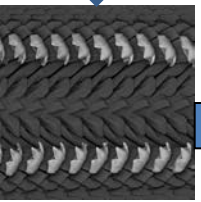


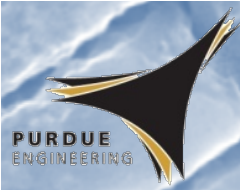
Chiton's teeth

Chiton's teeth (*C. stelleri*)



Chitons, a group of elongated mollusks that graze on (and erode) hard substrates for algae.





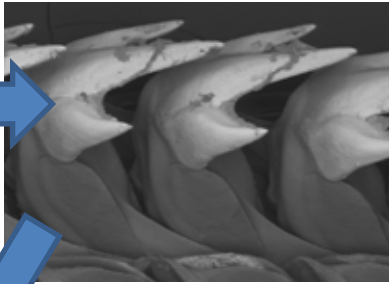
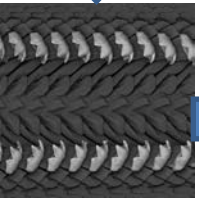
Chiton's teeth

In Collaboration with Dr. David Kisailus,
University of California , Riverside

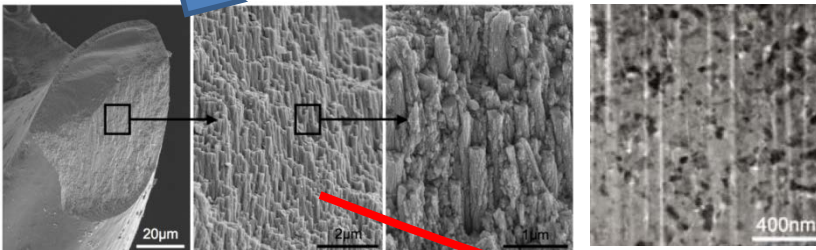
Chiton's teeth (*C. stelleri*)



Chitons, a group of elongated mollusks that graze on (and erode) hard substrates for algae.

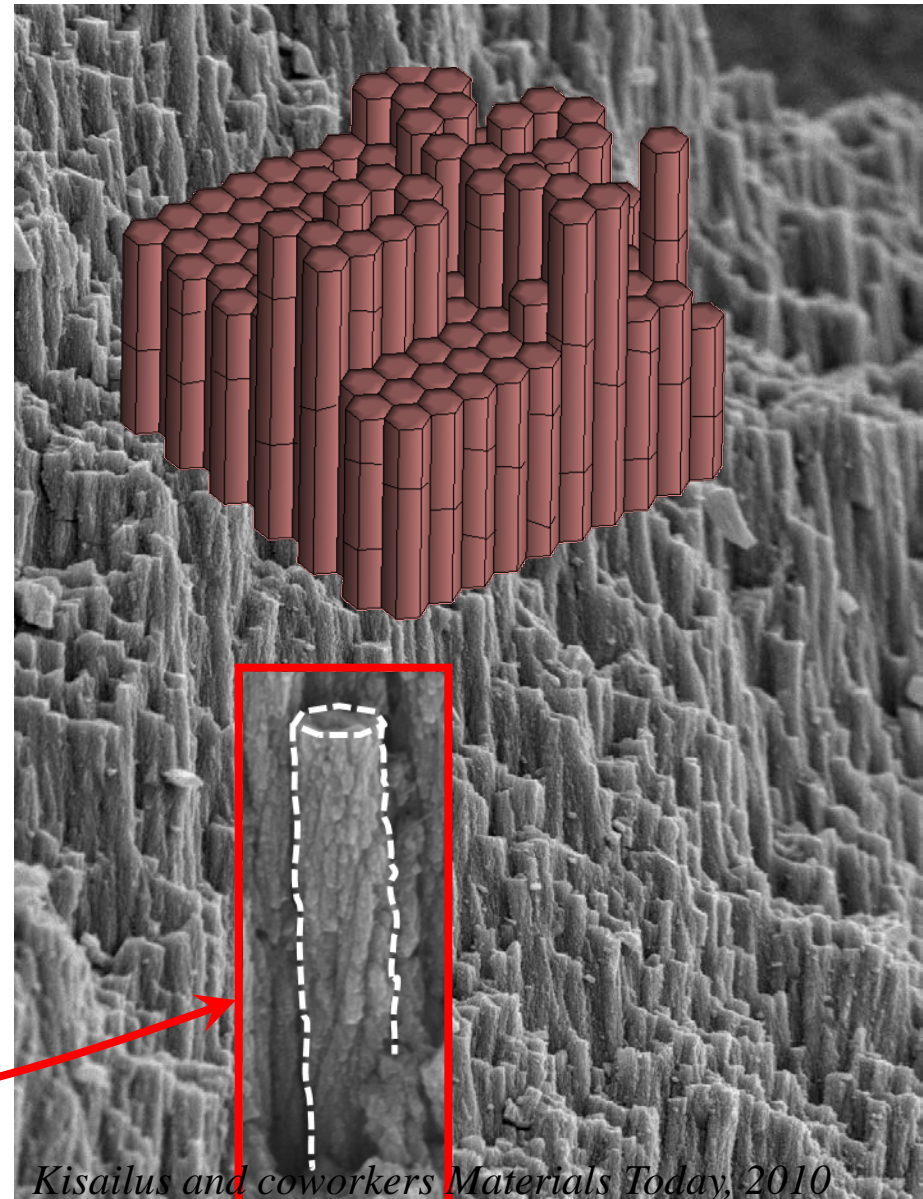


mineralized radular teeth



Hierarchical structure of Chiton's tooth.

SEM picture: Rod-like ultrastructure, TEM: magnetite nanograins.



Kisailus and coworkers Materials Today, 2010

Other related projects

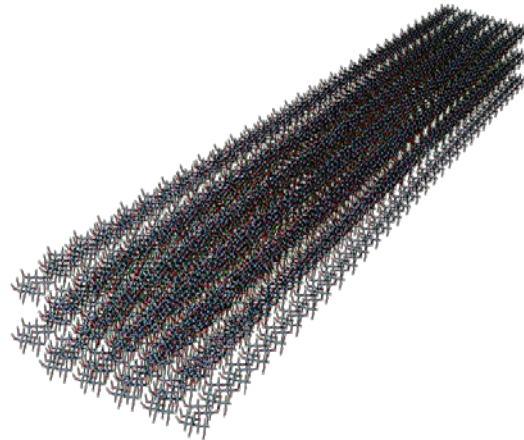
What do marine creatures have in common with trees?



Polysaccharides



Cellulose



Chitin



Tardigrades

Water bears

- They can withstand -200°C to 150°C
- They can survive high pressure.
- They survived the vacuum of outer space.
- They resist solar radiation, gamma radiation, ionic radiation— at doses hundreds of times higher than would kill a person.
- They can go without food or water for nearly 120 years, drying out to the point where they are 3% or less water, only to rehydrate, forage, and reproduce



The study of the Structure-Function relationship requires:

1. Study of the typical loading conditions.
2. Microscopy Study to understand the internal structure.
3. Experimental observations
4. Speculations
5. Hypothesis
6. New ideas for biomimetic material design

Acknowledgement

Acknowledgments:

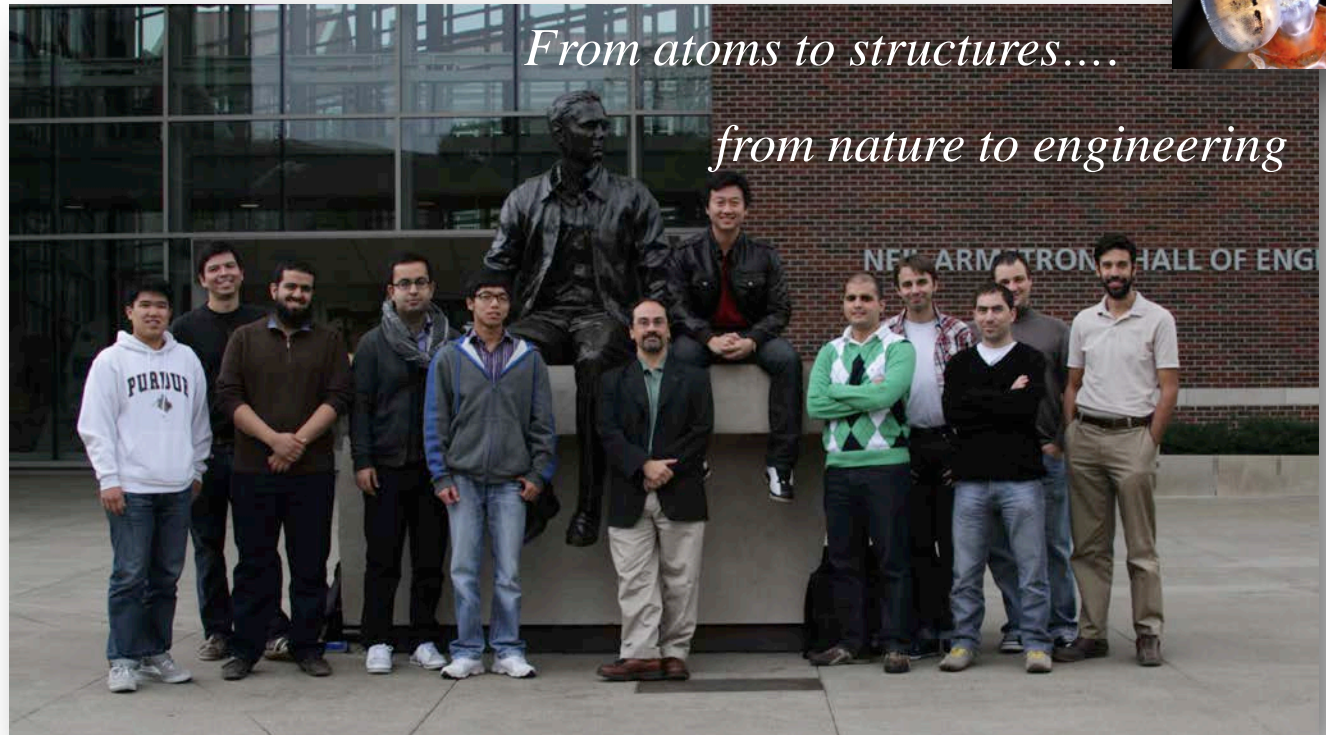
Students:, Enrique Escobar, Isaias Gallana, Nicolas Guarin, Chan Jeong, Nobphadon Suksangpanya, Di Wang, Yunlan Zhang

Collaborators: David Kisailus, UC-Riverside, Horacio Espinosa, Northwestern, Joanna McKittrick, UC-San Diego

Funding: AFOSR, AFOSR MURI, USFS, NSF CAREER



PURDUE
UNIVERSITY



From atoms to structures....

from nature to engineering





Thanks!

Questions?

Pablo Zavattieri

Computational Multiscale Materials Modeling Lab

`zavattie@purdue.edu`

`http://engineering.purdue.edu/~zavattie`