

Background and Introduction

- Analyzing the tensile strength of compacted particle composites is crucial in pharmaceutical industry.
- The density and porosity of compacted tablets will determine how quickly it will be absorbed by a body that digests it.

Predictive constitutive models of inter-particle interactions for a variety of physical mechanisms



Dominant mechanisms:

- Elastic deformations - Plastic deformations - Bonding - Strain-rate mechanisms - Friction and fracture

Concurrent and efficient multi-scale strategies which are fully-descriptive at the granular scale



Motivation

The purpose of this study is to test tablets containing various compositions of microcrystalline cellulose and lactose at several relative densities in order to understand the changes in fracture strength of the tablets.

Methods and Approach





Analyzing tensile strength and fracture behavior in MCC and Lactose composite tablets Melanie. Hacopian, Caroline. Baker, I. Bojanini, V. Lopez, J. Hoffman, Marcial Gonzalez

100% Lactos

— 50% Lactose

-40% Lactose

20% Lactose

particles [7].

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Relative Densit

h vs. Relative Density of Lactose and MCC Micture

Elastic Modulus for Lactose and MCC Mixtures

0.7 0.8 0.9

 $E_c = fE_f + (1-f)E_m$ — Upper Bound — Lower Bound $E_c = \left(\frac{f}{E_f} + \frac{1-f}{E_m}\right)^{-1}$

Mass Fraction of Lactose

Compaction Pressure in Terms of Mass Fraction

of a Mixture with a Plastic Law Ratio of 0.33

—0% Lactose

80% Lactose

60% Lactose

- Water intake and swelling





Products and Processe

Mass Fraction of Material A



—76%

—92%

—84%

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lactose being unable to form solid bridges with other





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Polydispersed Mixtures



For 1:0.1: $K_A = 1MPa$, $K_B = 0.1MPa$, $M_A = M_B = 1.5$. The mean diameter of A is 300µm and the mean diameter of B is 250µm.

For 1:1 Ratio: $K_A = K_B = 1$ MPa. $M_A = M_B = 1.5$. The mean diameter of A is 300µm and the mean diameter of B is 250µm.

Conclusion and Future Applications

- properties of lactose and MCC.
- form solid bridges.
- more materials.

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spheres with bonding strength.

A new understanding was developed about the material

Lactose exhibits brittle properties because it does not

Future applications include extending this study to the nanoscale and testing mixtures composed of three or

Another goal is including the ejection and fracture process in the tool currently published on nanoHUB.