Critical Measurements to Enable the Use of Polymers in Membranes, Composites, & Impact Mitigation

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Polymer Transport Membranes

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- B Frieberg (nSOFT)
- V Oleshko
- P Beaucage
- A Burns
- V Witherspoon
- W Mulhearn



Polymer Matrix Composites

- J Gilman Lead
- F Phelan
- J Obrzut
- J Woodcock
- K Khare
- B Natarajan
- W Xia
- S Seethramaju
- C Emiroglu



Polymer Mechanics

- E Chan 642 Lead
- G Holmes
- A Forste
- M Riley
- K Ito
- M Reyes
- R Sheridan





"Polymer Chemistry & Physics of Impact Mitigation"

"Transport Materials at the Energy – Water Nexus"

nSoft

"Improved Composite Interfaces Enabled By Computational Materials Design"

FLIM

Functional Polymers Group

Jeff Gilman

7 d_f

Motivation

Create tools that create robust structureproperty relations for structural composites under environmental conditions, enhance competitive performance, & facilitate manufacturing processes

Objectives

- Develop methods to quantify and image mechanical properties and damage at buried interfaces in polymer matrix composites, especially under hydrated conditions
- Develop non-contact RF/microwave dielectric measurements to quantify buried interfaces in polymer matrix composites, especially Polymer Matrix Composites Project absorbed water.
- Integrate computational design and modeling tools with experimental validation to realize the design rules to develop and manufacture high performance structural composites.

Customers and Partners: CNST, MMSD, EL











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AFOSR



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5 d



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MATERIAL MEASUREMENT LABORATORY

THE INFLUENCE OF POLYMER **DYNAMICS ON THE FUNCTIONAL PROPERTIES OF MATERIALS FOR IMPACT MITIGATION**



Polymer Mechanics Project - Overview

Need

- Polymers are a found in many applications where impact mitigation, toughness, & durability are critical
- Polymers can harness a diverse range of toughening or energy absorption mechanisms
- Enhancing mechanical properties requires understanding of the interaction of strain, stress, & material deformation across a diverse range of length & time scales (ns to days)

Objectives

- Develop the quasi-static and high rate mechanical testing infrastructure of soft materials for impact mitigation & toughness
- Interface experiments with theory, simulation, and modeling to facilitate computational materials design

Achievements and Impact

- Evaluate materials on impact performance provided to the NFL Head Health Challenge (643); NIST is the judge
- Developed a poromechanical approach to study the structure of polymer gels
- Measured effect of polymer concentration on the elasticity and fracture of gelatin networks
- Established ChiMAD partnership on materials for impact mitigation





Gel Fracture

Partners and Collaborators









laser 1

Thin Film Mechanics





Edwin Chan

FUNCTIONAL POLYMERS GROUP MATERIAL MEASUREMENT LABORATORY

CHMaD

Contributors - Polymer Mechanics

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- Kanae Ito
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- Albert Yee
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Army Researcherst

- Kevin Massewang Lee
- Joe Le Wanting Xie



National Institute of Standards and Technology

U.S. Department of Commerce



Polymers for Impact Mitigation

Absorb the Applied Energy

- Molecular scale
- Microstructural scale
- Systems level

Distribute the Damage

- Blunter is better

Maintain Structural Integrity

- Don't fail me now!

Materials for High-Performance Impact Mitigation: Design, Synthesis, Characterization, & Validation

Christopher L. Soles (NIST) Joseph L. Lenhart (ARL) Ellen M. Arruda (Michigan) Juan J. de Pablo (U Chicago)

257th ACS National Meeting & Exposition Meeting Theme: *Chemistry for New Frontiers* March 31 - April 4, 2019 Orlando, FL





Energy Dissipation (K_{IC}, G_{IC}, J-integral, work of fracture) vs Strength & Stiffness



High Strain Rate Impact Testing

Projectile	Mass (g)	Velocity (m/s)	Kinetic Energy (J)	Strain Rate (1/s)
0.308 Sniper Rifle	11	823	3,217	8.23E+05
0.223 Assault Rifle	4	975	1,854	9.75E+05
357 Sig Handgun	8	410	672	4.10E+05
9 mm Handgun	7.5	353	467	3.53E+05
Hockey Puck	165	54	241	5.40E+04
Baseball off a Bat	145	53	204	5.30E+04
NFL Running Back	113,398	5	1,417	1.00 E+03
Instron Mechanical Test	100	0.001	5.0E-8	1.00E-02
LIPIT (3.7 µm silica particle)	2.80E-08	1000	1.4E-6	1.00E+08
Space Dust	1.00E-02	10000	500	1.00E+07
Atomistic MD (10 nm cube)	1.80E-18	0.01	9.0E-26	1.00E+08
Significant need to understand polymer mechanics at high strain rates!				
Is LIPT is a good intermediate between modeling at real world ballistic response?				

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G. Zaccai, Science 288, 1604 (2000)



Plasticized Polycarbonates



Classic Plasticization – Antiplasticization Response

Plasticizers typically reduce Tg

But also - increase stiffness

- decrease elongation at break
- decrease impact strength

tan δ β

Т

CI

Cl



Polycarbonate with Arochlor



Dynamics above T_g are facilitated with Arochlor, but stiffened below T_g Consistent with classic plasticization / antiplasticization phenomenon Arochlor embrittles PC – reduced toughness

Albert F. Yee, Jianwei Liu, Jingsheng Wu (Michigan – late 90's)

bisphenol-A polycarbonate based copolymers

tetramethyl bisphenol-A polycarbonate based copolymers



incorporate flexible 1,4-cyclohexylene linkages





incorporate rigid, chain-extending terephthalate linkages









Fast Dynamics & Impact in Polycarbonates



Fast dynamics seem to facilitate impact mitigation in PCs!



Key Observations

The incorporation of cyclohexyl linkage into PC increases both toughness and molecular mobility at the ns time scale

The addition of Arochlor decrease both toughness and molecular mobility at the ns time scale

Appears to be a strong correlation between fast dynamics and toughness, both at low and high impact rates.



Albert F. Yee, Jianwei Liu, Jingsheng Wu (Michigan – late 90's)

bisphenol-A polycarbonate based copolymers

Bor PC \downarrow° \downarrow° \downarrow^{CH_3}

tetramethyl bisphenol-A polycarbonate based copolymers



incorporate flexible 1,4-cyclohexylene linkages





incorporate rigid, chain-extending terephthalate linkages





Macromolecules 1995, 28, 7157-7164

Effect of Limiting Chain Mobility on the Yielding and Crazing Behavior of Bisphenol-A Polycarbonate Derivatives

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Received March 3, 1995; Revised Manuscript Received July 24, 1995*

ABSTRACT: The sub- T_g relaxations of Bisphenol-A polycarbonate (BPA-PC) can be selectively altered by appropriate chemical modification. It is established that these secondary relaxations are responsible for the in-chain cooperative motions of BPA-PC and have profound effects on the deformation behavior of the bulk material. Through investigations of the microdeformation behavior of BPA-PC and alternating block copolymers based on BPA-PC, it is found that the extent of cooperative motion is also influential in activating the disentanglement crazing mechanism at elevated temperatures.







Figure 8. Deformation behavior of the $(B_x t)_n$ copolymers as compared to BPA-PC at various temperatures. All tests were performed at a strain rate of 2×10^{-4} s⁻¹.





Quasielastic / Inelastic neutron spectra fitting (play slide show mode)

(red is elastic resolution, blue is Boson Peak, purple is quasielastic)





Boson Peak is collective vibration across 100's of atoms (about 8 cm⁻¹ in Raman scattering or 2.5 x 10¹¹ Hz)

Boson Peak mode does not really propagate

Also does not grow in strength / intensity with T





Boson Peak frequency / energy does soften with T (peak shifts to lower energy)

Generally follows acoustic phonon softening





Generally follows acoustic phonon softening



B₃t Boson peaks 0.14-0.12-250 K s(a,E) *n(E) / E 280 K 100 K 0.10-310 K 340 K 0.08-370 K 220 K 400 K 0.06-0.04-0.02 0.00 -5 -3 -2 E (meV)

Softening of Boson Peak vibrations (attempt frequency) gives way to quasielastic broadening (successful relaxations) at higher T





Decrease in elastic scattering leads to a softening of the BP, but not a change in intensity, concurrent with an increase in the population of QES scattering events.



Modified Polycarbonates – Ductile to Brittle Transition (DBT)



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Figure 8. Deformation behavior of the $(B_x t)_n$ copolymers as compared to BPA-PC at various temperatures. All tests were performed at a strain rate of 2×10^{-4} s⁻¹.



Does this make sense?



 $\langle u^2 \rangle$ & Viscosity (η)

 $\eta = \eta_o \exp\left(\frac{\langle u^2 \rangle_o}{\langle u^2 \rangle_{loc}}\right)$

Observed in metallic & polymeric glasses over a broad temperature range



Experimental support:

(Se) Buchenau & Zorn, Euro. Phys. Lett. 18, 523 (1992)

(PB) Kanaya et al, Phys. Rev. E 60, 1906 (1999)

<u>Theoretical support:</u>

Hall & Wolynes, *J. Chem. Phys.* **86**, 2943 (1987) Dyre et al, *Phys. Rev. B* **53**, 2171 (1996) Zurcher & Keyes, *Phys. Rev. E* **60**, 2065 (1999)

Viscosity decrease exponentially with the inverse of $\langle u^2 \rangle$

Viscosity is a mechanical dissipation (measured over seconds!)



Conclusions

Seems to a phenomenological correlation between the a materials ability to transition fast vibrations (ps) into fast relaxations (ps to ns) and mechanical ductility or toughness.

Analogous to old school correlations between dynamic mechanical data (tan δ) and toughness, but measurements are at the right time scale to see molecular scale processes

QENS and low frequency Raman seem to be important techniques to quantify the molecular processes that contribute to ballistic impact resistance in polymers



CHARACTERIZATION AND MEASUREMENT NEEDS IN POLYMERIC TRANSPORT MEMBRANES



Contributors – Transport Membranes

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National Institute of Standards and Technology U.S. Department of Commerce

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Steven George



2019 Cooperative Research Award in Polymer Science & Engineering

Penn State

- Mike Hickner
- TJ Zimudzi





Goals for this Section

Discuss the diversity of models to describe transport in polymeric materials and membranes

Emphasize the correlated nature of structure, dynamics and transport in polymer membranes

Highlight the metrology and measurements needs

Provide examples on 3 model systems: epoxies, polyamides, & ion alkaline exchange membranes (water is our model penetrant)

Emphasize the need for physical experiments to validate theory, simulation, and modeling as the only path forward to fully understand transport in polymer membranes







Polymer Membranes with Controlled Transport Properties

Polymers with "tuned" transport a critical for a range of technologies

Absorbents to capture and sequester unwanted species getters & super-absorbents – H_2O , O_2 , CO_2 , bydrocarbons, solvents

Selective transport water, gas, ions, hydrocarbons, solvents

water filtration (RO, EO, NF), chemical separations, battery electrolytes, fuel cell membranes; chemFET sensors, electrolytes and membranes; oxygenation membranes

Hindered transport water and gas

barrier films, ooatings, structural composites

Plethora of models to describe transport behavior

free volume, dual mode sorption, solution-diffusion, pore-flow, Fickean, non-Fickean, case II

Insight needed at molecular mechanism level to predict and tune transport





Direct Relevance to Printed & Flexible Electronics



Membrane Transport Mechanisms



Pore-Flow



Membrane Transport Mechanisms



Perm-Selective



Membrane Transport Mechanisms



Dual-Mode Sorption


Membrane Transport Mechanisms



Free-Volume Transport



Issues when trying to understand transport

Complicated and inter-related effects

- Cross-linking affects structure, functionality, dynamics, modulus, swelling, and diffusivity.....
- Thin films and interfaces are different from bulk
- Penetrant affects membrane plasticization / antiplasticizations, morphology, structure, prosity, diffusivity.....

Non-equilibrium processes

- Concentration dependent transport; pathway dependent (up vs down jump)
- Physical ageing & rejuvenation
- Chemical ageing & degradation

Hierarchical processes

- Time scales of picoseconds to hours
- Length scales from nanometers to centimeters
- Local, fast process couple to long range transport; nature of coupling is complicated

Diversity of membrane materials

• Epoxies, polyamides, ionomers, electrolytes, glasses, gels, etc.

Connections between models and measurements is non-trivial

- How to measure free volume?
- How to handle broad range of time and length scales?

Poorly defined samples

• Thickness variations (transport is intensive), compositional heterogeneity, structural heterogeneity, multi-phase materials

Relative Humidity Scale



It's Complicated





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Structure & Chemistry (S, χ) IR techniques (FTIR, ATR, PMIRAAS) SAXS, WAXS, SANS SXR, NR, VASE PALS NMR calorimetry TEM, SEM

Dynamics & Transport (D, η) QENS, Raman μwave dielectric, DRS QCM, mass uptake PRI NMR DMA, rheology

Mechanics & Swelling (σ, ε, Ε) Cantilever bending Buckling & Wrinkling PRI BLS





Materials Systems

Epoxy Networks

- High T_q, glass networks
- Matrix for fiber reinforced composites
- Aerospace, transportation, infrastructure

Polyamide Networks

- High T_g, glass networks
- Active layer for water purification
- RO, FO, nanofiltration

Hydrated Ion Containing Polymers

- Block copolymer based membranes
- Alkaline exchange membranes







Epoxy Network Variations

DER 332 - difunctional epoxy (with n=0):

 $H_{2}C\overset{\bigwedge}{=}_{f_{2}}-6\overset{\bigcap}{=}_{f_{2}}\overset{\bigcap}{=}_{c}\overset{\bigcap}{=}_{c}\overset{\bigcap}{=}_{c}\overset{\bigcap}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{=}_{r_{3}}\overset{OH}{=}_{c}\overset{OH}{$



"rigid" "semi-flexible" "flexible"



Positron Annihilation Lifetime Spectroscopy

PALS can measure:

- $\tau_3 \Rightarrow$ avg. nano-pore radius or volume v(T)
- $I_3 \Rightarrow #$ of nano-pores
- $V_h(T) \Rightarrow$ volume fraction of nano-pores

$$\downarrow V_{h}(T) = Cv (T) I_{3}(T)$$
$$V_{h}(T) = V_{0} + V_{d}(T)$$



r ≈ 2.5 to 3.1 Å $V_h(T) \approx 3$ to 7 volume % $V_d(T) \approx 2/5$ (RIGID ↑XL) $V_d(T) \approx 4/5$ (FLEXIBLE ↓XL

PALS and Equilibrium Moisture Uptake

Static volume is important, but polarity is more important!





PALS and Moisture Diffusivity



$$D = A \exp\left(\frac{-\gamma V^*}{V_{\rm f}}\right)$$

Free volume notion of diffusion is not useful in glassy epoxies (if you think that PALS measures free volume)



PALS & Gas Permeability in Amorphous Thermoplastics

There are robust correlations between PALS hole volumes and O₂ (and other gas) permeation rates published elsewhere



J. Membrane Sci. 360, 84-89 (2010)

 $P = D \times S$

Might suggest that O₂ transport is more "poreflow" than "solution diffusion?"

Need to isolate the effects of D and S

PALS appears useful for gas permeability in thermoplastics than water in epoxy





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Dry Epoxy Mean Square Atomic Displacements



 $\frac{I(q,T)}{I(q,T_{min})} = e^{-\langle \mu^2 \rangle q^2 / 3}$

Measured on NG2 HFBS at NIST

Measure of fast atomic fluctuations in the dry epoxy networks before exposing to water

 $< u^2 >$ represents fluctuations moving faster than approximately 1 ns (0.80 µev resolution)

Low T evolution defines harmonic spring constant

$$\kappa = 3 k_B T / \left\langle \mu^2 \right\rangle$$



Water Diffusivity & Dry Epoxy Mean Square Displacement



The correlation between the MSD and water diffusion coefficient.

Only the Flexible series of materials are shown in this plot.

The correlation is much more apparent, showing that the chemistry of the epoxy also influences the correlation.

Typical error is approximately ±20%.



Water Diffusivity & Dry Epoxy Mean Square Displacement



The scaling seems to hold for other epoxy chemistries, but there may be another factor such as polarity that is influencing the diffusion coefficient

Bear in mind that <u²> is measured in dry epoxies; D is measured from water soaked epoxies

Typical error is approximately ±20%.



Membranes for Water Filtration



Polyamide (PA) Active Layer



Thin Film Composite Membrane



seawater

Commercial PA Membranes Fabrication



Membrane active layer has to be:

- incredibly thin (10s 100s nm)
- defect free
- mechanically robust
- chlorine tolerant
- fouling resistant



"The lack of correlation between film thickness and permeability suggests the entire film thickness may not contribute to separation"

- J. Membrane Sci. **311**, 34-45 (2008)



Model PA Membranes for Quantitative Measurements

repeat mLbL IP 500 nm · 250 nm-7.5

60 Acetone Isopropanol 50 Methanol Thickness, h (nm) 40 30 20 ~0.33 nm / cycle 10 30 60 90 0 No. of cycles, *n*

molecular Layer-by-Layer (mLbL)

P. M. Johnson, et al.; *JPSB* **2011**, 50, 168.

2.5

2.5



0 nm

X-Ray Reflectivity



X-Ray Reflectivity for Swelling



E. P. Chan, et al. *JPSB*, **2013**, 51, 385. E. P. Chan, et al. *JPSB*, **2013**, 51, 1647.



X-Ray Reflectivity for Swelling





Blob Model of Network Swelling





Blob Model for Network Swelling





Blob Model for Network Swelling



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Enhanced swelling in thin films; membrane performance deteriorates Indicative of incomplete network formation at low cycle numbers

W. Choi, et al. *ACS Nano* **2015**, 9, 345.



PALS for Nanoscale Porosity (network pore)

Positron Annihilation Lifetime Spectroscopy (PALS) to measure the unoccupied volume.





Fujioka, et al., *J Mem. Sci.* 486 (2015). Kim, et al., *Environ. Sci. Technol.* 39 (2005). Hung, et al., *RSC Adv.* 6 (2016).



SANS for Nanoscale Porosity (aggregate pore)







SANS for Nanoscale Porosity (aggregate pore)





SANS for Nanoscale Porosity (aggregate pore)

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PO



ally system swells by 5 to 8 % with water

a 50% change in correlation length!

pports notion of heterogenous

swelling in regions of

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(PVBTMA)(Br)-b-(PMB) Diblock Copolymer AEMs







Water Distributions in the PVTBMA Domains



Water enrichment in the center of the hydrophilic domain

Water content consistent with gravimetric and SAXS measurements

What happens to the dynamics of water when this segregation occurs?

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Key assumptions: (1) polymer dynamics are the same in H_2O / D_2O (2) absorption effects are negligble



Water Dynamics in a Diverse Set Hydrated Membranes



Hall, Ross, *Mol Phys* (1981) **42**, 673. Holz, et al, *PCCP* (2000) **2**, 4740. Fuchs, et al, *J Phys Chem B* (2015) **119**, 15892. Mitra, et al, *J Phys Cond Mat* (2001) **13**, 8455.



Water Dynamics in a Diverse Set Hydrated Membranes



Legends Permeate Swollen porous membrane

Rigid porous membrane

Hall, Ross, *Mol Phys* (1981) **42**, 673. Holz, et al, *PCCP* (2000) **2**, 4740. Fuchs, et al, *J Phys Chem B* (2015) **119**, 15892. Mitra, et al, *J Phys Cond Mat* (2001) **13**, 8455. Chen, et al, *PNAS* (2006) **103**, 12974.

Water Dynamics in a Diverse Set Hydrated Membranes



Legends Permeate Swollen porous membrane Solvated ionic membrane

Pivovar, et al, J Phys Chem B (2005) 109, 785.




Key Takeaways from this talk

Epoxy Networks

- Swell minimally with water (less that 3% uptake by volume)
- Water is closely coupled to matrix, probably as isolated molecules
- Free volume concepts of diffusion are not useful for kinetics, but pore filling does appear to describe uptake
- Water diffusion strongly coupled to polymer dynamics

Polyamide Networks

- Swell moderately with water (between 5 to 10% by volume)
- Swelling opens up network pores or density heterogeneities on the order of 5 nm
- Water appears to move freely through the network; very little coupling between polymer and water dynamics
- Transport resembles pore-flow, but does not have strong evidence of pore filling

Hydrated Ion Containing Polymers

- Swell significantly with water (20 to 60 % by volume)
- There is a strong coupling of polymer/ion dynamics and water dynamics
- At high uptake levels water rich domains emerge, but water does not diffuse freely
- Transport resembles solution-diffusion



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